



WE DREAM  
THE FUTURE.

**FERPINTA**



**FERPINTA**

INDÚSTRIAS DE TUBOS DE AÇO  
DE FERNANDO PINHO TEIXEIRA, SA

# WE ARE FERPINTA

With 50 years of activity and internationalized in over 50 countries, FERPINTA has become a leading company in the sector of Metallurgy and Metalworking, standing out in the production and marketing of steel tubes.



SONHAMOS O FUTURO

With a strong global presence, FERPINTA faces all the challenges of the future, remaining attentive to the rapid changes in today's world and its opportunities, while growing in a sustained way.



**FERPINTA**



1st and 2nd President of Conselho de Administração, Fernando Pedro Teixeira leads a new chapter in new industrial activities

The current President of the Board of Directors, Fernando Pedro Teixeira began his career with FERPINTA in the area of manufacturing

1962



**1975**

**Inicio do fabrico de tubos de aço**  
por entre a produção nacional para os mercados europeu, asiático, para a agricultura e estruturas metálicas para a construção civil

Start of steel tubes manufacturing

1972

**Compreensão do mercado por parte da FERPINTA - Fabrica Nacional de Construções Metálicas, Lda, unidade em Casapim, Oeiras de Aguiar, Tancos na 2ª unidade em Al. de S. João, atualmente, FERPINTA - Indústria de Tubos de Aço de Fernando Pedro Teixeira, SA.**

Entrada no 2º mercado europeu Company FERPINTA - Fabrica Nacional de Construções Metálicas, Lda, unidade de Casapim - Oeiras de Aguiar



1978

**Alargamento da gama de produtos de tubos de aço, com a introdução de tubos de L para construção, pontas e galvanizados. Desta modo, através a enorme capacidade de fabrico das maiores produções de aço - "Blue" e "Red".**

Expansion of the steel tube production range, with the introduction of the L and galvanized tubing types



1980

**Alargamento do mercado para FERPINTA - Fabrica Nacional de Construções Metálicas, de Fernando Pedro Teixeira, Lda, aquisição de 1980, João Soares, e Figueiras, Lda, que se juntaram a formação tecnológica de parte de indústria nacional, particularmente a empreiteira,**

Change of company name to FERPINTA - Fabrica Nacional de Construções Metálicas, de Fernando Pedro Teixeira, Lda

**Introdução do Centro de Serviços de Apoio**  
através da instalação de equipamento desportivo e produção de peças de aço, desde pontões e fundações em diâmetros

Introduction of the Client Service Centre

1982



1984

**Surto e criação de quatro da FERPINTA, sendo a capital social alargada e transferência das filiais.**

Business and expansion of FERPINTA, sendo a capital social alargada e transferência das filiais



1991

**Aquisição de Foz de Aizão e rede pública nacional de tubos de aço. Esta operação levou a FERPINTA a uma dimensão europeia**

Acquisition of Foz de Aizão and the largest national producer of steel tubes



1992

**Certificação da FERPINTA**  
2ª empresa nacional certificada pelo ISO - Instituto Português de Qualidade, através de produtos certificados desde 1993

ISO 9001 Certification



1993

**A FERPINTA passa de Sociedade de fact "de facto" para "de iure" sociedade**  
A FERPINTA, SA é constituída pelo grupo de aço, com o grupo de Foz de Aizão de Figueiras de Aizão, pelo grupo de Foz de Aizão de Soares

FERPINTA passou de fact "de facto" Sociedade de facto para Sociedade de iure  
FERPINTA, SA is founded by the steel group, with the group of Foz de Aizão de Soares

**Inicio da atividade comercial em Espanha**  
com abertura de uma delegação em Madrid gerando crescimento e diversificação do produto FERPINTA  
A Sun 2 estruturas fabricadas para primeira vez a FERPINTA SA com o "Welding T" no seu manufacturing Francisco José Vitorino

Start of commercial activity in Spain, with the opening of a delegation in Madrid

1995



1996

**Inauguração de uma delegação em Córdoba - Espanha por parte a gestão e regular crescimento de produção FERPINTA em mercados de Espanha**

Inauguration of a delegation in Córdoba - Spain


FERPINTA TUBO W



# WE ARE PROUDLY A FAMILY-BASED BUSINESS GROUP THAT IS FAMILY-OPERATED.

**It is our mission to ensure the creation of value for the families we embrace: customers, partners, suppliers, and employees, in all business areas.**

We base our growth on the values we stand for, the quality of our products and solutions, the sustainability of our business, and the development of our human capital.



## 1998

Integração de uma nova unidade de distribuição de produtos FERRAZ, um **Stockage de Computação - Espanha**.

Start up of a new distribution unit for computer products, a **Stockage de Computação - Spain**.

## 1997

A 30 de Junho celebra-se o **20º Aniversário do Grupo** numa cerimónia presidida por S. Ex. a Primeira-Ministra do Portugal, D.ª Ana António Almeida.

On June 30th, the Group's 20th Anniversary will be celebrated in a ceremony presided over by the Prime Minister of Portugal, D.ª Ana António Almeida.

## 2006

E. Di Carmo é eleito pelo **Parlamento** e distinguido pelo **Parlamento Europeu** como um dos **500 melhores líderes portugueses**.

Dr. Engenheiro Fernando Pedro Di Carmo is distinguished by the **European Parliament** as one of the **500 best Portuguese leaders**.

## 2008

Integração da fábrica de furos de torção, sendo o primeiro contrato de gestão em Portugal no sector dos **talhós estruturais**.

Integration of the factory for structural drilling, being the first management contract in Portugal in the structural hole industry.

## 2018

FERRAZ é distinguido com o título de **melhor empresa de talha de metalomecânica e equipamentos** no âmbito do **500 Melhores & Maiores Empresas em Portugal**, atribuído pelo **Exame**, em parceria com a **Deloitte** e com base em dados de **Infância 360**.

FERRAZ is distinguished with the title of **best company in the metal mechanical and equipment sector** in the scope of the **500 Biggest & Best Companies in Portugal**.

## 2020

Aparição de novos produtos para **renovação de sistemas industriais em Coimbra, Oporto e Aveiro**.

Appearance of new products for **industrial systems renewal in Coimbra, Oporto, and Aveiro**.

## 2021

FERRAZ investe 20 milhões a criar **novas unidades industriais**. Com investimentos iguais em valores, foram de 4,20 milhões de euros a um milhão e foram produzidos 2000 de 1,70 milhões de euros, com o seu desenvolvimento e criação de novas peças de trabalho.

FERRAZ invests 20 million euros creating new industrial units.

## 2022

A FERRAZ celebra **50 anos** de existência, um percurso cheio de sucesso, oportunidades e aprendizagens. São motivos para momentos memoráveis de comemoração, momentos e celebração de grandes feitos, que inspiram sonhos, realizam sonhos e sustentam sonhos.

FERRAZ marks 50 years of its history, a journey full of success, opportunities and learning.

## 2023

A FERRAZ obtém o primeiro **Diploma Ambiental de Portugal**, certificado o grupo de **Talhas Estruturais** em virtude de ser o primeiro a obter o **ISO 14001**.

FERRAZ obtains the first **Environmental Award of Portugal**, certifying the group of **Structural Turnings** as the first to obtain the **ISO 14001**.



**FERPINTA**

50.311

TESTS/YEAR

110.000

PRODUCT-SPECIFIC INSPECTION/YEAR

17.677

SPECIFIC INSPECTION CERTIFICATES

14

PRODUCTS CERTIFIED IN 3 REFERENCES

19.454

TECHNICAL RECEPTION INSPECTIONS  
OF MATERIALS



# VISION

To assume and consolidate the leadership position in the area where we operate, as a global reference in innovation and quality, pursuing sustained growth.

**PROXIMITY**

**ETHICS**

**WORK**

**SOCIAL RESPONSABILITY**

**LOYALTY**

# QUALITY ENSURES COMPETITIVENESS AND LEADERSHIP



**AT FERPINTA, THE CONCEPT OF QUALITY IS EMBODIED IN THE FULL SATISFACTION OF OUR CUSTOMERS.**

All **FERPINTA** products undergo rigorous quality testing: inspection, measurement and testing operations applied throughout the manufacturing process, ensuring compliance with the applicable standards, as well as the level expected by our customers.

The close relationship between **FERPINTA** and several external centers of research and development raise the level of trust of our customers and the reliability of the products we present.

From the receipt of the raw material to the delivery of the final product, our focus on developing new products and solutions adjusted to the needs of the markets makes us a reference in the steel sector.



# INVESTMENT AND INNOVATION

With a multitasked technical team, **FERPINTA** has invested in its own laboratory, ensuring the quality and distinction of the services provided. This laboratory is fully equipped to perform all the tests prescribed by the markets, following the requirements set in several applicable standards.

- Optical emission spectrometer
- Cutter
- Polishing machine
- Inverted optical microscope
- Tensile testing machine (10 ton)
- Tensile testing machine 250kN
- Shock resistance testing machine
- Hardness testing machine
- Profile projector
- Rugosimeter
- Standard equipment for dimensional metrology.

TRACTION TESTING  
MEASURE ROUGHNESS  
CALIBRATIONS AND VERIFICATIONS  
GRAVIMETRIC AND MAGNETIC COATING TESTS  
NON-DESTRUCTIVE TESTS  
METALLOGRAPHY (MACROGRAPHY AND MICROGRAPHY)  
SPECTROMETRIC TESTS  
SHOCK RESISTANCE TESTS



Certified by the Association for Certification (CERTIF), an entity accredited by the Portuguese Accreditation Institute (IPAC).



Certification assumes a fundamental role in **FERPINTA's** growth. It is an indispensable management tool that ensures process improvement, product and service quality, based on a clear commitment to the environment, continuous improvement, and full customer satisfaction.

**FERPINTA**

With regard to product certification **FERPINTA** has:

- TUBES FOR PLUMBING: EN 10255 (EC Declaration of Compliance)
- STRUCTURAL TUBES: EN 10219 (EC Declaration of Compliance/Factory Production Control-CPF)
- TUBES FOR PRESSURE APPLICATIONS: NP EN 10217-1:2010





# COMMITTED TO ADDING VALUE TO ITS CUSTOMERS AND PARTNERS

## **TECHNICAL SUPPORT**

**FERPINTA seeks to establish, with each client, much more than a simple business relationship. We establish active, long-lasting relationships of partnership and trust, adding value through technical support and effective product solutions tailored to your needs.**

This support and differentiation is guaranteed by a multidisciplinary team, with high technical knowledge of the product, complemented by a range of technological and analysis solutions, which allow us to attest to the feasibility of each project, transforming each client's questions into solutions.

The technical know-how, present in any stage of the process, makes FERPINTA a reference in this sector, representing not only a competitive advantage, but above all, an added value for our customers / partners.



# QUALITY, ENVIRONMENT AND ENERGY

## SUSTAINABLE DEVELOPMENT

**FERPINTA**'s strategic vision is delineated by decisions and measures that promote not only its growth and economic development, but that also ensure a more socially equitable management, more environmentally responsible, without compromising the future of generations to come.

**FERPINTA** has implemented an Integrated Management System, which the following certified systems are part of:

**NP EN ISO 9001:2015** - Quality Management System

**NP EN ISO 14001:2015** - Environmental Management System

**NP EN ISO 50001:2019** - Energy Management System

**FERPINTA** is committed to the sustainability of its activities and the prevention of pollution, the efficient use of resources and the minimization of waste production are some of the main objectives, in order to reduce its carbon footprint.

The focus on awareness-raising and training, particularly in the areas of quality, environment and energy, ensures the necessary skills for all involved and enhances the achievement of the proposed objectives.





### QUALITY MANAGEMENT SYSTEM CERTIFICATE

Quality is assumed by FERPINTA as one of its main strategic goals. Since 1992, it has kept its Quality Management System certified and is currently in accordance with the NP EN ISO 9001:2015 Standard.




### ENVIRONMENTAL MANAGEMENT SYSTEM CERTIFICATE

Motivated by environmental concerns, FERPINTA has been certified, since 2010, according to the NP EN ISO 14001:2015 Standard.



### ENERGY MANAGEMENT SYSTEM CERTIFICATE

Committed to adopting practices and equipment that promote the saving and efficient use of energy, FERPINTA has been committed, since 2014, to certification according to the NP EN ISO 50001:2019 standard.



It rests on three pillars: Environment, Quality and Energy, **FERPINTA's** Integrated Management System (IMS) is a fundamental tool for the definition of strategic objectives and intends not only to strengthen its leadership position in the Iberian market for the manufacturing of tubes, sections and shapes, but also to strengthen its position in other markets, presenting a quality product and a support structure that ensures full support to our customers.

## A MANAGEMENT SYSTEM BASED ON 3 MAIN GOALS

**FERPINTA**

**The involvement and collaboration of all is essential to achieve the objectives proposed by FERPINTA's Administration. Thus, through this Management Policy, the Administration:**

- Is committed to promoting the improvement and diversification of products and services, to increase customer satisfaction and exceed their expectations;
- Commits to compliance obligations, whether legal or contractual in nature;
- Is committed to fostering the principle of continuous improvement, both in product quality management by reducing the relative costs of non-quality and delivery times, and in the search for new equipment and technologies that promote the environmental and energy sustainability of their activities;
- Is committed to saving energy and achieving efficient energy use, implementing improvements and technologies that increase energy efficiency, and reviewing energy goals and targets whenever necessary;
- Is committed to adopting methods and technologies aimed at preventing pollution and protecting the environment, using natural resources efficiently and ensuring that FERPINTA products are developed with a life cycle perspective in mind;
- Is committed to promoting the motivation and participation of all company employees, encouraging the capacity for initiative at all levels of competence, encouraging teamwork, and investing in training;
- Strives to promote the maintenance and continuous improvement of the SGI, providing for this purpose all the means (resources and information) necessary for its operation and updating. The policy will be revised whenever it does not reflect the general guidelines and intentions of the organization.



# TUBES

**FERPINTA**





# STRUCTURAL HOLLOW SECTIONS

**EN 10219-1/2**

Structural hollow sections are one of the most versatile and efficient solutions when it comes to metal and composite construction, or even mechanical applications. They are produced according to the EN 10219-1/2 standard, in numerous strength classes according to EC3.

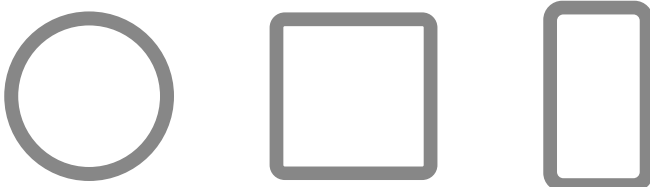
With structural welded hollow sections, it becomes possible to obtain:

- Resistant structures with excellent performance in compression and torsion;
- Lightweight and dynamic structures;
- Large spans;
- Less exposure to corrosion and ease of maintenance;
- High strength-to-weight ratio;

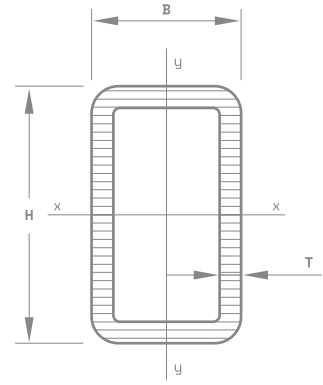
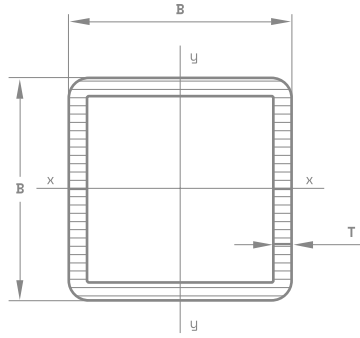
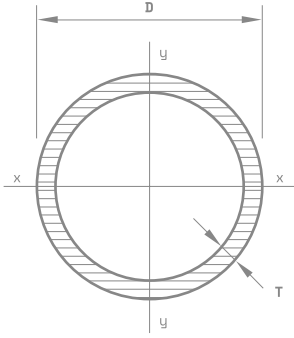
FERPINTA's range of structural hollow sections consists of round, square and rectangular products, longitudinally welded, cold-formed and without subsequent heat treatment.

The tube is supplied in black (rough rolled) and is available in several steel grades.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



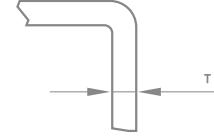
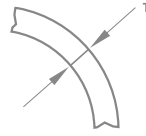
## Outside dimensions

(D/B/H) ○ □

		Sides	
$D \leq 50\text{mm}$	$\pm 0,5\text{mm}$	$H, B < 100\text{mm}$	$\pm 1\% \text{ c/ min. } \pm 0,5\text{mm}$
$D > 50\text{mm}$	$\pm 1\% \text{ de } D$	$100\text{mm} \leq H, B < 200\text{mm}$	$\pm 0,8\%$
		$H, B \geq 200\text{mm}$	$\pm 0,6\%$

## Wall thickness

(T) ○ □

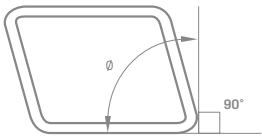


○  
 $D \leq 406,4\text{mm}$   
 $T \leq 5,0\text{mm}: \pm 10\%$   
 $T > 5,0\text{mm}: \pm 0,5\text{mm}$   
 $D > 10\%$  and a maximum of  $\pm 2\text{mm}$

□  
 $T \leq 5,0\text{mm}: \pm 10\%$   
 $T > 5,0\text{mm}: \pm 0,5\text{mm}$

## Squareness of the sides

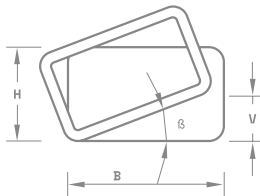
□



$90^\circ \pm 1^\circ$

## Torsion

□



$2\text{mm} + 0,5\text{mm/m}$

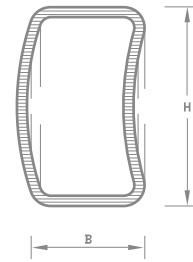
## Ovalization

○

2% for profiles with a diameter/thickness ratio not exceeding 100.

## Concavity/convexity

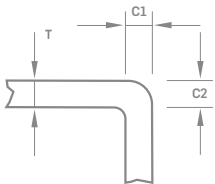
□



0,8% maximum with a minimum 0,5mm.

## Corner shape

□



Thickness	C1, C2 and R
$T \leq 6\text{mm}$	$1,6 T - 2,4 T$
$6 < T \leq 10\text{mm}$	$2,0 T - 3,0 T$
$T > 10\text{mm}$	$2,4 T - 3,6 T$

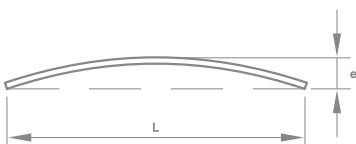
## Linear mass

(M) ○ □

$\pm 6\%$  on individual purchases

## Straightness

○ □



	Tolerance (mm)
○	$0,20\%$ of total length + $3\text{mm/m}$
□	$0,15\%$ of total length + $3\text{mm/m}$

## Exact length

(L) ○ □

Length L (mm)	Tolerance (mm)
$< 6000$	+ 10mm
$> 6000 < 10000$	+ 15mm
$> 10000$	+ 5mm + 1mm/m

# TABLE OF DIMENSIONS

## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056

## Round tubes

EN 10219 - 1/2

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312

## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655



## Round tubes

EN 10219 - 1/2

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822

## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246

## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487

**Round tubes**

EN 10219 - 1/2

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005

## Round tubes

EN 10219 - 1/2

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481



## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152

## Round tubes

EN 10219 - 1/2

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597

**Round tubes**

EN 10219 - 1/2

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217

**Round tubes**

EN 10219 - 1/2

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629

## Round tubes

EN 10219 - 1/2

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504

## Round tubes

EN 10219 - 1/2

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477

## Round tubes

EN 10219 - 1/2

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
15	1,5	0,590	360	1274	0,75	0,22	0,29	0,54
15	2,0	0,736	360	1590	0,94	0,25	0,33	0,51
16	1,5	0,637	360	1376	0,81	0,27	0,34	0,58
16	2,0	0,798	360	1724	1,02	0,31	0,39	0,56
18	1,5	0,732	289	1269	0,93	0,41	0,45	0,66
18	2,0	0,924	289	1602	1,18	0,48	0,53	0,64

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
19	1,5	0,779	225	1052	0,99	0,49	0,52	0,70
19	2,0	0,987	225	1332	1,26	0,58	0,61	0,68
20	1,5	0,826	225	1115	1,05	0,58	0,58	0,74
20	2,0	1,050	225	1418	1,34	0,69	0,69	0,72
22	1,5	0,920	196	1082	1,17	0,80	0,73	0,83
22	2,0	1,175	196	1382	1,50	0,96	0,87	0,80
25	1,5	1,061	196	1248	1,35	1,22	0,97	0,95
25	2,0	1,364	196	1604	1,74	1,48	1,19	0,92
25	2,5	1,640	196	1929	2,09	1,69	1,35	0,90
25	3,0	1,890	196	2223	2,41	1,84	1,47	0,87
30	1,5	1,297	169	1315	1,65	2,20	1,46	1,15
30	2,0	1,678	169	1701	2,14	2,72	1,81	1,13
30	2,5	2,032	169	2060	2,59	3,16	2,10	1,10
30	3,0	2,361	169	2394	3,01	3,50	2,34	1,08
35	1,5	1,532	121	1112	1,95	3,60	2,05	1,36
35	2,0	1,992	121	1446	2,54	4,51	2,58	1,33
35	3,0	2,832	121	2056	3,61	5,95	3,40	1,28
35	4,0	3,570	121	2592	4,55	6,93	3,96	1,23
40	1,5	1,768	121	1284	2,25	5,49	2,75	1,56
40	2,0	2,306	121	1674	2,94	6,94	3,47	1,54
40	2,5	2,817	121	2045	3,59	8,22	4,11	1,51
40	3,0	3,303	121	2398	4,21	9,32	4,66	1,49
40	4,0	4,198	64	1612	5,35	11,07	5,54	1,44
40	5,0	4,990	64	1916	6,36	12,26	6,13	1,39
45	1,5	2,003	100	1202	2,55	7,96	3,54	1,77
45	2,0	2,620	100	1572	3,34	10,12	4,50	1,74
45	3,0	3,774	100	2264	4,81	13,78	6,12	1,69
45	4,0	4,826	64	1853	6,15	16,61	7,38	1,64
50	1,5	2,239	81	1088	2,85	11,07	4,43	1,97
50	2,0	2,934	81	1426	3,74	14,15	5,66	1,95
50	2,5	3,602	81	1751	4,59	16,94	6,78	1,92
50	3,0	4,245	81	2063	5,41	19,47	7,79	1,90
50	4,0	5,454	64	2094	6,95	23,74	9,49	1,85
50	5,0	6,560	49	1929	8,36	27,04	10,82	1,80
50	6,0	7,562	49	2223	9,63	29,45	11,78	1,75
60	1,5	2,710	64	1041	3,45	19,52	6,51	2,38
60	2,0	3,562	64	1368	4,54	25,14	8,38	2,35
60	2,5	4,387	64	1685	5,59	30,34	10,11	2,33
60	3,0	5,187	64	1992	6,61	35,13	11,71	2,31



## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
60	4,0	6,710	42	1691	8,55	43,55	14,52	2,26
60	5,0	8,130	36	1756	10,36	50,49	16,83	2,21
60	6,0	9,446	30	1700	12,03	56,07	18,69	2,16
60	6,3	9,553	30	1720	12,17	54,41	18,14	2,11
60	8,0	11,337	16	1088	14,44	58,57	19,52	2,01
70	1,5	3,181	49	935	4,05	31,46	8,99	2,79
70	2,0	4,190	49	1232	5,34	40,73	11,64	2,76
70	2,5	5,172	49	1521	6,59	49,41	14,12	2,74
70	3,0	6,129	49	1802	7,81	57,53	16,44	2,71
70	4,0	7,966	49	2342	10,15	72,12	20,61	2,67
70	5,0	9,700	25	1455	12,36	84,63	24,18	2,62
70	6,0	11,330	25	1700	14,43	95,17	27,19	2,57
70	6,3	11,531	25	1730	14,69	93,77	26,79	2,53
70	8,0	13,849	16	1330	17,64	104,11	29,74	2,43
76	3,0	6,695	36	1446	8,53	74,69	19,65	2,96
80	1,5	3,652	36	789	4,65	47,48	11,87	3,19
80	2,0	4,818	36	1041	6,14	61,70	15,42	3,17
80	3,0	7,071	36	1527	9,01	87,84	21,96	3,12
80	4,0	9,222	36	1992	11,75	111,04	27,76	3,07
80	5,0	11,270	25	1691	14,36	131,44	32,86	3,03
80	6,0	13,214	25	1982	16,83	149,18	37,29	2,98
80	6,3	13,510	25	2027	17,21	148,51	37,13	2,94
80	8,0	16,361	15	1472	20,84	168,38	42,09	2,84
90	3,0	8,013	30	1442	10,21	127,28	28,29	3,53
90	4,0	10,478	30	1886	13,35	161,92	35,98	3,48
90	5,0	12,840	25	1926	16,36	192,93	42,87	3,43
90	6,0	15,098	20	1812	19,23	220,48	48,99	3,39
90	6,3	15,488	20	1859	19,73	221,13	49,14	3,35
90	8,0	18,873	15	1699	24,04	254,59	56,58	3,25
92	4,0	10,729	36	2317	13,67	173,67	37,75	3,56
100	2,0	6,074	25	911	7,74	123,01	24,60	3,99
100	3,0	8,955	25	1343	11,41	177,05	35,41	3,94
100	3,5	10,358	25	1554	13,19	202,28	40,46	3,92
100	4,0	11,734	25	1760	14,95	226,35	45,27	3,89
100	4,5	13,085	20	1570	16,67	249,29	49,86	3,87
100	5,0	14,410	20	1729	18,36	271,10	54,22	3,84
100	6,0	16,982	20	2038	21,63	311,47	62,29	3,79
100	6,3	17,466	20	2096	22,25	314,17	62,83	3,76
100	7,0	19,121	16	1836	24,36	337,04	67,41	3,72

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
100	8,0	21,385	15	1925	27,24	365,94	73,19	3,67
100	10,0	25,565	15	2301	32,57	411,08	82,22	3,55
110	3,0	9,897	20	1188	12,61	238,34	43,33	4,35
110	3,5	11,457	20	1375	14,59	272,85	49,61	4,32
110	4,0	12,990	20	1559	16,55	305,94	55,62	4,30
110	4,5	14,498	20	1740	18,47	337,63	61,39	4,28
110	5,0	15,980	20	1918	20,36	367,95	66,90	4,25
110	6,0	18,866	20	2264	24,03	424,57	77,19	4,20
110	6,3	19,444	20	2333	24,77	430,14	78,21	4,17
110	7,0	21,319	16	2047	27,16	463,15	84,21	4,13
110	8,0	23,897	16	2294	30,44	505,64	91,93	4,08
110	10,0	28,705	16	2756	36,57	574,80	104,51	3,96
120	3,0	10,839	20	1301	13,81	312,35	52,06	4,76
120	3,5	12,556	20	1507	15,99	358,17	59,69	4,73
120	4,0	14,246	20	1710	18,15	402,28	67,05	4,71
120	4,5	15,911	20	1909	20,27	444,70	74,12	4,68
120	5,0	17,550	20	2106	22,36	485,47	80,91	4,66
120	6,0	20,750	20	2490	26,43	562,16	93,69	4,61
120	6,3	21,422	20	2571	27,29	571,55	95,26	4,58
120	7,0	23,517	12	1693	29,96	617,26	102,88	4,54
120	8,0	26,409	12	1901	33,64	676,88	112,81	4,49
120	10,0	31,845	12	2293	40,57	776,81	129,47	4,38
120	12,0	35,843	6	1290	45,66	805,70	134,28	4,20
120	12,5	36,929	6	1329	47,04	817,01	136,17	4,17
125	3,0	11,310	20	1357	14,41	354,50	56,72	4,96
125	3,5	13,105	20	1573	16,69	406,80	65,09	4,94
125	4,0	14,874	20	1785	18,95	457,23	73,16	4,91
125	4,5	16,617	20	1994	21,17	505,83	80,93	4,89
125	5,0	18,335	20	2200	23,36	552,62	88,42	4,86
125	6,0	21,692	20	2603	27,63	640,89	102,54	4,82
125	6,3	22,411	20	2689	28,55	652,59	104,41	4,78
125	7,0	24,616	16	2363	31,36	705,69	112,91	4,74
125	8,0	27,665	16	2656	35,24	775,32	124,05	4,69
125	10,0	33,415	12	2406	42,57	893,42	142,95	4,58
130	3,0	11,781	20	1414	15,01	400,28	61,58	5,16
130	3,5	13,655	20	1639	17,39	459,64	70,71	5,14
130	4,0	15,502	20	1860	19,75	516,97	79,53	5,12
130	4,5	17,324	20	2079	22,07	572,31	88,05	5,09
130	5,0	19,120	20	2294	24,36	625,68	96,26	5,07

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
130	6,0	22,634	20	2716	28,83	726,64	111,79	5,02
130	6,3	23,401	20	2808	29,81	740,94	113,99	4,99
130	7,0	25,715	16	2469	32,76	802,17	123,41	4,95
130	8,0	28,921	16	2776	36,84	882,85	135,82	4,90
130	10,0	34,985	12	2519	44,57	1021,10	157,09	4,79
130	12,0	39,611	12	2852	50,46	1075,24	165,42	4,62
130	12,5	40,854	12	2941	52,04	1093,42	168,22	4,58
140	3,0	12,723	20	1527	16,21	503,34	71,91	5,57
140	3,5	14,754	20	1770	18,79	578,66	82,67	5,55
140	4,0	16,758	16	1609	21,35	651,62	93,09	5,52
140	4,5	18,737	16	1799	23,87	722,24	103,18	5,50
140	5,0	20,690	16	1986	26,36	790,56	112,94	5,48
140	6,0	24,518	16	2354	31,23	920,43	131,49	5,43
140	6,3	25,379	16	2436	32,33	940,82	134,40	5,39
140	7,0	27,913	12	2010	35,56	1020,68	145,81	5,36
140	8,0	31,433	12	2263	40,04	1126,77	160,97	5,30
140	10,0	38,125	12	2745	48,57	1311,67	187,38	5,20
140	12,0	43,379	9	2342	55,26	1398,33	199,76	5,03
140	12,5	44,779	9	2418	57,04	1425,23	203,60	5,00
150	3,0	13,665	16	1312	17,41	622,73	83,03	5,98
150	3,5	15,853	16	1522	20,19	716,64	95,55	5,96
150	4,0	18,014	16	1729	22,95	807,82	107,71	5,93
150	4,5	20,150	16	1934	25,67	896,30	119,51	5,91
150	5,0	22,260	16	2137	28,36	982,12	130,95	5,89
150	6,0	26,402	16	2535	33,63	1145,91	152,79	5,84
150	6,3	27,357	16	2626	34,85	1173,71	156,49	5,80
150	7,0	30,111	12	2168	38,36	1275,59	170,08	5,77
150	8,0	33,945	12	2444	43,24	1411,83	188,24	5,71
150	10,0	41,265	9	2228	52,57	1652,53	220,34	5,61
150	12,0	47,147	9	2546	60,06	1779,77	237,30	5,44
150	12,5	48,704	9	2630	62,04	1817,44	242,33	5,41
160	3,0	14,607	12	1052	18,61	759,64	94,95	6,39
160	3,5	16,952	12	1221	21,59	874,97	109,37	6,37
160	4,0	19,270	12	1387	24,55	987,17	123,40	6,34
160	4,5	21,563	12	1553	27,47	1096,29	137,04	6,32
160	5,0	23,830	12	1716	30,36	1202,36	150,29	6,29
160	6,0	28,286	12	2037	36,03	1405,48	175,69	6,25
160	6,3	29,335	12	2112	37,37	1442,13	180,27	6,21
160	7,0	32,309	12	2326	41,16	1569,69	196,21	6,18

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
160	8,0	36,457	12	2625	46,44	1741,23	217,65	6,12
160	10,0	44,405	9	2398	56,57	2047,67	255,96	6,02
160	12,0	50,915	9	2749	64,86	2224,36	278,05	5,86
160	12,5	52,629	9	2842	67,04	2275,04	284,38	5,83
175	3,0	16,020	12	1153	20,41	1000,48	114,34	7,00
175	3,5	18,600	12	1339	23,69	1153,68	131,85	6,98
175	4,0	21,154	12	1523	26,95	1303,12	148,93	6,95
175	4,5	23,682	12	1705	30,17	1448,83	165,58	6,93
175	5,0	26,185	12	1885	33,36	1590,86	181,81	6,91
175	6,0	31,112	12	2240	39,63	1864,03	213,03	6,86
175	6,3	32,302	12	2326	41,15	1916,90	219,07	6,83
175	7,0	35,606	9	1923	45,36	2090,47	238,91	6,79
175	8,0	40,225	9	2172	51,24	2325,48	265,77	6,74
175	10,0	49,115	9	2652	62,57	2750,91	314,39	6,63
175	12,0	56,567	6	2036	72,06	3020,15	345,16	6,47
175	12,5	58,517	6	2107	74,54	3095,00	353,71	6,44
180	3,0	16,491	12	1187	21,01	1090,83	121,20	7,21
180	3,5	19,150	12	1379	24,39	1258,28	139,81	7,18
180	4,0	21,782	12	1568	27,75	1421,74	157,97	7,16
180	4,5	24,389	12	1756	31,07	1581,26	175,70	7,13
180	5,0	26,970	12	1942	34,36	1736,87	192,99	7,11
180	6,0	32,054	12	2308	40,83	2036,52	226,28	7,06
180	6,3	33,292	12	2397	42,41	2095,65	232,85	7,03
180	7,0	36,705	9	1982	46,76	2286,70	254,08	6,99
180	8,0	41,481	9	2240	52,84	2545,86	282,87	6,94
180	10,0	50,685	9	2737	64,57	3016,80	335,20	6,84
180	12,0	58,451	6	2104	74,46	3322,19	369,13	6,68
180	12,5	60,479	6	2177	77,04	3406,43	378,49	6,65
200	4,0	24,294	9	1312	30,95	1968,13	196,81	7,97
200	4,5	27,215	9	1470	34,67	2191,54	219,15	7,95
200	5,0	30,110	9	1626	38,36	2410,09	241,01	7,93
200	6,0	35,822	9	1934	45,63	2832,75	283,27	7,88
200	6,3	37,248	9	2011	47,45	2921,53	292,15	7,85
200	7,0	41,101	9	2219	52,36	3194,10	319,41	7,81
200	8,0	46,505	9	2511	59,24	3566,25	356,63	7,76
200	10,0	56,965	6	2051	72,57	4251,06	425,11	7,65
200	12,0	65,987	6	2376	84,06	4730,22	473,02	7,50
200	12,5	68,329	6	2460	87,04	4859,42	485,94	7,47
220	4,0	26,806	9	1448	34,15	2639,14	239,92	8,79

## Square tubes

EN 10219 - 1/2

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
220	4,5	30,041	9	1622	38,27	2941,55	267,41	8,77
220	5,0	33,250	9	1796	42,36	3238,02	294,37	8,74
220	6,0	39,590	9	2138	50,43	3813,36	346,67	8,70
220	6,3	41,204	9	2225	52,49	3939,93	358,18	8,66
220	8,0	51,529	9	2783	65,64	4828,01	438,91	8,58
220	10,0	63,245	6	2277	80,57	5782,46	525,68	8,47
220	12,0	73,523	6	2647	93,66	6486,85	589,71	8,32
220	12,5	76,179	6	2742	97,04	6673,98	606,73	8,29
250	5,0	37,960	6	1367	48,36	4805,01	384,40	9,97
250	6,0	45,242	6	1629	57,63	5672,00	453,76	9,92
250	6,3	47,139	6	1697	60,05	5872,62	469,81	9,89
250	7,0	52,091	6	1875	66,36	6442,58	515,41	9,85
250	8,0	59,065	6	2126	75,24	7229,20	578,34	9,80
250	10,0	72,665	6	2616	92,57	8706,67	696,53	9,70
250	12,0	84,827	4	2036	108,06	9859,42	788,75	9,55
250	12,5	87,954	4	2111	112,04	10161,31	812,91	9,52
260	5,0	39,530	6	1423	50,36	5422,03	417,08	10,38
260	6,0	47,126	6	1697	60,03	6404,54	492,66	10,33
260	6,3	49,117	6	1768	62,57	6634,95	510,38	10,30
260	8,0	61,577	6	2217	78,44	8178,02	629,08	10,21
260	10,0	75,805	6	2729	96,57	9864,65	758,82	10,11
260	12,0	88,595	4	2126	112,86	11199,50	861,50	9,96
260	12,5	91,879	4	2205	117,04	11547,88	888,30	9,93

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I <sub>xx</sub> (cm <sup>4</sup> )	W <sub>xx</sub> (cm <sup>3</sup> )	i <sub>xx</sub> (cm)	I <sub>yy</sub> (cm <sup>4</sup> )	W <sub>yy</sub> (cm <sup>3</sup> )	i <sub>yy</sub> (cm)
20	x	10	1,50	0,590	300	1062,00	0,75	0,325	0,325	0,658	0,105	0,211	0,374
20	x	10	2,00	0,736	300	1324,80	0,94	0,367	0,367	0,626	0,116	0,232	0,352
20	x	15	1,50	0,708	234	994,03	0,90	0,454	0,454	0,710	0,288	0,384	0,565
20	x	15	2,00	0,893	234	1253,77	1,14	0,529	0,529	0,682	0,333	0,444	0,541
25	x	10	1,50	0,708	250	1062,00	0,90	0,595	0,476	0,812	0,133	0,265	0,384
25	x	10	2,00	0,893	250	1339,50	1,14	0,688	0,550	0,778	0,149	0,298	0,362
25	x	13	1,50	0,779	209	976,87	0,99	0,719	0,575	0,851	0,252	0,388	0,504

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
25	x	13	2,00	0,987	209	1237,70	1,26	0,847	0,678	0,821	0,292	0,449	0,482
25	x	15	1,50	0,826	209	1035,80	1,05	0,802	0,642	0,873	0,356	0,475	0,582
25	x	15	2,00	1,050	209	1316,70	1,34	0,953	0,763	0,844	0,418	0,558	0,559
25	x	20	1,50	0,944	180	1019,52	1,20	1,009	0,807	0,916	0,711	0,711	0,769
25	x	20	2,00	1,207	180	1303,56	1,54	1,218	0,975	0,890	0,855	0,855	0,746
30	x	10	1,50	0,826	225	1115,10	1,05	0,976	0,651	0,963	0,160	0,320	0,390
30	x	10	2,00	1,050	225	1417,50	1,34	1,151	0,768	0,928	0,182	0,363	0,368
30	x	15	1,50	0,944	200	1132,80	1,20	1,281	0,854	1,032	0,425	0,567	0,595
30	x	15	2,00	1,207	200	1448,40	1,54	1,544	1,029	1,002	0,503	0,671	0,572
30	x	20	1,50	1,061	180	1145,88	1,35	1,586	1,057	1,083	0,840	0,840	0,788
30	x	20	2,00	1,364	180	1473,12	1,74	1,937	1,291	1,056	1,017	1,017	0,765
30	x	20	3,0	1,890	180	2041,20	2,41	2,406	1,604	1,000	1,247	1,247	0,720
30	x	25	1,50	1,179	168	1188,43	1,50	1,891	1,261	1,122	1,424	1,139	0,974
30	x	25	2,00	1,521	168	1533,17	1,94	2,329	1,553	1,097	1,749	1,399	0,950
32	x	13	1,50	0,944	200	1132,80	1,20	1,374	0,859	1,069	0,322	0,495	0,517
32	x	13	2,00	1,207	200	1448,40	1,54	1,652	1,033	1,037	0,378	0,581	0,496
35	x	10	1,50	0,944	203	1149,79	1,20	1,490	0,851	1,113	0,187	0,375	0,395
35	x	10	2,00	1,207	203	1470,13	1,54	1,782	1,018	1,077	0,214	0,428	0,373
35	x	15	1,50	1,061	207	1317,76	1,35	1,911	1,092	1,189	0,494	0,658	0,604
35	x	15	2,00	1,364	207	1694,09	1,74	2,327	1,330	1,157	0,589	0,785	0,582
35	x	20	1,50	1,179	160	1131,84	1,50	2,332	1,333	1,246	0,969	0,969	0,803
35	x	20	2,00	1,521	160	1460,16	1,94	2,872	1,641	1,218	1,180	1,180	0,781
35	x	25	1,50	1,297	162	1260,68	1,65	2,753	1,573	1,291	1,631	1,305	0,994
35	x	25	2,00	1,678	162	1631,02	2,14	3,417	1,953	1,265	2,014	1,611	0,971
35	x	25	3,0	2,361	168	2379,89	3,01	4,408	2,519	1,210	2,571	2,057	0,925
40	x	10	1,50	1,061	196	1247,74	1,35	2,153	1,077	1,262	0,215	0,430	0,399
40	x	10	2,00	1,364	196	1604,06	1,74	2,604	1,302	1,224	0,247	0,494	0,377
40	x	15	1,50	1,179	176	1245,02	1,50	2,710	1,355	1,343	0,562	0,750	0,612
40	x	15	2,00	1,521	176	1606,18	1,94	3,327	1,663	1,311	0,674	0,898	0,590
40	x	20	1,50	1,297	162	1260,68	1,65	3,266	1,633	1,406	1,097	1,097	0,815
40	x	20	2,0	1,678	162	1631,02	2,14	4,050	2,025	1,377	1,343	1,343	0,793
40	x	20	2,5	2,032	162	1975,10	2,59	4,694	2,347	1,347	1,537	1,537	0,770
40	x	20	3,0	2,361	162	2294,89	3,01	5,208	2,604	1,316	1,685	1,685	0,748
40	x	25	1,50	1,415	135	1146,15	1,80	3,822	1,911	1,456	1,839	1,471	1,010
40	x	25	2,00	1,835	135	1486,35	2,34	4,772	2,386	1,429	2,279	1,823	0,988
40	x	25	3,0	2,597	135	2103,57	3,31	6,237	3,118	1,373	2,937	2,349	0,942
40	x	27	1,50	1,462	130	1140,36	1,86	4,044	2,022	1,474	2,197	1,628	1,086
40	x	27	2,00	1,897	130	1479,66	2,42	5,061	2,531	1,447	2,734	2,025	1,064
40	x	27	3,0	2,691	130	2098,98	3,43	6,648	3,324	1,393	3,551	2,630	1,018

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
40	x	30	1,50	1,532	130	1194,96	1,95	4,378	2,189	1,498	2,806	1,870	1,199
40	x	30	2,00	1,992	130	1553,76	2,54	5,495	2,747	1,472	3,507	2,338	1,176
40	x	30	3,0	2,832	130	2208,96	3,61	7,266	3,633	1,419	4,602	3,068	1,129
40	x	30	4,0	3,570	130	2784,60	4,55	8,472	4,236	1,365	5,330	3,553	1,083
45	x	10	1,50	1,179	162	1145,99	1,50	2,986	1,327	1,410	0,242	0,484	0,402
45	x	10	2,00	1,521	162	1478,41	1,94	3,644	1,619	1,372	0,280	0,559	0,380
45	x	15	1,50	1,297	147	1143,95	1,65	3,696	1,643	1,496	0,631	0,841	0,618
45	x	15	2,00	1,678	147	1480,00	2,14	4,569	2,031	1,462	0,759	1,012	0,596
45	x	20	1,50	1,415	144	1222,56	1,80	4,406	1,958	1,564	1,226	1,226	0,825
45	x	20	2,00	1,835	144	1585,44	2,34	5,494	2,442	1,533	1,505	1,505	0,803
45	x	20	3,0	2,597	144	2243,81	3,31	7,154	3,179	1,470	1,904	1,904	0,759
45	x	25	1,5	1,532	126	1158,19	1,95	5,116	2,274	1,619	2,046	1,637	1,024
45	x	25	2,0	1,992	126	1505,95	2,54	6,419	2,853	1,591	2,544	2,035	1,001
45	x	25	3,0	2,832	126	2140,99	3,61	8,479	3,768	1,533	3,302	2,642	0,957
45	x	30	3,0	3,068	128	2356,22	3,91	9,804	4,357	1,584	5,151	3,434	1,148
45	x	35	1,50	1,768	120	1272,96	2,25	6,535	2,905	1,704	4,438	2,536	1,404
45	x	35	2,00	2,306	120	1660,32	2,94	8,270	3,675	1,678	5,598	3,199	1,381
45	x	35	3,0	3,303	120	2378,16	4,21	11,129	4,946	1,626	7,489	4,279	1,334
45	x	35	4,0	4,198	108	2720,30	5,35	13,238	5,884	1,573	8,859	5,063	1,287
50	x	10	1,50	1,297	144	1120,61	1,65	4,006	1,603	1,557	0,270	0,539	0,404
50	x	10	2,00	1,678	144	1449,79	2,14	4,926	1,970	1,518	0,312	0,624	0,382
50	x	14	1,50	1,391	132	1101,67	1,77	4,712	1,885	1,631	0,596	0,851	0,580
50	x	14	2,00	1,803	132	1427,98	2,30	5,848	2,339	1,596	0,715	1,022	0,558
50	x	15	1,50	1,415	132	1120,68	1,80	4,889	1,956	1,647	0,699	0,933	0,623
50	x	15	2,00	1,835	132	1453,32	2,34	6,078	2,431	1,613	0,844	1,126	0,601
50	x	20	1,50	1,532	126	1158,19	1,95	5,771	2,308	1,719	1,354	1,354	0,833
50	x	20	2,00	1,992	126	1505,95	2,54	7,231	2,892	1,688	1,668	1,668	0,811
50	x	20	3,0	2,832	126	2140,99	3,61	9,513	3,805	1,624	2,123	2,123	0,767
50	x	25	1,50	1,650	128	1267,20	2,10	6,654	2,661	1,779	2,254	1,803	1,035
50	x	25	2,00	2,149	128	1650,43	2,74	8,384	3,353	1,750	2,809	2,247	1,013
50	x	25	3,0	3,068	128	2356,22	3,91	11,172	4,469	1,691	3,667	2,934	0,969
50	x	25	4,00	3,884	128	2982,91	4,95	13,129	5,252	1,629	4,228	3,383	0,924
50	x	27	1,50	1,697	128	1303,30	2,16	7,006	2,803	1,800	2,686	1,989	1,115
50	x	27	2,00	2,211	128	1698,05	2,82	8,845	3,538	1,772	3,360	2,489	1,092
50	x	27	3,00	3,162	120	2276,64	4,03	11,836	4,734	1,714	4,420	3,274	1,047
50	x	27	4,00	4,010	120	2887,20	5,11	13,978	5,591	1,654	5,137	3,805	1,003
50	x	30	1,50	1,768	120	1272,96	2,25	7,536	3,014	1,829	3,415	2,277	1,231
50	x	30	2,0	2,306	120	1660,32	2,94	9,536	3,815	1,802	4,293	2,862	1,209
50	x	30	2,5	2,817	120	2028,24	3,59	11,298	4,519	1,774	5,052	3,368	1,186

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
50	x	30	3,0	3,303	120	2378,16	4,21	12,831	5,132	1,746	5,700	3,800	1,164
50	x	30	4,0	4,198	108	2720,30	5,35	15,251	6,100	1,689	6,693	4,462	1,119
50	x	30	5,0	4,990	108	3233,52	6,36	16,871	6,748	1,629	7,325	4,884	1,074
50	x	35	1,5	1,886	108	1222,13	2,40	8,418	3,367	1,872	4,859	2,776	1,422
50	x	35	2,0	2,463	108	1596,02	3,14	10,689	4,276	1,846	6,143	3,510	1,399
50	x	35	3,0	3,539	108	2293,27	4,51	14,490	5,796	1,793	8,259	4,719	1,354
50	x	40	1,5	2,003	99	1189,78	2,55	9,301	3,720	1,909	6,602	3,301	1,608
50	x	40	2,0	2,620	99	1556,28	3,34	11,842	4,737	1,884	8,386	4,193	1,585
50	x	40	3,0	3,774	99	2241,76	4,81	16,149	6,460	1,833	11,382	5,691	1,539
50	x	40	4,0	4,826	88	2548,13	6,15	19,493	7,797	1,781	13,677	6,839	1,492
55	x	35	1,50	2,003	96	1153,73	2,55	10,601	3,855	2,038	5,280	3,017	1,438
55	x	35	2,00	2,620	96	1509,12	3,34	13,500	4,909	2,011	6,688	3,822	1,416
55	x	35	3,00	3,774	96	2173,82	4,81	18,414	6,696	1,957	9,029	5,160	1,370
55	x	35	4,00	4,826	96	2779,78	6,15	22,224	8,081	1,901	10,792	6,167	1,325
55	x	45	1,50	2,239	99	1329,97	2,85	12,749	4,636	2,114	9,375	4,167	1,813
55	x	45	2,00	2,934	99	1742,80	3,74	16,311	5,931	2,089	11,970	5,320	1,790
55	x	45	3,00	4,245	99	2521,53	5,41	22,475	8,173	2,039	16,430	7,302	1,743
55	x	45	4,00	5,454	63	2061,61	6,95	27,437	9,977	1,987	19,984	8,882	1,696
60	x	10	1,50	1,532	100	919,20	1,95	6,685	2,228	1,851	0,324	0,649	0,408
60	x	10	2,00	1,992	100	1195,20	2,54	8,316	2,772	1,810	0,378	0,755	0,386
60	x	15	1,50	1,650	100	990,00	2,10	7,969	2,656	1,947	0,837	1,116	0,631
60	x	15	2,00	2,149	100	1289,40	2,74	9,998	3,333	1,911	1,014	1,353	0,609
60	x	15	3,00	3,068	100	1840,80	3,91	13,184	4,395	1,837	1,250	1,666	0,566
60	x	20	1,50	1,768	108	1145,66	2,25	9,253	3,084	2,027	1,612	1,612	0,846
60	x	20	2,00	2,306	108	1494,29	2,94	11,681	3,894	1,994	1,993	1,993	0,824
60	x	20	3,0	3,303	108	2140,34	4,21	15,623	5,208	1,927	2,561	2,561	0,780
60	x	25	1,50	1,886	105	1188,18	2,40	10,536	3,512	2,094	2,668	2,135	1,054
60	x	25	2,00	2,463	105	1551,69	3,14	13,364	4,455	2,064	3,340	2,672	1,032
60	x	25	3,0	3,539	105	2229,57	4,51	18,062	6,021	2,002	4,398	3,518	0,988
60	x	30	1,50	2,003	98	1177,76	2,55	11,820	3,940	2,152	4,025	2,683	1,256
60	x	30	2,00	2,620	98	1540,56	3,34	15,046	5,015	2,123	5,078	3,385	1,234
60	x	30	3,0	3,774	98	2219,11	4,81	20,501	6,834	2,065	6,798	4,532	1,189
60	x	30	4,0	4,826	88	2548,13	6,15	24,703	8,234	2,005	8,055	5,370	1,145
60	x	40	1,50	2,239	88	1182,19	2,85	14,387	4,796	2,246	7,715	3,857	1,645
60	x	40	2,0	2,934	88	1549,15	3,74	18,412	6,137	2,220	9,831	4,915	1,622
60	x	40	2,5	3,602	88	1901,86	4,59	22,071	7,357	2,193	11,736	5,868	1,599
60	x	40	3,0	4,245	88	2241,36	5,41	25,379	8,460	2,166	13,440	6,720	1,576
60	x	40	4,0	5,454	54	1767,10	6,95	30,986	10,329	2,112	16,280	8,140	1,531
60	x	40	5,0	6,560	48	1889,28	8,36	35,328	11,776	2,056	18,426	9,213	1,485



## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
60	x	40	6,0	7,562	48	2177,86	9,63	38,497	12,832	1,999	19,948	9,974	1,439
60	x	50	1,50	2,474	72	1068,77	3,15	16,954	5,651	2,319	12,830	5,132	2,018
60	x	50	2,00	3,248	72	1403,14	4,14	21,777	7,259	2,294	16,452	6,581	1,994
60	x	50	3,0	4,716	48	1358,21	6,01	30,257	10,086	2,244	22,785	9,114	1,947
60	x	50	4,0	6,082	48	1751,62	7,75	37,268	12,423	2,193	27,979	11,191	1,900
63,5	x	31,8	5,0	6,191	48	1783,01	7,89	33,937	10,689	2,074	10,972	6,900	1,180
70	x	20	1,50	2,003	98	1177,76	2,55	13,860	3,960	2,330	1,869	1,869	0,856
70	x	20	2,00	2,620	98	1540,56	3,34	17,599	5,028	2,297	2,319	2,319	0,834
70	x	20	3,0	3,774	98	2219,11	4,81	23,837	6,810	2,227	2,999	2,999	0,790
70	x	30	1,50	2,239	84	1128,46	2,85	17,380	4,966	2,469	4,635	3,090	1,275
70	x	30	2,00	2,934	84	1478,74	3,74	22,225	6,350	2,439	5,863	3,909	1,253
70	x	30	3,0	4,245	84	2139,48	5,41	30,575	8,736	2,378	7,896	5,264	1,208
70	x	30	4,0	5,454	54	1767,10	6,95	37,230	10,637	2,315	9,418	6,279	1,164
70	x	35	5,0	6,952	40	1668,48	8,86	47,588	13,596	2,318	15,447	8,827	1,321
70	x	40	1,50	2,474	72	1068,77	3,15	20,900	5,971	2,575	8,827	4,413	1,673
70	x	40	2,00	3,248	72	1403,14	4,14	26,850	7,671	2,548	11,276	5,638	1,651
70	x	40	3,0	4,716	72	2037,31	6,01	37,313	10,661	2,492	15,498	7,749	1,606
70	x	40	4,0	6,082	54	1970,57	7,75	45,952	13,129	2,435	18,883	9,441	1,561
70	x	40	5,0	7,345	42	1850,94	9,36	52,879	15,108	2,377	21,509	10,755	1,516
70	x	40	6,0	8,504	42	2143,01	10,83	58,201	16,629	2,318	23,452	11,726	1,471
70	x	50	1,5	2,710	63	1024,38	3,45	24,420	6,977	2,660	14,595	5,838	2,056
70	x	50	2,0	3,562	63	1346,44	4,54	31,475	8,993	2,634	18,758	7,503	2,033
70	x	50	2,5	4,387	63	1658,29	5,59	38,014	10,861	2,608	22,590	9,036	2,010
70	x	50	3,0	5,187	35	1089,27	6,61	44,051	12,586	2,582	26,103	10,441	1,987
70	x	50	4,0	6,710	35	1409,10	8,55	54,675	15,621	2,529	32,221	12,888	1,942
70	x	50	5,0	8,130	35	1707,30	10,36	63,463	18,132	2,475	37,204	14,882	1,895
70	x	50	6,0	9,446	35	1983,66	12,03	70,525	20,150	2,421	41,142	16,457	1,849
70	x	50	8,0	11,337	35	2380,77	14,44	73,183	20,909	2,251	42,868	17,147	1,723
70	x	60	1,5	2,945	54	954,18	3,75	27,939	7,983	2,729	22,089	7,363	2,426
70	x	60	2,0	3,876	54	1255,82	4,94	36,101	10,314	2,704	28,508	9,503	2,403
70	x	60	3,0	5,658	54	1833,19	7,21	50,789	14,511	2,654	40,013	13,338	2,356
70	x	60	4,0	7,338	54	2377,51	9,35	63,398	18,114	2,604	49,834	16,611	2,309
80	x	20	1,5	2,239	68	913,51	2,85	19,744	4,936	2,631	2,126	2,126	0,863
80	x	20	2,0	2,934	68	1197,07	3,74	25,186	6,297	2,596	2,644	2,644	0,841
80	x	20	3,0	4,245	68	1731,96	5,41	34,455	8,614	2,524	3,437	3,437	0,797
80	x	25	3,0	4,481	68	1828,25	5,71	38,904	9,726	2,611	5,859	4,687	1,013
80	x	30	1,5	2,474	72	1068,77	3,15	24,366	6,092	2,780	5,245	3,496	1,290
80	x	30	2,0	3,248	72	1403,14	4,14	31,272	7,818	2,749	6,649	4,432	1,268
80	x	30	3,0	4,716	72	2037,31	6,01	43,353	10,838	2,686	8,994	5,996	1,224

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
80	x	30	4,0	6,082	50	1824,60	7,75	53,230	13,308	2,621	10,781	7,187	1,180
80	x	40	1,5	2,710	72	1170,72	3,45	28,988	7,247	2,898	9,939	4,970	1,697
80	x	40	2,0	3,562	72	1538,78	4,54	37,357	9,339	2,869	12,722	6,361	1,675
80	x	40	2,5	4,387	72	1895,18	5,59	45,106	11,276	2,841	15,257	7,628	1,652
80	x	40	3,0	5,187	72	2240,78	6,61	52,251	13,063	2,812	17,556	8,778	1,630
80	x	40	4,0	6,710	50	2013,00	8,55	64,793	16,198	2,753	21,485	10,743	1,585
80	x	40	5,0	8,130	35	1707,30	10,36	75,109	18,777	2,693	24,593	12,296	1,541
80	x	40	6,0	9,446	35	1983,66	12,03	83,321	20,830	2,631	26,956	13,478	1,497
80	x	40	8,0	11,337	35	2380,77	14,44	85,092	21,273	2,427	27,663	13,832	1,384
80	x	50	1,5	2,945	60	1060,20	3,75	33,611	8,403	2,993	16,360	6,544	2,088
80	x	50	2,0	3,876	60	1395,36	4,94	43,442	10,861	2,966	21,063	8,425	2,066
80	x	50	3,0	5,658	60	2036,88	7,21	61,149	15,287	2,913	29,421	11,768	2,020
80	x	50	4,0	7,338	42	1849,18	9,35	76,355	19,089	2,858	36,464	14,586	1,975
80	x	50	5,0	8,915	16	855,84	11,36	89,192	22,298	2,803	42,288	16,915	1,930
80	x	50	6,0	10,388	16	997,25	13,23	99,785	24,946	2,746	46,986	18,795	1,884
80	x	60	1,5	3,181	42	801,61	4,05	38,233	9,558	3,072	24,656	8,219	2,467
80	x	60	2,0	4,190	42	1055,88	5,34	49,528	12,382	3,046	31,873	10,624	2,444
80	x	60	2,5	5,172	42	1303,34	6,59	60,126	15,032	3,021	38,613	12,871	2,421
80	x	60	3,0	6,129	42	1544,51	7,81	70,047	17,512	2,995	44,891	14,964	2,398
80	x	60	4,0	7,966	42	2007,43	10,15	87,918	21,980	2,943	56,116	18,705	2,352
80	x	60	5,0	9,700	30	1746,00	12,36	103,275	25,819	2,891	65,661	21,887	2,305
80	x	60	6,0	11,330	24	1631,52	14,43	116,249	29,062	2,838	73,633	24,544	2,259
80	x	60	8,0	13,849	24	1994,26	17,64	126,734	31,684	2,680	80,378	26,793	2,134
90	x	30	3,0	5,187	55	1711,71	6,61	59,135	13,141	2,991	10,092	6,728	1,236
90	x	30	4,0	6,710	45	1811,70	8,55	73,105	16,245	2,924	12,143	8,096	1,192
90	x	40	1,5	2,945	50	883,50	3,75	38,803	8,623	3,216	11,051	5,526	1,716
90	x	40	2,0	3,876	50	1162,80	4,94	50,132	11,141	3,187	14,167	7,083	1,694
90	x	40	3,0	5,658	50	1697,40	7,21	70,493	15,665	3,127	19,614	9,807	1,650
90	x	40	4,0	7,338	50	2201,40	9,35	87,907	19,535	3,067	24,088	12,044	1,605
90	x	50	1,5	3,181	45	858,87	4,05	44,678	9,928	3,321	18,124	7,250	2,115
90	x	50	2,0	4,190	45	1131,30	5,34	57,878	12,862	3,293	23,368	9,347	2,092
90	x	50	2,5	5,172	45	1396,44	6,59	70,262	15,614	3,266	28,236	11,294	2,070
90	x	50	3,0	6,129	45	1654,83	7,81	81,851	18,189	3,238	32,739	13,096	2,048
90	x	50	4,0	7,966	40	1911,84	10,15	102,710	22,824	3,181	40,707	16,283	2,003
90	x	50	5,0	9,700	40	2328,00	12,36	120,600	26,800	3,124	47,371	18,948	1,958
90	x	50	6,0	11,330	35	2379,30	14,43	135,661	30,147	3,066	52,830	21,132	1,913
90	x	50	6,3	11,531	35	2421,51	14,69	132,694	29,488	3,006	52,129	20,852	1,884
90	x	50	8,0	13,849	35	2908,29	17,64	146,665	32,592	2,883	57,151	22,860	1,800
95	x	25	1,5	2,710	60	975,60	3,45	34,569	7,278	3,164	4,120	3,296	1,092

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
95	x	25	2,0	3,562	60	1282,32	4,54	44,458	9,360	3,130	5,196	4,157	1,070
95	x	25	3,0	5,187	60	1867,32	6,61	61,896	13,031	3,060	6,954	5,564	1,026
100	x	20	1,5	2,710	80	1300,80	3,45	35,939	7,188	3,227	2,641	2,641	0,875
100	x	20	2,0	3,562	80	1709,76	4,54	46,166	9,233	3,190	3,295	3,295	0,852
100	x	20	3,0	5,187	80	2489,76	6,61	64,103	12,821	3,115	4,313	4,313	0,808
100	x	30	1,5	2,945	50	883,50	3,75	43,216	8,643	3,394	6,464	4,309	1,313
100	x	30	2,0	3,876	50	1162,80	4,94	55,771	11,154	3,361	8,219	5,480	1,290
100	x	30	3,0	5,658	50	1697,40	7,21	78,221	15,644	3,294	11,190	7,460	1,246
100	x	30	4,0	7,338	30	1320,84	9,35	97,253	19,451	3,225	13,506	9,004	1,202
100	x	40	1,5	3,181	55	1049,73	4,05	50,494	10,099	3,530	12,164	6,082	1,733
100	x	40	2,0	4,190	55	1382,70	5,34	65,376	13,075	3,500	15,612	7,806	1,710
100	x	40	2,5	5,172	55	1706,76	6,59	79,318	15,864	3,470	18,778	9,389	1,688
100	x	40	3,0	6,129	55	2022,57	7,81	92,339	18,468	3,439	21,672	10,836	1,666
100	x	40	4,0	7,966	40	1911,84	10,15	115,696	23,139	3,377	26,691	13,345	1,622
100	x	40	5,0	9,700	36	2095,20	12,36	135,602	27,120	3,313	30,759	15,380	1,578
100	x	40	6,0	11,330	32	2175,36	14,43	152,210	30,442	3,247	33,964	16,982	1,534
100	x	50	1,5	3,416	50	1024,80	4,35	57,771	11,554	3,643	19,889	7,956	2,138
100	x	50	2,0	4,504	50	1351,20	5,74	74,982	14,996	3,615	25,674	10,269	2,115
100	x	50	2,5	5,565	50	1669,50	7,09	91,203	18,241	3,587	31,058	12,423	2,093
100	x	50	3,0	6,600	50	1980,00	8,41	106,457	21,291	3,558	36,057	14,423	2,071
100	x	50	4,0	8,594	36	1856,30	10,95	134,138	26,828	3,500	44,949	17,980	2,026
100	x	50	5,0	10,485	28	1761,48	13,36	158,185	31,637	3,441	52,454	20,982	1,982
100	x	50	6,0	12,272	24	1767,17	15,63	178,754	35,751	3,381	58,674	23,470	1,937
100	x	50	6,3	12,520	24	1802,88	15,95	175,680	35,136	3,319	58,186	23,275	1,910
100	x	50	8,0	15,105	24	2175,12	19,24	196,237	39,247	3,193	64,292	25,717	1,828
100	x	60	1,5	3,652	35	766,92	4,65	65,048	13,010	3,739	29,791	9,930	2,531
100	x	60	2,0	4,818	35	1011,78	6,14	84,587	16,917	3,713	38,604	12,868	2,508
100	x	60	2,5	5,957	35	1250,97	7,59	103,089	20,618	3,686	46,884	15,628	2,486
100	x	60	3,0	7,071	35	1484,91	9,01	120,575	24,115	3,659	54,647	18,216	2,463
100	x	60	4,0	9,222	35	1936,62	11,75	152,581	30,516	3,604	68,682	22,894	2,418
100	x	60	5,0	11,270	28	1893,36	14,36	180,769	36,154	3,548	80,828	26,943	2,373
100	x	60	6,0	13,214	24	1902,82	16,83	205,298	41,060	3,492	91,201	30,400	2,328
100	x	60	6,3	13,510	24	1945,44	17,21	203,378	40,676	3,438	90,913	30,304	2,298
100	x	60	7,0	14,725	20	1767,00	18,76	215,727	43,145	3,391	96,138	32,046	2,264
100	x	60	8,0	16,361	12	1177,99	20,84	230,179	46,036	3,323	102,180	34,060	2,214
100	x	70	2,0	5,132	24	739,01	6,54	94,192	18,838	3,796	54,602	15,601	2,890
100	x	70	3,0	7,542	24	1086,05	9,61	134,693	26,939	3,744	77,741	22,212	2,844
100	x	70	4,0	9,850	24	1418,40	12,55	171,024	34,205	3,692	98,288	28,082	2,799
100	x	70	5,0	12,055	24	1735,92	15,36	203,352	40,670	3,639	116,379	33,251	2,753

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
100	x	70	6,0	14,156	24	2038,46	18,03	231,842	46,368	3,586	132,145	37,756	2,707
100	x	70	8,0	17,617	24	2536,85	22,44	264,120	52,824	3,431	150,489	42,997	2,590
100	x	80	2,0	5,446	35	1143,66	6,94	103,798	20,760	3,868	73,869	18,467	3,263
100	x	80	2,5	6,742	35	1415,82	8,59	126,860	25,372	3,843	90,168	22,542	3,240
100	x	80	3,0	8,013	30	1442,34	10,21	148,811	29,762	3,818	105,639	26,410	3,217
100	x	80	4,0	10,478	30	1886,04	13,35	189,466	37,893	3,768	134,169	33,542	3,170
100	x	80	5,0	12,840	25	1926,00	16,36	225,935	45,187	3,717	159,609	39,902	3,124
100	x	80	6,0	15,098	20	1811,76	19,23	258,386	51,677	3,665	182,105	45,526	3,077
100	x	80	6,3	15,488	20	1858,56	19,73	258,773	51,755	3,622	182,811	45,703	3,044
100	x	80	7,0	16,923	20	2030,76	21,56	276,384	55,277	3,581	195,032	48,758	3,008
100	x	80	8,0	18,873	12	1358,86	24,04	298,061	59,612	3,521	210,020	52,505	2,956
101,6	x	76,2	6,0	14,891	9	804,11	18,97	258,289	50,844	3,690	164,391	43,147	2,944
120	x	40	1,5	3,652	48	1051,78	4,65	80,103	13,351	4,150	14,388	7,194	1,759
120	x	40	2,0	4,818	48	1387,58	6,14	104,070	17,345	4,118	18,503	9,251	1,736
120	x	40	3,0	7,071	30	1272,78	9,01	148,043	24,674	4,054	25,788	12,894	1,692
120	x	40	4,0	9,222	30	1659,96	11,75	186,895	31,149	3,989	31,896	15,948	1,648
120	x	40	5,0	11,270	30	2028,60	14,36	220,808	36,801	3,922	36,926	18,463	1,604
120	x	40	6,0	13,214	30	2378,52	16,83	249,965	41,661	3,854	40,972	20,486	1,560
120	x	50	2,0	5,132	32	985,34	6,54	117,995	19,666	4,249	30,284	12,114	2,152
120	x	50	3,0	7,542	32	1448,06	9,61	168,581	28,097	4,189	42,693	17,077	2,108
120	x	50	4,0	9,850	32	1891,20	12,55	213,817	35,636	4,128	53,435	21,374	2,064
120	x	50	5,0	12,055	24	1735,92	15,36	253,891	42,315	4,066	62,621	25,048	2,019
120	x	50	6,0	14,156	24	2038,46	18,03	288,989	48,165	4,003	70,362	28,145	1,975
120	x	50	8,0	17,617	24	2536,85	22,44	325,047	54,174	3,806	78,575	31,430	1,871
120	x	60	2,0	5,446	32	1045,63	6,94	131,920	21,987	4,361	45,334	15,111	2,556
120	x	60	2,5	6,742	32	1294,46	8,59	161,229	26,872	4,333	55,155	18,385	2,534
120	x	60	3,0	8,013	32	1538,50	10,21	189,119	31,520	4,304	64,403	21,468	2,512
120	x	60	4,0	10,478	32	2011,78	13,35	240,740	40,123	4,247	81,247	27,082	2,467
120	x	60	5,0	12,840	24	1848,96	16,36	286,975	47,829	4,189	95,994	31,998	2,423
120	x	60	6,0	15,098	20	1811,76	19,23	328,013	54,669	4,130	108,769	36,256	2,378
120	x	60	6,3	15,488	20	1858,56	19,73	326,969	54,495	4,071	109,164	36,388	2,352
120	x	60	7,0	16,923	16	1624,61	21,56	348,771	58,129	4,022	115,915	38,638	2,319
120	x	60	8,0	18,873	16	1811,81	24,04	375,308	62,551	3,951	123,983	41,328	2,271
120	x	80	2,0	6,074	30	1093,32	7,74	159,771	26,628	4,544	86,040	21,510	3,335
120	x	80	3,0	8,955	30	1611,90	11,41	230,195	38,366	4,492	123,435	30,859	3,289
120	x	80	3,5	10,358	30	1864,44	13,19	263,132	43,855	4,466	140,796	35,199	3,267
120	x	80	4,0	11,734	30	2112,12	14,95	294,585	49,098	4,439	157,294	39,324	3,244
120	x	80	4,5	13,085	30	2355,30	16,67	324,580	54,097	4,413	172,947	43,237	3,221
120	x	80	5,0	14,410	25	2161,50	18,36	353,141	58,857	4,386	187,775	46,944	3,198

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
120	x	80	6,0	16,982	25	2547,30	21,63	406,061	67,677	4,332	215,033	53,758	3,153
120	x	80	6,3	17,466	25	2619,90	22,25	408,497	68,083	4,285	217,114	54,279	3,124
120	x	80	7,0	19,121	16	1835,62	24,36	438,269	73,045	4,242	232,449	58,112	3,089
120	x	80	8,0	21,385	16	2052,96	27,24	475,831	79,305	4,179	251,662	62,916	3,039
120	x	80	10,0	25,565	16	2454,24	32,57	534,142	89,024	4,050	281,145	70,286	2,938
120	x	100	3,0	9,897	25	1484,55	12,61	271,271	45,212	4,638	205,283	41,057	4,035
120	x	100	3,5	11,457	25	1718,55	14,59	310,649	51,775	4,614	234,887	46,977	4,012
120	x	100	4,0	12,990	25	1948,50	16,55	348,431	58,072	4,589	263,237	52,647	3,988
120	x	100	4,5	14,498	20	1739,76	18,47	384,641	64,107	4,564	290,357	58,071	3,965
120	x	100	5,0	15,980	20	1917,60	20,36	419,308	69,885	4,539	316,269	63,254	3,942
120	x	100	6,0	18,866	20	2263,92	24,03	484,109	80,685	4,488	364,562	72,912	3,895
120	x	100	6,3	19,444	20	2333,28	24,77	490,025	81,671	4,448	369,564	73,913	3,863
120	x	100	7,0	21,319	16	2046,62	27,16	527,766	87,961	4,408	397,699	79,540	3,827
120	x	100	8,0	23,897	16	2294,11	30,44	576,353	96,059	4,351	433,827	86,765	3,775
120	x	100	10,0	28,705	16	2755,68	36,57	655,475	109,246	4,234	492,410	98,482	3,670
127	x	76	3,0	9,097	30	1637,46	11,59	254,720	40,113	4,688	115,478	30,389	3,157
127	x	76	4,0	11,923	30	2146,14	15,19	326,168	51,365	4,634	147,060	38,700	3,112
127	x	76	4,5	13,297	30	2393,46	16,94	359,488	56,612	4,607	161,644	42,538	3,089
127	x	76	6,0	17,264	24	2486,02	21,99	450,140	70,888	4,524	200,788	52,839	3,022
127	x	76	6,3	17,763	24	2557,87	22,63	452,783	71,304	4,473	202,867	53,386	2,994
130	x	100	3,0	10,368	20	1244,16	13,21	327,690	50,414	4,981	219,401	43,880	4,076
130	x	100	3,5	12,006	20	1440,72	15,29	375,605	57,785	4,956	251,190	50,238	4,053
130	x	100	4,0	13,618	20	1634,16	17,35	421,681	64,874	4,930	281,680	56,336	4,030
130	x	100	4,5	15,204	20	1824,48	19,37	465,946	71,684	4,905	310,892	62,178	4,006
130	x	100	5,0	16,765	20	2011,80	21,36	508,428	78,220	4,879	338,852	67,770	3,983
130	x	100	6,0	19,808	20	2376,96	25,23	588,152	90,485	4,828	391,106	78,221	3,937
130	x	100	8,0	25,153	20	3018,36	32,04	703,990	108,306	4,687	467,768	93,554	3,821
140	x	50	2,0	5,760	28	967,68	7,34	174,082	24,869	4,871	34,895	13,958	2,181
140	x	50	3,0	8,484	28	1425,31	10,81	249,923	35,703	4,809	49,329	19,732	2,136
140	x	50	3,5	9,808	28	1647,74	12,49	285,140	40,734	4,777	55,847	22,339	2,114
140	x	50	4,0	11,106	28	1865,81	14,15	318,592	45,513	4,745	61,920	24,768	2,092
140	x	50	4,5	12,378	28	2079,50	15,77	350,306	50,044	4,713	67,562	27,025	2,070
140	x	50	5,0	13,625	28	2289,00	17,36	380,309	54,330	4,681	72,788	29,115	2,048
140	x	50	6,0	16,040	28	2694,72	20,43	435,290	62,184	4,616	82,050	32,820	2,004
140	x	60	2,0	6,074	24	874,66	7,74	193,128	27,590	4,996	52,065	17,355	2,594
140	x	60	3,0	8,955	24	1289,52	11,41	278,081	39,726	4,937	74,159	24,720	2,550
140	x	60	3,5	10,358	24	1491,55	13,19	317,753	45,393	4,907	84,282	28,094	2,527
140	x	60	4,0	11,734	24	1689,70	14,95	355,595	50,799	4,877	93,812	31,271	2,505
140	x	60	4,5	13,085	24	1884,24	16,67	391,632	55,947	4,847	102,767	34,256	2,483

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
140	x	60	6,0	16,982	24	2445,41	21,63	489,194	69,885	4,755	126,337	42,112	2,417
140	x	60	6,3	17,466	24	2515,10	22,25	490,020	70,003	4,693	127,414	42,471	2,393
140	x	60	7,0	19,121	24	2753,42	24,36	524,931	74,990	4,642	135,692	45,231	2,360
140	x	60	8,0	21,385	18	2309,58	27,24	568,522	81,217	4,568	145,786	48,595	2,313
140	x	60	10,0	25,565	18	2761,02	32,57	634,339	90,620	4,413	160,345	53,448	2,219
140	x	70	3,0	9,426	30	1696,68	12,01	306,239	43,748	5,050	104,693	29,912	2,953
140	x	70	3,5	10,907	30	1963,26	13,89	350,367	50,052	5,022	119,314	34,090	2,930
140	x	70	4,0	12,362	25	1854,30	15,75	392,597	56,085	4,993	133,179	38,051	2,908
140	x	70	4,5	13,791	25	2068,65	17,57	432,958	61,851	4,964	146,306	41,802	2,886
140	x	70	5,0	15,195	20	1823,40	19,36	471,476	67,354	4,935	158,713	45,346	2,863
140	x	70	6,0	17,924	20	2150,88	22,83	543,098	77,585	4,877	181,441	51,840	2,819
140	x	70	6,3	18,455	20	2214,60	23,51	546,370	78,053	4,821	183,538	52,440	2,794
140	x	70	7,0	20,220	16	1941,12	25,76	586,899	83,843	4,773	196,340	56,097	2,761
140	x	70	8,0	22,641	12	1630,15	28,84	638,304	91,186	4,704	212,335	60,667	2,713
140	x	70	10,0	27,135	12	1953,72	34,57	719,006	102,715	4,561	236,770	67,649	2,617
140	x	80	3,0	9,897	25	1484,55	12,61	334,397	47,771	5,150	141,231	35,308	3,347
140	x	80	3,5	11,457	25	1718,55	14,59	382,981	54,712	5,123	161,294	40,323	3,324
140	x	80	4,0	12,990	20	1558,80	16,55	429,600	61,371	5,095	180,419	45,105	3,302
140	x	80	4,5	14,498	20	1739,76	18,47	474,283	67,755	5,068	198,629	49,657	3,279
140	x	80	5,0	15,980	20	1917,60	20,36	517,059	73,866	5,040	215,942	53,986	3,257
140	x	80	6,0	18,866	20	2263,92	24,03	597,002	85,286	4,984	247,961	61,990	3,212
140	x	80	6,3	19,444	20	2333,28	24,77	602,720	86,103	4,933	251,417	62,854	3,186
140	x	80	7,0	21,319	16	2046,62	27,16	648,868	92,695	4,888	269,867	67,467	3,152
140	x	80	8,0	23,897	16	2294,11	30,44	708,085	101,155	4,823	293,305	73,326	3,104
140	x	80	10,0	28,705	12	2066,76	36,57	803,673	114,810	4,688	330,478	82,619	3,006
140	x	100	3,0	10,839	20	1300,68	13,81	390,713	55,816	5,319	233,519	46,704	4,112
140	x	100	3,5	12,556	20	1506,72	15,99	448,208	64,030	5,294	267,494	53,499	4,090
140	x	100	4,0	14,246	20	1709,52	18,15	503,605	71,944	5,268	300,122	60,024	4,067
140	x	100	4,5	15,911	20	1909,32	20,27	556,935	79,562	5,242	331,428	66,286	4,044
140	x	100	5,0	17,550	20	2106,00	22,36	608,226	86,889	5,216	361,435	72,287	4,021
140	x	100	6,0	20,750	20	2490,00	26,43	704,810	100,687	5,164	417,650	83,530	3,975
140	x	100	8,0	26,409	16	2535,26	33,64	847,648	121,093	5,020	501,709	100,342	3,862
140	x	100	10,0	31,845	16	3057,12	40,57	973,006	139,001	4,898	573,743	114,749	3,761
140	x	120	3,0	11,781	16	1130,98	15,01	447,029	63,861	5,458	353,423	58,904	4,853
140	x	120	3,5	13,655	16	1310,88	17,39	513,435	73,348	5,433	405,684	67,614	4,829
140	x	120	4,0	15,502	16	1488,19	19,75	577,611	82,516	5,408	456,121	76,020	4,806
140	x	120	4,5	17,324	16	1663,10	22,07	639,586	91,369	5,383	504,764	84,127	4,783
140	x	120	5,0	19,120	16	1835,52	24,36	699,393	99,913	5,359	551,641	91,940	4,759
140	x	120	6,0	22,634	16	2172,86	28,83	812,618	116,088	5,309	640,205	106,701	4,712

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
140	x	120	8,0	28,921	16	2776,42	36,84	987,210	141,030	5,176	777,399	129,566	4,594
140	x	120	10,0	34,985	12	2518,92	44,57	1142,339	163,191	5,063	898,142	149,690	4,489
140	x	120	12,0	39,611	12	2851,99	50,46	1201,145	171,592	4,879	946,240	157,707	4,330
140	x	120	12,5	40,854	12	2941,49	52,04	1221,379	174,483	4,844	962,118	160,353	4,300
150	x	50	2,0	6,074	28	1020,43	7,74	207,529	27,670	5,179	37,200	14,880	2,193
150	x	50	3,0	8,955	28	1504,44	11,41	298,549	39,807	5,116	52,647	21,059	2,148
150	x	50	3,5	10,358	28	1740,14	13,19	340,978	45,464	5,084	59,638	23,855	2,126
150	x	50	4,0	11,734	28	1971,31	14,95	381,390	50,852	5,051	66,163	26,465	2,104
150	x	50	4,5	13,085	28	2198,28	16,67	419,817	55,976	5,019	72,235	28,894	2,082
150	x	50	6,0	16,982	24	2445,41	21,63	523,465	69,795	4,919	87,894	35,158	2,016
150	x	50	6,3	17,466	24	2515,10	22,25	522,830	69,711	4,848	88,472	35,389	1,994
150	x	50	7,0	19,121	20	2294,52	24,36	559,300	74,573	4,792	93,752	37,501	1,962
150	x	50	8,0	21,385	20	2566,20	27,24	604,420	80,589	4,710	99,999	40,000	1,916
150	x	50	10,0	25,565	16	2454,24	32,57	670,863	89,448	4,539	108,370	43,348	1,824
150	x	70	3,0	9,897	24	1425,17	12,61	363,385	48,451	5,369	111,431	31,837	2,973
150	x	70	3,5	11,457	24	1649,81	14,59	416,110	55,481	5,340	127,060	36,303	2,951
150	x	70	4,0	12,990	20	1558,80	16,55	466,676	62,223	5,310	141,902	40,543	2,928
150	x	70	4,5	14,498	20	1739,76	18,47	515,113	68,682	5,281	155,974	44,564	2,906
150	x	70	5,0	15,980	20	1917,60	20,36	561,452	74,860	5,252	169,296	48,370	2,884
150	x	70	6,0	18,866	20	2263,92	24,03	647,953	86,394	5,192	193,765	55,361	2,839
150	x	70	6,3	19,444	20	2333,28	24,77	653,006	87,067	5,135	196,362	56,103	2,816
150	x	70	7,0	21,319	16	2046,62	27,16	702,557	93,674	5,086	210,289	60,083	2,783
150	x	70	8,0	23,897	16	2294,11	30,44	765,903	102,120	5,016	227,796	65,085	2,735
150	x	70	10,0	28,705	16	2755,68	36,57	867,196	115,626	4,870	254,937	72,839	2,640
150	x	75	3,0	10,133	20	1215,96	12,91	379,594	50,613	5,423	129,973	34,659	3,173
150	x	75	3,5	11,731	20	1407,72	14,94	434,893	57,986	5,394	148,367	39,565	3,151
150	x	75	4,0	13,304	20	1596,48	16,95	487,997	65,066	5,366	165,883	44,235	3,129
150	x	75	4,5	14,851	20	1782,12	18,92	538,937	71,858	5,337	182,539	48,677	3,106
150	x	75	5,0	16,372	20	1964,64	20,86	587,744	78,366	5,309	198,357	52,895	3,084
150	x	75	6,0	19,337	20	2320,44	24,63	679,075	90,543	5,251	227,555	60,681	3,039
150	x	75	6,3	19,939	20	2392,68	25,40	685,550	91,407	5,195	230,878	61,567	3,015
150	x	75	7,0	21,868	16	2099,33	27,86	738,371	98,450	5,148	247,691	66,051	2,982
150	x	75	8,0	24,525	16	2354,40	31,24	806,273	107,503	5,080	269,009	71,736	2,934
150	x	75	10,0	29,490	12	2123,28	37,57	916,279	122,171	4,939	302,693	80,718	2,839
150	x	80	3,0	10,368	20	1244,16	13,21	395,803	52,774	5,474	150,129	37,532	3,371
150	x	80	3,5	12,006	20	1440,72	15,29	453,676	60,490	5,446	171,542	42,886	3,349
150	x	80	4,0	13,618	20	1634,16	17,35	509,318	67,909	5,418	191,982	47,996	3,327
150	x	80	4,5	15,204	20	1824,48	19,37	562,761	75,035	5,390	211,470	52,867	3,304
150	x	80	5,0	16,765	20	2011,80	21,36	614,036	81,871	5,362	230,025	57,506	3,282

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
150	x	80	6,0	19,808	20	2376,96	25,23	710,197	94,693	5,305	264,425	66,106	3,237
150	x	80	6,3	20,433	20	2451,96	26,03	718,094	95,746	5,252	268,569	67,142	3,212
150	x	80	8,0	25,153	16	2414,69	32,04	846,644	112,886	5,140	314,126	78,532	3,131
150	x	90	3,0	10,839	24	1560,82	13,81	428,221	57,096	5,569	195,431	43,429	3,762
150	x	90	3,5	12,556	24	1808,06	15,99	491,242	65,499	5,542	223,671	49,705	3,740
150	x	90	4,0	14,246	20	1709,52	18,15	551,961	73,595	5,515	250,737	55,719	3,717
150	x	90	4,5	15,911	20	1909,32	20,27	610,410	81,388	5,488	276,650	61,478	3,694
150	x	90	5,0	17,550	20	2106,00	22,36	666,619	88,883	5,461	301,433	66,985	3,672
150	x	90	6,0	20,750	20	2490,00	26,43	772,441	102,992	5,406	347,701	77,267	3,627
150	x	90	6,3	21,422	20	2570,64	27,29	783,182	104,424	5,357	353,790	78,620	3,601
150	x	90	8,0	26,409	16	2535,26	33,64	927,385	123,651	5,250	416,478	92,551	3,518
150	x	100	3,0	11,310	20	1357,20	14,41	460,639	61,419	5,654	247,637	49,527	4,146
150	x	100	3,5	13,105	20	1572,60	16,69	528,808	70,508	5,628	283,798	56,760	4,123
150	x	100	4,0	14,874	20	1784,88	18,95	594,604	79,280	5,602	318,565	63,713	4,100
150	x	100	4,5	16,617	20	1994,04	21,17	658,058	87,741	5,576	351,964	70,393	4,078
150	x	100	5,0	18,335	20	2200,20	23,36	719,202	95,894	5,549	384,019	76,804	4,055
150	x	100	6,0	21,692	20	2603,04	27,63	834,685	111,291	5,496	444,194	88,839	4,009
150	x	100	6,3	22,411	20	2689,32	28,55	848,271	113,103	5,451	452,657	90,531	3,982
150	x	100	7,0	24,616	16	2363,14	31,36	917,443	122,326	5,409	488,685	97,737	3,948
150	x	100	8,0	27,665	16	2655,84	35,24	1008,127	134,417	5,348	535,651	107,130	3,899
150	x	100	10,0	33,415	12	2405,88	42,57	1161,696	154,893	5,224	614,410	122,882	3,799
150	x	130	3,0	12,723	20	1526,76	16,21	557,893	74,386	5,867	448,680	69,028	5,261
150	x	130	3,5	14,754	20	1770,48	18,79	641,506	85,534	5,842	515,660	79,332	5,238
150	x	130	4,0	16,758	20	2010,96	21,35	722,532	96,338	5,818	580,494	89,307	5,215
150	x	130	4,5	18,737	20	2248,44	23,87	801,003	106,800	5,793	643,212	98,956	5,191
150	x	130	5,0	20,690	20	2482,80	26,36	876,952	116,927	5,768	703,845	108,284	5,168
150	x	130	6,0	24,518	20	2942,16	31,23	1021,417	136,189	5,719	818,972	125,996	5,121
150	x	130	6,3	25,379	12	1827,29	32,33	1043,535	139,138	5,681	837,425	128,835	5,089
150	x	130	7,0	27,913	12	2009,74	35,56	1132,329	150,977	5,643	908,190	139,721	5,054
150	x	130	8,0	31,433	12	2263,18	40,04	1250,351	166,713	5,588	1002,097	154,169	5,003
150	x	130	10,0	38,125	12	2745,00	48,57	1456,196	194,159	5,476	1165,432	179,297	4,899
150	x	130	12,0	43,379	8	2082,19	55,26	1550,666	206,755	5,297	1242,902	191,216	4,743
150	x	130	12,5	44,779	8	2149,39	57,04	1580,459	210,728	5,264	1266,654	194,870	4,712
152	x	76	3,0	10,274	15	924,66	13,09	395,545	52,045	5,497	135,473	35,651	3,217
152	x	76	4,0	13,493	15	1214,37	17,19	508,763	66,942	5,441	173,007	45,528	3,173
152	x	76	4,5	15,063	15	1355,67	19,19	562,018	73,950	5,412	190,438	50,115	3,150
152	x	76	5,0	16,608	15	1494,72	21,16	613,079	80,668	5,383	207,005	54,475	3,128
152	x	76	6,0	19,619	15	1765,71	24,99	708,738	93,255	5,325	237,628	62,534	3,083
152	x	76	6,3	20,235	15	1821,15	25,78	715,946	94,203	5,270	241,228	63,481	3,059



## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
152	x	76	10,0	29,961	15	2696,49	38,17	959,588	126,262	5,014	317,193	83,472	2,883
160	x	50	3,0	9,426	36	2036,02	12,01	352,880	44,110	5,421	55,965	22,386	2,159
160	x	50	3,5	10,907	36	2355,91	13,89	403,413	50,427	5,388	63,429	25,372	2,137
160	x	50	4,0	12,362	20	1483,44	15,75	451,663	56,458	5,355	70,405	28,162	2,114
160	x	50	4,5	13,791	20	1654,92	17,57	497,662	62,208	5,322	76,908	30,763	2,092
160	x	50	5,0	15,195	20	1823,40	19,36	541,440	67,680	5,289	82,954	33,182	2,070
160	x	50	6,0	17,924	20	2150,88	22,83	622,457	77,807	5,221	93,738	37,495	2,026
160	x	50	6,3	18,455	20	2214,60	23,51	623,114	77,889	5,148	94,530	37,812	2,005
160	x	50	7,0	20,220	20	2426,40	25,76	667,816	83,477	5,092	100,281	40,112	1,973
160	x	50	8,0	22,641	20	2716,92	28,84	723,720	90,465	5,009	107,140	42,856	1,927
160	x	60	3,0	9,897	24	1425,17	12,61	389,858	48,732	5,561	83,915	27,972	2,580
160	x	60	3,5	11,457	20	1374,84	14,59	446,281	55,785	5,530	95,469	31,823	2,558
160	x	60	4,0	12,990	20	1558,80	16,55	500,345	62,543	5,499	106,378	35,459	2,535
160	x	60	4,5	14,498	20	1739,76	18,47	552,082	69,010	5,467	116,658	38,886	2,513
160	x	60	5,0	15,980	20	1917,60	20,36	601,523	75,190	5,436	126,328	42,109	2,491
160	x	60	6,0	18,866	20	2263,92	24,03	693,641	86,705	5,372	143,905	47,968	2,447
160	x	60	6,3	19,444	20	2333,28	24,77	697,570	87,196	5,307	145,665	48,555	2,425
160	x	60	7,0	21,319	20	2558,28	27,16	749,805	93,726	5,254	155,470	51,823	2,393
160	x	60	8,0	23,897	16	2294,11	30,44	816,222	102,028	5,178	167,588	55,863	2,346
160	x	60	10,0	28,705	16	2755,68	36,57	921,003	115,125	5,019	185,678	61,893	2,253
160	x	70	3,0	10,368	20	1244,16	13,21	426,836	53,355	5,685	118,169	33,762	2,991
160	x	70	3,5	12,006	20	1440,72	15,29	489,150	61,144	5,655	134,806	38,516	2,969
160	x	70	4,0	13,618	20	1634,16	17,35	549,028	68,629	5,626	150,624	43,036	2,947
160	x	70	4,5	15,204	20	1824,48	19,37	606,503	75,813	5,596	165,642	47,326	2,924
160	x	70	5,0	16,765	20	2011,80	21,36	661,607	82,701	5,566	179,879	51,394	2,902
160	x	70	6,0	19,808	20	2376,96	25,23	764,825	95,603	5,506	206,089	58,883	2,858
160	x	70	6,3	20,433	20	2451,96	26,03	772,027	96,503	5,446	209,185	59,767	2,835
160	x	70	7,0	22,418	20	2690,16	28,56	831,794	103,974	5,397	224,238	64,068	2,802
160	x	70	8,0	25,153	20	3018,36	32,04	908,723	113,590	5,325	243,257	69,502	2,755
160	x	80	3,0	10,839	24	1560,82	13,81	463,814	57,977	5,796	159,027	39,757	3,394
160	x	80	3,5	12,556	24	1808,06	15,99	532,018	66,502	5,767	181,791	45,448	3,371
160	x	80	4,0	14,246	20	1709,52	18,15	597,711	74,714	5,739	203,545	50,886	3,349
160	x	80	4,5	15,911	20	1909,32	20,27	660,924	82,615	5,710	224,310	56,078	3,327
160	x	80	5,0	17,550	20	2106,00	22,36	721,690	90,211	5,682	244,109	61,027	3,304
160	x	80	6,0	20,750	20	2490,00	26,43	836,009	104,501	5,624	280,889	70,222	3,260
160	x	80	6,3	21,422	20	2570,64	27,29	846,483	105,810	5,569	285,720	71,430	3,236
160	x	80	7,0	23,517	16	2257,63	29,96	913,782	114,223	5,523	307,284	76,821	3,203
160	x	80	8,0	26,409	16	2535,26	33,64	1001,224	125,153	5,455	334,948	83,737	3,155
160	x	80	10,0	31,845	16	3057,12	40,57	1146,336	143,292	5,316	379,811	94,953	3,060

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
160	x	90	3,0	11,310	20	1357,20	14,41	500,792	62,599	5,896	206,789	45,953	3,788
160	x	90	3,5	13,105	20	1572,60	16,69	574,887	71,861	5,868	236,772	52,616	3,766
160	x	90	4,0	14,874	20	1784,88	18,95	646,393	80,799	5,841	265,539	59,009	3,744
160	x	90	4,5	16,617	20	1994,04	21,17	715,345	89,418	5,813	293,113	65,136	3,721
160	x	90	5,0	18,335	20	2200,20	23,36	781,773	97,722	5,785	319,516	71,004	3,699
160	x	90	6,0	21,692	20	2603,04	27,63	907,193	113,399	5,730	368,905	81,979	3,654
160	x	90	6,3	22,411	20	2689,32	28,55	920,939	115,117	5,680	375,900	83,533	3,629
160	x	90	7,0	24,616	16	2363,14	31,36	995,771	124,471	5,635	405,309	90,069	3,595
160	x	90	8,0	27,665	16	2655,84	35,24	1093,726	136,716	5,571	443,459	98,547	3,547
160	x	90	10,0	33,415	12	2405,88	42,57	1259,003	157,375	5,439	506,802	112,623	3,451
160	x	100	3,0	11,781	20	1413,72	15,01	537,770	67,221	5,986	261,755	52,351	4,176
160	x	100	3,5	13,655	20	1638,60	17,39	617,755	77,219	5,959	300,101	60,020	4,154
160	x	100	4,0	15,502	20	1860,24	19,75	695,076	86,885	5,933	337,008	67,402	4,131
160	x	100	4,5	17,324	20	2078,88	22,07	769,765	96,221	5,906	372,500	74,500	4,108
160	x	100	5,0	19,120	18	2064,96	24,36	841,857	105,232	5,879	406,602	81,320	4,086
160	x	100	6,0	22,634	18	2444,47	28,83	978,377	122,297	5,825	470,738	94,148	4,041
160	x	100	6,3	23,401	18	2527,31	29,81	995,395	124,424	5,779	480,355	96,071	4,014
160	x	100	7,0	25,715	16	2468,64	32,76	1077,760	134,720	5,736	519,013	103,803	3,980
160	x	100	8,0	28,921	16	2776,42	36,84	1186,227	148,278	5,674	569,592	113,918	3,932
160	x	100	10,0	34,985	12	2518,92	44,57	1371,670	171,459	5,548	655,077	131,015	3,834
160	x	100	12,0	39,611	9	2138,99	50,46	1434,089	179,261	5,331	688,574	137,715	3,694
160	x	120	3,0	12,723	20	1526,76	16,21	611,726	76,466	6,143	394,499	65,750	4,934
160	x	120	3,5	14,754	20	1770,48	18,79	703,493	87,937	6,118	453,201	75,533	4,911
160	x	120	4,0	16,758	20	2010,96	21,35	792,441	99,055	6,093	509,967	84,994	4,888
160	x	120	4,5	18,737	20	2248,44	23,87	878,607	109,826	6,067	564,826	94,138	4,865
160	x	120	5,0	20,690	20	2482,80	26,36	962,023	120,253	6,042	617,808	102,968	4,842
160	x	120	6,0	24,518	16	2353,73	31,23	1120,745	140,093	5,990	718,253	119,709	4,795
160	x	120	6,3	25,379	16	2436,38	32,33	1144,308	143,039	5,949	734,608	122,435	4,767
160	x	120	7,0	27,913	12	2009,74	35,56	1241,737	155,217	5,909	796,258	132,710	4,732
160	x	120	8,0	31,433	12	2263,18	40,04	1371,230	171,404	5,852	877,921	146,320	4,682
160	x	120	10,0	38,125	9	2058,75	48,57	1597,003	199,625	5,734	1019,475	169,912	4,582
160	x	120	12,0	43,379	9	2342,47	55,26	1697,513	212,189	5,542	1086,784	181,131	4,435
160	x	120	12,5	44,779	9	2418,07	57,04	1729,831	216,229	5,507	1107,222	184,537	4,406
160	x	140	3,0	13,665	16	1311,84	17,41	685,682	85,710	6,276	559,661	79,952	5,670
160	x	140	3,5	15,853	16	1521,89	20,19	789,230	98,654	6,252	643,889	91,984	5,647
160	x	140	4,0	18,014	16	1729,34	22,95	889,807	111,226	6,227	725,621	103,660	5,623
160	x	140	4,5	20,150	16	1934,40	25,67	987,448	123,431	6,202	804,889	114,984	5,600
160	x	140	5,0	22,260	16	2136,96	28,36	1082,190	135,274	6,178	881,726	125,961	5,576
160	x	140	6,0	26,402	16	2534,59	33,63	1263,113	157,889	6,128	1028,234	146,891	5,529

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
160	x	140	6,3	27,357	16	2626,27	34,85	1293,221	161,653	6,092	1053,521	150,503	5,498
160	x	140	7,0	30,111	12	2167,99	38,36	1405,714	175,714	6,054	1144,617	163,517	5,463
160	x	140	8,0	33,945	12	2444,04	43,24	1556,232	194,529	5,999	1266,336	180,905	5,412
160	x	140	10,0	41,265	9	2228,31	52,57	1822,336	227,792	5,888	1481,006	211,572	5,308
160	x	140	12,0	47,147	9	2545,94	60,06	1960,937	245,117	5,714	1595,513	227,930	5,154
160	x	140	12,5	48,704	9	2630,02	62,04	2002,436	250,304	5,681	1629,087	232,727	5,124
180	x	60	3,0	10,839	24	1560,82	13,81	526,852	58,539	6,177	93,671	31,224	2,605
180	x	60	3,5	12,556	20	1506,72	15,99	603,998	67,111	6,145	106,656	35,552	2,582
180	x	60	4,0	14,246	20	1709,52	18,15	678,192	75,355	6,113	118,943	39,648	2,560
180	x	60	4,5	15,911	20	1909,32	20,27	749,470	83,274	6,081	130,550	43,517	2,538
180	x	60	5,0	17,550	20	2106,00	22,36	817,866	90,874	6,048	141,494	47,165	2,516
180	x	60	6,0	20,750	20	2490,00	26,43	946,154	105,128	5,983	161,473	53,824	2,472
180	x	60	6,3	21,422	20	2570,64	27,29	954,659	106,073	5,915	163,916	54,639	2,451
180	x	60	7,0	23,517	20	2822,04	29,96	1028,995	114,333	5,861	175,247	58,416	2,419
180	x	60	8,0	26,409	20	3169,08	33,64	1124,806	124,978	5,782	189,391	63,130	2,373
180	x	60	10,0	31,845	15	2866,05	40,57	1280,799	142,311	5,619	211,012	70,337	2,281
180	x	70	3,0	11,310	20	1357,20	14,41	573,850	63,761	6,311	131,645	37,613	3,023
180	x	70	3,5	13,105	20	1572,60	16,69	658,521	73,169	6,281	150,299	42,942	3,000
180	x	70	4,0	14,874	20	1784,88	18,95	740,155	82,239	6,250	168,070	48,020	2,978
180	x	70	4,5	16,617	20	1994,04	21,17	818,786	90,976	6,219	184,979	52,851	2,956
180	x	70	5,0	18,335	20	2200,20	23,36	894,449	99,383	6,188	201,046	57,442	2,934
180	x	70	6,0	21,692	20	2603,04	27,63	1037,018	115,224	6,126	230,737	65,925	2,890
180	x	70	6,3	22,411	20	2689,32	28,55	1049,742	116,638	6,064	234,832	67,095	2,868
180	x	70	7,0	24,616	18	2658,53	31,36	1133,803	125,978	6,013	252,135	72,039	2,836
180	x	70	8,0	27,665	18	2987,82	35,24	1243,227	138,136	5,939	274,180	78,337	2,789
180	x	70	10,0	33,415	12	2405,88	42,57	1425,466	158,385	5,787	309,437	88,410	2,696
180	x	80	3,0	11,781	20	1413,72	15,01	620,848	68,983	6,432	176,823	44,206	3,432
180	x	80	3,5	13,655	20	1638,60	17,39	713,045	79,227	6,403	202,288	50,572	3,410
180	x	80	4,0	15,502	20	1860,24	19,75	802,117	89,124	6,373	226,670	56,668	3,388
180	x	80	4,5	17,324	20	2078,88	22,07	888,101	98,678	6,344	249,992	62,498	3,366
180	x	80	5,0	19,120	20	2294,40	24,36	971,033	107,893	6,314	272,275	68,069	3,343
180	x	80	6,0	22,634	20	2716,08	28,83	1127,882	125,320	6,254	313,817	78,454	3,299
180	x	80	6,3	23,401	20	2808,12	29,81	1144,824	127,203	6,197	320,023	80,006	3,277
180	x	80	7,0	25,715	16	2468,64	32,76	1238,612	137,624	6,149	344,701	86,175	3,244
180	x	80	8,0	28,921	16	2776,42	36,84	1361,648	151,294	6,079	376,590	94,148	3,197
180	x	80	10,0	34,985	12	2518,92	44,57	1570,133	174,459	5,936	429,145	107,286	3,103
180	x	80	12,0	39,611	8	1901,33	50,46	1625,872	180,652	5,676	447,347	111,837	2,977
180	x	80	12,5	40,854	8	1960,99	52,04	1649,663	183,296	5,630	453,357	113,339	2,951
180	x	100	3,0	12,723	20	1526,76	16,21	714,844	79,427	6,641	289,991	57,998	4,230

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
180	x	100	3,5	14,754	20	1770,48	18,79	822,092	91,344	6,614	332,708	66,542	4,207
180	x	100	4,0	16,758	20	2010,96	21,35	926,043	102,894	6,586	373,893	74,779	4,185
180	x	100	4,5	18,737	20	2248,44	23,87	1026,733	114,081	6,559	413,571	82,714	4,163
180	x	100	5,0	20,690	20	2482,80	26,36	1124,199	124,911	6,531	451,769	90,354	4,140
180	x	100	6,0	24,518	16	2353,73	31,23	1309,610	145,512	6,475	523,826	104,765	4,095
180	x	100	6,3	25,379	16	2436,38	32,33	1334,989	148,332	6,426	535,750	107,150	4,071
180	x	100	7,0	27,913	12	2009,74	35,56	1448,229	160,914	6,382	579,671	115,934	4,038
180	x	100	8,0	31,433	12	2263,18	40,04	1598,491	177,610	6,318	637,475	127,495	3,990
180	x	100	10,0	38,125	12	2745,00	48,57	1859,466	206,607	6,188	736,410	147,282	3,894
180	x	100	12,0	43,379	4	1041,10	55,26	1965,136	218,348	5,963	782,078	156,416	3,762
180	x	100	12,5	44,779	4	1074,70	57,04	2001,017	222,335	5,923	795,798	159,160	3,735
180	x	120	3,0	13,665	20	1639,80	17,41	808,840	89,871	6,816	435,575	72,596	5,002
180	x	120	3,5	15,853	20	1902,36	20,19	931,139	103,460	6,790	500,718	83,453	4,979
180	x	120	4,0	18,014	20	2161,68	22,95	1049,968	116,663	6,764	563,812	93,969	4,957
180	x	120	4,5	20,150	20	2418,00	25,67	1165,364	129,485	6,738	624,887	104,148	4,934
180	x	120	5,0	22,260	20	2671,20	28,36	1277,366	141,930	6,712	683,975	113,996	4,911
180	x	120	6,0	26,402	16	2534,59	33,63	1491,338	165,704	6,659	796,301	132,717	4,866
180	x	120	6,3	27,357	16	2626,27	34,85	1525,154	169,462	6,615	816,136	136,023	4,839
180	x	120	7,0	30,111	12	2167,99	38,36	1657,847	184,205	6,574	885,755	147,626	4,805
180	x	120	8,0	33,945	12	2444,04	43,24	1835,334	203,926	6,515	978,444	163,074	4,757
180	x	120	10,0	41,265	9	2228,31	52,57	2148,799	238,755	6,394	1140,808	190,135	4,659
180	x	120	12,0	47,147	9	2545,94	60,06	2304,400	256,044	6,194	1227,328	204,555	4,521
180	x	120	12,5	48,704	9	2630,02	62,04	2352,371	261,375	6,157	1252,326	208,721	4,493
180	x	140	3,0	14,607	16	1402,27	18,61	902,836	100,315	6,965	615,977	87,997	5,753
180	x	140	3,5	16,952	16	1627,39	21,59	1040,187	115,576	6,940	709,116	101,302	5,730
180	x	140	4,0	19,270	16	1849,92	24,55	1173,893	130,433	6,915	799,627	114,232	5,707
180	x	140	4,5	21,563	16	2070,05	27,47	1303,996	144,888	6,890	887,541	126,792	5,684
180	x	140	5,0	23,830	16	2287,68	30,36	1430,533	158,948	6,865	972,893	138,985	5,661
180	x	140	6,0	28,286	16	2715,46	36,03	1673,066	185,896	6,814	1136,042	162,292	5,615
180	x	140	6,3	29,335	16	2816,16	37,37	1715,319	190,591	6,775	1166,221	166,603	5,586
180	x	140	7,0	32,309	12	2326,25	41,16	1867,464	207,496	6,736	1268,555	181,222	5,552
180	x	140	8,0	36,457	12	2624,90	46,44	2072,176	230,242	6,680	1405,898	200,843	5,502
180	x	140	10,0	44,405	8	2131,44	56,57	2438,133	270,904	6,565	1650,339	235,763	5,401
180	x	140	12,0	50,915	8	2443,92	64,86	2643,664	293,740	6,384	1792,697	256,100	5,257
180	x	140	12,5	52,629	8	2526,19	67,04	2703,726	300,414	6,350	1832,941	261,849	5,229
200	x	70	3,0	12,252	21	1543,75	15,61	749,681	74,968	6,930	145,121	41,463	3,049
200	x	70	3,5	14,204	21	1789,70	18,09	861,282	86,128	6,899	165,791	47,369	3,027
200	x	70	4,0	16,130	21	2032,38	20,55	969,177	96,918	6,868	185,515	53,004	3,005
200	x	70	4,5	18,030	21	2271,78	22,97	1073,405	107,341	6,836	204,315	58,376	2,983

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	70	5,0	19,905	21	2508,03	25,36	1174,005	117,400	6,804	222,213	63,489	2,960
200	x	70	6,0	23,576	16	2263,30	30,03	1364,476	136,448	6,740	255,385	72,967	2,916
200	x	70	6,3	24,390	16	2341,44	31,07	1384,557	138,456	6,676	260,479	74,423	2,895
200	x	70	7,0	26,814	16	2574,14	34,16	1498,528	149,853	6,624	280,032	80,009	2,863
200	x	70	8,0	30,177	16	2896,99	38,44	1648,216	164,822	6,548	305,103	87,172	2,817
200	x	80	3,0	12,723	21	1603,10	16,21	807,899	80,790	7,060	194,619	48,655	3,465
200	x	80	3,5	14,754	21	1859,00	18,79	928,861	92,886	7,030	222,785	55,696	3,443
200	x	80	4,0	16,758	21	2111,51	21,35	1046,020	104,602	7,000	249,795	62,449	3,421
200	x	80	4,5	18,737	21	2360,86	23,87	1159,416	115,942	6,970	275,673	68,918	3,398
200	x	80	5,0	20,690	21	2606,94	26,36	1269,088	126,909	6,939	300,442	75,111	3,376
200	x	80	6,0	24,518	15	2206,62	31,23	1477,420	147,742	6,878	346,745	86,686	3,332
200	x	80	6,3	25,379	15	2284,11	32,33	1502,785	150,279	6,818	354,326	88,582	3,311
200	x	80	7,0	27,913	12	2009,74	35,56	1628,957	162,896	6,768	382,119	95,530	3,278
200	x	80	8,0	31,433	12	2263,18	40,04	1795,758	179,576	6,697	418,233	104,558	3,232
200	x	80	10,0	38,125	9	2058,75	48,57	2083,062	208,306	6,549	478,478	119,619	3,139
200	x	80	12,0	43,379	9	2342,47	55,26	2181,997	218,200	6,284	503,411	125,853	3,018
200	x	80	12,5	44,779	9	2418,07	57,04	2218,791	221,879	6,237	510,962	127,740	2,993
200	x	100	3,5	15,853	18	1712,12	20,19	1064,018	106,402	7,259	365,315	73,063	4,253
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,5	20,150	18	2176,20	25,67	1331,437	133,144	7,202	454,643	90,929	4,209
200	x	100	5,0	22,260	18	2404,08	28,36	1459,255	145,925	7,174	496,935	99,387	4,186
200	x	100	6,0	26,402	15	2376,18	33,63	1703,308	170,331	7,116	576,914	115,383	4,142
200	x	100	6,3	27,357	15	2462,13	34,85	1739,243	173,924	7,064	591,145	118,229	4,119
200	x	100	7,0	30,111	12	2167,99	38,36	1889,814	188,981	7,019	640,328	128,066	4,086
200	x	100	8,0	33,945	12	2444,04	43,24	2090,840	209,084	6,954	705,357	141,071	4,039
200	x	100	10,0	41,265	9	2228,31	52,57	2444,395	244,440	6,819	817,743	163,549	3,944
200	x	100	12,0	47,147	9	2545,94	60,06	2606,701	260,670	6,588	875,582	175,116	3,818
200	x	100	12,5	48,704	9	2630,02	62,04	2658,895	265,889	6,546	892,152	178,430	3,792
200	x	120	3,0	14,607	16	1402,27	18,61	1040,771	104,077	7,479	476,651	79,442	5,061
200	x	120	3,5	16,952	16	1627,39	21,59	1199,175	119,918	7,452	548,235	91,373	5,039
200	x	120	4,0	19,270	16	1849,92	24,55	1353,391	135,339	7,425	617,657	102,943	5,016
200	x	120	4,5	21,563	16	2070,05	27,47	1503,459	150,346	7,398	684,949	114,158	4,994
200	x	120	5,0	23,830	16	2287,68	30,36	1649,421	164,942	7,371	750,141	125,024	4,971
200	x	120	6,0	28,286	16	2715,46	36,03	1929,196	192,920	7,317	874,349	145,725	4,926
200	x	120	6,3	29,335	16	2816,16	37,37	1975,700	197,570	7,271	897,664	149,611	4,901
200	x	120	7,0	32,309	12	2326,25	41,16	2150,671	215,067	7,229	975,253	162,542	4,868
200	x	120	8,0	36,457	12	2624,90	46,44	2385,923	238,592	7,168	1078,967	179,828	4,820
200	x	120	10,0	44,405	9	2397,87	56,57	2805,729	280,573	7,043	1262,142	210,357	4,724

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	120	12,0	50,915	9	2749,41	64,86	3031,405	303,141	6,837	1367,872	227,979	4,592
200	x	120	12,5	52,629	9	2841,97	67,04	3098,999	309,900	6,799	1397,430	232,905	4,565
200	x	150	3,0	16,020	12	1153,44	20,41	1215,425	121,542	7,717	784,819	104,643	6,201
200	x	150	3,5	18,600	12	1339,20	23,69	1401,911	140,191	7,692	904,469	120,596	6,178
200	x	150	4,0	21,154	12	1523,09	26,95	1583,919	158,392	7,667	1021,030	136,137	6,155
200	x	150	4,5	23,682	12	1705,10	30,17	1761,491	176,149	7,641	1134,540	151,272	6,132
200	x	150	5,0	26,185	12	1885,32	33,36	1934,671	193,467	7,616	1245,036	166,005	6,109
200	x	150	6,0	31,112	12	2240,06	39,63	2268,028	226,803	7,565	1457,125	194,283	6,063
200	x	150	6,3	32,302	12	2325,74	41,15	2330,386	233,039	7,525	1499,153	199,887	6,036
200	x	150	7,0	35,606	9	1922,72	45,36	2541,957	254,196	7,486	1633,730	217,831	6,002
200	x	150	8,0	40,225	9	2172,15	51,24	2828,547	282,855	7,430	1815,540	242,072	5,952
200	x	150	10,0	49,115	9	2652,21	62,57	3347,729	334,773	7,315	2143,363	285,782	5,853
200	x	150	12,0	56,567	6	2036,41	72,06	3668,461	366,846	7,135	2352,530	313,671	5,714
200	x	150	12,5	58,517	6	2106,61	74,54	3759,155	375,916	7,101	2409,886	321,318	5,686
200	x	160	3,0	16,491	12	1187,35	21,01	1273,643	127,364	7,786	907,550	113,444	6,573
200	x	160	3,5	19,150	12	1378,80	24,39	1469,490	146,949	7,761	1046,441	130,805	6,550
200	x	160	4,0	21,782	12	1568,30	27,75	1660,761	166,076	7,736	1181,903	147,738	6,526
200	x	160	4,5	24,389	12	1756,01	31,07	1847,502	184,750	7,711	1313,973	164,247	6,503
200	x	160	5,0	26,970	12	1941,84	34,36	2029,755	202,975	7,686	1442,690	180,336	6,480
200	x	160	6,0	32,054	12	2307,89	40,83	2380,972	238,097	7,636	1690,217	211,277	6,434
200	x	160	6,3	33,292	12	2397,02	42,41	2448,615	244,861	7,599	1739,958	217,495	6,405
200	x	160	7,0	36,705	9	1982,07	46,76	2672,386	267,239	7,560	1897,646	237,206	6,371
200	x	160	8,0	41,481	9	2239,97	52,84	2976,088	297,609	7,505	2111,240	263,905	6,321
200	x	160	10,0	50,685	9	2736,99	64,57	3528,395	352,840	7,392	2498,336	312,292	6,220
200	x	160	12,0	58,451	6	2104,24	74,46	3880,813	388,081	7,219	2751,209	343,901	6,079
200	x	160	12,5	60,479	6	2177,24	77,04	3979,207	397,921	7,187	2820,248	352,531	6,050
220	x	80	3,0	13,665	18	1475,82	17,41	1027,366	93,397	7,682	212,415	53,104	3,493
220	x	80	3,5	15,853	18	1712,12	20,19	1182,266	107,479	7,651	243,282	60,821	3,471
220	x	80	4,0	18,014	18	1945,51	22,95	1332,618	121,147	7,620	272,921	68,230	3,449
220	x	80	4,5	20,150	18	2176,20	25,67	1478,467	134,406	7,589	301,355	75,339	3,426
220	x	80	5,0	22,260	18	2404,08	28,36	1619,856	147,260	7,558	328,609	82,152	3,404
220	x	80	6,0	26,402	18	2851,42	33,63	1889,424	171,766	7,495	379,673	94,918	3,360
220	x	80	6,3	27,357	18	2954,56	34,85	1925,405	175,037	7,433	388,629	97,157	3,339
220	x	80	7,0	30,111	9	1625,99	38,36	2090,416	190,038	7,382	419,536	104,884	3,307
220	x	80	8,0	33,945	9	1833,03	43,24	2309,952	209,996	7,309	459,876	114,969	3,261
220	x	80	10,0	41,265	9	2228,31	52,57	2693,124	244,829	7,158	527,811	131,953	3,169
220	x	80	12,0	47,147	9	2545,94	60,06	2848,642	258,967	6,887	559,475	139,869	3,052
220	x	80	12,5	48,704	9	2630,02	62,04	2902,005	263,819	6,839	568,566	142,141	3,027
220	x	100	3,0	14,607	15	1314,63	18,61	1168,642	106,240	7,925	346,463	69,293	4,315

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
220	x	100	3,5	16,952	15	1525,68	21,59	1346,333	122,394	7,896	397,923	79,585	4,293
220	x	100	4,0	19,270	15	1734,30	24,55	1519,264	138,115	7,867	447,664	89,533	4,270
220	x	100	4,5	21,563	15	1940,67	27,47	1687,479	153,407	7,838	495,714	99,143	4,248
220	x	100	5,0	23,830	15	2144,70	30,36	1851,022	168,275	7,809	542,102	108,420	4,226
220	x	100	6,0	28,286	15	2545,74	36,03	2164,272	196,752	7,750	630,002	126,000	4,181
220	x	100	6,3	29,335	15	2640,15	37,37	2213,195	201,200	7,696	646,541	129,308	4,159
220	x	100	7,0	32,309	9	1744,69	41,16	2408,114	218,919	7,649	700,985	140,197	4,127
220	x	100	8,0	36,457	9	1968,68	46,44	2669,674	242,698	7,582	773,240	154,648	4,080
220	x	100	10,0	44,405	9	2397,87	56,57	3134,457	284,951	7,444	899,077	179,815	3,987
220	x	100	12,0	50,915	9	2749,41	64,86	3368,386	306,217	7,206	969,086	193,817	3,865
220	x	100	12,5	52,629	9	2841,97	67,04	3440,860	312,805	7,164	988,506	197,701	3,840
220	x	120	3,0	15,549	12	1119,53	19,81	1309,918	119,083	8,132	517,727	86,288	5,112
220	x	120	3,5	18,051	12	1299,67	22,99	1510,400	137,309	8,105	595,752	99,292	5,090
220	x	120	4,0	20,526	12	1477,87	26,15	1705,909	155,083	8,077	671,503	111,917	5,068
220	x	120	4,5	22,976	12	1654,27	29,27	1896,490	172,408	8,050	745,010	124,168	5,045
220	x	120	5,0	25,400	12	1828,80	32,36	2082,189	189,290	8,022	816,308	136,051	5,023
220	x	120	6,0	30,170	12	2172,24	38,43	2439,120	221,738	7,966	952,397	158,733	4,978
220	x	120	6,3	31,313	12	2254,54	39,89	2500,985	227,362	7,918	979,192	163,199	4,955
220	x	120	7,0	34,507	9	1863,38	43,96	2725,811	247,801	7,875	1064,750	177,458	4,922
220	x	120	8,0	38,969	9	2104,33	49,64	3029,397	275,400	7,812	1179,489	196,582	4,874
220	x	120	10,0	47,545	9	2567,43	60,57	3575,790	325,072	7,684	1383,475	230,579	4,779
220	x	120	12,0	54,683	8	2624,78	69,66	3888,130	353,466	7,471	1508,416	251,403	4,653
220	x	120	12,5	56,554	8	2714,59	72,04	3979,714	361,792	7,432	1542,534	257,089	4,627
220	x	130	3,0	16,020	12	1153,44	20,41	1380,556	125,505	8,225	618,066	95,087	5,503
220	x	130	3,5	18,600	12	1339,20	23,69	1592,434	144,767	8,198	711,738	109,498	5,481
220	x	130	4,0	21,154	12	1523,09	26,95	1799,232	163,567	8,171	802,833	123,513	5,458
220	x	130	4,5	23,682	12	1705,10	30,17	2000,996	181,909	8,144	891,385	137,136	5,436
220	x	130	5,0	26,185	12	1885,32	33,36	2197,772	199,797	8,117	977,428	150,374	5,413
220	x	130	6,0	31,112	12	2240,06	39,63	2576,544	234,231	8,063	1142,120	175,711	5,368
220	x	130	6,3	32,302	12	2325,74	41,15	2644,880	240,444	8,017	1175,119	180,788	5,344
220	x	130	7,0	35,606	9	1922,72	45,36	2884,660	262,242	7,975	1279,250	196,808	5,311
220	x	130	8,0	40,225	9	2172,15	51,24	3209,258	291,751	7,914	1419,446	218,376	5,263
220	x	130	10,0	49,115	9	2652,21	62,57	3796,457	345,132	7,790	1670,599	257,015	5,167
220	x	130	12,0	56,567	6	2036,41	72,06	4148,002	377,091	7,587	1829,726	281,496	5,039
220	x	130	12,5	58,517	6	2106,61	74,54	4249,141	386,286	7,550	1872,956	288,147	5,013
220	x	140	3,0	16,491	15	1484,19	21,01	1451,194	131,927	8,311	728,609	104,087	5,889
220	x	140	3,5	19,150	15	1723,50	24,39	1674,467	152,224	8,285	839,571	119,939	5,867
220	x	140	4,0	21,782	15	1960,38	27,75	1892,554	172,050	8,259	947,637	135,377	5,844
220	x	140	4,5	24,389	15	2195,01	31,07	2105,502	191,409	8,232	1052,844	150,406	5,821

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
220	x	140	5,0	26,970	15	2427,30	34,36	2313,356	210,305	8,206	1155,226	165,032	5,799
220	x	140	6,0	32,054	12	2307,89	40,83	2713,968	246,724	8,153	1351,658	193,094	5,753
220	x	140	6,3	33,292	12	2397,02	42,41	2788,775	253,525	8,109	1391,622	198,803	5,728
220	x	140	7,0	36,705	9	1982,07	46,76	3043,508	276,683	8,068	1516,429	216,633	5,695
220	x	140	8,0	41,481	9	2239,97	52,84	3389,120	308,102	8,009	1685,024	240,718	5,647
220	x	140	10,0	50,685	9	2736,99	64,57	4017,124	365,193	7,888	1989,006	284,144	5,550
220	x	140	12,0	58,451	6	2104,24	74,46	4407,874	400,716	7,694	2187,065	312,438	5,420
220	x	140	12,5	60,479	6	2177,24	77,04	4518,568	410,779	7,658	2240,650	320,093	5,393
220	x	180	4,0	24,294	12	1749,17	30,95	2265,845	205,986	8,557	1669,595	185,511	7,345
220	x	180	4,5	27,215	12	1959,48	34,67	2523,525	229,411	8,532	1858,522	206,502	7,322
220	x	180	5,0	30,110	12	2167,92	38,36	2775,689	252,335	8,507	2043,199	227,022	7,299
220	x	180	6,0	35,822	12	2579,18	45,63	3263,664	296,697	8,457	2399,978	266,664	7,252
220	x	180	6,3	37,248	12	2681,86	47,45	3364,354	305,850	8,420	2475,979	275,109	7,224
220	x	180	7,0	41,101	9	2219,45	52,36	3678,903	334,446	8,382	2705,933	300,659	7,189
220	x	180	8,0	46,505	9	2511,27	59,24	4108,565	373,506	8,328	3019,547	335,505	7,139
220	x	180	10,0	56,965	9	3076,11	72,57	4899,790	445,435	8,217	3595,466	399,496	7,039
220	x	180	12,0	65,987	6	2375,53	84,06	5447,362	495,215	8,050	4000,720	444,524	6,899
220	x	180	12,5	68,329	6	2459,84	87,04	5596,276	508,752	8,018	4109,142	456,571	6,871
250	x	50	3,0	13,665	20	1639,80	17,41	1148,043	91,843	8,121	85,827	34,331	2,220
250	x	50	3,5	15,853	20	1902,36	20,19	1319,954	105,596	8,085	97,549	39,020	2,198
250	x	50	4,0	18,014	20	2161,68	22,95	1486,443	118,915	8,048	108,589	43,436	2,175
250	x	50	4,5	20,150	20	2418,00	25,67	1647,557	131,805	8,012	118,967	47,587	2,153
250	x	50	5,0	22,260	18	2404,08	28,36	1803,343	144,267	7,975	128,704	51,482	2,130
250	x	50	6,0	26,402	16	2534,59	33,63	2099,122	167,930	7,900	146,334	58,534	2,086
250	x	50	6,3	27,357	16	2626,27	34,85	2130,239	170,419	7,818	149,044	59,618	2,068
250	x	50	7,0	30,111	12	2167,99	38,36	2308,010	184,641	7,757	159,039	63,615	2,036
250	x	50	8,0	33,945	12	2444,04	43,24	2542,378	203,390	7,668	171,412	68,565	1,991
250	x	50	10,0	41,265	12	2971,08	52,57	2943,341	235,467	7,483	190,037	76,015	1,901
250	x	100	3,0	16,020	12	1153,44	20,41	1605,633	128,451	8,870	388,817	77,763	4,365
250	x	100	3,5	18,600	12	1339,20	23,69	1851,660	148,133	8,840	446,833	89,367	4,343
250	x	100	4,0	21,154	12	1523,09	26,95	2091,656	167,333	8,810	502,992	100,598	4,320
250	x	100	4,5	23,682	12	1705,10	30,17	2325,673	186,054	8,780	557,321	111,464	4,298
250	x	100	5,0	26,185	12	1885,32	33,36	2553,760	204,301	8,750	609,852	121,970	4,276
250	x	100	6,0	31,112	12	2240,06	39,63	2992,342	239,387	8,689	709,634	141,927	4,231
250	x	100	6,3	32,302	12	2325,74	41,15	3065,835	245,267	8,632	729,634	145,927	4,211
250	x	100	7,0	35,606	9	1922,72	45,36	3341,654	267,332	8,583	791,971	158,394	4,179
250	x	100	8,0	40,225	9	2172,15	51,24	3714,085	297,127	8,514	875,064	175,013	4,132
250	x	100	10,0	49,115	9	2652,21	62,57	4384,174	350,734	8,371	1021,077	204,215	4,040
250	x	100	12,0	56,567	6	2036,41	72,06	4757,136	380,571	8,125	1109,342	221,868	3,924



## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
250	x	100	12,5	58,517	6	2106,61	74,54	4868,346	389,468	8,081	1133,038	226,608	3,899
250	x	150	4,0	24,294	12	1749,17	30,95	2696,870	215,750	9,335	1234,244	164,566	6,315
250	x	150	4,5	27,215	12	1959,48	34,67	3003,789	240,303	9,308	1372,782	183,038	6,293
250	x	150	5,0	30,110	12	2167,92	38,36	3304,176	264,334	9,281	1507,952	201,060	6,270
250	x	150	6,0	35,822	12	2579,18	45,63	3885,562	310,845	9,228	1768,345	235,779	6,225
250	x	150	6,3	37,248	12	2681,86	47,45	4001,430	320,114	9,183	1824,594	243,279	6,201
250	x	150	7,0	41,101	9	2219,45	52,36	4375,297	350,024	9,141	1991,873	265,583	6,168
250	x	150	8,0	46,505	9	2511,27	59,24	4885,792	390,863	9,081	2219,247	295,900	6,120
250	x	150	10,0	56,965	9	3076,11	72,57	5825,007	466,001	8,959	2634,196	351,226	6,025
250	x	150	12,0	65,987	6	2375,53	84,06	6457,896	516,632	8,765	2925,290	390,039	5,899
250	x	150	12,5	68,329	6	2459,84	87,04	6632,669	530,613	8,729	3002,334	400,311	5,873
250	x	200	4,0	27,434	6	987,62	34,95	3302,083	264,167	9,720	2352,345	235,235	8,204
250	x	200	4,5	30,747	6	1106,89	39,17	3681,906	294,552	9,695	2621,599	262,160	8,181
250	x	200	5,0	34,035	6	1225,26	43,36	4054,593	324,367	9,670	2885,505	288,550	8,158
250	x	200	6,0	40,532	6	1459,15	51,63	4778,782	382,303	9,620	3397,468	339,747	8,112
250	x	200	6,3	42,193	6	1518,95	53,75	4937,026	394,962	9,584	3512,673	351,267	8,084
250	x	200	7,0	46,596	6	1677,46	59,36	5408,940	432,715	9,546	3846,244	384,624	8,050
250	x	200	8,0	52,785	6	1900,26	67,24	6057,498	484,600	9,491	4303,960	430,396	8,000
250	x	200	10,0	64,815	6	2333,34	82,57	7265,841	581,267	9,381	5154,395	515,440	7,901
250	x	200	12,0	75,407	2	904,88	96,06	8158,656	652,692	9,216	5791,981	579,198	7,765
250	x	200	12,5	78,142	2	937,70	99,54	8396,992	671,759	9,184	5959,676	595,968	7,738
260	x	100	3,0	16,491	6	593,68	21,01	1771,305	136,254	9,182	402,935	80,587	4,379
260	x	100	3,5	19,150	6	689,40	24,39	2043,330	157,179	9,152	463,137	92,627	4,357
260	x	100	4,0	21,782	6	784,15	27,75	2308,869	177,605	9,122	521,434	104,287	4,335
260	x	100	4,5	24,389	6	878,00	31,07	2567,973	197,536	9,091	577,857	115,571	4,313
260	x	100	5,0	26,970	6	970,92	34,36	2820,695	216,977	9,061	632,435	126,487	4,290
260	x	100	6,0	32,054	6	1153,94	40,83	3307,199	254,400	9,000	736,178	147,236	4,246
260	x	100	6,3	33,292	6	1198,51	42,41	3390,357	260,797	8,941	757,332	151,466	4,226
260	x	100	7,0	36,705	6	1321,38	46,76	3697,258	284,404	8,892	822,300	164,460	4,194
260	x	100	8,0	41,481	6	1493,32	52,84	4112,398	316,338	8,822	909,005	181,801	4,148
260	x	100	10,0	50,685	6	1824,66	64,57	4861,979	373,998	8,678	1061,743	212,349	4,055
260	x	100	12,0	58,451	6	2104,24	74,46	5290,512	406,962	8,429	1156,094	231,219	3,940
260	x	100	12,5	60,479	6	2177,24	77,04	5417,051	416,696	8,385	1181,215	236,243	3,916
260	x	140	4,0	24,294	12	1749,17	30,95	2833,199	217,938	9,568	1095,648	156,521	5,950
260	x	140	4,5	27,215	12	1959,48	34,67	3155,556	242,735	9,540	1218,147	174,021	5,928
260	x	140	5,0	30,110	12	2167,92	38,36	3471,028	267,002	9,513	1337,559	191,080	5,905
260	x	140	6,0	35,822	12	2579,18	45,63	4081,535	313,964	9,457	1567,274	223,896	5,860
260	x	140	6,3	37,248	12	2681,86	47,45	4201,506	323,193	9,410	1617,022	231,003	5,838
260	x	140	7,0	41,101	9	2219,45	52,36	4593,613	353,355	9,367	1764,304	252,043	5,805

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
260	x	140	8,0	46,505	9	2511,27	59,24	5128,803	394,523	9,304	1964,149	280,593	5,758
260	x	140	10,0	56,965	6	2050,74	72,57	6112,646	470,204	9,178	2327,673	332,525	5,664
260	x	140	12,0	65,987	6	2375,53	84,06	6767,760	520,597	8,973	2581,433	368,776	5,542
260	x	140	12,5	68,329	6	2459,84	87,04	6949,760	534,597	8,935	2648,358	378,337	5,516
260	x	180	4,0	26,806	9	1447,52	34,15	3357,530	258,272	9,916	1917,445	213,049	7,493
260	x	180	4,5	30,041	9	1622,21	38,27	3743,139	287,934	9,890	2135,785	237,309	7,471
260	x	180	5,0	33,250	9	1795,50	42,36	4121,362	317,028	9,864	2349,533	261,059	7,448
260	x	180	6,0	39,590	9	2137,86	50,43	4855,871	373,529	9,812	2763,434	307,048	7,402
260	x	180	6,3	41,204	9	2225,02	52,49	5012,656	385,589	9,772	2856,309	317,368	7,377
260	x	180	7,0	45,497	9	2456,84	57,96	5489,967	422,305	9,733	3125,168	347,241	7,343
260	x	180	8,0	51,529	9	2782,57	65,64	6145,208	472,708	9,676	3493,232	388,137	7,295
260	x	180	10,0	63,245	6	2276,82	80,57	7363,313	566,409	9,560	4174,133	463,793	7,198
260	x	180	12,0	73,523	6	2646,83	93,66	8245,008	634,231	9,383	4679,248	519,916	7,068
260	x	180	12,5	76,179	6	2742,44	97,04	8482,468	652,498	9,349	4811,851	534,650	7,042
300	x	50	3,0	16,020	12	1153,44	20,41	1880,444	125,363	9,599	102,417	40,967	2,240
300	x	50	3,5	18,600	12	1339,20	23,69	2166,215	144,414	9,562	116,505	46,602	2,217
300	x	50	4,0	21,154	12	1523,09	26,95	2444,244	162,950	9,524	129,803	51,921	2,195
300	x	50	4,5	23,682	12	1705,10	30,17	2714,587	180,972	9,486	142,334	56,933	2,172
300	x	50	5,0	26,185	12	1885,32	33,36	2977,300	198,487	9,448	154,121	61,648	2,150
300	x	50	6,0	31,112	12	2240,06	39,63	3480,068	232,005	9,371	175,554	70,222	2,105
300	x	50	6,3	32,302	12	2325,74	41,15	3547,998	236,533	9,286	179,330	71,732	2,088
300	x	50	7,0	35,606	12	2563,63	45,36	3857,819	257,188	9,222	191,682	76,673	2,056
300	x	50	8,0	40,225	12	2896,20	51,24	4272,154	284,810	9,131	207,119	82,848	2,010
300	x	50	10,0	49,115	10	2946,90	62,57	5002,699	333,513	8,942	230,870	92,348	1,921
300	x	100	4,0	24,294	14	2040,70	30,95	3320,457	221,364	10,358	595,205	119,041	4,385
300	x	100	4,5	27,215	14	2286,06	34,67	3697,015	246,468	10,327	660,000	132,000	4,363
300	x	100	5,0	30,110	14	2529,24	38,36	4065,217	271,014	10,295	722,769	144,554	4,341
300	x	100	6,0	35,822	12	2579,18	45,63	4776,788	318,453	10,231	842,354	168,471	4,296
300	x	100	6,3	37,248	12	2681,86	47,45	4906,796	327,120	10,169	868,122	173,624	4,277
300	x	100	7,0	41,101	8	1972,85	52,36	5360,462	357,364	10,118	943,615	188,723	4,245
300	x	100	8,0	46,505	8	2232,24	59,24	5977,860	398,524	10,045	1044,771	208,954	4,199
300	x	100	10,0	56,965	8	2734,32	72,57	7106,032	473,735	9,896	1224,410	244,882	4,108
300	x	100	12,0	65,987	6	2375,53	84,06	7808,314	520,554	9,638	1343,102	268,620	3,997
300	x	100	12,5	68,329	6	2459,84	87,04	8009,593	533,973	9,593	1373,923	274,785	3,973
300	x	150	4,0	27,434	10	1646,04	34,95	4196,670	279,778	10,958	1447,457	192,994	6,436
300	x	150	4,5	30,747	10	1844,82	39,17	4679,444	311,963	10,930	1611,023	214,803	6,413
300	x	150	5,0	34,035	10	2042,10	43,36	5153,134	343,542	10,902	1770,869	236,116	6,391
300	x	150	6,0	40,532	10	2431,92	51,63	6073,508	404,901	10,846	2079,565	277,275	6,346
300	x	150	6,3	42,193	10	2531,58	53,75	6265,595	417,706	10,797	2150,035	286,671	6,325

## Rectangular tubes

EN 10219 - 1/2

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
300	x	150	7,0	46,596	10	2795,76	59,36	6863,106	457,540	10,753	2350,016	313,336	6,292
300	x	150	8,0	52,785	8	2533,68	67,24	7683,567	512,238	10,690	2622,953	349,727	6,246
300	x	150	10,0	64,815	6	2333,34	82,57	9209,366	613,958	10,561	3125,029	416,671	6,152
300	x	150	12,0	75,407	6	2714,65	96,06	10298,074	686,538	10,354	3498,050	466,407	6,035
300	x	150	12,5	78,142	6	2813,11	99,54	10594,228	706,282	10,316	3594,782	479,304	6,009
300	x	200	4,0	30,574	6	1100,66	38,95	5072,884	338,192	11,413	2736,559	273,656	8,382
300	x	200	5,0	37,960	6	1366,56	48,36	6241,050	416,070	11,361	3360,921	336,092	8,337
300	x	200	6,0	45,242	6	1628,71	57,63	7370,228	491,349	11,309	3962,188	396,219	8,291
300	x	200	6,3	47,139	6	1697,00	60,05	7624,393	508,293	11,268	4103,817	410,382	8,267
300	x	200	7,0	52,091	6	1875,28	66,36	8365,749	557,717	11,228	4498,387	449,839	8,233
300	x	200	8,0	59,065	6	2126,34	75,24	9389,274	625,952	11,171	5041,667	504,167	8,186
300	x	200	10,0	72,665	6	2615,94	92,57	11312,699	754,180	11,055	6057,729	605,773	8,090
300	x	200	12,0	84,827	4	2035,85	108,06	12787,834	852,522	10,878	6853,741	685,374	7,964
300	x	200	12,5	87,954	4	2110,90	112,04	13178,864	878,591	10,845	7059,936	705,994	7,938
300	x	220	5,0	39,530	6	1423,08	50,36	6676,217	445,081	11,514	4162,689	378,426	9,092
300	x	220	6,0	47,126	6	1696,54	60,03	7888,916	525,928	11,463	4912,752	446,614	9,046
300	x	220	6,3	49,117	6	1768,21	62,57	8167,913	544,528	11,425	5091,093	462,827	9,020
300	x	220	7,0	54,289	6	1954,40	69,16	8966,806	597,787	11,387	5585,087	507,735	8,987
300	x	220	8,0	61,577	6	2216,77	78,44	10071,556	671,437	11,331	6266,901	569,718	8,938
300	x	220	10,0	75,805	6	2728,98	96,57	12154,032	810,269	11,219	7547,790	686,163	8,841
300	x	220	12,0	88,595	4	2126,28	112,86	13783,738	918,916	11,051	8565,826	778,711	8,712
300	x	220	12,5	91,879	4	2205,10	117,04	14212,718	947,515	11,020	8829,401	802,673	8,685

# STEEL GRADES

Steel grade	Chemical properties														
	Nominal thickness < 40mm % by mass														
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	CEV % máx.	Nb % máx.	V % máx.	Al % mín. total	Ti % máx.	Ni % máx.	Mo % máx.	Cr % máx.	Cu % máx.
S235JRH	0,17	-	1,40	0,040	0,040	0,009	0,35	-	-	-	-	-	-	-	-
S275J0H	0,20	-	1,50	0,035	0,035	0,009	0,40	-	-	-	-	-	-	-	-
S275J2H	0,20	-	1,50	0,030	0,030	-	0,40	-	-	-	-	-	-	-	-
S355J0H	0,22	0,55	1,60	0,035	0,035	0,009	0,45	-	-	-	-	-	-	-	-
S355J2H	0,22	0,55	1,60	0,030	0,030	-	0,45	-	-	-	-	-	-	-	-
S355K2H	0,22	0,55	1,60	0,030	0,030	-	0,45	-	-	-	-	-	-	-	-
S420MH	0,16	0,50	1,70	0,035	0,030	0,020	0,43	0,05	0,12	0,020	0,050	0,30	0,20	-	-
S420MLH	0,16	0,50	1,70	0,030	0,025	0,020	0,43	0,05	0,12	0,020	0,050	0,30	0,20	-	-
S460MH	0,16	0,60	1,70	0,035	0,030	0,025	0,46	0,05	0,12	0,020	0,050	0,30	0,20	-	-
S460MLH	0,16	0,60	1,70	0,030	0,025	0,025	0,46	0,05	0,12	0,020	0,050	0,30	0,20	-	-
S460NH	0,20	0,60	1-1,7	0,035	0,030	0,025	0,53	0,05	0,20	0,020	0,030	0,80	0,10	0,30	0,70
S460NLH	0,20	0,60	1-1,7	0,030	0,025	0,025	0,53	0,05	0,20	0,020	0,030	0,80	0,10	0,30	0,70
S500MH															
S600MH															
S700MH															

Steel grade	Mechanical properties				Minimum shock resistance energy KV <sup>a)</sup>		
	R <sub>gH</sub> (MPa) Thickness (mm)	R <sub>m</sub> (MPa) Thickness (mm)	A (%) Thickness (mm)	Test temperature			
	≤ 16mm	< 3 ≥ 3 ≤ 40	≤ 40	- 20°C	0°C	20°C	
S235JRH	235	360-510	360-510	24	-	-	27
S275J0H	275	430-580	410-560	20	-	27	-
S275J2H	275	430-580	410-560	20	27	-	-
S355J0H	355	510-680	470-630	20	-	27	-
S355J2H	355	510-680	470-630	20	27	-	-
S355K2H	355	510-680	470-630	20	40 <sup>b)</sup>	-	-
Minimum shock resistance energy KV <sup>a)</sup>							
					- 50°C	- 20°C	
S420MH	420	-	500-660	19	-	40 <sup>b)</sup>	
S420MLH	420	-	500-660	19	27	-	
S460MH	460	-	530-720	17	-	40 <sup>b)</sup>	
S460MLH	460	-	530-720	17	27	-	
S460NH	460	-	540-720	17	-	40 <sup>b)</sup>	
S460NLH	460	-	540-720	17	27	-	
S500MH							
S600MH							
S700MH							

<sup>a)</sup> The shock bending resistance characteristics are verified only when option 1.3 is specified.

<sup>b)</sup> This value corresponds to 27 J at -30°C (see EN 1993-1-1).

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## CORNER WELDABILITY

It is possible to supply tubes that meet the requirements compatible with weldability at the corners according to EC3.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE



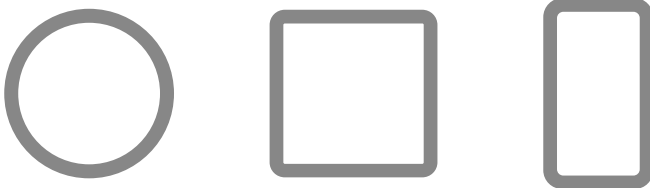
# PRECISION TUBES

## EN 10305-3/5

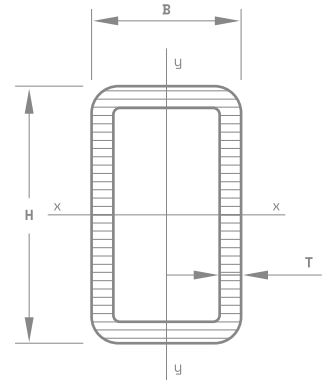
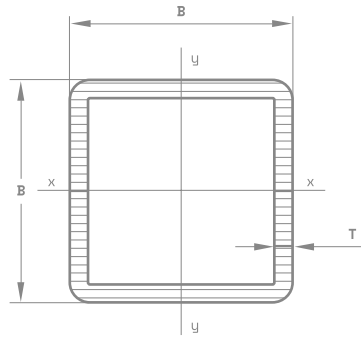
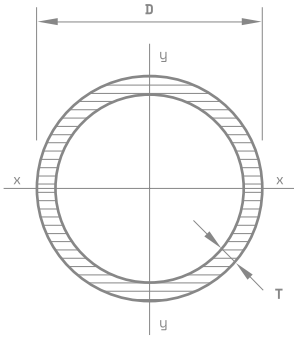
Tubes for precision applications are used wherever dimensional accuracy and good surface finish are preferred requirements.

These tubes, due to their reliability and predictability, guarantee a variety of demanding applications, serving different purposes, such as: the automotive industry, bicycle and moped industry, agricultural equipment, metal furniture, agricultural facilities, shipbuilding, metal structures, among others.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



## Outside dimensions

(D/B/H) ○ □

### Outside diameter

6 - 19mm	± 0,12
20 - 30mm	± 0,15
32 - 42,4mm	± 0,20
44 - 51mm	± 0,25
55 - 63,5mm	± 0,30
70 - 76mm	± 0,35
80 - 90mm	± 0,40
100 - 101,6mm	± 0,50
108 - 120mm	± 0,60
127 - 139,7mm	± 0,80
≥ 159mm	± 1,00

### Side length

H	B	tolerance
15mm	15mm	± 0,20
20mm	10 - 20mm	± 0,20
25mm	15 - 25mm	± 0,25
30mm	10 - 30mm	± 0,25
34mm	20mm	± 0,25
35mm	20 - 35mm	± 0,25
40mm	20 - 40mm	± 0,30
45mm	45mm	± 0,30
50mm	20 - 50mm	± 0,30
60mm	20 - 60mm	± 0,35
70mm	40 - 70mm	± 0,40
80mm	20 - 80mm	± 0,50
90mm	90mm	± 0,60
100mm	40 - 100mm	± 0,65
120mm	40 - 60mm	± 0,70

## Wall thickness

(T) ○ □



○ □

1,5mm < T ≤ 3,5mm: ± 10% de E

T > 3,5mm: ± 0,35mm

T ≤ 1,5mm: +/- 0,15

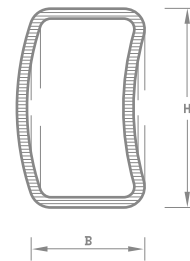
## Ovalization

○

Diameter tolerances include ovalization.

## Concavity/convexity

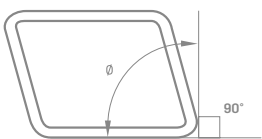
□



Included in the tolerances on B and H.

## Squareness of the sides

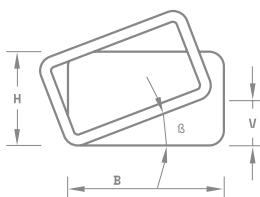
□



Measured with the difference between 90° and θ, not to exceed ±1°.

## Torcion

□



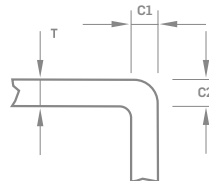
Máx:

a) ≤ 3mm to B or H ≤ 30mm

b) ≤ B/10 or ≤ H/10 to B or H > 30mm

## Corner shape

□



**Thickness**

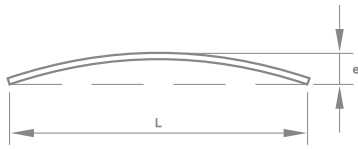
**C1 and C2 exterior corner**

T ≤ 2,5mm ≤ 1,5 T

2,5mm < T ≤ 4mm ≤ 2,2 T



### Straightness



$\emptyset > 15\text{mm}$

$e \leq 0,002 L$

$L = 1000\text{mm}$

$\leq 3\text{mm}$



sides  $\leq 30\text{mm}$

$e \leq 0,0025 L$

sides  $> 30\text{mm}$

$e \leq 0,0015 L$

### Linear mass



#### Calculation formula:

$$M = 0,785 A \text{ (kg/m)}$$

**M** is the mass per unit length

**A** is the cross sectional area

### Exact length

(L)



Length L (mm)	Tolerance (mm)
$L \leq 500$	by agreement
$500 < L \leq 2000$	+3 0
$2000 < L \leq 5000$	+5 0
$5000 < L \leq 8000$	+10 0
$L > 8000$	by agreement

## TABLE OF DIMENSIONS

### Round tubes

EN 10305 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
10	0,60	0,139	469	391	0,177	0,0196	0,039	0,333
10	0,80	0,182	469	512	0,231	0,0246	0,049	0,326
10	1,00	0,222	469	625	0,283	0,0290	0,058	0,320
10	1,25	0,27	469	760	0,344	0,0336	0,067	0,313
10	1,50	0,314	469	884	0,401	0,0373	0,075	0,305
12	0,60	0,169	547	555	0,215	0,0350	0,058	0,404
12	0,80	0,221	547	725	0,281	0,0444	0,074	0,397
12	1,00	0,271	547	889	0,346	0,0527	0,088	0,391
12	1,25	0,331	547	1 086	0,422	0,0618	0,103	0,383
12	1,50	0,388	547	1 273	0,495	0,0696	0,116	0,375
12,7	0,60	0,179	547	587	0,228	0,0418	0,066	0,428
12,7	0,80	0,235	547	771	0,299	0,0532	0,084	0,422
12,7	1,00	0,289	547	948	0,368	0,0634	0,100	0,415
12,7	1,25	0,353	547	1 159	0,450	0,0746	0,117	0,407
12,7	1,50	0,414	547	1 359	0,528	0,0842	0,133	0,400
13	0,60	0,183	547	601	0,234	0,0450	0,069	0,439
13	0,80	0,241	547	791	0,307	0,0573	0,088	0,432
13	1,00	0,296	547	971	0,377	0,0683	0,105	0,426
13	1,25	0,362	547	1 188	0,461	0,0805	0,124	0,418
13	1,50	0,425	547	1 395	0,542	0,0911	0,140	0,410
14	0,60	0,198	469	557	0,253	0,0568	0,081	0,474
14	0,80	0,26	469	732	0,332	0,0725	0,104	0,468

## Round tubes

EN 10305 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
14	1,00	0,321	469	903	0,408	0,0868	0,124	0,461
14	1,25	0,393	469	1 106	0,501	0,1027	0,147	0,453
14	1,50	0,462	469	1 300	0,589	0,1167	0,167	0,445
14	2,00	0,592	469	1 666	0,754	0,1395	0,199	0,430
15	0,60	0,213	469	599	0,271	0,0705	0,094	0,510
15	0,80	0,28	469	788	0,357	0,0902	0,120	0,503
15	1,00	0,345	469	971	0,440	0,1083	0,144	0,496
15	1,25	0,424	469	1 193	0,540	0,1287	0,172	0,488
15	1,50	0,499	469	1 404	0,636	0,1467	0,196	0,480
15	2,00	0,641	469	1 804	0,817	0,1766	0,236	0,465
16	0,60	0,228	469	642	0,290	0,0862	0,108	0,545
16	0,80	0,3	469	844	0,382	0,1106	0,138	0,538
16	1,00	0,37	469	1 041	0,471	0,1331	0,166	0,532
16	1,25	0,455	469	1 280	0,579	0,1587	0,198	0,523
16	1,50	0,536	469	1 508	0,683	0,1815	0,227	0,515
16	2,00	0,691	469	1 944	0,880	0,2199	0,275	0,500
17,2	0,60	0,246	397	586	0,313	0,1079	0,125	0,587
17,2	0,80	0,324	397	772	0,412	0,1389	0,162	0,581
17,2	1,00	0,4	397	953	0,509	0,1676	0,195	0,574
17,2	1,25	0,492	397	1 172	0,626	0,2004	0,233	0,566
17,2	1,50	0,581	397	1 384	0,740	0,2300	0,267	0,558
17,2	2,00	0,75	397	1 787	0,955	0,2806	0,326	0,542
18	0,60	0,257	397	612	0,328	0,1243	0,138	0,616
18	0,80	0,339	397	807	0,432	0,1602	0,178	0,609
18	1,00	0,419	397	998	0,534	0,1936	0,215	0,602
18	1,25	0,516	397	1 229	0,658	0,2320	0,258	0,594
18	1,50	0,61	397	1 453	0,778	0,2668	0,296	0,586
18	2,00	0,789	397	1 879	1,005	0,3267	0,363	0,570
19	0,60	0,272	331	540	0,347	0,1469	0,155	0,651
19	0,80	0,359	331	713	0,457	0,1898	0,200	0,644
19	1,00	0,444	331	882	0,565	0,2297	0,242	0,637
19	1,25	0,547	331	1 086	0,697	0,2759	0,290	0,629
19	1,50	0,647	331	1 285	0,825	0,3180	0,335	0,621
19	2,00	0,838	331	1 664	1,068	0,3912	0,412	0,605
20	0,60	0,287	331	570	0,366	0,1722	0,172	0,686
20	0,80	0,379	331	753	0,483	0,2227	0,223	0,679
20	1,00	0,469	331	931	0,597	0,2701	0,270	0,673
20	1,25	0,578	331	1 148	0,736	0,3250	0,325	0,664
20	1,50	0,684	331	1 358	0,872	0,3754	0,375	0,656

## Round tubes

EN 10305 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
20	2,00	0,888	331	1 764	1,131	0,4637	0,464	0,640
21	0,60	0,302	331	600	0,385	0,2002	0,191	0,722
21	0,80	0,399	331	792	0,508	0,2593	0,247	0,715
21	1,00	0,493	331	979	0,628	0,3149	0,300	0,708
21	1,25	0,609	331	1 209	0,776	0,3797	0,362	0,700
21	1,50	0,721	331	1 432	0,919	0,4394	0,418	0,691
21	2,00	0,937	331	1 861	1,194	0,5447	0,519	0,675
21	2,60	1,18	331	2 343	1,503	0,6487	0,618	0,657
22	0,60	0,317	331	630	0,403	0,2311	0,210	0,757
22	0,80	0,418	331	830	0,533	0,2998	0,273	0,750
22	1,00	0,518	331	1 029	0,660	0,3645	0,331	0,743
22	1,25	0,64	331	1 271	0,815	0,4401	0,400	0,735
22	1,50	0,758	331	1 505	0,966	0,5102	0,464	0,727
22	2,00	0,986	331	1 958	1,257	0,6346	0,577	0,711
22	2,50	1,202	331	2 387	1,532	0,7399	0,673	0,695
25	0,60	0,361	271	587	0,460	0,3425	0,274	0,863
25	0,80	0,477	271	776	0,608	0,4457	0,357	0,856
25	1,00	0,592	271	963	0,754	0,5438	0,435	0,849
25	1,25	0,732	271	1 190	0,933	0,6594	0,528	0,841
25	1,50	0,869	271	1 413	1,107	0,7676	0,614	0,833
25	2,00	1,134	271	1 844	1,445	0,9628	0,770	0,816
25	2,30	1,288	271	2 094	1,640	1,0673	0,854	0,807
25	2,60	1,436	271	2 335	1,830	1,1630	0,930	0,797
25	3,00	1,628	271	2 647	2,073	1,2778	1,022	0,785
25,4	0,80	0,485	271	789	0,618	0,4682	0,369	0,870
25,4	1,00	0,602	271	979	0,767	0,5714	0,450	0,863
25,4	1,25	0,744	271	1 210	0,948	0,6932	0,546	0,855
25,4	1,50	0,884	271	1 437	1,126	0,8073	0,636	0,847
25,4	2,00	1,154	271	1 876	1,470	1,0137	0,798	0,830
25,4	2,30	1,31	169	1 328	1,669	1,1244	0,885	0,821
25,4	2,60	1,462	169	1 482	1,862	1,2259	0,965	0,811
25,4	3,00	1,657	169	1 680	2,111	1,3479	1,061	0,799
26	0,60	0,376	271	611	0,479	0,3863	0,297	0,898
26	0,80	0,497	271	808	0,633	0,5033	0,387	0,891
26	1,00	0,617	271	1 003	0,785	0,6146	0,473	0,885
26	1,25	0,763	271	1 241	0,972	0,7461	0,574	0,876
26	1,50	0,906	271	1 473	1,155	0,8695	0,669	0,868
26	2,00	1,184	271	1 925	1,508	1,0933	0,841	0,851
26	2,30	1,344	169	1 363	1,712	1,2137	0,934	0,842

## Round tubes

EN 10305 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
26	2,60	1,5	169	1 521	1,911	1,3244	1,019	0,832
26	3,00	1,702	169	1 726	2,168	1,4578	1,121	0,820
26,9	2,60	1,558	169	1 580	1,985	1,4818	1,102	0,864
27	0,80	0,517	271	841	0,658	0,5655	0,419	0,927
27	1,00	0,641	271	1 042	0,817	0,6912	0,512	0,920
27	1,25	0,794	271	1 291	1,011	0,8401	0,622	0,911
27	1,50	0,943	271	1 533	1,202	0,9801	0,726	0,903
27	2,00	1,233	271	2 005	1,571	1,2350	0,915	0,887
27	2,60	1,565	169	1 587	1,993	1,5001	1,111	0,868
27	3,00	1,776	169	1 801	2,262	1,6540	1,225	0,855
28	0,80	0,537	271	873	0,684	0,6327	0,452	0,962
28	1,00	0,666	271	1 083	0,848	0,7740	0,553	0,955
28	1,25	0,825	271	1 341	1,050	0,9416	0,673	0,947
28	1,50	0,98	271	1 593	1,249	1,0997	0,786	0,938
28	2,00	1,282	217	1 669	1,634	1,3886	0,992	0,922
28	2,60	1,629	169	1 652	2,075	1,6907	1,208	0,903
28	3,00	1,85	169	1 876	2,356	1,8673	1,334	0,890
29,1	1,00	0,693	217	902	0,883	0,8724	0,600	0,994
29,1	1,25	0,859	217	1 118	1,094	1,0625	0,730	0,986
29,1	1,50	1,021	217	1 329	1,301	1,2421	0,854	0,977
29,1	2,00	1,337	217	1 741	1,703	1,5717	1,080	0,961
29,1	2,60	1,699	169	1 723	2,165	1,9184	1,318	0,941
29,1	3,00	1,931	169	1 958	2,460	2,1223	1,459	0,929
30	0,80	0,576	217	750	0,734	0,7828	0,522	1,033
30	1,00	0,715	217	931	0,911	0,9589	0,639	1,026
30	1,25	0,886	217	1 154	1,129	1,1687	0,779	1,017
30	1,50	1,054	217	1 372	1,343	1,3674	0,912	1,009
30	2,00	1,381	217	1 798	1,759	1,7329	1,155	0,992
30	2,60	1,757	217	2 288	2,238	2,1192	1,413	0,973
30	3,00	1,998	217	2 601	2,545	2,3475	1,565	0,960
31,8	1,50	1,121	217	1 460	1,428	1,6426	1,033	1,073
31,8	2,00	1,47	217	1 914	1,872	2,0878	1,313	1,056
31,8	2,60	1,872	217	2 437	2,385	2,5622	1,611	1,036
31,8	3,00	2,131	217	2 775	2,714	2,8448	1,789	1,024
32	0,80	0,616	217	802	0,784	0,9548	0,597	1,103
32	1,00	0,765	217	996	0,974	1,1711	0,732	1,097
32	1,25	0,948	217	1 234	1,208	1,4296	0,894	1,088
32	1,50	1,128	217	1 469	1,437	1,6753	1,047	1,080
32	2,00	1,48	217	1 927	1,885	2,1300	1,331	1,063

## Round tubes

EN 10305 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
32	2,60	1,885	127	1 436	2,401	2,6149	1,634	1,044
32	3,00	2,146	127	1 635	2,733	2,9040	1,815	1,031
33,7	0,80	0,649	127	495	0,827	1,1194	0,664	1,164
33,7	1,00	0,806	127	614	1,027	1,3744	0,816	1,157
33,7	1,25	1	127	762	1,274	1,6798	0,997	1,148
33,7	1,50	1,191	127	908	1,517	1,9709	1,170	1,140
33,7	2,00	1,564	127	1 192	1,992	2,5118	1,491	1,123
33,7	2,60	1,994	127	1 519	2,540	3,0927	1,835	1,103
33,7	3,00	2,271	127	1 731	2,893	3,4413	2,042	1,091
33,7	4,00	2,93	91	1 600	3,732	4,1898	2,487	1,060
35	0,80	0,675	169	684	0,860	1,2574	0,719	1,209
35	1,00	0,838	169	850	1,068	1,5448	0,883	1,203
35	1,25	1,04	169	1 055	1,325	1,8897	1,080	1,194
35	1,50	1,239	169	1 256	1,579	2,2190	1,268	1,186
35	2,00	1,628	169	1 651	2,073	2,8329	1,619	1,169
35	3,00	2,368	127	1 804	3,016	3,8943	2,225	1,136
35	4,00	3,058	127	2 330	3,896	4,7575	2,719	1,105
38	0,80	0,734	127	559	0,935	1,6180	0,852	1,316
38	1,00	0,912	127	695	1,162	1,9906	1,048	1,309
38	1,25	1,133	127	863	1,443	2,4392	1,284	1,300
38	1,50	1,35	127	1 029	1,720	2,8692	1,510	1,292
38	2,00	1,776	127	1 353	2,262	3,6757	1,935	1,275
38	3,00	2,589	127	1 973	3,299	5,0882	2,678	1,242
38	4,00	3,354	91	1 831	4,273	6,2593	3,294	1,210
40	1,00	0,962	127	733	1,225	2,3310	1,165	1,379
40	1,25	1,195	127	911	1,522	2,8591	1,430	1,371
40	1,50	1,424	127	1 085	1,814	3,3666	1,683	1,362
40	2,00	1,874	127	1 428	2,388	4,3216	2,161	1,345
40	3,00	2,737	127	2 086	3,487	6,0066	3,003	1,312
40	4,00	3,551	91	1 939	4,524	7,4192	3,710	1,281
41	1,00	0,986	127	751	1,257	2,5148	1,227	1,415
41	1,25	1,225	127	933	1,561	3,0861	1,505	1,406
41	1,50	1,461	127	1 113	1,861	3,6355	1,773	1,398
41	2,00	1,924	127	1 466	2,450	4,6712	2,279	1,381
41	3,00	2,811	91	1 535	3,581	6,5047	3,173	1,348
41	4,00	3,65	91	1 993	4,650	8,0495	3,927	1,316
41,5	1,00	0,999	127	761	1,272	2,6103	1,258	1,432
41,5	1,25	1,241	127	946	1,581	3,2040	1,544	1,424
41,5	1,50	1,48	127	1 128	1,885	3,7752	1,819	1,415

## Round tubes

EN 10305 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
41,5	2,00	1,948	127	1 484	2,482	4,8528	2,339	1,398
41,5	3,00	2,848	91	1 555	3,629	6,7638	3,260	1,365
41,5	4,00	3,699	91	2 020	4,712	8,3777	4,037	1,333
42	1,00	1,011	127	770	1,288	2,7081	1,290	1,450
42	1,25	1,256	127	957	1,600	3,3248	1,583	1,441
42	1,50	1,498	127	1 141	1,909	3,9184	1,866	1,433
42	2,00	1,973	127	1 503	2,513	5,0391	2,400	1,416
42	3,00	2,885	127	2 198	3,676	7,0297	3,347	1,383
42	4,00	3,749	127	2 857	4,775	8,7148	4,150	1,351
42,4	2,00	1,993	127	1 519	2,538	5,1915	2,449	1,430
42,4	3,00	2,915	127	2 221	3,713	7,2474	3,419	1,397
42,4	4,00	3,788	127	2 886	4,825	8,9908	4,241	1,365
44,5	2,00	2,096	91	1 144	2,670	6,0425	2,716	1,504
44,5	3,00	3,07	91	1 676	3,911	8,4643	3,804	1,471
44,5	4,00	3,995	91	2 181	5,089	10,5366	4,736	1,439
45	1,00	1,085	91	592	1,382	3,3469	1,488	1,556
45	1,25	1,349	91	737	1,718	4,1139	1,828	1,547
45	1,50	1,609	91	879	2,050	4,8544	2,158	1,539
45	2,00	2,121	91	1 158	2,702	6,2580	2,781	1,522
45	3,00	3,107	91	1 696	3,958	8,7728	3,899	1,489
45	4,00	4,044	91	2 208	5,152	10,9291	4,857	1,456
48	1,00	1,159	91	633	1,477	4,0790	1,700	1,662
48	1,25	1,441	91	787	1,836	5,0191	2,091	1,653
48	1,50	1,72	91	939	2,191	5,9287	2,470	1,645
48	2,00	2,269	91	1 239	2,890	7,6592	3,191	1,628
48	3,00	3,329	91	1 818	4,241	10,7831	4,493	1,595
48	4,00	4,34	61	1 588	5,529	13,4913	5,621	1,562
48,3	2,00	2,284	91	1 247	2,909	7,8098	3,234	1,638
48,3	3,00	3,351	91	1 830	4,269	10,9996	4,555	1,605
48,3	4,00	4,37	61	1 599	5,567	13,7676	5,701	1,573
50	1,00	1,208	91	660	1,539	4,6220	1,849	1,733
50	1,25	1,503	91	821	1,914	5,6909	2,276	1,724
50	1,50	1,794	91	980	2,286	6,7265	2,691	1,716
50	2,00	2,368	91	1 293	3,016	8,7010	3,480	1,699
50	3,00	3,477	91	1 898	4,430	12,2812	4,912	1,665
50	4,00	4,538	61	1 661	5,781	15,4051	6,162	1,632
50,8	1,00	1,228	91	670	1,565	4,8520	1,910	1,761
50,8	1,25	1,527	91	834	1,946	5,9755	2,353	1,752
50,8	1,50	1,824	91	996	2,323	7,0647	2,781	1,744

## Round tubes

EN 10305 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
50,8	2,00	2,407	91	1 314	3,066	9,1428	3,600	1,727
50,8	3,00	3,536	91	1 931	4,505	12,9173	5,086	1,693
50,8	4,00	4,617	61	1 690	5,881	16,2188	6,385	1,661
51	2,00	2,417	91	1 320	3,079	9,2555	3,630	1,734
51	3,00	3,551	91	1 939	4,524	13,0797	5,129	1,700
51	4,00	4,636	91	2 531	5,906	16,4266	6,442	1,668
55	1,25	1,657	61	606	2,111	7,6268	2,773	1,901
55	1,50	1,979	61	724	2,521	9,0272	3,283	1,892
55	2,00	2,614	61	957	3,330	11,7094	4,258	1,875
55	3,00	3,847	61	1 408	4,901	16,6201	6,044	1,842
55	4,00	5,031	61	1 841	6,409	20,9649	7,624	1,809
57	1,25	1,719	61	629	2,189	8,5099	2,986	1,972
57	1,50	2,053	61	751	2,615	10,0774	3,536	1,963
57	2,00	2,713	61	993	3,456	13,0843	4,591	1,946
57	3,00	3,995	61	1 462	5,089	18,6080	6,529	1,912
57	4,00	5,228	61	1 913	6,660	23,5187	8,252	1,879
60,3	1,25	1,82	61	666	2,319	10,1117	3,354	2,088
60,3	1,50	2,175	61	796	2,771	11,9830	3,974	2,080
60,3	2,00	2,876	61	1 053	3,663	15,5814	5,168	2,062
60,3	3,00	4,239	61	1 551	5,400	22,2246	7,371	2,029
60,3	4,00	5,554	61	2 033	7,075	28,1729	9,344	1,996
63,5	1,25	1,919	61	702	2,445	11,8458	3,731	2,201
63,5	1,50	2,294	61	840	2,922	14,0469	4,424	2,193
63,5	2,00	3,033	61	1 110	3,864	18,2883	5,760	2,176
63,5	3,00	4,476	61	1 638	5,702	26,1525	8,237	2,142
63,5	4,00	5,869	61	2 148	7,477	33,2376	10,469	2,108
65	1,25	1,965	37	436	2,503	12,7226	3,915	2,254
65	1,50	2,349	37	521	2,992	15,0909	4,643	2,246
65	2,00	3,107	37	690	3,958	19,6584	6,049	2,229
65	3,00	4,587	37	1 018	5,843	28,1431	8,659	2,195
65	4,00	6,017	37	1 336	7,665	35,8074	11,018	2,161
70	1,25	2,119	37	470	2,700	15,9563	4,559	2,431
70	1,50	2,534	37	563	3,228	18,9422	5,412	2,422
70	2,00	3,354	37	745	4,273	24,7168	7,062	2,405
70	3,00	4,957	37	1 100	6,315	35,5038	10,144	2,371
70	4,00	6,511	37	1 445	8,294	45,3256	12,950	2,338
75	1,50	2,719	37	604	3,464	23,3988	6,240	2,599
75	2,00	3,601	37	799	4,587	30,5763	8,154	2,582
75	3,00	5,327	37	1 183	6,786	44,0486	11,746	2,548

## Round tubes

EN 10305 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
75	4,00	7,004	37	1 555	8,922	56,3990	15,040	2,514
76,1	1,50	2,76	37	613	3,515	24,4649	6,430	2,638
76,1	2,00	3,655	37	811	4,656	31,9787	8,404	2,621
76,1	3,00	5,408	37	1 201	6,890	46,0961	12,115	2,587
76,1	4,00	7,112	37	1 579	9,060	59,0555	15,520	2,553
80	1,50	2,904	37	645	3,699	28,5048	7,126	2,776
80	2,00	3,847	37	854	4,901	37,2957	9,324	2,759
80	3,00	5,697	37	1 265	7,257	53,8657	13,466	2,724
80	4,00	7,497	37	1 664	9,550	69,1452	17,286	2,691
82,5	1,50	2,996	37	665	3,817	31,3152	7,592	2,864
82,5	2,00	3,971	37	882	5,058	40,9964	9,939	2,847
82,5	3,00	5,882	37	1 306	7,493	59,2790	14,371	2,813
82,5	4,00	7,744	37	1 719	9,865	76,1825	18,468	2,779
83	2,00	3,995	37	887	5,089	41,7647	10,064	2,865
83	3,00	5,919	37	1 314	7,540	60,4034	14,555	2,830
83	4,00	7,793	37	1 730	9,927	77,6449	18,710	2,797
88,9	1,50	3,233	37	718	4,119	39,3381	8,850	3,091
88,9	2,00	4,286	37	951	5,460	51,5679	11,601	3,073
88,9	3,00	6,355	37	1 411	8,096	74,7636	16,820	3,039
88,9	4,00	8,375	37	1 859	10,669	96,3398	21,674	3,005
95	1,50	3,459	37	768	4,406	48,1612	10,139	3,306
95	2,00	4,587	37	1 018	5,843	63,2033	13,306	3,289
95	3,00	6,807	37	1 511	8,671	91,8346	19,334	3,254
95	4,00	8,977	37	1 993	11,435	118,5994	24,968	3,220
100	1,50	3,644	19	415	4,642	56,3068	11,261	3,483
100	2,00	4,834	19	551	6,158	73,9518	14,790	3,466
100	3,00	7,176	19	818	9,142	107,6246	21,525	3,431
100	4,00	9,47	19	1 080	12,064	139,2153	27,843	3,397
101,6	1,50	3,703	19	422	4,717	59,0950	11,633	3,539
101,6	2,00	4,913	19	560	6,258	77,6324	15,282	3,522
101,6	3,00	7,295	19	832	9,293	113,0352	22,251	3,488
101,6	4,00	9,628	19	1 098	12,265	146,2845	28,796	3,454
108	2,00	5,228	19	596	6,660	93,5755	17,329	3,748
108	3,00	7,768	19	886	9,896	136,4908	25,276	3,714
108	4,00	10,259	19	1 170	13,069	176,9546	32,769	3,680
114,3	2,00	5,539	19	631	7,056	111,2671	19,469	3,971
114,3	3,00	8,234	19	939	10,490	162,5482	28,442	3,936
114,3	4,00	10,881	19	1 240	13,861	211,0655	36,932	3,902
120	2,00	5,82	19	663	7,414	129,0805	21,513	4,173



## Round tubes

EN 10305 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
120	3,00	8,656	19	987	11,027	188,8096	31,468	4,138
120	4,00	11,443	19	1 305	14,577	245,4765	40,913	4,104
125	2,00	6,067	19	692	7,728	146,1908	23,391	4,349
125	3,00	9,026	19	1 029	11,498	214,0539	34,249	4,315
125	4,00	11,936	19	1 361	15,205	278,5803	44,573	4,280
127	2,00	6,165	19	703	7,854	153,4373	24,163	4,420
127	3,00	9,174	19	1 046	11,687	224,7503	35,394	4,385
127	4,00	12,133	19	1 383	15,457	292,6134	46,081	4,351

## Square tubes

EN 10305 - 5

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
10	1,00	0,281	400	674	0,360	0,049	0,098	0,370
10	1,25	0,341	400	818	0,438	0,057	0,114	0,361
10	1,50	0,397	400	953	0,510	0,063	0,127	0,352
12	1,00	0,344	360	743	0,440	0,089	0,149	0,451
12	1,25	0,419	360	905	0,538	0,105	0,175	0,442
12	1,50	0,491	360	1 061	0,630	0,118	0,197	0,433
14	1,00	0,407	360	879	0,520	0,147	0,210	0,532
14	1,25	0,498	360	1 076	0,638	0,174	0,249	0,523
14	1,50	0,585	360	1 264	0,750	0,198	0,283	0,514
15	1,00	0,438	360	946	0,560	0,184	0,245	0,573
15	1,25	0,537	360	1 160	0,688	0,218	0,291	0,564
15	1,50	0,632	360	1 365	0,810	0,249	0,332	0,555
15	2,00	0,81	360	1 750	1,040	0,300	0,400	0,537
16	1,00	0,469	360	1 013	0,600	0,226	0,283	0,614
16	1,25	0,576	360	1 244	0,738	0,269	0,337	0,604
16	1,50	0,679	360	1 467	0,870	0,308	0,385	0,595
16	2,00	0,872	360	1 884	1,120	0,373	0,467	0,577
18	1,00	0,532	289	922	0,680	0,329	0,365	0,695
18	1,25	0,655	289	1 136	0,838	0,394	0,438	0,686
18	1,50	0,773	289	1 340	0,990	0,453	0,503	0,676
18	2,00	0,998	289	1 731	1,280	0,555	0,616	0,658

## Square tubes

EN 10305 - 5

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
19	1,00	0,564	225	761	0,720	0,390	0,411	0,736
19	1,25	0,694	225	937	0,888	0,468	0,493	0,726
19	1,50	0,82	225	1 107	1,050	0,540	0,568	0,717
19	2,00	1,061	225	1 432	1,360	0,664	0,699	0,699
20	0,80	0,481	225	649	0,614	0,378	0,378	0,785
20	1,00	0,595	225	803	0,760	0,459	0,459	0,777
20	1,25	0,733	225	990	0,938	0,552	0,552	0,767
20	1,50	0,868	225	1 172	1,110	0,637	0,637	0,758
20	2,00	1,124	225	1 517	1,440	0,787	0,787	0,739
22	1,00	0,658	196	774	0,840	0,619	0,563	0,858
22	1,25	0,812	196	955	1,038	0,747	0,679	0,849
22	1,50	0,962	196	1 131	1,230	0,866	0,787	0,839
22	2,00	1,249	196	1 469	1,600	1,077	0,979	0,821
25	1,00	0,752	196	884	0,960	0,923	0,739	0,981
25	1,25	0,93	196	1 094	1,188	1,119	0,896	0,971
25	1,50	1,103	196	1 297	1,410	1,303	1,042	0,961
25	2,00	1,438	196	1 691	1,840	1,635	1,308	0,943
25	3,00	1,921	169	1 948	2,640	2,169	1,735	0,906
30	1,00	0,909	169	922	1,160	1,628	1,085	1,185
30	1,25	1,126	169	1 142	1,438	1,984	1,323	1,175
30	1,50	1,339	169	1 358	1,710	2,321	1,548	1,165
30	2,00	1,752	169	1 777	2,240	2,942	1,961	1,146
30	3,00	2,392	121	1 737	3,240	3,985	2,657	1,109
35	1,00	1,066	121	774	1,360	2,623	1,499	1,389
35	1,25	1,322	121	960	1,688	3,208	1,833	1,379
35	1,50	1,574	121	1 143	2,010	3,767	2,153	1,369
35	2,00	2,066	121	1 500	2,640	4,809	2,748	1,350
35	3,00	2,863	121	2 079	3,840	6,611	3,778	1,312
40	1,00	1,223	121	888	1,560	3,957	1,979	1,593
40	1,25	1,518	121	1 102	1,938	4,854	2,427	1,583
40	1,50	1,81	121	1 314	2,310	5,715	2,858	1,573
40	2,00	2,38	121	1 728	3,040	7,337	3,668	1,553
40	3,00	3,334	121	2 420	4,440	10,197	5,099	1,515
45	1,25	1,715	100	1 029	2,188	6,984	3,104	1,787
45	1,50	2,045	100	1 227	2,610	8,241	3,663	1,777
45	2,00	2,694	100	1 616	3,440	10,624	4,722	1,757
45	3,00	3,805	100	2 283	5,040	14,893	6,619	1,719
50	1,25	1,911	81	929	2,438	9,661	3,864	1,991
50	1,50	2,281	81	1 109	2,910	11,419	4,568	1,981

## Square tubes

EN 10305 - 5

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
50	2,00	3,008	81	1 462	3,840	14,771	5,908	1,961
50	3,00	4,276	81	2 078	5,640	20,849	8,340	1,923
60	1,25	2,303	64	884	2,938	16,906	5,635	2,399
60	1,50	2,752	64	1 057	3,510	20,033	6,678	2,389
60	2,00	3,636	64	1 396	4,640	26,046	8,682	2,369
60	3,00	5,218	64	2 004	6,840	37,141	12,380	2,330
70	1,50	3,223	49	948	4,110	32,157	9,188	2,797
70	2,00	4,264	49	1 254	5,440	41,961	11,989	2,777
70	3,00	6,16	49	1 811	8,040	60,273	17,221	2,738
80	1,50	3,694	36	798	4,710	48,391	12,098	3,205
80	2,00	4,892	36	1 057	6,240	63,315	15,829	3,185
80	3,00	7,102	36	1 534	9,240	91,445	22,861	3,146
90	2,00	5,52	36	1 192	7,040	90,910	20,202	3,594
90	3,00	8,044	36	1 738	10,440	131,857	29,302	3,554
100	2,00	6,148	25	922	7,840	125,545	25,109	4,002
100	3,00	8,986	25	1 348	11,640	182,709	36,542	3,962

## Rectangular tubes

EN 10305 - 5

Dimensions	Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
15 x 10	1,00	0,359	352	758	0,460	0,135	0,180	0,541	0,070	0,139	0,389
15 x 10	1,25	0,439	352	927	0,563	0,159	0,212	0,532	0,081	0,162	0,380
15 x 10	1,50	0,514	352	1 086	0,660	0,180	0,241	0,523	0,091	0,181	0,371
20 x 10	1,00	0,438	300	788	0,560	0,278	0,278	0,704	0,090	0,180	0,401
20 x 10	1,25	0,537	300	967	0,688	0,332	0,332	0,695	0,105	0,210	0,391
20 x 10	1,50	0,632	300	1 138	0,810	0,380	0,380	0,685	0,118	0,236	0,382
20 x 10	2,00	0,810	300	1 458	1,040	0,462	0,462	0,666	0,138	0,276	0,364
20 x 15	0,80	0,418	234	587	0,534	0,304	0,304	0,755	0,194	0,258	0,602
20 x 15	1,00	0,516	234	724	0,660	0,368	0,368	0,747	0,233	0,311	0,594
20 x 15	1,25	0,635	234	892	0,813	0,442	0,442	0,737	0,278	0,370	0,585
20 x 15	1,50	0,750	234	1 053	0,960	0,509	0,509	0,728	0,318	0,424	0,575
20 x 15	2,00	0,967	234	1 358	1,240	0,625	0,625	0,710	0,385	0,513	0,557
25 x 10	0,80	0,418	250	627	0,534	0,405	0,324	0,871	0,093	0,186	0,417
25 x 10	1,00	0,516	250	774	0,660	0,491	0,393	0,862	0,110	0,220	0,409

## Rectangular tubes

EN 10305 - 5

Dimensions		Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
25	x	10	1,25	250	953	0,813	0,590	0,472	0,852	0,129	0,258	0,399
25	x	10	1,50	250	1 125	0,960	0,681	0,545	0,842	0,145	0,291	0,389
25	x	10	2,00	250	1 451	1,240	0,839	0,671	0,823	0,171	0,341	0,371
25	x	13	1,00	209	707	0,720	0,577	0,462	0,896	0,203	0,312	0,530
25	x	13	1,25	209	870	0,888	0,696	0,557	0,886	0,241	0,370	0,521
25	x	13	1,50	209	1 028	1,050	0,805	0,644	0,876	0,274	0,422	0,511
25	x	13	2,00	209	1 330	1,360	0,998	0,799	0,857	0,330	0,508	0,493
25	x	15	0,80	209	603	0,614	0,522	0,418	0,922	0,234	0,312	0,617
25	x	15	1,00	209	746	0,760	0,635	0,508	0,914	0,282	0,376	0,609
25	x	15	1,25	209	919	0,938	0,767	0,613	0,904	0,337	0,449	0,599
25	x	15	1,50	209	1 088	1,110	0,888	0,711	0,895	0,386	0,515	0,590
25	x	15	2,00	209	1 409	1,440	1,104	0,883	0,876	0,470	0,627	0,571
25	x	20	1,00	200	808	0,860	0,779	0,623	0,952	0,549	0,549	0,799
25	x	20	1,25	200	997	1,063	0,943	0,754	0,942	0,662	0,662	0,789
25	x	20	1,50	200	1 182	1,260	1,096	0,877	0,933	0,766	0,766	0,780
25	x	20	2,00	200	1 537	1,640	1,369	1,095	0,914	0,950	0,950	0,761
30	x	10	0,80	225	649	0,614	0,647	0,431	1,026	0,110	0,219	0,423
30	x	10	1,00	225	803	0,760	0,787	0,524	1,017	0,131	0,261	0,414
30	x	10	1,25	225	990	0,938	0,950	0,633	1,007	0,153	0,307	0,404
30	x	10	1,50	225	1 172	1,110	1,102	0,735	0,996	0,173	0,346	0,395
30	x	10	2,00	225	1 517	1,440	1,371	0,914	0,976	0,203	0,406	0,376
30	x	15	1,00	200	808	0,860	0,997	0,665	1,077	0,331	0,441	0,620
30	x	15	1,25	200	997	1,063	1,209	0,806	1,067	0,396	0,528	0,611
30	x	15	1,50	200	1 182	1,260	1,407	0,938	1,057	0,455	0,607	0,601
30	x	15	2,00	200	1 537	1,640	1,764	1,176	1,037	0,555	0,740	0,582
30	x	20	0,80	180	656	0,774	0,988	0,658	1,129	0,526	0,526	0,824
30	x	20	1,00	180	812	0,960	1,207	0,805	1,121	0,639	0,639	0,816
30	x	20	1,25	180	1 004	1,188	1,467	0,978	1,112	0,772	0,772	0,806
30	x	20	1,50	180	1 191	1,410	1,712	1,141	1,102	0,895	0,895	0,797
30	x	20	2,00	180	1 553	1,840	2,157	1,438	1,083	1,113	1,113	0,778
30	x	20	3,00	180	2 075	2,640	2,887	1,925	1,046	1,451	1,451	0,741
30	x	25	1,00	168	837	1,060	1,418	0,945	1,156	1,067	0,854	1,003
30	x	25	1,25	168	1 036	1,313	1,726	1,150	1,147	1,296	1,037	0,994
30	x	25	1,50	168	1 231	1,560	2,016	1,344	1,137	1,510	1,208	0,984
30	x	25	2,00	168	1 608	2,040	2,549	1,699	1,118	1,900	1,520	0,965
32	x	13	1,00	200	808	0,860	1,075	0,672	1,118	0,253	0,389	0,543
32	x	13	1,25	200	997	1,063	1,304	0,815	1,108	0,301	0,464	0,533
32	x	13	1,50	200	1 182	1,260	1,517	0,948	1,097	0,344	0,530	0,523
32	x	13	2,00	200	1 537	1,640	1,903	1,190	1,077	0,416	0,640	0,504

# Rectangular tubes

EN 10305 - 5

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
35	x	10	1,00	0,673	203	820	0,860	1,177	0,673	1,170	0,151	0,302	0,419
35	x	10	1,25	0,831	203	1 012	1,063	1,427	0,816	1,159	0,177	0,355	0,409
35	x	10	1,50	0,985	203	1 200	1,260	1,661	0,949	1,148	0,200	0,400	0,399
35	x	10	2,00	1,281	203	1 560	1,640	2,083	1,190	1,127	0,236	0,472	0,379
35	x	15	1,00	0,752	207	934	0,960	1,466	0,838	1,236	0,380	0,507	0,629
35	x	15	1,25	0,930	207	1 155	1,188	1,784	1,019	1,226	0,455	0,607	0,619
35	x	15	1,50	1,103	207	1 370	1,410	2,083	1,190	1,215	0,524	0,698	0,609
35	x	15	2,00	1,438	207	1 786	1,840	2,629	1,502	1,195	0,641	0,854	0,590
35	x	20	0,80	0,670	160	643	0,854	1,433	0,819	1,295	0,599	0,599	0,838
35	x	20	1,00	0,830	160	797	1,060	1,755	1,003	1,287	0,730	0,730	0,830
35	x	20	1,25	1,028	160	987	1,313	2,140	1,223	1,277	0,882	0,882	0,820
35	x	20	1,50	1,221	160	1 172	1,560	2,504	1,431	1,267	1,023	1,023	0,810
35	x	20	2,00	1,595	160	1 531	2,040	3,174	1,814	1,247	1,275	1,275	0,791
35	x	25	1,00	0,909	168	916	1,160	2,044	1,168	1,328	1,211	0,969	1,022
35	x	25	1,25	1,126	168	1 135	1,438	2,496	1,426	1,318	1,472	1,178	1,012
35	x	25	1,50	1,339	168	1 350	1,710	2,925	1,671	1,308	1,718	1,374	1,002
35	x	25	2,00	1,752	168	1 766	2,240	3,719	2,125	1,288	2,165	1,732	0,983
35	x	25	3,00	2,392	168	2 411	3,240	5,071	2,898	1,251	2,900	2,320	0,946
40	x	10	1,00	0,752	196	884	0,960	1,675	0,838	1,321	0,171	0,342	0,422
40	x	10	1,25	0,930	196	1 094	1,188	2,037	1,019	1,310	0,201	0,403	0,412
40	x	10	1,50	1,103	196	1 297	1,410	2,379	1,189	1,299	0,228	0,455	0,402
40	x	10	2,00	1,438	196	1 691	1,840	3,001	1,500	1,277	0,269	0,537	0,382
40	x	15	1,00	0,830	176	876	1,060	2,056	1,028	1,393	0,429	0,572	0,636
40	x	15	1,25	1,028	176	1 086	1,313	2,507	1,253	1,382	0,515	0,686	0,626
40	x	15	1,50	1,221	176	1 289	1,560	2,935	1,467	1,372	0,592	0,790	0,616
40	x	15	2,00	1,595	176	1 684	2,040	3,723	1,862	1,351	0,726	0,968	0,596
40	x	20	1,00	0,909	162	884	1,160	2,436	1,218	1,449	0,820	0,820	0,841
40	x	20	1,25	1,126	162	1 094	1,438	2,976	1,488	1,439	0,992	0,992	0,831
40	x	20	1,50	1,339	162	1 302	1,710	3,491	1,745	1,429	1,152	1,152	0,821
40	x	20	2,00	1,752	162	1 703	2,240	4,446	2,223	1,409	1,438	1,438	0,801
40	x	20	3,00	2,392	72	1 033	3,240	6,081	3,041	1,370	1,889	1,889	0,764
40	x	25	1,00	0,987	135	799	1,260	2,816	1,408	1,495	1,355	1,084	1,037
40	x	25	1,25	1,224	135	991	1,563	3,446	1,723	1,485	1,649	1,319	1,027
40	x	25	1,50	1,456	135	1 179	1,860	4,047	2,023	1,475	1,925	1,540	1,017
40	x	25	2,00	1,909	135	1 546	2,440	5,169	2,584	1,455	2,430	1,944	0,998
40	x	25	3,00	2,627	135	2 128	3,540	7,110	3,555	1,417	3,265	2,612	0,960
40	x	27	1,00	1,019	130	795	1,300	2,968	1,484	1,511	1,613	1,195	1,114
40	x	27	1,25	1,263	130	985	1,613	3,633	1,817	1,501	1,965	1,456	1,104
40	x	27	1,50	1,503	130	1 172	1,920	4,269	2,135	1,491	2,299	1,703	1,094

## Rectangular tubes

EN 10305 - 5

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
40	x	27	2,00	1,971	130	1 537	2,520	5,458	2,729	1,472	2,911	2,156	1,075
40	x	27	3,00	2,721	130	2 122	3,660	7,522	3,761	1,434	3,937	2,916	1,037
40	x	30	1,00	1,066	130	831	1,360	3,197	1,598	1,533	2,049	1,366	1,227
40	x	30	1,25	1,322	130	1 031	1,688	3,915	1,958	1,523	2,501	1,667	1,217
40	x	30	1,50	1,574	130	1 228	2,010	4,603	2,302	1,513	2,931	1,954	1,208
40	x	30	2,00	2,066	130	1 611	2,640	5,891	2,946	1,494	3,727	2,485	1,188
40	x	30	3,00	2,863	130	2 233	3,840	8,139	4,070	1,456	5,083	3,389	1,151
45	x	15	1,00	0,909	147	802	1,160	2,777	1,234	1,547	0,478	0,638	0,642
45	x	15	1,25	1,126	147	993	1,438	3,394	1,509	1,537	0,574	0,765	0,632
45	x	15	1,50	1,339	147	1 181	1,710	3,982	1,770	1,526	0,661	0,881	0,622
45	x	15	2,00	1,752	147	1 545	2,240	5,073	2,255	1,505	0,811	1,081	0,602
45	x	20	1,00	0,987	144	853	1,260	3,261	1,450	1,609	0,910	0,910	0,850
45	x	20	1,25	1,224	144	1 058	1,563	3,993	1,774	1,599	1,102	1,102	0,840
45	x	20	1,50	1,456	144	1 258	1,860	4,692	2,085	1,588	1,280	1,280	0,830
45	x	20	2,00	1,909	144	1 649	2,440	5,998	2,666	1,568	1,601	1,601	0,810
45	x	20	3,00	2,627	144	2 270	3,540	8,267	3,674	1,528	2,108	2,108	0,772
45	x	25	1,00	1,066	144	921	1,360	3,746	1,665	1,660	1,500	1,200	1,050
45	x	25	1,25	1,322	144	1 142	1,688	4,591	2,040	1,649	1,825	1,460	1,040
45	x	25	1,50	1,574	144	1 360	2,010	5,402	2,401	1,639	2,133	1,706	1,030
45	x	25	2,00	2,066	144	1 785	2,640	6,923	3,077	1,619	2,695	2,156	1,010
45	x	25	3,00	2,863	144	2 474	3,840	9,592	4,263	1,580	3,630	2,904	0,972
50	x	10	1,00	0,909	144	785	1,160	3,044	1,218	1,620	0,212	0,424	0,427
50	x	10	1,25	1,126	144	973	1,438	3,718	1,487	1,608	0,250	0,499	0,417
50	x	10	1,50	1,339	144	1 157	1,710	4,360	1,744	1,597	0,282	0,565	0,406
50	x	10	2,00	1,752	144	1 514	2,240	5,550	2,220	1,574	0,334	0,668	0,386
50	x	15	1,00	0,987	132	782	1,260	3,644	1,458	1,701	0,527	0,703	0,647
50	x	15	1,25	1,224	132	969	1,563	4,461	1,785	1,690	0,633	0,844	0,637
50	x	15	1,50	1,456	132	1 153	1,860	5,243	2,097	1,679	0,729	0,973	0,626
50	x	15	2,00	1,909	132	1 512	2,440	6,703	2,681	1,657	0,896	1,195	0,606
50	x	20	1,00	1,066	126	806	1,360	4,245	1,698	1,767	1,001	1,001	0,858
50	x	20	1,25	1,322	126	999	1,688	5,204	2,082	1,756	1,212	1,212	0,847
50	x	20	1,50	1,574	126	1 190	2,010	6,125	2,450	1,746	1,409	1,409	0,837
50	x	20	2,00	2,066	126	1 562	2,640	7,855	3,142	1,725	1,763	1,763	0,817
50	x	20	3,00	2,863	126	2 164	3,840	10,895	4,358	1,684	2,327	2,327	0,778
50	x	25	1,00	1,144	128	879	1,460	4,845	1,938	1,822	1,644	1,315	1,061
50	x	25	1,25	1,420	128	1 091	1,813	5,947	2,379	1,811	2,002	1,601	1,051
50	x	25	1,50	1,692	128	1 299	2,160	7,007	2,803	1,801	2,340	1,872	1,041
50	x	25	2,00	2,223	128	1 707	2,840	9,008	3,603	1,781	2,960	2,368	1,021
50	x	25	3,00	3,098	128	2 379	4,140	12,554	5,022	1,741	3,995	3,196	0,982

## Rectangular tubes

EN 10305 - 5

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
50	x	27	1,00	1,176	128	903	1,500	5,085	2,034	1,841	1,951	1,445	1,141
50	x	27	1,25	1,459	128	1 121	1,863	6,244	2,498	1,831	2,380	1,763	1,130
50	x	27	1,50	1,739	128	1 336	2,220	7,360	2,944	1,821	2,787	2,064	1,120
50	x	27	2,00	2,285	128	1 755	2,920	9,469	3,788	1,801	3,537	2,620	1,101
50	x	27	3,00	3,192	128	2 451	4,260	13,218	5,287	1,761	4,806	3,560	1,062
50	x	30	1,00	1,223	120	881	1,560	5,445	2,178	1,868	2,469	1,646	1,258
50	x	30	1,25	1,518	120	1 093	1,938	6,690	2,676	1,858	3,018	2,012	1,248
50	x	30	1,50	1,810	120	1 303	2,310	7,890	3,156	1,848	3,541	2,361	1,238
50	x	30	2,00	2,380	120	1 714	3,040	10,161	4,064	1,828	4,513	3,008	1,218
50	x	30	3,00	3,334	120	2 400	4,440	14,213	5,685	1,789	6,181	4,121	1,180
50	x	30	4,00	4,252	120	3 061	5,760	17,667	7,067	1,751	7,523	5,015	1,143
50	x	35	1,25	1,616	108	1 047	2,063	7,433	2,973	1,898	4,276	2,444	1,440
50	x	35	1,50	1,927	108	1 249	2,460	8,772	3,509	1,888	5,030	2,875	1,430
50	x	35	2,00	2,537	108	1 644	3,240	11,313	4,525	1,869	6,445	3,683	1,410
50	x	35	3,00	3,569	108	2 313	4,740	15,872	6,349	1,830	8,922	5,098	1,372
50	x	40	1,25	1,715	99	1 019	2,188	8,175	3,270	1,933	5,793	2,896	1,627
50	x	40	1,50	2,045	99	1 215	2,610	9,655	3,862	1,923	6,828	3,414	1,617
50	x	40	2,00	2,694	99	1 600	3,440	12,466	4,986	1,904	8,782	4,391	1,598
50	x	40	3,00	3,805	99	2 260	5,040	17,531	7,012	1,865	12,255	6,128	1,559
50	x	40	4,00	4,880	99	2 899	6,560	21,910	8,764	1,828	15,198	7,599	1,522
55	x	35	1,25	1,715	96	988	2,188	9,336	3,395	2,066	4,632	2,647	1,455
55	x	35	1,50	2,045	96	1 178	2,610	11,031	4,011	2,056	5,452	3,115	1,445
55	x	35	2,00	2,694	96	1 552	3,440	14,258	5,185	2,036	6,990	3,994	1,425
55	x	35	3,00	3,805	96	2 192	5,040	20,094	7,307	1,997	9,692	5,538	1,387
55	x	35	4,00	4,880	96	2 811	6,560	25,166	9,151	1,959	11,942	6,824	1,349
55	x	45	1,25	1,911	99	1 135	2,438	11,142	4,051	2,138	8,181	3,636	1,832
55	x	45	1,50	2,281	99	1 355	2,910	13,178	4,792	2,128	9,661	4,294	1,822
55	x	45	2,00	3,008	99	1 787	3,840	17,068	6,207	2,108	12,474	5,544	1,802
55	x	45	3,00	4,276	99	2 540	5,640	24,155	8,784	2,069	17,544	7,797	1,764
55	x	45	4,00	5,508	99	3 272	7,360	30,379	11,047	2,032	21,927	9,745	1,726
60	x	10	1,00	1,066	100	640	1,360	4,993	1,664	1,916	0,253	0,505	0,431
60	x	10	1,25	1,322	100	793	1,688	6,118	2,039	1,904	0,298	0,596	0,420
60	x	10	1,50	1,574	100	944	2,010	7,197	2,399	1,892	0,337	0,674	0,410
60	x	10	2,00	2,066	100	1 240	2,640	9,219	3,073	1,869	0,399	0,798	0,389
60	x	15	1,00	1,144	100	686	1,460	5,863	1,954	2,004	0,626	0,834	0,655
60	x	15	1,25	1,420	100	852	1,813	7,197	2,399	1,993	0,752	1,002	0,644
60	x	15	1,50	1,692	100	1 015	2,160	8,481	2,827	1,981	0,867	1,156	0,633
60	x	15	2,00	2,223	100	1 334	2,840	10,902	3,634	1,959	1,066	1,422	0,613
60	x	15	3,00	3,098	100	1 859	4,140	15,190	5,063	1,915	1,359	1,813	0,573

## Rectangular tubes

EN 10305 - 5

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
60	x	20	1,00	1,223	108	793	1,560	6,733	2,244	2,078	1,181	1,181	0,870
60	x	20	1,25	1,518	108	984	1,938	8,276	2,759	2,067	1,432	1,432	0,860
60	x	20	1,50	1,810	108	1 173	2,310	9,764	3,255	2,056	1,666	1,666	0,849
60	x	20	2,00	2,380	108	1 542	3,040	12,585	4,195	2,035	2,089	2,089	0,829
60	x	20	3,00	3,334	108	2 160	4,440	17,629	5,876	1,993	2,765	2,765	0,789
60	x	20	4,00	4,252	108	2 755	5,760	21,939	7,313	1,952	3,251	3,251	0,751
60	x	25	1,25	1,616	105	1 018	2,063	9,354	3,118	2,130	2,354	1,884	1,068
60	x	25	1,50	1,927	105	1 214	2,460	11,048	3,683	2,119	2,755	2,204	1,058
60	x	25	2,00	2,537	105	1 598	3,240	14,267	4,756	2,098	3,491	2,793	1,038
60	x	25	3,00	3,569	105	2 248	4,740	20,068	6,689	2,058	4,726	3,781	0,999
60	x	30	1,25	1,715	98	1 008	2,188	10,433	3,478	2,184	3,535	2,357	1,271
60	x	30	1,50	2,045	98	1 202	2,610	12,332	4,111	2,174	4,151	2,767	1,261
60	x	30	2,00	2,694	98	1 584	3,440	15,950	5,317	2,153	5,298	3,532	1,241
60	x	30	3,00	3,805	98	2 237	5,040	22,507	7,502	2,113	7,279	4,853	1,202
60	x	30	4,00	4,880	98	2 869	6,560	28,222	9,407	2,074	8,886	5,924	1,164
60	x	40	1,25	1,911	88	1 009	2,438	12,591	4,197	2,273	6,731	3,366	1,662
60	x	40	1,50	2,281	88	1 204	2,910	14,899	4,966	2,263	7,940	3,970	1,652
60	x	40	2,00	3,008	88	1 588	3,840	19,315	6,438	2,243	10,227	5,114	1,632
60	x	40	3,00	4,276	88	2 258	5,640	27,385	9,128	2,204	14,313	7,157	1,593
60	x	40	4,00	5,508	88	2 908	7,360	34,505	11,502	2,165	17,801	8,900	1,555
60	x	50	1,25	2,107	72	910	2,688	14,748	4,916	2,343	11,147	4,459	2,037
60	x	50	1,50	2,516	72	1 087	3,210	17,466	5,822	2,333	13,184	5,274	2,027
60	x	50	2,00	3,322	72	1 435	4,240	22,681	7,560	2,313	17,077	6,831	2,007
60	x	50	3,00	4,747	72	2 051	6,240	32,263	10,754	2,274	24,167	9,667	1,968
60	x	50	4,00	6,136	42	1 546	8,160	40,787	13,596	2,236	30,395	12,158	1,930
70	x	20	1,25	1,715	95	978	2,188	12,316	3,519	2,373	1,652	1,652	0,869
70	x	20	1,50	2,045	95	1 166	2,610	14,559	4,160	2,362	1,924	1,924	0,858
70	x	20	2,00	2,694	95	1 536	3,440	18,834	5,381	2,340	2,414	2,414	0,838
70	x	20	3,00	3,805	95	2 169	5,040	26,583	7,595	2,297	3,203	3,203	0,797
70	x	30	1,25	1,911	84	963	2,438	15,271	4,363	2,503	4,052	2,701	1,289
70	x	30	1,50	2,281	84	1 150	2,910	18,078	5,165	2,492	4,760	3,174	1,279
70	x	30	2,00	3,008	84	1 516	3,840	23,459	6,703	2,472	6,083	4,055	1,259
70	x	40	1,50	2,516	72	1 087	3,210	21,598	6,171	2,594	9,052	4,526	1,679
70	x	40	2,00	3,322	72	1 435	4,240	28,085	8,024	2,574	11,673	5,836	1,659
70	x	40	3,00	4,747	72	2 051	6,240	40,059	11,445	2,534	16,371	8,186	1,620
70	x	40	4,00	6,136	72	2 651	8,160	50,779	14,508	2,495	20,403	10,202	1,581
70	x	50	1,50	2,752	63	1 040	3,510	25,118	7,177	2,675	14,949	5,980	2,064
70	x	50	2,00	3,636	63	1 374	4,640	32,710	9,346	2,655	19,382	7,753	2,044
70	x	50	3,00	5,218	63	1 972	6,840	46,797	13,371	2,616	27,485	10,994	2,005



## Rectangular tubes

EN 10305 - 5

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
70	x	50	4,00	6,764	50	2 029	8,960	59,502	17,001	2,577	34,638	13,855	1,966
70	x	60	1,50	2,987	50	896	3,810	28,638	8,182	2,742	22,601	7,534	2,436
70	x	60	2,00	3,950	50	1 185	5,040	37,335	10,667	2,722	29,411	9,804	2,416
70	x	60	3,00	5,689	50	1 707	7,440	53,535	15,296	2,682	42,019	14,006	2,376
70	x	60	4,00	7,392	40	1 774	9,760	68,225	19,493	2,644	53,353	17,784	2,338
80	x	20	1,25	1,911	68	780	2,438	17,450	4,363	2,676	1,872	1,872	0,876
80	x	20	1,50	2,281	68	931	2,910	20,658	5,164	2,664	2,181	2,181	0,866
80	x	20	2,00	3,008	68	1 227	3,840	26,803	6,701	2,642	2,739	2,739	0,845
80	x	20	3,00	4,276	68	1 745	5,640	38,057	9,514	2,598	3,641	3,641	0,803
80	x	20	4,00	5,508	68	2 247	7,360	48,009	12,002	2,554	4,297	4,297	0,764
80	x	30	1,25	2,107	70	885	2,688	21,326	5,332	2,817	4,569	3,046	1,304
80	x	30	1,50	2,516	70	1 057	3,210	25,280	6,320	2,806	5,370	3,580	1,293
80	x	30	2,00	3,322	70	1 395	4,240	32,889	8,222	2,785	6,869	4,579	1,273
80	x	30	3,00	4,747	70	1 994	6,240	46,955	11,739	2,743	9,475	6,317	1,232
80	x	30	4,00	6,136	50	1 841	8,160	59,571	14,893	2,702	11,611	7,741	1,193
80	x	40	1,50	2,752	72	1 189	3,510	29,902	7,476	2,919	10,164	5,082	1,702
80	x	40	2,00	3,636	72	1 571	4,640	38,974	9,743	2,898	13,118	6,559	1,681
80	x	40	3,00	5,218	72	2 254	6,840	55,853	13,963	2,858	18,429	9,215	1,641
80	x	40	4,00	6,764	50	2 029	8,960	71,134	17,783	2,818	23,006	11,503	1,602
80	x	50	1,50	2,987	60	1 075	3,810	34,525	8,631	3,010	16,714	6,685	2,094
80	x	50	2,00	3,950	60	1 422	5,040	45,059	11,265	2,990	21,687	8,675	2,074
80	x	50	3,00	5,689	60	2 048	7,440	64,751	16,188	2,950	30,803	12,321	2,035
80	x	50	4,00	7,392	60	2 661	9,760	82,697	20,674	2,911	38,881	15,552	1,996
80	x	60	1,50	3,223	42	812	4,110	39,147	9,787	3,086	25,168	8,389	2,475
80	x	60	2,00	4,264	42	1 075	5,440	51,145	12,786	3,066	32,777	10,926	2,455
80	x	60	3,00	6,160	42	1 552	8,040	73,649	18,412	3,027	46,897	15,632	2,415
80	x	60	4,00	8,020	42	2 021	10,560	94,259	23,565	2,988	59,635	19,878	2,376
90	x	40	1,50	2,987	50	896	3,810	39,962	8,880	3,239	11,277	5,638	1,720
90	x	40	2,00	3,950	50	1 185	5,040	52,183	11,596	3,218	14,563	7,282	1,700
90	x	40	3,00	5,689	50	1 707	7,440	75,067	16,682	3,176	20,487	10,244	1,659
90	x	40	4,00	7,392	50	2 218	9,760	95,969	21,326	3,136	25,609	12,804	1,620
90	x	50	1,50	3,223	45	870	4,110	45,836	10,186	3,340	18,478	7,391	2,120
90	x	50	2,00	4,264	45	1 151	5,440	59,929	13,317	3,319	23,993	9,597	2,100
90	x	50	3,00	6,160	45	1 663	8,040	86,425	19,206	3,279	34,121	13,648	2,060
90	x	50	4,00	8,020	40	1 925	10,560	110,771	24,616	3,239	43,123	17,249	2,021
95	x	25	1,50	2,752	60	991	3,510	35,860	7,550	3,196	4,206	3,365	1,095
95	x	25	2,00	3,636	60	1 309	4,640	46,745	9,841	3,174	5,347	4,277	1,073
95	x	25	3,00	5,218	60	1 878	6,840	67,000	14,105	3,130	7,283	5,826	1,032
95	x	25	4,00	6,764	48	1 948	8,960	85,332	17,965	3,086	8,808	7,046	0,991

## Rectangular tubes

EN 10305 - 5

Dimensions		Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
100	x	20	1,50	80	1 321	3,510	37,371	7,474	3,263	2,695	2,695	0,876
100	x	20	2,00	80	1 745	4,640	48,702	9,740	3,240	3,390	3,390	0,855
100	x	20	3,00	60	1 878	6,840	69,765	13,953	3,194	4,517	4,517	0,813
100	x	30	1,50	50	896	3,810	44,649	8,930	3,423	6,590	4,393	1,315
100	x	30	2,00	50	1 185	5,040	58,307	11,661	3,401	8,439	5,626	1,294
100	x	30	3,00	50	1 707	7,440	83,883	16,777	3,358	11,671	7,781	1,252
100	x	30	4,00	30	1 331	9,760	107,241	21,448	3,315	14,337	9,558	1,212
100	x	40	1,50	55	1 064	4,110	51,926	10,385	3,554	12,389	6,194	1,736
100	x	40	2,00	55	1 407	5,440	67,913	13,583	3,533	16,009	8,004	1,715
100	x	40	3,00	55	2 033	8,040	98,001	19,600	3,491	22,545	11,273	1,675
100	x	40	4,00	40	1 925	10,560	125,683	25,137	3,450	28,211	14,106	1,634
100	x	50	1,50	50	1 037	4,410	59,203	11,841	3,664	20,243	8,097	2,142
100	x	50	2,00	50	1 373	5,840	77,518	15,504	3,643	26,298	10,519	2,122
100	x	50	3,00	50	1 989	8,640	112,119	22,424	3,602	37,439	14,976	2,082
100	x	50	4,00	36	1 868	11,360	144,126	28,825	3,562	47,366	18,946	2,042
100	x	60	1,50	35	776	4,710	66,480	13,296	3,757	30,302	10,101	2,536
100	x	60	2,00	35	1 027	6,240	87,123	17,425	3,737	39,507	13,169	2,516
100	x	60	3,00	35	1 491	9,240	126,237	25,247	3,696	56,653	18,884	2,476
100	x	60	4,00	35	1 948	12,160	162,569	32,514	3,656	72,201	24,067	2,437
100	x	70	2,00	30	937	6,640	96,729	19,346	3,817	55,837	15,953	2,900
100	x	70	3,00	30	1 363	9,840	140,355	28,071	3,777	80,487	22,996	2,860
100	x	70	4,00	30	1 783	12,960	181,011	36,202	3,737	103,115	29,461	2,821
100	x	80	2,00	30	994	7,040	106,334	21,267	3,886	75,486	18,871	3,275
100	x	80	3,00	30	1 448	10,440	154,473	30,895	3,847	109,241	27,310	3,235
100	x	80	4,00	30	1 896	13,760	199,454	39,891	3,807	140,510	35,127	3,196
105	x	55	1,50	35	776	4,710	70,721	13,471	3,875	26,061	9,477	2,352
105	x	55	2,00	35	1 027	6,240	92,700	17,657	3,854	33,930	12,338	2,332
105	x	55	3,00	35	1 491	9,240	134,373	25,595	3,813	48,518	17,643	2,291
105	x	55	4,00	35	1 948	12,160	173,115	32,974	3,773	61,655	22,420	2,252
120	x	40	1,50	48	1 064	4,710	82,169	13,695	4,177	14,613	7,307	1,761
120	x	40	2,00	48	1 409	6,240	107,731	17,955	4,155	18,899	9,450	1,740
120	x	40	3,00	30	1 278	9,240	156,229	26,038	4,112	26,661	13,331	1,699
120	x	40	4,00	30	1 670	12,160	201,353	33,559	4,069	33,417	16,708	1,658
120	x	50	2,00	32	1 000	6,640	121,657	20,276	4,280	30,909	12,363	2,158
120	x	50	3,00	32	1 454	9,840	176,767	29,461	4,238	44,075	17,630	2,116
120	x	50	4,00	32	1 902	12,960	228,275	38,046	4,197	55,851	22,340	2,076
120	x	60	2,00	32	1 060	7,040	135,582	22,597	4,388	46,238	15,413	2,563
120	x	60	3,00	32	1 544	10,440	197,305	32,884	4,347	66,409	22,136	2,522
120	x	60	4,00	32	2 022	13,760	255,198	42,533	4,307	84,766	28,255	2,482

# STEEL GRADES

Steel grades are available in the following surface states:  
Galvanized, cold rolled, hot rolled (rough rolled/pickled).

Steel grade	Chemical properties						Mechanical properties				
	Nominal thickness % by mass						+CR1	+CR2			
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Al <sub>total</sub> % mín.	R <sub>m</sub> (MPa) mín.	A % mín.	R <sub>m</sub> (MPa) mín.	R <sub>eH</sub> (MPa) mín.	A % mín.
E155	0,11	0,35	0,70	0,025	0,025	0,015	290	15	-	-	-
E190	0,10						-	-	270	190	26
E195	0,15	0,35	0,70	0,025	0,025	0,015	330	8	-	-	-
E220	0,14						-	-	310	220	23
E235	0,17	0,35	1,20	0,025	0,025	0,015	390	7	-	-	-
E260	0,16						-	-	340	260	21
E275	0,21	0,35	1,40	0,025	0,025	0,015	440	6	-	-	-
E320	0,20						-	-	410	320	19
E355	0,22	0,55	1,60	0,025	0,025	0,020	540	5	-	-	-
E370	0,21						-	-	450	370	15
E420	0,16	0,55	1,70	0,025	0,025	0,020	-	-	490	420	12
E460	0,16						-	-	510	460	9
E500	0,16	0,55	1,70	0,025	0,025	0,020	-	-	540	500	8
E550	0,16	0,55	1,80	0,025	0,025	0,020	-	-	590	550	7
E600	0,16	0,60	1,80	0,025	0,025	0,020	-	-	640	600	6
E700	0,16	0,60	2,10	0,025	0,025	0,020	-	-	740	700	5

Steel grades are available in the following surface states:  
Hot rolled (rough rolled/pickled).

Steel grade	Chemical properties (% máx.)				Mechanical properties						
	Nominal thickness % by mass				R <sub>el</sub> (MPa) Thickness (mm)	R <sub>m</sub> Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)	L <sub>0</sub> = 5,65 vS <sub>0</sub> Thickness (mm)			
	C % máx.	Mn % máx.	P % máx.	S % máx.	1 ≤ ≤ 2	2 ≤ ≤ 11	máx. MPa	1 < 1,5	1,5 < 2	2 < 3	3 ≤ 11
DD11	0,12	0,60	0,045	0,045	170-360	170-340	440	22	23	24	28
DD12	0,10	0,45	0,035	0,035	170-340	170-320	420	24	25	26	30
DD13	0,08	0,40	0,030	0,030	170-330	170-310	400	27	28	29	33

Steel grades are available in the following surface states:

Hot rolled (rough rolled/pickled).

Steel grade	Chemical properties								Mechanical properties								
	Nominal thickness < 16mm % by mass								R <sub>el</sub> mín. Thickness (mm)	R <sub>m</sub> Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)					L <sub>0</sub> = 5,65 Thickness (mm)	
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV % máx.	≤ 16	< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35	235	360 a 510	360 a 510	17	18	19	20	21	26
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40	275	430 a 580	410 a 560	15	16	17	18	19	23
S355JR	0,27	0,60	1,70	0,045	0,045	0,014	0,60	0,45	355	510 a 680	470 a 630	14	15	16	17	18	22

Steel grades are available in the following surface states:

Galvanized.

Steel grade	Coating type	Chemical properties									Mechanical properties			
		Nominal thickness % by mass									Coating symbols	R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.					
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	-	270-500	22	
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-300	270-420	26	
DX53D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-260	270-380	30	
S220GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	R <sub>p0.2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.	
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	220	300	20	
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	250	330	19	
S320GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	280	360	18	
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	320	390	17	
HX260LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,11	0,50	1,00	0,03	0,025	0,15	0,015	0,09		R <sub>p0.2</sub>	R <sub>m</sub>	A <sub>80</sub> min.	
HX300LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,09		260-330	350-430	26	
HX340LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,10		300-380	380-480	23	
											340-420	410-510	21	

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table may be reduced to <0.05%, meaning that the steel grade is unalloyed.

Steel grades are available in the following surface states:

Cold rolled.

Steel grade	Chemical properties				Mechanical properties				
	Nominal thickness % by mass				R <sub>e</sub> (MPa) <sup>a)</sup> máx.	R <sub>m</sub> (MPa)	A <sub>80</sub> <sup>c)</sup> %	r <sub>90</sub> <sup>d) e)</sup> mín.	n <sub>90</sub> <sup>d)</sup> mín.
	C % máx.	Mn % máx.	P % máx.	S % máx.					
DC01	0,12	0,60	0,045	0,045	-/280 <sup>b)</sup>	270-410	28	-	-
DC03	0,10	0,45	0,035	0,035	-/240 <sup>b)</sup>	270-370	34	1,3	-

<sup>a)</sup> The yield strength values are the conventional 0.2% proportionality limit for products that do not have an elongation effect and the lower elongation limit (ReL) for others. In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the maximum yield strength value is increased by 20 N/mm<sup>2</sup>. For thicknesses of 0.5 mm or less, the maximum yield strength value is increased by 40 MPa.

<sup>b)</sup> For calculation purposes, the lower Re limit for grades DC01, DC03, DC04 and DC05 can be equal to 140 MPa.

<sup>c)</sup> In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the minimum value for elongation after breakage is decreased by 2 units. For thicknesses of 0.5 mm or less, the minimum value for elongation after breakage is decreased by 4 units.

<sup>d)</sup> The r<sub>90</sub> and n<sub>90</sub> values are only applicable for thicknesses greater than or equal to 0.5 mm.

<sup>e)</sup> In cases where the thickness is greater than 2 mm, the r<sub>90</sub> value is decreased by 0.2.

## SUPPLY CONDITIONS

### PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

### LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

### SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

### CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## CORNER WELDABILITY

It is possible to supply tubes that meet the requirements compatible with weldability at the corners according to EC3.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



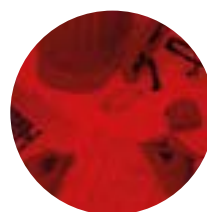
INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE

# TUBES FOR PLUMBING

## EN 10255

With proven reliability, FERPINTA's plumbing tubes comply with the EN 10255 standard and are suitable for the most diverse applications: in general, domestic or industrial fluid and non-flammable gas (water, air or non-flammable gas at low pressure, fire-fighting networks) piping installations.

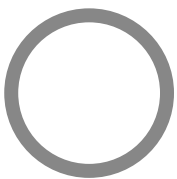
They are also applicable in structural contexts other than conduction (e.g. greenhouses).

All products are subject to hydro-static testing, done in accordance with standard pressures, and non-destructive testing (induced currents).

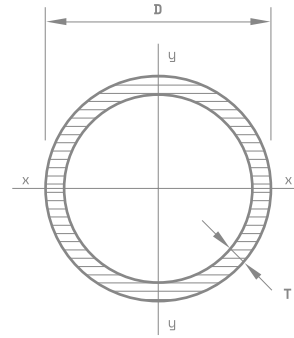
The rigorous control process guarantees meticulous sizing and complete traceability.

These tubes, according to their use, may be available with smooth, threaded, or grooved ends, rough rolled or hot-dip galvanized.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



## TABLE TYPES L1 AND L2

Type L1				Tipo L2				
Diameter (thread)	Tolerance Ø		Thickness	Tolerances (mín.)	Tolerance Ø		Thickness	Tolerances (mín.)
	(máx)	(mín.)			(máx)	(mín.)		
13,5 (1/4")	13,9	13,2	2.00	1.84	13,6	13,2	1.80	1.66
17,2 (3/8")	17,4	16,7	2.00	1.84	17,1	16,7	1.80	1.66
21,3 (1/2")	21,7	21,0	2.30	2.12	21,4	21,0	2.00	1.84
26,9 (3/4")	27,1	26,4	2.30	2.12	26,9	26,4	2.30	2.12
33,7 (1")	34,0	33,2	2.90	2.67	33,8	33,2	2.60	2.39
42,4 (1 1/4")	42,7	41,9	2.90	2.67	42,5	41,9	2.60	2.39
48,3 (1 1/2")	48,6	47,8	2.90	2.67	48,4	47,8	2.90	2.67
60,3 (2")	60,7	59,6	3.20	2.94	60,2	59,6	2.90	2.67
76,1 (2 1/2")	76,3	75,2	3.20	2.94	76,0	75,2	3.20	2.94
88,9 (3")	89,4	87,9	3.60	3.31	88,7	87,9	3.20	2.94
114,3 (4")	114,9	113,0	4.00	3.68	113,9	113,0	3.60	3.31

## SERIES TABLE

Diameter (thread)	Tolerance		Heavy series			Medium series		
	(máx)	(mín)	Thickness	Tolerances (máx)	(mín)	Thickness	Tolerances (máx)	(mín)
10,2 (1/8")	10,6	9,8	2,60	2,86	2,34	2,00	2,20	1,80
13,5 (1/4")	14,0	13,2	2,90	3,19	2,61	2,30	2,53	2,07
17,2 (3/8")	17,5	16,7	2,90	3,19	2,61	2,30	2,53	2,07
21,3 (1/2")	21,8	21,0	3,20	3,52	2,88	2,60	2,86	2,34
26,9 (3/4")	27,3	26,5	3,20	3,52	2,88	2,60	2,86	2,34
33,7 (1")	34,2	33,3	4,00	4,40	3,60	3,20	3,52	2,88
42,4 (1 1/4")	42,9	42,0	4,00	4,40	3,60	3,20	3,52	2,88
48,3 (1 1/2")	48,8	47,9	4,00	4,40	3,60	3,20	3,52	2,88
60,3 (2")	60,8	59,7	4,50	4,95	4,05	3,60	3,96	3,24
76,1 (2 1/2")	76,6	75,3	4,50	4,95	4,05	3,60	3,96	3,24
88,9 (3")	89,5	88,0	5,00	5,50	4,50	4,00	4,40	3,60
114,3 (4")	115,0	113,1	5,40	5,94	4,86	4,50	4,95	4,05
139,7 (5")	140,8	138,5	5,40	5,94	4,86	5,00	5,50	4,50
165,1 (6")	166,5	163,9	5,40	5,94	4,86	5,00	5,50	4,50



**Thickness**

(T)

**Medium (M) and heavy (H) series**

± 10%

**Light type 2 (L2) and light type 1 (L1)**+ Limited by mass tolerance  
- 8%**Linear mass****Medium (M) and heavy (H) series**

± 7,5% in ≥10t ties

**Light type 2 (L2) and light type 1 (L1)**

+ 10% / -8% in individual tubes

**Exact length**

(L)

	Length	Tolerance
Normalized	6 ou 6,4	+ 150 -50mm
Exact	L ≤ 6	0 / +10mm
	6 < L ≤ 12	0 / +15mm
	L > 12	0 / + by agreement

**Ovalization**

(T)

The tolerance is included in the diameter tolerance

**Straightness**

For tubes with an outside diameter of 33.7 mm (1") or more, the straightness deviation for any length (L) of tube shall not exceed 0.002 L.

**Hot-dip galvanizing coating:  
EN 10240**

Minimum local thickness of the coating on the interior surface: 55 µm.

## TABLE OF DIMENSIONS

**Non-alloyed steel tubes suitable for welding and threading (fluid conduction)**

EN 10255

Nominal diameter (DIN) (mm)	Thread size (inches)	Specified outside diameter	Tubes per tie	Series M		Series H		Type L1		Type L2	
				Thickness	Mass	Thickness	Mass	Thickness	Mass	Thickness	Mass
10	3/8	17,2	100	2,3	0,84	2,9	1,02	2,0	0,742	1,8	0,67
15	1/2	21,3	169	2,6	1,21	3,2	1,44	2,3	1,08	2	0,96
20	3/4	26,9	127	2,6	1,56	3,2	1,87	2,3	1,39	2,3	1,38
25	1	33,7	127	3,2	2,41	4,0	2,93	2,9	2,20	2,6	1,98
32	1 1/4	42,4	91	3,2	3,10	4,0	3,79	2,9	2,82	2,6	2,54
40	1 1/2	48,3	91	3,2	3,56	4,0	4,37	2,9	3,24	2,9	3,23
50	2	60,3	61	3,6	5,03	4,5	6,19	3,2	4,49	2,9	4,08
65	2 1/2	76,1	37	3,6	6,42	4,5	7,93	3,2	5,73	3,2	5,71
80	3	88,9	19	4,0	8,36	5,0	10,3	3,6	7,55	3,2	6,72
100	4	114,3	19	4,5	12,20	5,4	14,5	4	10,8	3,6	9,75
125	5	139,7	10	5	16,60	5,4	17,9	-	-	-	-
150	6	165,1	10	5	19,80	5,4	21,3	-	-	-	-

## STEEL GRADES

Steel grade	Chemical properties				Mechanical properties		
	% by mass				R <sub>eh</sub> (mín.)	R <sub>m</sub>	A % (mín.)
	C % máx.	Mn % máx.	P % máx.	S % máx.	MPa	MPa	
S195 T	0,20	1,40	0,035	0,03	195	320-520	20

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobic power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



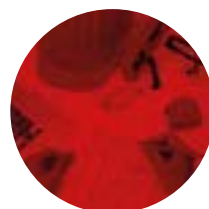
INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE

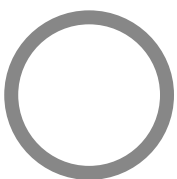
# TUBES FOR PRESSURE APPLICATIONS

## EN 10217-1

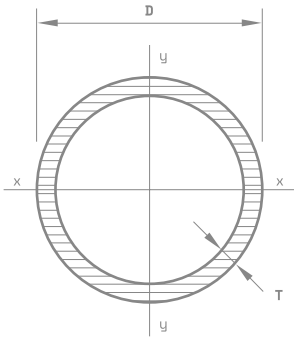
The European standard EN 10217-1 defines the requirements for welded round tubes, made of unalloyed carbon steel and suitable for use, under pressure, at room temperature.

Recognized for their robustness and reliability, FERPINTA pressure tubes are used in domestic and industrial fluid conduction networks, ventilation and heating systems, irrigation systems, industrial pressure systems, and fire protection systems. These tubes, according to their use, may be available with smooth, threaded or grooved ends, rough rolled or hot-dip galvanized.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



## Outside dimensions

(D)

**$\varnothing \leq 219,1$**

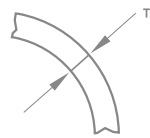
$\pm 1\%$  c/ mín.  $\pm 0,5\text{mm}$

**$\varnothing > 219,1$**

$\pm 0,75\%$      $\pm 6,0\%$

## Wall thickness

(T)



$D \leq 406,4\text{mm}$

$T \leq 5,0\text{mm}$ :  $\pm 10\%$  ou  $\pm 0,3\text{mm}$  (the larger of the two values)

$T > 5,0\text{mm}$ :  $\pm 8\%$

## Ovalization

(O)

$$(O) = 100 \frac{(D_{\text{máx.}} - D_{\text{mín.}})}{D}$$

## Linear mass

(M)

According to EN 10220

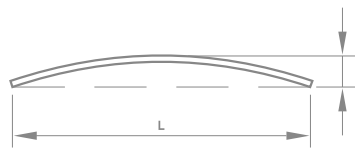
## Exact length

(L)

Length L (mm)	Tolerance (mm)
$L \leq 6000$	+ 10mm
$6000 < L \leq 12000$	+ 15mm
$L > 12000$	By agreement

## Straightness

(e)



$e \leq 0,15\%$  of total length

## Inner cord height

Máx. 1,5mm

# TABLE OF DIMENSIONS

## Round tubes

EN 10217 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900

## Round tubes

EN 10217 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105

## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484

## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697



## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871

## Round tubes

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263

## Round tubes

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830

## Round tubes

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Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397

## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940

## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410

**Round tubes**

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856

## Round tubes

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Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448



**Round tubes**

EN 10217 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044

## Round tubes

EN 10217 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318

## Round tubes

EN 10217 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

# STEEL GRADES

Steel grade	Chemical properties													
	Nominal thickness % by mass													
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Cr % máx.	Mo % máx.	Ni % máx.	Al <sub>total</sub> % mín.	Cu % máx.	Nb % máx.	Ti % máx.	V % máx.	Cr+Cu+Mo+Ni % máx.
P195TR1	0,13	0,35	0,70	0,025	0,020	0,30	0,08	0,30		0,30	0,010	0,04	0,02	0,70
P235TR1	0,16	0,35	1,20	0,025	0,020	0,30	0,08	0,30		0,30	0,010	0,04	0,02	0,70
P265TR1	0,20	0,40	1,40	0,025	0,020	0,30	0,08	0,30		0,30	0,010	0,04	0,02	0,70
P355TR1	0,22	0,55	1,60	0,030	0,030									

Steel grade	Mechanical properties			
	R <sub>eh</sub> (mín.) (MPa) Thickness (mm)	R <sub>m</sub> (MPa)	A %	
	≤ 16	-	l (mín.)	t (mín.)
P195TR1	195	320-440	27	25
P235TR1	235	360-500	25	23
P265TR1	265	410-570	21	19
<b>P355TR1</b>				
	R <sub>eh</sub> (mín.) (MPa) Thickness (mm)	R <sub>m</sub> (MPa) Thickness (mm)	A % Thickness (mm)	
	≤ 16	< 3	> 3 ≤ 40	≤ 40
P355TR1	355	510 a 680	470 a 630	20

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE



# SPECIAL PROFILES

## EN 10305-3

Special profiles are longitudinally welded, cold-formed tubes. They can be made into several geometric shapes, enabling countless applications, in a wide variety of areas, such as: construction, industry in general, infrastructures, transportation, logistics and storage, food and agriculture, etc.

They are manufactured using:

- Cold rolled steel (EN 10130)
- Hot rolled steel (EN 10025-2)
- Galvanized steel (EN 10346)

## DIMENSIONAL RANGE

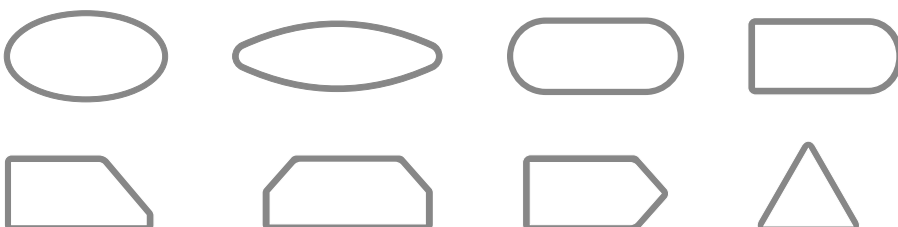
### Handrails



### Civil Engineering



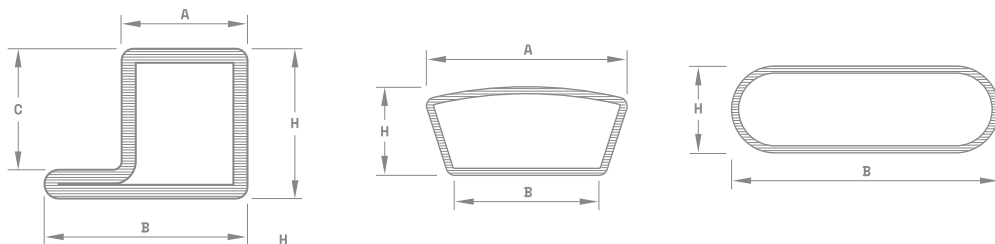
### Various



# DIMENSIONAL PROPERTIES

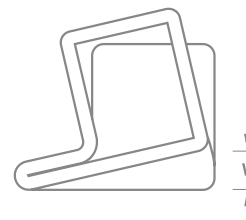
## Outside dimensions

(B/H)



## Torcion

(V)



## Tolerance

2 + 0,5mm/m comprimento

## Diameter Ø

D (mm)

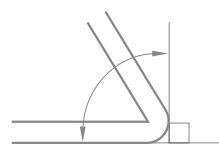
NOTE:

For intermediate dimensions, the tolerances of the next largest dimension apply.

Properties to be controlled	Tolerance
-----------------------------	-----------

6 a 19	± 0,12
20 a 30	± 0,15
32 a 42,4	± 0,20
44 a 51	± 0,25
55 a 63,5	± 0,30
70 a 76	± 0,35
80 a 90	± 0,40
100 a 101,6	± 0,50
108 a 120	± 0,60
127 a 139,7	± 0,80
≥ 159	± 1,00

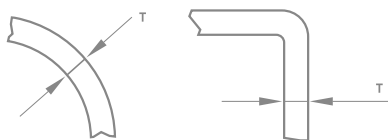
## Squareness



**Tolerance** 90° ± 1

## Wall thickness

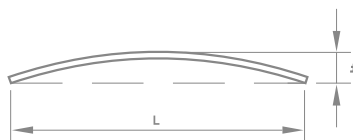
(T)



**Tolerância** +10% com um máximo de ± 0,35

## Straightness

(f)



**Tolerância**  $f \leq 0,002L$  e máx. 3mm/m

## Length

(L)



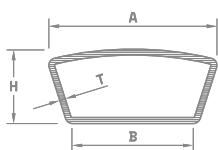
Length L (mm)	Tolerance (mm)
---------------	----------------

500 < L ≤ 2000	+3 0
2000 < L ≤ 5000	+5 0
5000 < L ≤ 8000	+10 0
L > 8000	by agreement

# TABLE OF DIMENSIONS

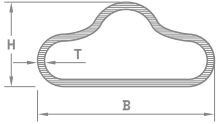
## Handrails

DX51D, E220, E235, S235JR, DC01

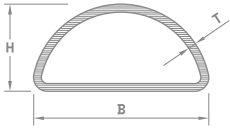


Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	B	H	A	T			
223	48	26	60	1,5	1,81	100	1086
627	41	22	54	1,5	1,574	100	944
628	38	20	50	1,5	1,507	100	904
629	35	20	45	1,5	1,339	100	803





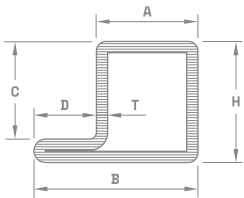
Ref	Dimensions				Linear mass	Sections/strapped	Weight/strapped
	mm						
	B	H	A	T			
626	50	30	-	1,5	1,519	100	911



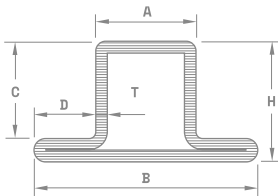
Ref	Dimensions				Linear mass	Sections/strapped	Weight/strapped
	mm						
	B	H	A	T			
Meia Cana	50	25	-	1,5	1,498	100	899

### Civil Engineering

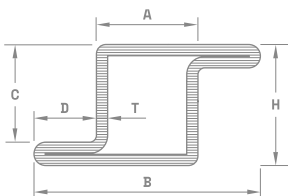
DX51D, E220, E235, S235JR, DC01



Ref	Dimensions						Linear mass	Sections/strapped	Weight/strapped
	mm								
	B	H	A	C	D	T			
FT 14	43	40	30	37	14	1,5	1,942	100	1165
FT 15	47	34	35	31	12	1,5	1,81	100	1086
FT 17	35	20	20	17	15	1,5	1,213	100	728
FT 18	30	35	15	32	15	1,5	1,484	100	890
FT 19	59	50	40	46	19	2	3,352	64	1287
FT 23	35	50	20	46	15	2	2,521	100	1516
FT 24	50	50	35	47	15	1,5	2,31	80	1109



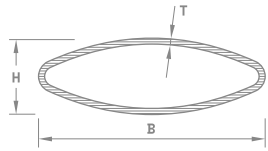
Ref	Dimensions						Linear mass	Sections/strapped	Weight/strapped
	mm								
	B	H	A	C	D	T			
FT 12	50	34	20	31	15	1,5	1,885	100	1131
FT 16	50	20	20	17	15	1,5	1,754	100	944
FT 20	45	35	15	32	15	1,5	1,81	100	1052
FT 21	50	50	20	46	15	2	3,008	78	1408
FT 22	54	40	30	37	12	1,5	2,079	100	1246
FT 25	80	50	40	46	20	2	4,00	60	1440
FT 26	50	80	35	77	15	1,5	3,03	50	909



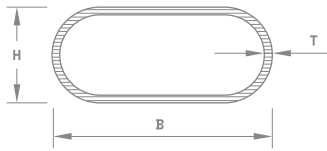
Ref	Dimensões						Massa Linear	Sections/strapped	Weight/strapped
	mm								
	B	H	A	C	D	T			
FT 27	80	50	40	46	20	2	4,00	60	1440

**Various**

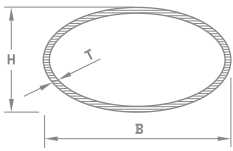
DX51D, E220, E235, S235JR, DC01



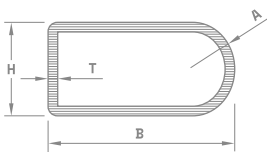
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	B	H	A	T			
ELLIPTICAL	50	13	-	1,0 Galva	0,856	200	1027
	52	12	-	1,0 Galva	0,864	200	1037



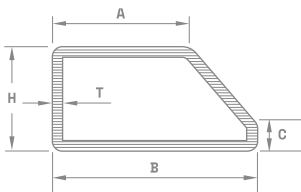
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	B	H	A	T			
FLATTENED	10	25	-	1	0,48	200	576
	10	25	-	1,25	0,60	200	720
	10	25	-	1,5	0,71	200	852
	15	60	-	1	1,09	130	850
	15	60	-	1,25	1,36	130	1061
	15	60	-	1,5	1,62	130	1264
	30	15	-	0,6	0,39	200	470
	30	15	-	0,8	0,48	200	572
	30	15	-	1	0,62	200	744
	30	15	-	1,25	0,77	200	924
	30	15	-	1,5	0,91	200	1092
	30	15	-	2	1,20	200	1440
	30	50	-	1,5	1,60	60	576
	30	50	-	2	2,11	60	759,6
	35	20	-	1	0,73	160	700,8
	35	20	-	1,25	0,92	160	883,2
	35	20	-	1,5	1,09	160	1046,4
	35	20	-	2	1,44	160	1382,4
	50	16	-	1,5	1,39	144	1200
	40	20	-	1,5	0,99	162	963
	40	20	-	2	1,53	162	1487,16
	42	21	-	1,5	1,27	162	1234,44
	42	21	-	2	1,67	161	1613,22
	50	15	-	1,5	1,36	144	1175,04
	60	20	-	1	1,09	108	703
	60	20	-	1,25	1,39	108	903
	60	20	-	1,5	1,57	108	1020
	64	26	-	2	2,47	98	1449
	84,6	44,6	-	2	3,43	60	1234,8
	60	30	-	1,5	1,38	98	1108
	60	30	-	2	2,49	98	1464,12



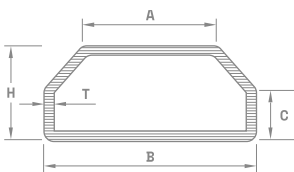
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
OVAL	B	H	A	T			
	28	14	-	1	1,068	200	1282
	28	14	-	1,25	0,532	200	639
	28	14	-	1,5	0,812	200	974
	28	14	-	2	1,068	200	1282
	40	20	-	1,5	1,141	100	684
	30	15	-	1	0,59	200	708
	30	15	-	1,25	0,74	200	888
	30	15	-	1,5	0,88	200	1056
	30	15	-	2	1,16	200	1392



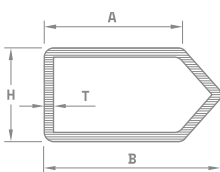
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
SEMI FLAT	B	H	A	T			
	40	25	12,5	3	2,571	50	1071
	60	30	15	1,5	1,943	98	1142



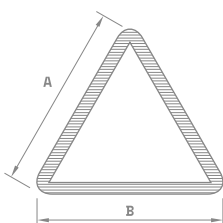
Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
SEMI TRAPEZOIDAL	B	H	A	C	T			
	62	52	30	15	2	-	88	-
	95	40	65	10,5	2	3,95	50	1185
	95	40	65	10,5	2,3	3,956	50	1187
	95	40	65	10,5	2,6	4,775	50	1433
	95	40	65	10,5	3	5,86	50	1758



Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
TRAPEZOIDAL	B	H	A	C	T			
	82	34	36	26	1,5	2,56	72	1106



Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
SEMI OBLIQUE	B	H	A	T			
	70	20	30	2	2,826	50	848



Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
TRIANGULAR	B	H	A	T			
	30	-	30	2	1,42	100	852

# STEEL GRADES

## EN 10305-3/5

Steel grades are available in the following surface states:

Galvanized, cold rolled, hot rolled (rough rolled/pickled).

Steel grade	Chemical properties						Mechanical properties				
	Nominal thickness % by mass						+CR1		+CR2		
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Al <sub>total</sub> % mín.	R <sub>m</sub> (MPa) mín.	A % mín.	R <sub>m</sub> (MPa) mín.	R <sub>eH</sub> (MPa) mín.	A % mín.
E155	0,11	0,35	0,70	0,025	0,025	0,015	290	15	-	-	-
E190	0,10						-	-	270	190	26
E195	0,15	0,35	0,70	0,025	0,025	0,015	330	8	-	-	-
E220	0,14						-	-	310	220	23
E235	0,17	0,35	1,20	0,025	0,025	0,015	390	7	-	-	-
E260	0,16						-	-	340	260	21
E275	0,21	0,35	1,40	0,025	0,025	0,015	440	6	-	-	-
E320	0,20						-	-	410	320	19
E355	0,22	0,55	1,60	0,025	0,025	0,020	540	5	-	-	-
E370	0,21						-	-	450	370	15
E420	0,16	0,55	1,70	0,025	0,025	0,020	-	-	490	420	12
E460	0,16						-	-	510	460	9
E500	0,16	0,55	1,70	0,025	0,025	0,020	-	-	540	500	8
E550	0,16	0,55	1,80	0,025	0,025	0,020	-	-	590	550	7
E600	0,16	0,60	1,80	0,025	0,025	0,020	-	-	640	600	6
E700	0,16	0,60	2,10	0,025	0,025	0,020	-	-	740	700	5

## EN 10111

Steel grades are available in the following surface states:

Hot rolled (rough rolled/pickled).

Steel grade	Chemical properties (% máx.)				Mechanical properties						
	Nominal thickness % by mass				R <sub>eL</sub> (MPa) Thickness (mm)		R <sub>m</sub> (MPa) Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)		L <sub>0</sub> = 5,65 vS <sub>0</sub> Thickness (mm)	
	C % máx.	Mn % máx.	P % máx.	S % máx.	1 ≤ ≤ 2	2 ≤ ≤ 11	máx.	1 < 1,5	1,5 < 2	2 < 3	3 ≤ 11
DD11	0,12	0,60	0,045	0,045	170-360	170-340	440	22	23	24	28
DD12	0,10	0,45	0,035	0,035	170-340	170-320	420	24	25	26	30
DD13	0,08	0,40	0,030	0,030	170-330	170-310	400	27	28	29	33

## EN 10025-2

Steel grades are available in the following surface states:

Hot rolled (rough rolled/pickled).

Steel grade	Chemical properties									Mechanical properties								
	Nominal thickness < 16mm % by mass									R <sub>elt</sub> mín. Thickness (mm)	R <sub>m</sub> Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)						L <sub>0</sub> = 5,65 Thickness (mm)
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV %		< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40	
S185	-	-	-	-	-	-	-	-	185	310 a 540	290 a 510	l <sub>t</sub> 10 t 8	l <sub>t</sub> 11 t 9	l <sub>t</sub> 12 t 10	l <sub>t</sub> 13 t 11	l <sub>t</sub> 14 t 12	l <sub>t</sub> 18 t 16	
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35	235	360 a 510	360 a 510	17	18	19	20	21	26	
S235J0	0,19	-	1,50	0,040	0,040	0,014	0,60	0,35	235	360 a 510	360 a 510							
S235J2	0,19	-	1,50	0,035	0,035	-	0,60	0,35	235	360 a 510	360 a 510	15	16	17	18	19	24	
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40	275	430 a 580	410 a 560	15	16	17	18	19	23	
S275J0	0,21	-	1,60	0,040	0,040	0,014	0,60	0,40	275	430 a 580	410 a 560							
S275J2	0,21	-	1,60	0,035	0,035	-	0,60	0,40	275	430 a 580	410 a 560	13	14	15	16	17	21	
S355JR	0,27	0,60	1,70	0,045	0,045	0,014	0,60	0,45	355	510 a 680	470 a 630	14	15	16	17	18	22	
S355J0	0,23	0,60	1,70	0,040	0,040	0,014	0,60	0,45	355	510 a 680	470 a 630							
S355J2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630							
S355K2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630	12	13	14	15	16	20	

## EN 10130

Steel grades are available in the following surface states:

Cold rolled.

Steel grade	Chemical properties				Mechanical properties				
	Nominal thickness % by mass				R <sub>e</sub> (MPa) <sup>a)</sup> máx.	R <sub>m</sub> (MPa)	A <sub>80</sub> <sup>c)</sup> %	r <sub>90</sub> <sup>d) e)</sup> mín.	n <sub>90</sub> <sup>d)</sup> mín.
	C % máx.	Mn % máx.	P % máx.	S % máx.					
DC01	0,12	0,60	0,045	0,045	-/280 <sup>b)</sup>	270-410	28	-	-
DC03	0,10	0,45	0,035	0,035	-/240 <sup>b)</sup>	270-370	34	1,3	-

<sup>a)</sup> The yield strength values are the conventional 0.2% proportionality limit for products that do not have an elongation effect and the lower elongation limit (ReL) for others. In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the maximum yield strength value is increased by 20 N/mm<sup>2</sup>. For thicknesses of 0.5 mm or less, the maximum yield strength value is increased by 40 MPa.

<sup>b)</sup> For calculation purposes, the lower Re limit for grades DC01, DC03, DC04 and DC05 can be equal to 140 MPa.

<sup>c)</sup> In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the minimum value for elongation after breakage is decreased by 2 units. For thicknesses of 0.5 mm or less, the minimum value for elongation after breakage is decreased by 4 units.

<sup>d)</sup> The r<sub>90</sub> and n<sub>90</sub> values are only applicable for thicknesses greater than or equal to 0.5 mm.

<sup>e)</sup> In cases where the thickness is greater than 2 mm, the r<sub>90</sub> value is decreased by 0.2.

**EN 10346**

Steel grades are available in the following surface states:

Galvanized.

Steel grade	Coating type	Chemical properties								Mechanical properties	Coating symbols	R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		Nominal thickness % by mass												
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.					
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	-	270-500	22	
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-300	270-420	26	
DX53D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-260	270-380	30	
DX54D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZF;+ZM +AZ +AS	120-220 120-220 120-220 120-220	260-350 260-350 260-350 260-350	36 34 36 34	
DX55D	+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+AS	140-240	270-370	30	
DX56D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZF;+ZM AZ;+AS	120-180 120-180 120-180	260-350 260-350 260-350	39 37 39	
DX57D	+Z;+ZF;+ZA;+ZM;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZF;+ZM +AS	120-170 120-170 120-170	260-350 260-350 260-350	41 39 41	
											R <sub>p0,2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.	
S220GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	220	300	20	
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	250	330	19	
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	280	360	18	
S320GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	320	390	17	
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	350	420	16	
S390GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	390	460	16	
S420GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	420	480	15	
S450GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	450	510	14	
S550GD	+Z;+ZF;+ZA;+ZM;+AZ;	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;	550	560	-	
											R <sub>p0,2</sub>	R <sub>m</sub>	A <sub>80</sub>	
HX180YD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,01	0,30	0,70	0,06	0,025	0,12	0,01	0,09	+Z;+ZF;+ZA;+ZM;+AZ;+AS	180-240	330-390	34	
HX220YD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,01	0,30	0,90	0,08	0,025	0,12	0,01	0,09		220-280	340-420	32	
HX260YD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,01	0,30	1,60	0,10	0,025	0,12	0,01	0,09		260-320	380-440	30	
HX260LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,11	0,50	1,00	0,03	0,025	0,15	0,015	0,09		260-330	350-430	26	
HX300YD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,015	0,30	1,60	0,10	0,025	0,12	0,01	0,09		300-360	390-470	27	
HX300LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,09		300-380	380-480	23	
HX340LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,10		340-420	410-510	21	
HX380LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,50	0,03	0,025	0,15	0,015	0,10		380-480	440-560	19	
HX420LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,60	0,03	0,025	0,15	0,015	0,10		420-520	470-590	17	
HX460LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,15	0,50	1,70	0,03	0,025	0,15	0,015	0,10		460-560	500-640	15	
HX500LAD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,15	0,50	1,70	0,03	0,025	0,15	0,015	0,10		500-620	530-690	13	

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table may be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SURFACE PROTECTION

The tubes may be oiled for protection during their provisioning.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. When ordering and/or inquiring, a target value for the position of the weld bead plus its tolerance can be defined.

## LONGITUDINAL CUT

Capacity to produce and deliver tubes, with specific tolerances, determined during the technological operation of longitudinal cutting.

## PACKAGING AND LABELING

The material is available in geometric ties strapped with steel bands (hexagonal, square and/or rectangular shape), for greater optimization of space, easy handling and effective labeling, ensuring product identification and traceability.

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



FARMING



ENERGY



ENGINEERING  
AND ARCHITECTURE





# TUBES FOR THE CONVEYANCE OF WATER AND OTHER LIQUIDS

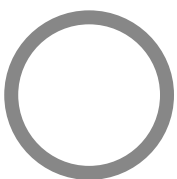
**EN 10224**

Some projects require particular specifications because of their field of application.

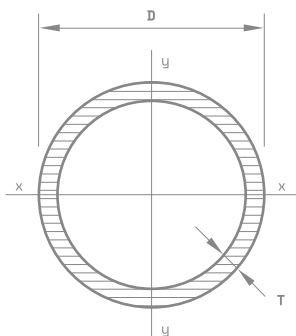
In the field of liquid transport, including the transport of water for human consumption, the EN 10224 standard allows for a variety of dynamic solutions according to the specific needs of the project.

Tubes for the conveyance of water and other liquids have multiple application possibilities in industrial, residential, and even hospital environments, as foreseen in the European Construction Products Mandate.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



## Outside dimensions

(D)

$\varnothing \leq 219,1$

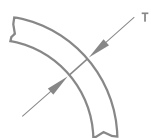
$\pm 1\% \text{ c/ min. } \pm 0,5\text{mm}$

$\varnothing > 219,1$

$\pm 0,75\%$

## Wall thickness

(T)



$T \leq 3,0\text{mm}: 0,3\text{mm}$

$T > 3,0\text{mm}: \pm 10\%$

## Ovalization

(O)

$$(O) = 100 \frac{(D_{\text{máx.}} - D_{\text{mín.}})}{D}$$

## Linear mass

(M)

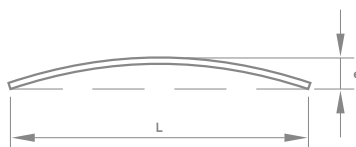
According  
to EN 10220

## Exact length

(L)

Length L (mm)	Tolerance (mm)
$2000 < L \leq 6000$	+ 10mm
$6000 < L \leq 12000$	+ 15mm
$L > 12000$	By agreement

## Straightness



0,20% of total length

# TABLE OF DIMENSIONS

## Round tubes

EN 10244

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697

## Round tubes

EN 10244

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263



## Round tubes

EN 10244

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397

## Round tubes

EN 10244

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410

## Round tubes

EN 10244

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448

## Round tubes

EN 10244

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044

## Round tubes

EN 10244

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318



## Round tubes

EN 10244

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

# STEEL GRADES

Steel grade	Chemical properties					Mechanical properties			
	% by mass					R <sub>m</sub>	R <sub>e</sub> (MPa) Thickness (mm)		A %
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	MPa	≤ 16	> 16	L <sub>0</sub> = 5,65 √S <sub>0</sub>
L235	0,16	0,35	1,20	0,030	0,025	360-500	235	225	25
L275	0,20	0,40	1,40	0,030	0,025	430-570	275	265	21
L355	0,22	0,55	1,60	0,030	0,025	500-650	355	345	21

## SUPPLY CONDITIONS

### PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

### LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

### SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

### CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

## SUPPLY OPTIONS

### **DIP GALVANIZATION**

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

### **SPECIAL TOLERANCES**

Special tolerances must be requested when inquiring/ordering.

### **WELDING**

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

### **SUITABILITY FOR GALVANIZATION**

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

### **CARBON EQUIVALENT VALUE (CEV)**

Possibility to specify the CEV value at the time of inquiry/order.

### **LENGTH**

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

### **SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS**

Tubes can be supplied, according to the most demanding deformation capabilities.

### **PACKAGING**

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

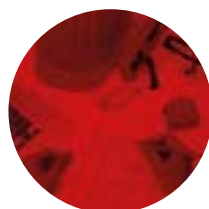
### **LABORATORY TESTS**

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

## APPLICATION AREAS



CONSTRUCTION



ENGINEERING  
AND ARCHITECTURE

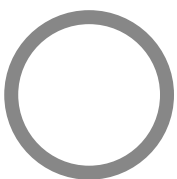


# TUBES FOR MECHANICAL PURPOSES

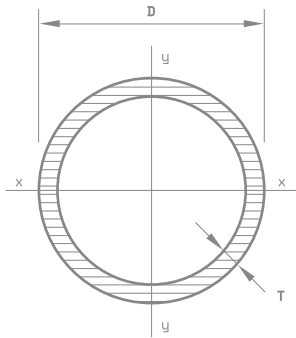
## EN 10296-1

Tubes for mechanical and general engineering purposes provide innovative solutions for several industries, allowing the adoption of more modern and competitive production and processing methods. They are versatile, high precision structural elements, which, by combining their stability with their low weight, allow them to be suitable for large mechanical parts, in mechanical systems, conveyors, etc.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



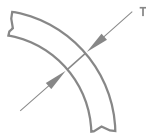
## Outside dimensions

(D/B/H)

$D \leq 170\text{mm}$	$\pm 0.5\%$ of D or $\pm 0.15\text{ mm}$ , whichever is greater
$D > 170\text{mm}$	$\pm 0.75\%$ of D

## Wall thickness

(T)



$T < 3.0\text{ mm}$ :  $\pm 10\%$  or  $\pm 0.1\text{ mm}$ , whichever is greater

$T > 3.0\text{ mm}$ :  $\pm 8\%$  or  $\pm 2.0\text{ mm}$ , whichever is greater

## Ovalization

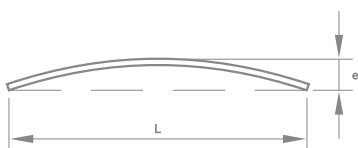
According to diameter

## Linear mass

(M)

$M = 0,785\text{mm} \times A$

## Straightness



0,15% of total length

## Exact length

(L)

Length L (mm)	Tolerance (mm)
$\leq 6000$	0 / + 10mm
$> 6000 \leq 12000$	0 / + 15mm
$> 12000$	0 / + by agreement

# TABLE OF DIMENSIONS

## Round tubes

EN 10296 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056

## Round tubes

EN 10296 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312



## Round tubes

EN 10296 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655

## Round tubes

EN 10296 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822

## Round tubes

EN 10296 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246

## Round tubes

EN 10296 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487

## Round tubes

EN 10296 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005

## Round tubes

EN 10296 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481

## Round tubes

EN 10296 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152

## Round tubes

EN 10296 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597



## Round tubes

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217

## Round tubes

EN 10296 - 1

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629

## Round tubes

EN 10296 - 1

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504

## Round tubes

EN 10296 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477

## Round tubes

EN 10296 - 1

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

## STEEL GRADES

Steel grade	Chemical properties					Mechanical properties		
	Nominal thickness % bu mass					+U		
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	R <sub>eH</sub> (MPa) mín.	R <sub>m</sub> (MPa) mín.	A % mín.
E155	0,11	0,35	0,70	0,045	0,045	175	290	15
E195	0,15	0,35	0,70	0,045	0,045	250	330	8
E235	0,17	0,35	1,20	0,045	0,045	300	390	7
E275	0,21	0,35	1,40	0,045	0,045	340	440	6
E355	0,22	0,55	1,60	0,045	0,045	400	540	5

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobic power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



INDUSTRY



ENERGY



ENGINEERING  
AND ARCHITECTURE

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M +351.965 964 400

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**FERPINTA**

# HIGH STRENGTH STEELS

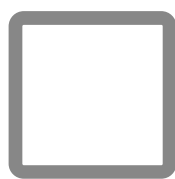
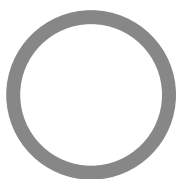
**EN 10219-3**

Small amounts of alloying elements, such as niobium, vanadium or titanium, are added to the chemical composition of high yield strength steels to enhance their physical and mechanical properties, ensuring in particular greater mechanical strength and corrosion resistance. This chemical structure also makes it possible to reduce the carbon content and thereby improve some criteria, such as weldability and ductility.

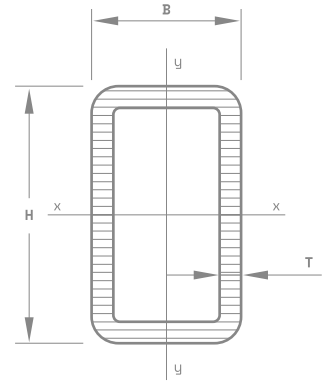
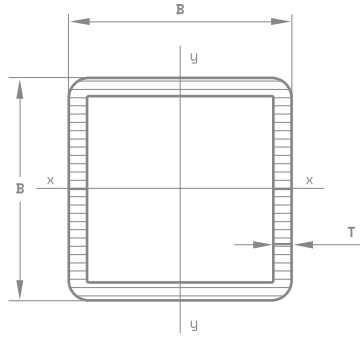
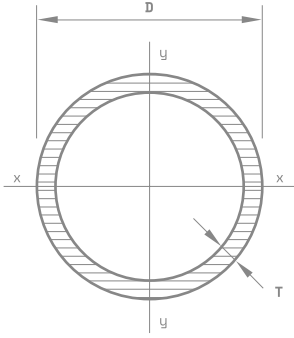
These steels are particularly indicated for situations where the strength-to-weight ratio is a determining factor, namely in the development and construction of load-bearing structures, cranes, aerial platforms, telescopic functions or heavy-duty vehicle trailers (increased payload).

This solution also allows for a significant reduction in the thickness of the materials, without losing their essential properties.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



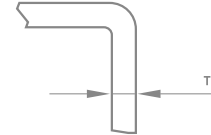
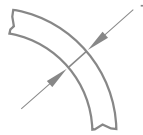
## Outside dimensions

(D/B/H)

		Sides	
$D \leq 50\text{mm}$	$\pm 0,5\text{mm}$	$H, B < 100\text{mm}$	$\pm 1\% \text{ c/ m\u00edn.} \pm 0,5\text{mm}$
$D > 50\text{mm}$	$\pm 1\% \text{ de } D$	$100\text{mm} \leq H, B < 200\text{mm}$	$\pm 0,8\%$
		$H, B \geq 200\text{mm}$	$\pm 0,6\%$

## Wall thickness

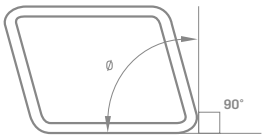
(T)



$D \leq 406,4\text{mm}$
$T \leq 5,0\text{mm}: \pm 10\%$
$T > 5,0\text{mm}: \pm 0,5\text{mm}$
$D > 10\%$ e um m\u00e1x. de $\pm 2\text{mm}$

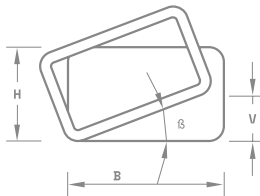
$T \leq 5,0\text{mm}: \pm 10\%$
$T > 5,0\text{mm}: \pm 0,5\text{mm}$

## Squareness of the sides



$90^\circ \pm 1^\circ$

## Torsion

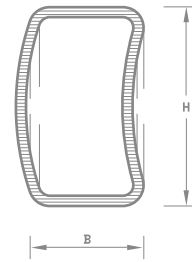


$2\text{mm} + 0,5\text{mm/m}$

## Ovalization

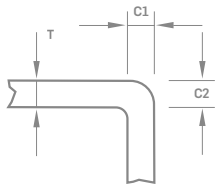
2% for profiles with a diameter/thickness ratio not exceeding 100.

## Concavity/convexity



0,8% maximum with a minimum 0,5mm.

## Corner shape



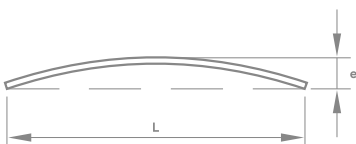
Thickness	C1, C2 e R
$T \leq 6\text{mm}$	$1,6 T - 2,4 T$
$6 < T \leq 10\text{mm}$	$2,0 T - 3,0 T$
$T > 10\text{mm}$	$2,4 T - 3,6 T$

## Linear mass

(M)

$\pm 6\%$  on individual purchases

## Straightness



<input type="radio"/>	0,20% of total length + 3mm/m
<input type="checkbox"/>	0,15% of total length + 3mm/m

## Exact length

(L)

Length L (mm)	Tolerance (mm)
$< 6000$	+ 10mm
$> 6000 < 10000$	+ 15mm
$> 10000$	+ 5mm + 1mm/m



# TABLE OF DIMENSIONS

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822

**Round tubes**

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487

**Round tubes**

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005

## Round tubes

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481



## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152

## Round tubes

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Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597

## Round tubes

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$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217

## Round tubes

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629

## Round tubes

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<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
15	1,5	0,590	360	1274	0,75	0,22	0,29	0,54
15	2,0	0,736	360	1590	0,94	0,25	0,33	0,51
16	1,5	0,637	360	1376	0,81	0,27	0,34	0,58
16	2,0	0,798	360	1724	1,02	0,31	0,39	0,56
18	1,5	0,732	289	1269	0,93	0,41	0,45	0,66
18	2,0	0,924	289	1602	1,18	0,48	0,53	0,64

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
19	1,5	0,779	225	1052	0,99	0,49	0,52	0,70
19	2,0	0,987	225	1332	1,26	0,58	0,61	0,68
20	1,5	0,826	225	1115	1,05	0,58	0,58	0,74
20	2,0	1,050	225	1418	1,34	0,69	0,69	0,72
22	1,5	0,920	196	1082	1,17	0,80	0,73	0,83
22	2,0	1,175	196	1382	1,50	0,96	0,87	0,80
25	1,5	1,061	196	1248	1,35	1,22	0,97	0,95
25	2,0	1,364	196	1604	1,74	1,48	1,19	0,92
25	2,5	1,640	196	1929	2,09	1,69	1,35	0,90
25	3,0	1,890	196	2223	2,41	1,84	1,47	0,87
30	1,5	1,297	169	1315	1,65	2,20	1,46	1,15
30	2,0	1,678	169	1701	2,14	2,72	1,81	1,13
30	2,5	2,032	169	2060	2,59	3,16	2,10	1,10
30	3,0	2,361	169	2394	3,01	3,50	2,34	1,08
35	1,5	1,532	121	1112	1,95	3,60	2,05	1,36
35	2,0	1,992	121	1446	2,54	4,51	2,58	1,33
35	3,0	2,832	121	2056	3,61	5,95	3,40	1,28
35	4,0	3,570	121	2592	4,55	6,93	3,96	1,23
40	1,5	1,768	121	1284	2,25	5,49	2,75	1,56
40	2,0	2,306	121	1674	2,94	6,94	3,47	1,54
40	2,5	2,817	121	2045	3,59	8,22	4,11	1,51
40	3,0	3,303	121	2398	4,21	9,32	4,66	1,49
40	4,0	4,198	64	1612	5,35	11,07	5,54	1,44
40	5,0	4,990	64	1916	6,36	12,26	6,13	1,39
45	1,5	2,003	100	1202	2,55	7,96	3,54	1,77
45	2,0	2,620	100	1572	3,34	10,12	4,50	1,74
45	3,0	3,774	100	2264	4,81	13,78	6,12	1,69
45	4,0	4,826	64	1853	6,15	16,61	7,38	1,64
50	1,5	2,239	81	1088	2,85	11,07	4,43	1,97
50	2,0	2,934	81	1426	3,74	14,15	5,66	1,95
50	2,5	3,602	81	1751	4,59	16,94	6,78	1,92
50	3,0	4,245	81	2063	5,41	19,47	7,79	1,90
50	4,0	5,454	64	2094	6,95	23,74	9,49	1,85
50	5,0	6,560	49	1929	8,36	27,04	10,82	1,80
50	6,0	7,562	49	2223	9,63	29,45	11,78	1,75
60	1,5	2,710	64	1041	3,45	19,52	6,51	2,38
60	2,0	3,562	64	1368	4,54	25,14	8,38	2,35
60	2,5	4,387	64	1685	5,59	30,34	10,11	2,33
60	3,0	5,187	64	1992	6,61	35,13	11,71	2,31



## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
60	4,0	6,710	42	1691	8,55	43,55	14,52	2,26
60	5,0	8,130	36	1756	10,36	50,49	16,83	2,21
60	6,0	9,446	30	1700	12,03	56,07	18,69	2,16
60	6,3	9,553	30	1720	12,17	54,41	18,14	2,11
60	8,0	11,337	16	1088	14,44	58,57	19,52	2,01
70	1,5	3,181	49	935	4,05	31,46	8,99	2,79
70	2,0	4,190	49	1232	5,34	40,73	11,64	2,76
70	2,5	5,172	49	1521	6,59	49,41	14,12	2,74
70	3,0	6,129	49	1802	7,81	57,53	16,44	2,71
70	4,0	7,966	49	2342	10,15	72,12	20,61	2,67
70	5,0	9,700	25	1455	12,36	84,63	24,18	2,62
70	6,0	11,330	25	1700	14,43	95,17	27,19	2,57
70	6,3	11,531	25	1730	14,69	93,77	26,79	2,53
70	8,0	13,849	16	1330	17,64	104,11	29,74	2,43
76	3,0	6,695	36	1446	8,53	74,69	19,65	2,96
80	1,5	3,652	36	789	4,65	47,48	11,87	3,19
80	2,0	4,818	36	1041	6,14	61,70	15,42	3,17
80	3,0	7,071	36	1527	9,01	87,84	21,96	3,12
80	4,0	9,222	36	1992	11,75	111,04	27,76	3,07
80	5,0	11,270	25	1691	14,36	131,44	32,86	3,03
80	6,0	13,214	25	1982	16,83	149,18	37,29	2,98
80	6,3	13,510	25	2027	17,21	148,51	37,13	2,94
80	8,0	16,361	15	1472	20,84	168,38	42,09	2,84
90	3,0	8,013	30	1442	10,21	127,28	28,29	3,53
90	4,0	10,478	30	1886	13,35	161,92	35,98	3,48
90	5,0	12,840	25	1926	16,36	192,93	42,87	3,43
90	6,0	15,098	20	1812	19,23	220,48	48,99	3,39
90	6,3	15,488	20	1859	19,73	221,13	49,14	3,35
90	8,0	18,873	15	1699	24,04	254,59	56,58	3,25
92	4,0	10,729	36	2317	13,67	173,67	37,75	3,56
100	2,0	6,074	25	911	7,74	123,01	24,60	3,99
100	3,0	8,955	25	1343	11,41	177,05	35,41	3,94
100	3,5	10,358	25	1554	13,19	202,28	40,46	3,92
100	4,0	11,734	25	1760	14,95	226,35	45,27	3,89
100	4,5	13,085	20	1570	16,67	249,29	49,86	3,87
100	5,0	14,410	20	1729	18,36	271,10	54,22	3,84
100	6,0	16,982	20	2038	21,63	311,47	62,29	3,79
100	6,3	17,466	20	2096	22,25	314,17	62,83	3,76
100	7,0	19,121	16	1836	24,36	337,04	67,41	3,72

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
100	8,0	21,385	15	1925	27,24	365,94	73,19	3,67
100	10,0	25,565	15	2301	32,57	411,08	82,22	3,55
110	3,0	9,897	20	1188	12,61	238,34	43,33	4,35
110	3,5	11,457	20	1375	14,59	272,85	49,61	4,32
110	4,0	12,990	20	1559	16,55	305,94	55,62	4,30
110	4,5	14,498	20	1740	18,47	337,63	61,39	4,28
110	5,0	15,980	20	1918	20,36	367,95	66,90	4,25
110	6,0	18,866	20	2264	24,03	424,57	77,19	4,20
110	6,3	19,444	20	2333	24,77	430,14	78,21	4,17
110	7,0	21,319	16	2047	27,16	463,15	84,21	4,13
110	8,0	23,897	16	2294	30,44	505,64	91,93	4,08
110	10,0	28,705	16	2756	36,57	574,80	104,51	3,96
120	3,0	10,839	20	1301	13,81	312,35	52,06	4,76
120	3,5	12,556	20	1507	15,99	358,17	59,69	4,73
120	4,0	14,246	20	1710	18,15	402,28	67,05	4,71
120	4,5	15,911	20	1909	20,27	444,70	74,12	4,68
120	5,0	17,550	20	2106	22,36	485,47	80,91	4,66
120	6,0	20,750	20	2490	26,43	562,16	93,69	4,61
120	6,3	21,422	20	2571	27,29	571,55	95,26	4,58
120	7,0	23,517	12	1693	29,96	617,26	102,88	4,54
120	8,0	26,409	12	1901	33,64	676,88	112,81	4,49
120	10,0	31,845	12	2293	40,57	776,81	129,47	4,38
120	12,0	35,843	6	1290	45,66	805,70	134,28	4,20
120	12,5	36,929	6	1329	47,04	817,01	136,17	4,17
125	3,0	11,310	20	1357	14,41	354,50	56,72	4,96
125	3,5	13,105	20	1573	16,69	406,80	65,09	4,94
125	4,0	14,874	20	1785	18,95	457,23	73,16	4,91
125	4,5	16,617	20	1994	21,17	505,83	80,93	4,89
125	5,0	18,335	20	2200	23,36	552,62	88,42	4,86
125	6,0	21,692	20	2603	27,63	640,89	102,54	4,82
125	6,3	22,411	20	2689	28,55	652,59	104,41	4,78
125	7,0	24,616	16	2363	31,36	705,69	112,91	4,74
125	8,0	27,665	16	2656	35,24	775,32	124,05	4,69
125	10,0	33,415	12	2406	42,57	893,42	142,95	4,58
130	3,0	11,781	20	1414	15,01	400,28	61,58	5,16
130	3,5	13,655	20	1639	17,39	459,64	70,71	5,14
130	4,0	15,502	20	1860	19,75	516,97	79,53	5,12
130	4,5	17,324	20	2079	22,07	572,31	88,05	5,09
130	5,0	19,120	20	2294	24,36	625,68	96,26	5,07

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
130	6,0	22,634	20	2716	28,83	726,64	111,79	5,02
130	6,3	23,401	20	2808	29,81	740,94	113,99	4,99
130	7,0	25,715	16	2469	32,76	802,17	123,41	4,95
130	8,0	28,921	16	2776	36,84	882,85	135,82	4,90
130	10,0	34,985	12	2519	44,57	1021,10	157,09	4,79
130	12,0	39,611	12	2852	50,46	1075,24	165,42	4,62
130	12,5	40,854	12	2941	52,04	1093,42	168,22	4,58
140	3,0	12,723	20	1527	16,21	503,34	71,91	5,57
140	3,5	14,754	20	1770	18,79	578,66	82,67	5,55
140	4,0	16,758	16	1609	21,35	651,62	93,09	5,52
140	4,5	18,737	16	1799	23,87	722,24	103,18	5,50
140	5,0	20,690	16	1986	26,36	790,56	112,94	5,48
140	6,0	24,518	16	2354	31,23	920,43	131,49	5,43
140	6,3	25,379	16	2436	32,33	940,82	134,40	5,39
140	7,0	27,913	12	2010	35,56	1020,68	145,81	5,36
140	8,0	31,433	12	2263	40,04	1126,77	160,97	5,30
140	10,0	38,125	12	2745	48,57	1311,67	187,38	5,20
140	12,0	43,379	9	2342	55,26	1398,33	199,76	5,03
140	12,5	44,779	9	2418	57,04	1425,23	203,60	5,00
150	3,0	13,665	16	1312	17,41	622,73	83,03	5,98
150	3,5	15,853	16	1522	20,19	716,64	95,55	5,96
150	4,0	18,014	16	1729	22,95	807,82	107,71	5,93
150	4,5	20,150	16	1934	25,67	896,30	119,51	5,91
150	5,0	22,260	16	2137	28,36	982,12	130,95	5,89
150	6,0	26,402	16	2535	33,63	1145,91	152,79	5,84
150	6,3	27,357	16	2626	34,85	1173,71	156,49	5,80
150	7,0	30,111	12	2168	38,36	1275,59	170,08	5,77
150	8,0	33,945	12	2444	43,24	1411,83	188,24	5,71
150	10,0	41,265	9	2228	52,57	1652,53	220,34	5,61
150	12,0	47,147	9	2546	60,06	1779,77	237,30	5,44
150	12,5	48,704	9	2630	62,04	1817,44	242,33	5,41
160	3,0	14,607	12	1052	18,61	759,64	94,95	6,39
160	3,5	16,952	12	1221	21,59	874,97	109,37	6,37
160	4,0	19,270	12	1387	24,55	987,17	123,40	6,34
160	4,5	21,563	12	1553	27,47	1096,29	137,04	6,32
160	5,0	23,830	12	1716	30,36	1202,36	150,29	6,29
160	6,0	28,286	12	2037	36,03	1405,48	175,69	6,25
160	6,3	29,335	12	2112	37,37	1442,13	180,27	6,21
160	7,0	32,309	12	2326	41,16	1569,69	196,21	6,18

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
160	8,0	36,457	12	2625	46,44	1741,23	217,65	6,12
160	10,0	44,405	9	2398	56,57	2047,67	255,96	6,02
160	12,0	50,915	9	2749	64,86	2224,36	278,05	5,86
160	12,5	52,629	9	2842	67,04	2275,04	284,38	5,83
175	3,0	16,020	12	1153	20,41	1000,48	114,34	7,00
175	3,5	18,600	12	1339	23,69	1153,68	131,85	6,98
175	4,0	21,154	12	1523	26,95	1303,12	148,93	6,95
175	4,5	23,682	12	1705	30,17	1448,83	165,58	6,93
175	5,0	26,185	12	1885	33,36	1590,86	181,81	6,91
175	6,0	31,112	12	2240	39,63	1864,03	213,03	6,86
175	6,3	32,302	12	2326	41,15	1916,90	219,07	6,83
175	7,0	35,606	9	1923	45,36	2090,47	238,91	6,79
175	8,0	40,225	9	2172	51,24	2325,48	265,77	6,74
175	10,0	49,115	9	2652	62,57	2750,91	314,39	6,63
175	12,0	56,567	6	2036	72,06	3020,15	345,16	6,47
175	12,5	58,517	6	2107	74,54	3095,00	353,71	6,44
180	3,0	16,491	12	1187	21,01	1090,83	121,20	7,21
180	3,5	19,150	12	1379	24,39	1258,28	139,81	7,18
180	4,0	21,782	12	1568	27,75	1421,74	157,97	7,16
180	4,5	24,389	12	1756	31,07	1581,26	175,70	7,13
180	5,0	26,970	12	1942	34,36	1736,87	192,99	7,11
180	6,0	32,054	12	2308	40,83	2036,52	226,28	7,06
180	6,3	33,292	12	2397	42,41	2095,65	232,85	7,03
180	7,0	36,705	9	1982	46,76	2286,70	254,08	6,99
180	8,0	41,481	9	2240	52,84	2545,86	282,87	6,94
180	10,0	50,685	9	2737	64,57	3016,80	335,20	6,84
180	12,0	58,451	6	2104	74,46	3322,19	369,13	6,68
180	12,5	60,479	6	2177	77,04	3406,43	378,49	6,65
200	4,0	24,294	9	1312	30,95	1968,13	196,81	7,97
200	4,5	27,215	9	1470	34,67	2191,54	219,15	7,95
200	5,0	30,110	9	1626	38,36	2410,09	241,01	7,93
200	6,0	35,822	9	1934	45,63	2832,75	283,27	7,88
200	6,3	37,248	9	2011	47,45	2921,53	292,15	7,85
200	7,0	41,101	9	2219	52,36	3194,10	319,41	7,81
200	8,0	46,505	9	2511	59,24	3566,25	356,63	7,76
200	10,0	56,965	6	2051	72,57	4251,06	425,11	7,65
200	12,0	65,987	6	2376	84,06	4730,22	473,02	7,50
200	12,5	68,329	6	2460	87,04	4859,42	485,94	7,47
220	4,0	26,806	9	1448	34,15	2639,14	239,92	8,79

## Square tubes

EN 10219 - 3

Dimension	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
220	4,5	30,041	9	1622	38,27	2941,55	267,41	8,77
220	5,0	33,250	9	1796	42,36	3238,02	294,37	8,74
220	6,0	39,590	9	2138	50,43	3813,36	346,67	8,70
220	6,3	41,204	9	2225	52,49	3939,93	358,18	8,66
220	8,0	51,529	9	2783	65,64	4828,01	438,91	8,58
220	10,0	63,245	6	2277	80,57	5782,46	525,68	8,47
220	12,0	73,523	6	2647	93,66	6486,85	589,71	8,32
220	12,5	76,179	6	2742	97,04	6673,98	606,73	8,29
250	5,0	37,960	6	1367	48,36	4805,01	384,40	9,97
250	6,0	45,242	6	1629	57,63	5672,00	453,76	9,92
250	6,3	47,139	6	1697	60,05	5872,62	469,81	9,89
250	7,0	52,091	6	1875	66,36	6442,58	515,41	9,85
250	8,0	59,065	6	2126	75,24	7229,20	578,34	9,80
250	10,0	72,665	6	2616	92,57	8706,67	696,53	9,70
250	12,0	84,827	4	2036	108,06	9859,42	788,75	9,55
250	12,5	87,954	4	2111	112,04	10161,31	812,91	9,52
260	5,0	39,530	6	1423	50,36	5422,03	417,08	10,38
260	6,0	47,126	6	1697	60,03	6404,54	492,66	10,33
260	6,3	49,117	6	1768	62,57	6634,95	510,38	10,30
260	8,0	61,577	6	2217	78,44	8178,02	629,08	10,21
260	10,0	75,805	6	2729	96,57	9864,65	758,82	10,11
260	12,0	88,595	4	2126	112,86	11199,50	861,50	9,96
260	12,5	91,879	4	2205	117,04	11547,88	888,30	9,93

## Rectangular tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I <sub>xx</sub> (cm <sup>4</sup> )	W <sub>xx</sub> (cm <sup>3</sup> )	i <sub>xx</sub> (cm)	I <sub>yy</sub> (cm <sup>4</sup> )	W <sub>yy</sub> (cm <sup>3</sup> )	i <sub>yy</sub> (cm)
20 x 10	1,50	0,590	300	1062,00	0,75	0,325	0,325	0,658	0,105	0,211	0,374
20 x 10	2,00	0,736	300	1324,80	0,94	0,367	0,367	0,626	0,116	0,232	0,352
20 x 15	1,50	0,708	234	994,03	0,90	0,454	0,454	0,710	0,288	0,384	0,565
20 x 15	2,00	0,893	234	1253,77	1,14	0,529	0,529	0,682	0,333	0,444	0,541
25 x 10	1,50	0,708	250	1062,00	0,90	0,595	0,476	0,812	0,133	0,265	0,384
25 x 10	2,00	0,893	250	1339,50	1,14	0,688	0,550	0,778	0,149	0,298	0,362
25 x 13	1,50	0,779	209	976,87	0,99	0,719	0,575	0,851	0,252	0,388	0,504

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
25	x	13	2,00	0,987	209	1237,70	1,26	0,847	0,678	0,821	0,292	0,449	0,482
25	x	15	1,50	0,826	209	1035,80	1,05	0,802	0,642	0,873	0,356	0,475	0,582
25	x	15	2,00	1,050	209	1316,70	1,34	0,953	0,763	0,844	0,418	0,558	0,559
25	x	20	1,50	0,944	180	1019,52	1,20	1,009	0,807	0,916	0,711	0,711	0,769
25	x	20	2,00	1,207	180	1303,56	1,54	1,218	0,975	0,890	0,855	0,855	0,746
30	x	10	1,50	0,826	225	1115,10	1,05	0,976	0,651	0,963	0,160	0,320	0,390
30	x	10	2,00	1,050	225	1417,50	1,34	1,151	0,768	0,928	0,182	0,363	0,368
30	x	15	1,50	0,944	200	1132,80	1,20	1,281	0,854	1,032	0,425	0,567	0,595
30	x	15	2,00	1,207	200	1448,40	1,54	1,544	1,029	1,002	0,503	0,671	0,572
30	x	20	1,50	1,061	180	1145,88	1,35	1,586	1,057	1,083	0,840	0,840	0,788
30	x	20	2,00	1,364	180	1473,12	1,74	1,937	1,291	1,056	1,017	1,017	0,765
30	x	20	3,0	1,890	180	2041,20	2,41	2,406	1,604	1,000	1,247	1,247	0,720
30	x	25	1,50	1,179	168	1188,43	1,50	1,891	1,261	1,122	1,424	1,139	0,974
30	x	25	2,00	1,521	168	1533,17	1,94	2,329	1,553	1,097	1,749	1,399	0,950
32	x	13	1,50	0,944	200	1132,80	1,20	1,374	0,859	1,069	0,322	0,495	0,517
32	x	13	2,00	1,207	200	1448,40	1,54	1,652	1,033	1,037	0,378	0,581	0,496
35	x	10	1,50	0,944	203	1149,79	1,20	1,490	0,851	1,113	0,187	0,375	0,395
35	x	10	2,00	1,207	203	1470,13	1,54	1,782	1,018	1,077	0,214	0,428	0,373
35	x	15	1,50	1,061	207	1317,76	1,35	1,911	1,092	1,189	0,494	0,658	0,604
35	x	15	2,00	1,364	207	1694,09	1,74	2,327	1,330	1,157	0,589	0,785	0,582
35	x	20	1,50	1,179	160	1131,84	1,50	2,332	1,333	1,246	0,969	0,969	0,803
35	x	20	2,00	1,521	160	1460,16	1,94	2,872	1,641	1,218	1,180	1,180	0,781
35	x	25	1,50	1,297	162	1260,68	1,65	2,753	1,573	1,291	1,631	1,305	0,994
35	x	25	2,00	1,678	162	1631,02	2,14	3,417	1,953	1,265	2,014	1,611	0,971
35	x	25	3,0	2,361	168	2379,89	3,01	4,408	2,519	1,210	2,571	2,057	0,925
40	x	10	1,50	1,061	196	1247,74	1,35	2,153	1,077	1,262	0,215	0,430	0,399
40	x	10	2,00	1,364	196	1604,06	1,74	2,604	1,302	1,224	0,247	0,494	0,377
40	x	15	1,50	1,179	176	1245,02	1,50	2,710	1,355	1,343	0,562	0,750	0,612
40	x	15	2,00	1,521	176	1606,18	1,94	3,327	1,663	1,311	0,674	0,898	0,590
40	x	20	1,50	1,297	162	1260,68	1,65	3,266	1,633	1,406	1,097	1,097	0,815
40	x	20	2,0	1,678	162	1631,02	2,14	4,050	2,025	1,377	1,343	1,343	0,793
40	x	20	2,5	2,032	162	1975,10	2,59	4,694	2,347	1,347	1,537	1,537	0,770
40	x	20	3,0	2,361	162	2294,89	3,01	5,208	2,604	1,316	1,685	1,685	0,748
40	x	25	1,50	1,415	135	1146,15	1,80	3,822	1,911	1,456	1,839	1,471	1,010
40	x	25	2,00	1,835	135	1486,35	2,34	4,772	2,386	1,429	2,279	1,823	0,988
40	x	25	3,0	2,597	135	2103,57	3,31	6,237	3,118	1,373	2,937	2,349	0,942
40	x	27	1,50	1,462	130	1140,36	1,86	4,044	2,022	1,474	2,197	1,628	1,086
40	x	27	2,00	1,897	130	1479,66	2,42	5,061	2,531	1,447	2,734	2,025	1,064
40	x	27	3,0	2,691	130	2098,98	3,43	6,648	3,324	1,393	3,551	2,630	1,018

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
40	x	30	1,50	1,532	130	1194,96	1,95	4,378	2,189	1,498	2,806	1,870	1,199
40	x	30	2,00	1,992	130	1553,76	2,54	5,495	2,747	1,472	3,507	2,338	1,176
40	x	30	3,0	2,832	130	2208,96	3,61	7,266	3,633	1,419	4,602	3,068	1,129
40	x	30	4,0	3,570	130	2784,60	4,55	8,472	4,236	1,365	5,330	3,553	1,083
45	x	10	1,50	1,179	162	1145,99	1,50	2,986	1,327	1,410	0,242	0,484	0,402
45	x	10	2,00	1,521	162	1478,41	1,94	3,644	1,619	1,372	0,280	0,559	0,380
45	x	15	1,50	1,297	147	1143,95	1,65	3,696	1,643	1,496	0,631	0,841	0,618
45	x	15	2,00	1,678	147	1480,00	2,14	4,569	2,031	1,462	0,759	1,012	0,596
45	x	20	1,50	1,415	144	1222,56	1,80	4,406	1,958	1,564	1,226	1,226	0,825
45	x	20	2,00	1,835	144	1585,44	2,34	5,494	2,442	1,533	1,505	1,505	0,803
45	x	20	3,0	2,597	144	2243,81	3,31	7,154	3,179	1,470	1,904	1,904	0,759
45	x	25	1,5	1,532	126	1158,19	1,95	5,116	2,274	1,619	2,046	1,637	1,024
45	x	25	2,0	1,992	126	1505,95	2,54	6,419	2,853	1,591	2,544	2,035	1,001
45	x	25	3,0	2,832	126	2140,99	3,61	8,479	3,768	1,533	3,302	2,642	0,957
45	x	30	3,0	3,068	128	2356,22	3,91	9,804	4,357	1,584	5,151	3,434	1,148
45	x	35	1,50	1,768	120	1272,96	2,25	6,535	2,905	1,704	4,438	2,536	1,404
45	x	35	2,00	2,306	120	1660,32	2,94	8,270	3,675	1,678	5,598	3,199	1,381
45	x	35	3,0	3,303	120	2378,16	4,21	11,129	4,946	1,626	7,489	4,279	1,334
45	x	35	4,0	4,198	108	2720,30	5,35	13,238	5,884	1,573	8,859	5,063	1,287
50	x	10	1,50	1,297	144	1120,61	1,65	4,006	1,603	1,557	0,270	0,539	0,404
50	x	10	2,00	1,678	144	1449,79	2,14	4,926	1,970	1,518	0,312	0,624	0,382
50	x	14	1,50	1,391	132	1101,67	1,77	4,712	1,885	1,631	0,596	0,851	0,580
50	x	14	2,00	1,803	132	1427,98	2,30	5,848	2,339	1,596	0,715	1,022	0,558
50	x	15	1,50	1,415	132	1120,68	1,80	4,889	1,956	1,647	0,699	0,933	0,623
50	x	15	2,00	1,835	132	1453,32	2,34	6,078	2,431	1,613	0,844	1,126	0,601
50	x	20	1,50	1,532	126	1158,19	1,95	5,771	2,308	1,719	1,354	1,354	0,833
50	x	20	2,00	1,992	126	1505,95	2,54	7,231	2,892	1,688	1,668	1,668	0,811
50	x	20	3,0	2,832	126	2140,99	3,61	9,513	3,805	1,624	2,123	2,123	0,767
50	x	25	1,50	1,650	128	1267,20	2,10	6,654	2,661	1,779	2,254	1,803	1,035
50	x	25	2,00	2,149	128	1650,43	2,74	8,384	3,353	1,750	2,809	2,247	1,013
50	x	25	3,0	3,068	128	2356,22	3,91	11,172	4,469	1,691	3,667	2,934	0,969
50	x	25	4,00	3,884	128	2982,91	4,95	13,129	5,252	1,629	4,228	3,383	0,924
50	x	27	1,50	1,697	128	1303,30	2,16	7,006	2,803	1,800	2,686	1,989	1,115
50	x	27	2,00	2,211	128	1698,05	2,82	8,845	3,538	1,772	3,360	2,489	1,092
50	x	27	3,00	3,162	120	2276,64	4,03	11,836	4,734	1,714	4,420	3,274	1,047
50	x	27	4,00	4,010	120	2887,20	5,11	13,978	5,591	1,654	5,137	3,805	1,003
50	x	30	1,50	1,768	120	1272,96	2,25	7,536	3,014	1,829	3,415	2,277	1,231
50	x	30	2,0	2,306	120	1660,32	2,94	9,536	3,815	1,802	4,293	2,862	1,209
50	x	30	2,5	2,817	120	2028,24	3,59	11,298	4,519	1,774	5,052	3,368	1,186

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
50	x	30	3,0	3,303	120	2378,16	4,21	12,831	5,132	1,746	5,700	3,800	1,164
50	x	30	4,0	4,198	108	2720,30	5,35	15,251	6,100	1,689	6,693	4,462	1,119
50	x	30	5,0	4,990	108	3233,52	6,36	16,871	6,748	1,629	7,325	4,884	1,074
50	x	35	1,5	1,886	108	1222,13	2,40	8,418	3,367	1,872	4,859	2,776	1,422
50	x	35	2,0	2,463	108	1596,02	3,14	10,689	4,276	1,846	6,143	3,510	1,399
50	x	35	3,0	3,539	108	2293,27	4,51	14,490	5,796	1,793	8,259	4,719	1,354
50	x	40	1,5	2,003	99	1189,78	2,55	9,301	3,720	1,909	6,602	3,301	1,608
50	x	40	2,0	2,620	99	1556,28	3,34	11,842	4,737	1,884	8,386	4,193	1,585
50	x	40	3,0	3,774	99	2241,76	4,81	16,149	6,460	1,833	11,382	5,691	1,539
50	x	40	4,0	4,826	88	2548,13	6,15	19,493	7,797	1,781	13,677	6,839	1,492
55	x	35	1,50	2,003	96	1153,73	2,55	10,601	3,855	2,038	5,280	3,017	1,438
55	x	35	2,00	2,620	96	1509,12	3,34	13,500	4,909	2,011	6,688	3,822	1,416
55	x	35	3,00	3,774	96	2173,82	4,81	18,414	6,696	1,957	9,029	5,160	1,370
55	x	35	4,00	4,826	96	2779,78	6,15	22,224	8,081	1,901	10,792	6,167	1,325
55	x	45	1,50	2,239	99	1329,97	2,85	12,749	4,636	2,114	9,375	4,167	1,813
55	x	45	2,00	2,934	99	1742,80	3,74	16,311	5,931	2,089	11,970	5,320	1,790
55	x	45	3,00	4,245	99	2521,53	5,41	22,475	8,173	2,039	16,430	7,302	1,743
55	x	45	4,00	5,454	63	2061,61	6,95	27,437	9,977	1,987	19,984	8,882	1,696
60	x	10	1,50	1,532	100	919,20	1,95	6,685	2,228	1,851	0,324	0,649	0,408
60	x	10	2,00	1,992	100	1195,20	2,54	8,316	2,772	1,810	0,378	0,755	0,386
60	x	15	1,50	1,650	100	990,00	2,10	7,969	2,656	1,947	0,837	1,116	0,631
60	x	15	2,00	2,149	100	1289,40	2,74	9,998	3,333	1,911	1,014	1,353	0,609
60	x	15	3,00	3,068	100	1840,80	3,91	13,184	4,395	1,837	1,250	1,666	0,566
60	x	20	1,50	1,768	108	1145,66	2,25	9,253	3,084	2,027	1,612	1,612	0,846
60	x	20	2,00	2,306	108	1494,29	2,94	11,681	3,894	1,994	1,993	1,993	0,824
60	x	20	3,0	3,303	108	2140,34	4,21	15,623	5,208	1,927	2,561	2,561	0,780
60	x	25	1,50	1,886	105	1188,18	2,40	10,536	3,512	2,094	2,668	2,135	1,054
60	x	25	2,00	2,463	105	1551,69	3,14	13,364	4,455	2,064	3,340	2,672	1,032
60	x	25	3,0	3,539	105	2229,57	4,51	18,062	6,021	2,002	4,398	3,518	0,988
60	x	30	1,50	2,003	98	1177,76	2,55	11,820	3,940	2,152	4,025	2,683	1,256
60	x	30	2,00	2,620	98	1540,56	3,34	15,046	5,015	2,123	5,078	3,385	1,234
60	x	30	3,0	3,774	98	2219,11	4,81	20,501	6,834	2,065	6,798	4,532	1,189
60	x	30	4,0	4,826	88	2548,13	6,15	24,703	8,234	2,005	8,055	5,370	1,145
60	x	40	1,50	2,239	88	1182,19	2,85	14,387	4,796	2,246	7,715	3,857	1,645
60	x	40	2,0	2,934	88	1549,15	3,74	18,412	6,137	2,220	9,831	4,915	1,622
60	x	40	2,5	3,602	88	1901,86	4,59	22,071	7,357	2,193	11,736	5,868	1,599
60	x	40	3,0	4,245	88	2241,36	5,41	25,379	8,460	2,166	13,440	6,720	1,576
60	x	40	4,0	5,454	54	1767,10	6,95	30,986	10,329	2,112	16,280	8,140	1,531
60	x	40	5,0	6,560	48	1889,28	8,36	35,328	11,776	2,056	18,426	9,213	1,485



## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
60	x	40	6,0	7,562	48	2177,86	9,63	38,497	12,832	1,999	19,948	9,974	1,439
60	x	50	1,50	2,474	72	1068,77	3,15	16,954	5,651	2,319	12,830	5,132	2,018
60	x	50	2,00	3,248	72	1403,14	4,14	21,777	7,259	2,294	16,452	6,581	1,994
60	x	50	3,0	4,716	48	1358,21	6,01	30,257	10,086	2,244	22,785	9,114	1,947
60	x	50	4,0	6,082	48	1751,62	7,75	37,268	12,423	2,193	27,979	11,191	1,900
63,5	x	31,8	5,0	6,191	48	1783,01	7,89	33,937	10,689	2,074	10,972	6,900	1,180
70	x	20	1,50	2,003	98	1177,76	2,55	13,860	3,960	2,330	1,869	1,869	0,856
70	x	20	2,00	2,620	98	1540,56	3,34	17,599	5,028	2,297	2,319	2,319	0,834
70	x	20	3,0	3,774	98	2219,11	4,81	23,837	6,810	2,227	2,999	2,999	0,790
70	x	30	1,50	2,239	84	1128,46	2,85	17,380	4,966	2,469	4,635	3,090	1,275
70	x	30	2,00	2,934	84	1478,74	3,74	22,225	6,350	2,439	5,863	3,909	1,253
70	x	30	3,0	4,245	84	2139,48	5,41	30,575	8,736	2,378	7,896	5,264	1,208
70	x	30	4,0	5,454	54	1767,10	6,95	37,230	10,637	2,315	9,418	6,279	1,164
70	x	35	5,0	6,952	40	1668,48	8,86	47,588	13,596	2,318	15,447	8,827	1,321
70	x	40	1,50	2,474	72	1068,77	3,15	20,900	5,971	2,575	8,827	4,413	1,673
70	x	40	2,00	3,248	72	1403,14	4,14	26,850	7,671	2,548	11,276	5,638	1,651
70	x	40	3,0	4,716	72	2037,31	6,01	37,313	10,661	2,492	15,498	7,749	1,606
70	x	40	4,0	6,082	54	1970,57	7,75	45,952	13,129	2,435	18,883	9,441	1,561
70	x	40	5,0	7,345	42	1850,94	9,36	52,879	15,108	2,377	21,509	10,755	1,516
70	x	40	6,0	8,504	42	2143,01	10,83	58,201	16,629	2,318	23,452	11,726	1,471
70	x	50	1,5	2,710	63	1024,38	3,45	24,420	6,977	2,660	14,595	5,838	2,056
70	x	50	2,0	3,562	63	1346,44	4,54	31,475	8,993	2,634	18,758	7,503	2,033
70	x	50	2,5	4,387	63	1658,29	5,59	38,014	10,861	2,608	22,590	9,036	2,010
70	x	50	3,0	5,187	35	1089,27	6,61	44,051	12,586	2,582	26,103	10,441	1,987
70	x	50	4,0	6,710	35	1409,10	8,55	54,675	15,621	2,529	32,221	12,888	1,942
70	x	50	5,0	8,130	35	1707,30	10,36	63,463	18,132	2,475	37,204	14,882	1,895
70	x	50	6,0	9,446	35	1983,66	12,03	70,525	20,150	2,421	41,142	16,457	1,849
70	x	50	8,0	11,337	35	2380,77	14,44	73,183	20,909	2,251	42,868	17,147	1,723
70	x	60	1,5	2,945	54	954,18	3,75	27,939	7,983	2,729	22,089	7,363	2,426
70	x	60	2,0	3,876	54	1255,82	4,94	36,101	10,314	2,704	28,508	9,503	2,403
70	x	60	3,0	5,658	54	1833,19	7,21	50,789	14,511	2,654	40,013	13,338	2,356
70	x	60	4,0	7,338	54	2377,51	9,35	63,398	18,114	2,604	49,834	16,611	2,309
80	x	20	1,5	2,239	68	913,51	2,85	19,744	4,936	2,631	2,126	2,126	0,863
80	x	20	2,0	2,934	68	1197,07	3,74	25,186	6,297	2,596	2,644	2,644	0,841
80	x	20	3,0	4,245	68	1731,96	5,41	34,455	8,614	2,524	3,437	3,437	0,797
80	x	25	3,0	4,481	68	1828,25	5,71	38,904	9,726	2,611	5,859	4,687	1,013
80	x	30	1,5	2,474	72	1068,77	3,15	24,366	6,092	2,780	5,245	3,496	1,290
80	x	30	2,0	3,248	72	1403,14	4,14	31,272	7,818	2,749	6,649	4,432	1,268
80	x	30	3,0	4,716	72	2037,31	6,01	43,353	10,838	2,686	8,994	5,996	1,224

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
80	x	30	4,0	6,082	50	1824,60	7,75	53,230	13,308	2,621	10,781	7,187	1,180
80	x	40	1,5	2,710	72	1170,72	3,45	28,988	7,247	2,898	9,939	4,970	1,697
80	x	40	2,0	3,562	72	1538,78	4,54	37,357	9,339	2,869	12,722	6,361	1,675
80	x	40	2,5	4,387	72	1895,18	5,59	45,106	11,276	2,841	15,257	7,628	1,652
80	x	40	3,0	5,187	72	2240,78	6,61	52,251	13,063	2,812	17,556	8,778	1,630
80	x	40	4,0	6,710	50	2013,00	8,55	64,793	16,198	2,753	21,485	10,743	1,585
80	x	40	5,0	8,130	35	1707,30	10,36	75,109	18,777	2,693	24,593	12,296	1,541
80	x	40	6,0	9,446	35	1983,66	12,03	83,321	20,830	2,631	26,956	13,478	1,497
80	x	40	8,0	11,337	35	2380,77	14,44	85,092	21,273	2,427	27,663	13,832	1,384
80	x	50	1,5	2,945	60	1060,20	3,75	33,611	8,403	2,993	16,360	6,544	2,088
80	x	50	2,0	3,876	60	1395,36	4,94	43,442	10,861	2,966	21,063	8,425	2,066
80	x	50	3,0	5,658	60	2036,88	7,21	61,149	15,287	2,913	29,421	11,768	2,020
80	x	50	4,0	7,338	42	1849,18	9,35	76,355	19,089	2,858	36,464	14,586	1,975
80	x	50	5,0	8,915	16	855,84	11,36	89,192	22,298	2,803	42,288	16,915	1,930
80	x	50	6,0	10,388	16	997,25	13,23	99,785	24,946	2,746	46,986	18,795	1,884
80	x	60	1,5	3,181	42	801,61	4,05	38,233	9,558	3,072	24,656	8,219	2,467
80	x	60	2,0	4,190	42	1055,88	5,34	49,528	12,382	3,046	31,873	10,624	2,444
80	x	60	2,5	5,172	42	1303,34	6,59	60,126	15,032	3,021	38,613	12,871	2,421
80	x	60	3,0	6,129	42	1544,51	7,81	70,047	17,512	2,995	44,891	14,964	2,398
80	x	60	4,0	7,966	42	2007,43	10,15	87,918	21,980	2,943	56,116	18,705	2,352
80	x	60	5,0	9,700	30	1746,00	12,36	103,275	25,819	2,891	65,661	21,887	2,305
80	x	60	6,0	11,330	24	1631,52	14,43	116,249	29,062	2,838	73,633	24,544	2,259
80	x	60	8,0	13,849	24	1994,26	17,64	126,734	31,684	2,680	80,378	26,793	2,134
90	x	30	3,0	5,187	55	1711,71	6,61	59,135	13,141	2,991	10,092	6,728	1,236
90	x	30	4,0	6,710	45	1811,70	8,55	73,105	16,245	2,924	12,143	8,096	1,192
90	x	40	1,5	2,945	50	883,50	3,75	38,803	8,623	3,216	11,051	5,526	1,716
90	x	40	2,0	3,876	50	1162,80	4,94	50,132	11,141	3,187	14,167	7,083	1,694
90	x	40	3,0	5,658	50	1697,40	7,21	70,493	15,665	3,127	19,614	9,807	1,650
90	x	40	4,0	7,338	50	2201,40	9,35	87,907	19,535	3,067	24,088	12,044	1,605
90	x	50	1,5	3,181	45	858,87	4,05	44,678	9,928	3,321	18,124	7,250	2,115
90	x	50	2,0	4,190	45	1131,30	5,34	57,878	12,862	3,293	23,368	9,347	2,092
90	x	50	2,5	5,172	45	1396,44	6,59	70,262	15,614	3,266	28,236	11,294	2,070
90	x	50	3,0	6,129	45	1654,83	7,81	81,851	18,189	3,238	32,739	13,096	2,048
90	x	50	4,0	7,966	40	1911,84	10,15	102,710	22,824	3,181	40,707	16,283	2,003
90	x	50	5,0	9,700	40	2328,00	12,36	120,600	26,800	3,124	47,371	18,948	1,958
90	x	50	6,0	11,330	35	2379,30	14,43	135,661	30,147	3,066	52,830	21,132	1,913
90	x	50	6,3	11,531	35	2421,51	14,69	132,694	29,488	3,006	52,129	20,852	1,884
90	x	50	8,0	13,849	35	2908,29	17,64	146,665	32,592	2,883	57,151	22,860	1,800
95	x	25	1,5	2,710	60	975,60	3,45	34,569	7,278	3,164	4,120	3,296	1,092

# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
95	x	25	2,0	3,562	60	1282,32	4,54	44,458	9,360	3,130	5,196	4,157	1,070
95	x	25	3,0	5,187	60	1867,32	6,61	61,896	13,031	3,060	6,954	5,564	1,026
100	x	20	1,5	2,710	80	1300,80	3,45	35,939	7,188	3,227	2,641	2,641	0,875
100	x	20	2,0	3,562	80	1709,76	4,54	46,166	9,233	3,190	3,295	3,295	0,852
100	x	20	3,0	5,187	80	2489,76	6,61	64,103	12,821	3,115	4,313	4,313	0,808
100	x	30	1,5	2,945	50	883,50	3,75	43,216	8,643	3,394	6,464	4,309	1,313
100	x	30	2,0	3,876	50	1162,80	4,94	55,771	11,154	3,361	8,219	5,480	1,290
100	x	30	3,0	5,658	50	1697,40	7,21	78,221	15,644	3,294	11,190	7,460	1,246
100	x	30	4,0	7,338	30	1320,84	9,35	97,253	19,451	3,225	13,506	9,004	1,202
100	x	40	1,5	3,181	55	1049,73	4,05	50,494	10,099	3,530	12,164	6,082	1,733
100	x	40	2,0	4,190	55	1382,70	5,34	65,376	13,075	3,500	15,612	7,806	1,710
100	x	40	2,5	5,172	55	1706,76	6,59	79,318	15,864	3,470	18,778	9,389	1,688
100	x	40	3,0	6,129	55	2022,57	7,81	92,339	18,468	3,439	21,672	10,836	1,666
100	x	40	4,0	7,966	40	1911,84	10,15	115,696	23,139	3,377	26,691	13,345	1,622
100	x	40	5,0	9,700	36	2095,20	12,36	135,602	27,120	3,313	30,759	15,380	1,578
100	x	40	6,0	11,330	32	2175,36	14,43	152,210	30,442	3,247	33,964	16,982	1,534
100	x	50	1,5	3,416	50	1024,80	4,35	57,771	11,554	3,643	19,889	7,956	2,138
100	x	50	2,0	4,504	50	1351,20	5,74	74,982	14,996	3,615	25,674	10,269	2,115
100	x	50	2,5	5,565	50	1669,50	7,09	91,203	18,241	3,587	31,058	12,423	2,093
100	x	50	3,0	6,600	50	1980,00	8,41	106,457	21,291	3,558	36,057	14,423	2,071
100	x	50	4,0	8,594	36	1856,30	10,95	134,138	26,828	3,500	44,949	17,980	2,026
100	x	50	5,0	10,485	28	1761,48	13,36	158,185	31,637	3,441	52,454	20,982	1,982
100	x	50	6,0	12,272	24	1767,17	15,63	178,754	35,751	3,381	58,674	23,470	1,937
100	x	50	6,3	12,520	24	1802,88	15,95	175,680	35,136	3,319	58,186	23,275	1,910
100	x	50	8,0	15,105	24	2175,12	19,24	196,237	39,247	3,193	64,292	25,717	1,828
100	x	60	1,5	3,652	35	766,92	4,65	65,048	13,010	3,739	29,791	9,930	2,531
100	x	60	2,0	4,818	35	1011,78	6,14	84,587	16,917	3,713	38,604	12,868	2,508
100	x	60	2,5	5,957	35	1250,97	7,59	103,089	20,618	3,686	46,884	15,628	2,486
100	x	60	3,0	7,071	35	1484,91	9,01	120,575	24,115	3,659	54,647	18,216	2,463
100	x	60	4,0	9,222	35	1936,62	11,75	152,581	30,516	3,604	68,682	22,894	2,418
100	x	60	5,0	11,270	28	1893,36	14,36	180,769	36,154	3,548	80,828	26,943	2,373
100	x	60	6,0	13,214	24	1902,82	16,83	205,298	41,060	3,492	91,201	30,400	2,328
100	x	60	6,3	13,510	24	1945,44	17,21	203,378	40,676	3,438	90,913	30,304	2,298
100	x	60	7,0	14,725	20	1767,00	18,76	215,727	43,145	3,391	96,138	32,046	2,264
100	x	60	8,0	16,361	12	1177,99	20,84	230,179	46,036	3,323	102,180	34,060	2,214
100	x	70	2,0	5,132	24	739,01	6,54	94,192	18,838	3,796	54,602	15,601	2,890
100	x	70	3,0	7,542	24	1086,05	9,61	134,693	26,939	3,744	77,741	22,212	2,844
100	x	70	4,0	9,850	24	1418,40	12,55	171,024	34,205	3,692	98,288	28,082	2,799
100	x	70	5,0	12,055	24	1735,92	15,36	203,352	40,670	3,639	116,379	33,251	2,753

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyx (cm)
100	x	70	6,0	14,156	24	2038,46	18,03	231,842	46,368	3,586	132,145	37,756	2,707
100	x	70	8,0	17,617	24	2536,85	22,44	264,120	52,824	3,431	150,489	42,997	2,590
100	x	80	2,0	5,446	35	1143,66	6,94	103,798	20,760	3,868	73,869	18,467	3,263
100	x	80	2,5	6,742	35	1415,82	8,59	126,860	25,372	3,843	90,168	22,542	3,240
100	x	80	3,0	8,013	30	1442,34	10,21	148,811	29,762	3,818	105,639	26,410	3,217
100	x	80	4,0	10,478	30	1886,04	13,35	189,466	37,893	3,768	134,169	33,542	3,170
100	x	80	5,0	12,840	25	1926,00	16,36	225,935	45,187	3,717	159,609	39,902	3,124
100	x	80	6,0	15,098	20	1811,76	19,23	258,386	51,677	3,665	182,105	45,526	3,077
100	x	80	6,3	15,488	20	1858,56	19,73	258,773	51,755	3,622	182,811	45,703	3,044
100	x	80	7,0	16,923	20	2030,76	21,56	276,384	55,277	3,581	195,032	48,758	3,008
100	x	80	8,0	18,873	12	1358,86	24,04	298,061	59,612	3,521	210,020	52,505	2,956
101,6	x	76,2	6,0	14,891	9	804,11	18,97	258,289	50,844	3,690	164,391	43,147	2,944
120	x	40	1,5	3,652	48	1051,78	4,65	80,103	13,351	4,150	14,388	7,194	1,759
120	x	40	2,0	4,818	48	1387,58	6,14	104,070	17,345	4,118	18,503	9,251	1,736
120	x	40	3,0	7,071	30	1272,78	9,01	148,043	24,674	4,054	25,788	12,894	1,692
120	x	40	4,0	9,222	30	1659,96	11,75	186,895	31,149	3,989	31,896	15,948	1,648
120	x	40	5,0	11,270	30	2028,60	14,36	220,808	36,801	3,922	36,926	18,463	1,604
120	x	40	6,0	13,214	30	2378,52	16,83	249,965	41,661	3,854	40,972	20,486	1,560
120	x	50	2,0	5,132	32	985,34	6,54	117,995	19,666	4,249	30,284	12,114	2,152
120	x	50	3,0	7,542	32	1448,06	9,61	168,581	28,097	4,189	42,693	17,077	2,108
120	x	50	4,0	9,850	32	1891,20	12,55	213,817	35,636	4,128	53,435	21,374	2,064
120	x	50	5,0	12,055	24	1735,92	15,36	253,891	42,315	4,066	62,621	25,048	2,019
120	x	50	6,0	14,156	24	2038,46	18,03	288,989	48,165	4,003	70,362	28,145	1,975
120	x	50	8,0	17,617	24	2536,85	22,44	325,047	54,174	3,806	78,575	31,430	1,871
120	x	60	2,0	5,446	32	1045,63	6,94	131,920	21,987	4,361	45,334	15,111	2,556
120	x	60	2,5	6,742	32	1294,46	8,59	161,229	26,872	4,333	55,155	18,385	2,534
120	x	60	3,0	8,013	32	1538,50	10,21	189,119	31,520	4,304	64,403	21,468	2,512
120	x	60	4,0	10,478	32	2011,78	13,35	240,740	40,123	4,247	81,247	27,082	2,467
120	x	60	5,0	12,840	24	1848,96	16,36	286,975	47,829	4,189	95,994	31,998	2,423
120	x	60	6,0	15,098	20	1811,76	19,23	328,013	54,669	4,130	108,769	36,256	2,378
120	x	60	6,3	15,488	20	1858,56	19,73	326,969	54,495	4,071	109,164	36,388	2,352
120	x	60	7,0	16,923	16	1624,61	21,56	348,771	58,129	4,022	115,915	38,638	2,319
120	x	60	8,0	18,873	16	1811,81	24,04	375,308	62,551	3,951	123,983	41,328	2,271
120	x	80	2,0	6,074	30	1093,32	7,74	159,771	26,628	4,544	86,040	21,510	3,335
120	x	80	3,0	8,955	30	1611,90	11,41	230,195	38,366	4,492	123,435	30,859	3,289
120	x	80	3,5	10,358	30	1864,44	13,19	263,132	43,855	4,466	140,796	35,199	3,267
120	x	80	4,0	11,734	30	2112,12	14,95	294,585	49,098	4,439	157,294	39,324	3,244
120	x	80	4,5	13,085	30	2355,30	16,67	324,580	54,097	4,413	172,947	43,237	3,221
120	x	80	5,0	14,410	25	2161,50	18,36	353,141	58,857	4,386	187,775	46,944	3,198

# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
120	x	80	6,0	16,982	25	2547,30	21,63	406,061	67,677	4,332	215,033	53,758	3,153
120	x	80	6,3	17,466	25	2619,90	22,25	408,497	68,083	4,285	217,114	54,279	3,124
120	x	80	7,0	19,121	16	1835,62	24,36	438,269	73,045	4,242	232,449	58,112	3,089
120	x	80	8,0	21,385	16	2052,96	27,24	475,831	79,305	4,179	251,662	62,916	3,039
120	x	80	10,0	25,565	16	2454,24	32,57	534,142	89,024	4,050	281,145	70,286	2,938
120	x	100	3,0	9,897	25	1484,55	12,61	271,271	45,212	4,638	205,283	41,057	4,035
120	x	100	3,5	11,457	25	1718,55	14,59	310,649	51,775	4,614	234,887	46,977	4,012
120	x	100	4,0	12,990	25	1948,50	16,55	348,431	58,072	4,589	263,237	52,647	3,988
120	x	100	4,5	14,498	20	1739,76	18,47	384,641	64,107	4,564	290,357	58,071	3,965
120	x	100	5,0	15,980	20	1917,60	20,36	419,308	69,885	4,539	316,269	63,254	3,942
120	x	100	6,0	18,866	20	2263,92	24,03	484,109	80,685	4,488	364,562	72,912	3,895
120	x	100	6,3	19,444	20	2333,28	24,77	490,025	81,671	4,448	369,564	73,913	3,863
120	x	100	7,0	21,319	16	2046,62	27,16	527,766	87,961	4,408	397,699	79,540	3,827
120	x	100	8,0	23,897	16	2294,11	30,44	576,353	96,059	4,351	433,827	86,765	3,775
120	x	100	10,0	28,705	16	2755,68	36,57	655,475	109,246	4,234	492,410	98,482	3,670
127	x	76	3,0	9,097	30	1637,46	11,59	254,720	40,113	4,688	115,478	30,389	3,157
127	x	76	4,0	11,923	30	2146,14	15,19	326,168	51,365	4,634	147,060	38,700	3,112
127	x	76	4,5	13,297	30	2393,46	16,94	359,488	56,612	4,607	161,644	42,538	3,089
127	x	76	6,0	17,264	24	2486,02	21,99	450,140	70,888	4,524	200,788	52,839	3,022
127	x	76	6,3	17,763	24	2557,87	22,63	452,783	71,304	4,473	202,867	53,386	2,994
130	x	100	3,0	10,368	20	1244,16	13,21	327,690	50,414	4,981	219,401	43,880	4,076
130	x	100	3,5	12,006	20	1440,72	15,29	375,605	57,785	4,956	251,190	50,238	4,053
130	x	100	4,0	13,618	20	1634,16	17,35	421,681	64,874	4,930	281,680	56,336	4,030
130	x	100	4,5	15,204	20	1824,48	19,37	465,946	71,684	4,905	310,892	62,178	4,006
130	x	100	5,0	16,765	20	2011,80	21,36	508,428	78,220	4,879	338,852	67,770	3,983
130	x	100	6,0	19,808	20	2376,96	25,23	588,152	90,485	4,828	391,106	78,221	3,937
130	x	100	8,0	25,153	20	3018,36	32,04	703,990	108,306	4,687	467,768	93,554	3,821
140	x	50	2,0	5,760	28	967,68	7,34	174,082	24,869	4,871	34,895	13,958	2,181
140	x	50	3,0	8,484	28	1425,31	10,81	249,923	35,703	4,809	49,329	19,732	2,136
140	x	50	3,5	9,808	28	1647,74	12,49	285,140	40,734	4,777	55,847	22,339	2,114
140	x	50	4,0	11,106	28	1865,81	14,15	318,592	45,513	4,745	61,920	24,768	2,092
140	x	50	4,5	12,378	28	2079,50	15,77	350,306	50,044	4,713	67,562	27,025	2,070
140	x	50	5,0	13,625	28	2289,00	17,36	380,309	54,330	4,681	72,788	29,115	2,048
140	x	50	6,0	16,040	28	2694,72	20,43	435,290	62,184	4,616	82,050	32,820	2,004
140	x	60	2,0	6,074	24	874,66	7,74	193,128	27,590	4,996	52,065	17,355	2,594
140	x	60	3,0	8,955	24	1289,52	11,41	278,081	39,726	4,937	74,159	24,720	2,550
140	x	60	3,5	10,358	24	1491,55	13,19	317,753	45,393	4,907	84,282	28,094	2,527
140	x	60	4,0	11,734	24	1689,70	14,95	355,595	50,799	4,877	93,812	31,271	2,505
140	x	60	4,5	13,085	24	1884,24	16,67	391,632	55,947	4,847	102,767	34,256	2,483

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
140	x	60	6,0	16,982	24	2445,41	21,63	489,194	69,885	4,755	126,337	42,112	2,417
140	x	60	6,3	17,466	24	2515,10	22,25	490,020	70,003	4,693	127,414	42,471	2,393
140	x	60	7,0	19,121	24	2753,42	24,36	524,931	74,990	4,642	135,692	45,231	2,360
140	x	60	8,0	21,385	18	2309,58	27,24	568,522	81,217	4,568	145,786	48,595	2,313
140	x	60	10,0	25,565	18	2761,02	32,57	634,339	90,620	4,413	160,345	53,448	2,219
140	x	70	3,0	9,426	30	1696,68	12,01	306,239	43,748	5,050	104,693	29,912	2,953
140	x	70	3,5	10,907	30	1963,26	13,89	350,367	50,052	5,022	119,314	34,090	2,930
140	x	70	4,0	12,362	25	1854,30	15,75	392,597	56,085	4,993	133,179	38,051	2,908
140	x	70	4,5	13,791	25	2068,65	17,57	432,958	61,851	4,964	146,306	41,802	2,886
140	x	70	5,0	15,195	20	1823,40	19,36	471,476	67,354	4,935	158,713	45,346	2,863
140	x	70	6,0	17,924	20	2150,88	22,83	543,098	77,585	4,877	181,441	51,840	2,819
140	x	70	6,3	18,455	20	2214,60	23,51	546,370	78,053	4,821	183,538	52,440	2,794
140	x	70	7,0	20,220	16	1941,12	25,76	586,899	83,843	4,773	196,340	56,097	2,761
140	x	70	8,0	22,641	12	1630,15	28,84	638,304	91,186	4,704	212,335	60,667	2,713
140	x	70	10,0	27,135	12	1953,72	34,57	719,006	102,715	4,561	236,770	67,649	2,617
140	x	80	3,0	9,897	25	1484,55	12,61	334,397	47,771	5,150	141,231	35,308	3,347
140	x	80	3,5	11,457	25	1718,55	14,59	382,981	54,712	5,123	161,294	40,323	3,324
140	x	80	4,0	12,990	20	1558,80	16,55	429,600	61,371	5,095	180,419	45,105	3,302
140	x	80	4,5	14,498	20	1739,76	18,47	474,283	67,755	5,068	198,629	49,657	3,279
140	x	80	5,0	15,980	20	1917,60	20,36	517,059	73,866	5,040	215,942	53,986	3,257
140	x	80	6,0	18,866	20	2263,92	24,03	597,002	85,286	4,984	247,961	61,990	3,212
140	x	80	6,3	19,444	20	2333,28	24,77	602,720	86,103	4,933	251,417	62,854	3,186
140	x	80	7,0	21,319	16	2046,62	27,16	648,868	92,695	4,888	269,867	67,467	3,152
140	x	80	8,0	23,897	16	2294,11	30,44	708,085	101,155	4,823	293,305	73,326	3,104
140	x	80	10,0	28,705	12	2066,76	36,57	803,673	114,810	4,688	330,478	82,619	3,006
140	x	100	3,0	10,839	20	1300,68	13,81	390,713	55,816	5,319	233,519	46,704	4,112
140	x	100	3,5	12,556	20	1506,72	15,99	448,208	64,030	5,294	267,494	53,499	4,090
140	x	100	4,0	14,246	20	1709,52	18,15	503,605	71,944	5,268	300,122	60,024	4,067
140	x	100	4,5	15,911	20	1909,32	20,27	556,935	79,562	5,242	331,428	66,286	4,044
140	x	100	5,0	17,550	20	2106,00	22,36	608,226	86,889	5,216	361,435	72,287	4,021
140	x	100	6,0	20,750	20	2490,00	26,43	704,810	100,687	5,164	417,650	83,530	3,975
140	x	100	8,0	26,409	16	2535,26	33,64	847,648	121,093	5,020	501,709	100,342	3,862
140	x	100	10,0	31,845	16	3057,12	40,57	973,006	139,001	4,898	573,743	114,749	3,761
140	x	120	3,0	11,781	16	1130,98	15,01	447,029	63,861	5,458	353,423	58,904	4,853
140	x	120	3,5	13,655	16	1310,88	17,39	513,435	73,348	5,433	405,684	67,614	4,829
140	x	120	4,0	15,502	16	1488,19	19,75	577,611	82,516	5,408	456,121	76,020	4,806
140	x	120	4,5	17,324	16	1663,10	22,07	639,586	91,369	5,383	504,764	84,127	4,783
140	x	120	5,0	19,120	16	1835,52	24,36	699,393	99,913	5,359	551,641	91,940	4,759
140	x	120	6,0	22,634	16	2172,86	28,83	812,618	116,088	5,309	640,205	106,701	4,712

# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
140	x	120	8,0	28,921	16	2776,42	36,84	987,210	141,030	5,176	777,399	129,566	4,594
140	x	120	10,0	34,985	12	2518,92	44,57	1142,339	163,191	5,063	898,142	149,690	4,489
140	x	120	12,0	39,611	12	2851,99	50,46	1201,145	171,592	4,879	946,240	157,707	4,330
140	x	120	12,5	40,854	12	2941,49	52,04	1221,379	174,483	4,844	962,118	160,353	4,300
150	x	50	2,0	6,074	28	1020,43	7,74	207,529	27,670	5,179	37,200	14,880	2,193
150	x	50	3,0	8,955	28	1504,44	11,41	298,549	39,807	5,116	52,647	21,059	2,148
150	x	50	3,5	10,358	28	1740,14	13,19	340,978	45,464	5,084	59,638	23,855	2,126
150	x	50	4,0	11,734	28	1971,31	14,95	381,390	50,852	5,051	66,163	26,465	2,104
150	x	50	4,5	13,085	28	2198,28	16,67	419,817	55,976	5,019	72,235	28,894	2,082
150	x	50	6,0	16,982	24	2445,41	21,63	523,465	69,795	4,919	87,894	35,158	2,016
150	x	50	6,3	17,466	24	2515,10	22,25	522,830	69,711	4,848	88,472	35,389	1,994
150	x	50	7,0	19,121	20	2294,52	24,36	559,300	74,573	4,792	93,752	37,501	1,962
150	x	50	8,0	21,385	20	2566,20	27,24	604,420	80,589	4,710	99,999	40,000	1,916
150	x	50	10,0	25,565	16	2454,24	32,57	670,863	89,448	4,539	108,370	43,348	1,824
150	x	70	3,0	9,897	24	1425,17	12,61	363,385	48,451	5,369	111,431	31,837	2,973
150	x	70	3,5	11,457	24	1649,81	14,59	416,110	55,481	5,340	127,060	36,303	2,951
150	x	70	4,0	12,990	20	1558,80	16,55	466,676	62,223	5,310	141,902	40,543	2,928
150	x	70	4,5	14,498	20	1739,76	18,47	515,113	68,682	5,281	155,974	44,564	2,906
150	x	70	5,0	15,980	20	1917,60	20,36	561,452	74,860	5,252	169,296	48,370	2,884
150	x	70	6,0	18,866	20	2263,92	24,03	647,953	86,394	5,192	193,765	55,361	2,839
150	x	70	6,3	19,444	20	2333,28	24,77	653,006	87,067	5,135	196,362	56,103	2,816
150	x	70	7,0	21,319	16	2046,62	27,16	702,557	93,674	5,086	210,289	60,083	2,783
150	x	70	8,0	23,897	16	2294,11	30,44	765,903	102,120	5,016	227,796	65,085	2,735
150	x	70	10,0	28,705	16	2755,68	36,57	867,196	115,626	4,870	254,937	72,839	2,640
150	x	75	3,0	10,133	20	1215,96	12,91	379,594	50,613	5,423	129,973	34,659	3,173
150	x	75	3,5	11,731	20	1407,72	14,94	434,893	57,986	5,394	148,367	39,565	3,151
150	x	75	4,0	13,304	20	1596,48	16,95	487,997	65,066	5,366	165,883	44,235	3,129
150	x	75	4,5	14,851	20	1782,12	18,92	538,937	71,858	5,337	182,539	48,677	3,106
150	x	75	5,0	16,372	20	1964,64	20,86	587,744	78,366	5,309	198,357	52,895	3,084
150	x	75	6,0	19,337	20	2320,44	24,63	679,075	90,543	5,251	227,555	60,681	3,039
150	x	75	6,3	19,939	20	2392,68	25,40	685,550	91,407	5,195	230,878	61,567	3,015
150	x	75	7,0	21,868	16	2099,33	27,86	738,371	98,450	5,148	247,691	66,051	2,982
150	x	75	8,0	24,525	16	2354,40	31,24	806,273	107,503	5,080	269,009	71,736	2,934
150	x	75	10,0	29,490	12	2123,28	37,57	916,279	122,171	4,939	302,693	80,718	2,839
150	x	80	3,0	10,368	20	1244,16	13,21	395,803	52,774	5,474	150,129	37,532	3,371
150	x	80	3,5	12,006	20	1440,72	15,29	453,676	60,490	5,446	171,542	42,886	3,349
150	x	80	4,0	13,618	20	1634,16	17,35	509,318	67,909	5,418	191,982	47,996	3,327
150	x	80	4,5	15,204	20	1824,48	19,37	562,761	75,035	5,390	211,470	52,867	3,304
150	x	80	5,0	16,765	20	2011,80	21,36	614,036	81,871	5,362	230,025	57,506	3,282

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
150	x	80	6,0	19,808	20	2376,96	25,23	710,197	94,693	5,305	264,425	66,106	3,237
150	x	80	6,3	20,433	20	2451,96	26,03	718,094	95,746	5,252	268,569	67,142	3,212
150	x	80	8,0	25,153	16	2414,69	32,04	846,644	112,886	5,140	314,126	78,532	3,131
150	x	90	3,0	10,839	24	1560,82	13,81	428,221	57,096	5,569	195,431	43,429	3,762
150	x	90	3,5	12,556	24	1808,06	15,99	491,242	65,499	5,542	223,671	49,705	3,740
150	x	90	4,0	14,246	20	1709,52	18,15	551,961	73,595	5,515	250,737	55,719	3,717
150	x	90	4,5	15,911	20	1909,32	20,27	610,410	81,388	5,488	276,650	61,478	3,694
150	x	90	5,0	17,550	20	2106,00	22,36	666,619	88,883	5,461	301,433	66,985	3,672
150	x	90	6,0	20,750	20	2490,00	26,43	772,441	102,992	5,406	347,701	77,267	3,627
150	x	90	6,3	21,422	20	2570,64	27,29	783,182	104,424	5,357	353,790	78,620	3,601
150	x	90	8,0	26,409	16	2535,26	33,64	927,385	123,651	5,250	416,478	92,551	3,518
150	x	100	3,0	11,310	20	1357,20	14,41	460,639	61,419	5,654	247,637	49,527	4,146
150	x	100	3,5	13,105	20	1572,60	16,69	528,808	70,508	5,628	283,798	56,760	4,123
150	x	100	4,0	14,874	20	1784,88	18,95	594,604	79,280	5,602	318,565	63,713	4,100
150	x	100	4,5	16,617	20	1994,04	21,17	658,058	87,741	5,576	351,964	70,393	4,078
150	x	100	5,0	18,335	20	2200,20	23,36	719,202	95,894	5,549	384,019	76,804	4,055
150	x	100	6,0	21,692	20	2603,04	27,63	834,685	111,291	5,496	444,194	88,839	4,009
150	x	100	6,3	22,411	20	2689,32	28,55	848,271	113,103	5,451	452,657	90,531	3,982
150	x	100	7,0	24,616	16	2363,14	31,36	917,443	122,326	5,409	488,685	97,737	3,948
150	x	100	8,0	27,665	16	2655,84	35,24	1008,127	134,417	5,348	535,651	107,130	3,899
150	x	100	10,0	33,415	12	2405,88	42,57	1161,696	154,893	5,224	614,410	122,882	3,799
150	x	130	3,0	12,723	20	1526,76	16,21	557,893	74,386	5,867	448,680	69,028	5,261
150	x	130	3,5	14,754	20	1770,48	18,79	641,506	85,534	5,842	515,660	79,332	5,238
150	x	130	4,0	16,758	20	2010,96	21,35	722,532	96,338	5,818	580,494	89,307	5,215
150	x	130	4,5	18,737	20	2248,44	23,87	801,003	106,800	5,793	643,212	98,956	5,191
150	x	130	5,0	20,690	20	2482,80	26,36	876,952	116,927	5,768	703,845	108,284	5,168
150	x	130	6,0	24,518	20	2942,16	31,23	1021,417	136,189	5,719	818,972	125,996	5,121
150	x	130	6,3	25,379	12	1827,29	32,33	1043,535	139,138	5,681	837,425	128,835	5,089
150	x	130	7,0	27,913	12	2009,74	35,56	1132,329	150,977	5,643	908,190	139,721	5,054
150	x	130	8,0	31,433	12	2263,18	40,04	1250,351	166,713	5,588	1002,097	154,169	5,003
150	x	130	10,0	38,125	12	2745,00	48,57	1456,196	194,159	5,476	1165,432	179,297	4,899
150	x	130	12,0	43,379	8	2082,19	55,26	1550,666	206,755	5,297	1242,902	191,216	4,743
150	x	130	12,5	44,779	8	2149,39	57,04	1580,459	210,728	5,264	1266,654	194,870	4,712
152	x	76	3,0	10,274	15	924,66	13,09	395,545	52,045	5,497	135,473	35,651	3,217
152	x	76	4,0	13,493	15	1214,37	17,19	508,763	66,942	5,441	173,007	45,528	3,173
152	x	76	4,5	15,063	15	1355,67	19,19	562,018	73,950	5,412	190,438	50,115	3,150
152	x	76	5,0	16,608	15	1494,72	21,16	613,079	80,668	5,383	207,005	54,475	3,128
152	x	76	6,0	19,619	15	1765,71	24,99	708,738	93,255	5,325	237,628	62,534	3,083
152	x	76	6,3	20,235	15	1821,15	25,78	715,946	94,203	5,270	241,228	63,481	3,059



**Rectangular tubes**

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
152	x	76	10,0	29,961	15	2696,49	38,17	959,588	126,262	5,014	317,193	83,472	2,883
160	x	50	3,0	9,426	36	2036,02	12,01	352,880	44,110	5,421	55,965	22,386	2,159
160	x	50	3,5	10,907	36	2355,91	13,89	403,413	50,427	5,388	63,429	25,372	2,137
160	x	50	4,0	12,362	20	1483,44	15,75	451,663	56,458	5,355	70,405	28,162	2,114
160	x	50	4,5	13,791	20	1654,92	17,57	497,662	62,208	5,322	76,908	30,763	2,092
160	x	50	5,0	15,195	20	1823,40	19,36	541,440	67,680	5,289	82,954	33,182	2,070
160	x	50	6,0	17,924	20	2150,88	22,83	622,457	77,807	5,221	93,738	37,495	2,026
160	x	50	6,3	18,455	20	2214,60	23,51	623,114	77,889	5,148	94,530	37,812	2,005
160	x	50	7,0	20,220	20	2426,40	25,76	667,816	83,477	5,092	100,281	40,112	1,973
160	x	50	8,0	22,641	20	2716,92	28,84	723,720	90,465	5,009	107,140	42,856	1,927
160	x	60	3,0	9,897	24	1425,17	12,61	389,858	48,732	5,561	83,915	27,972	2,580
160	x	60	3,5	11,457	20	1374,84	14,59	446,281	55,785	5,530	95,469	31,823	2,558
160	x	60	4,0	12,990	20	1558,80	16,55	500,345	62,543	5,499	106,378	35,459	2,535
160	x	60	4,5	14,498	20	1739,76	18,47	552,082	69,010	5,467	116,658	38,886	2,513
160	x	60	5,0	15,980	20	1917,60	20,36	601,523	75,190	5,436	126,328	42,109	2,491
160	x	60	6,0	18,866	20	2263,92	24,03	693,641	86,705	5,372	143,905	47,968	2,447
160	x	60	6,3	19,444	20	2333,28	24,77	697,570	87,196	5,307	145,665	48,555	2,425
160	x	60	7,0	21,319	20	2558,28	27,16	749,805	93,726	5,254	155,470	51,823	2,393
160	x	60	8,0	23,897	16	2294,11	30,44	816,222	102,028	5,178	167,588	55,863	2,346
160	x	60	10,0	28,705	16	2755,68	36,57	921,003	115,125	5,019	185,678	61,893	2,253
160	x	70	3,0	10,368	20	1244,16	13,21	426,836	53,355	5,685	118,169	33,762	2,991
160	x	70	3,5	12,006	20	1440,72	15,29	489,150	61,144	5,655	134,806	38,516	2,969
160	x	70	4,0	13,618	20	1634,16	17,35	549,028	68,629	5,626	150,624	43,036	2,947
160	x	70	4,5	15,204	20	1824,48	19,37	606,503	75,813	5,596	165,642	47,326	2,924
160	x	70	5,0	16,765	20	2011,80	21,36	661,607	82,701	5,566	179,879	51,394	2,902
160	x	70	6,0	19,808	20	2376,96	25,23	764,825	95,603	5,506	206,089	58,883	2,858
160	x	70	6,3	20,433	20	2451,96	26,03	772,027	96,503	5,446	209,185	59,767	2,835
160	x	70	7,0	22,418	20	2690,16	28,56	831,794	103,974	5,397	224,238	64,068	2,802
160	x	70	8,0	25,153	20	3018,36	32,04	908,723	113,590	5,325	243,257	69,502	2,755
160	x	80	3,0	10,839	24	1560,82	13,81	463,814	57,977	5,796	159,027	39,757	3,394
160	x	80	3,5	12,556	24	1808,06	15,99	532,018	66,502	5,767	181,791	45,448	3,371
160	x	80	4,0	14,246	20	1709,52	18,15	597,711	74,714	5,739	203,545	50,886	3,349
160	x	80	4,5	15,911	20	1909,32	20,27	660,924	82,615	5,710	224,310	56,078	3,327
160	x	80	5,0	17,550	20	2106,00	22,36	721,690	90,211	5,682	244,109	61,027	3,304
160	x	80	6,0	20,750	20	2490,00	26,43	836,009	104,501	5,624	280,889	70,222	3,260
160	x	80	6,3	21,422	20	2570,64	27,29	846,483	105,810	5,569	285,720	71,430	3,236
160	x	80	7,0	23,517	16	2257,63	29,96	913,782	114,223	5,523	307,284	76,821	3,203
160	x	80	8,0	26,409	16	2535,26	33,64	1001,224	125,153	5,455	334,948	83,737	3,155
160	x	80	10,0	31,845	16	3057,12	40,57	1146,336	143,292	5,316	379,811	94,953	3,060

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
160	x	90	3,0	11,310	20	1357,20	14,41	500,792	62,599	5,896	206,789	45,953	3,788
160	x	90	3,5	13,105	20	1572,60	16,69	574,887	71,861	5,868	236,772	52,616	3,766
160	x	90	4,0	14,874	20	1784,88	18,95	646,393	80,799	5,841	265,539	59,009	3,744
160	x	90	4,5	16,617	20	1994,04	21,17	715,345	89,418	5,813	293,113	65,136	3,721
160	x	90	5,0	18,335	20	2200,20	23,36	781,773	97,722	5,785	319,516	71,004	3,699
160	x	90	6,0	21,692	20	2603,04	27,63	907,193	113,399	5,730	368,905	81,979	3,654
160	x	90	6,3	22,411	20	2689,32	28,55	920,939	115,117	5,680	375,900	83,533	3,629
160	x	90	7,0	24,616	16	2363,14	31,36	995,771	124,471	5,635	405,309	90,069	3,595
160	x	90	8,0	27,665	16	2655,84	35,24	1093,726	136,716	5,571	443,459	98,547	3,547
160	x	90	10,0	33,415	12	2405,88	42,57	1259,003	157,375	5,439	506,802	112,623	3,451
160	x	100	3,0	11,781	20	1413,72	15,01	537,770	67,221	5,986	261,755	52,351	4,176
160	x	100	3,5	13,655	20	1638,60	17,39	617,755	77,219	5,959	300,101	60,020	4,154
160	x	100	4,0	15,502	20	1860,24	19,75	695,076	86,885	5,933	337,008	67,402	4,131
160	x	100	4,5	17,324	20	2078,88	22,07	769,765	96,221	5,906	372,500	74,500	4,108
160	x	100	5,0	19,120	18	2064,96	24,36	841,857	105,232	5,879	406,602	81,320	4,086
160	x	100	6,0	22,634	18	2444,47	28,83	978,377	122,297	5,825	470,738	94,148	4,041
160	x	100	6,3	23,401	18	2527,31	29,81	995,395	124,424	5,779	480,355	96,071	4,014
160	x	100	7,0	25,715	16	2468,64	32,76	1077,760	134,720	5,736	519,013	103,803	3,980
160	x	100	8,0	28,921	16	2776,42	36,84	1186,227	148,278	5,674	569,592	113,918	3,932
160	x	100	10,0	34,985	12	2518,92	44,57	1371,670	171,459	5,548	655,077	131,015	3,834
160	x	100	12,0	39,611	9	2138,99	50,46	1434,089	179,261	5,331	688,574	137,715	3,694
160	x	120	3,0	12,723	20	1526,76	16,21	611,726	76,466	6,143	394,499	65,750	4,934
160	x	120	3,5	14,754	20	1770,48	18,79	703,493	87,937	6,118	453,201	75,533	4,911
160	x	120	4,0	16,758	20	2010,96	21,35	792,441	99,055	6,093	509,967	84,994	4,888
160	x	120	4,5	18,737	20	2248,44	23,87	878,607	109,826	6,067	564,826	94,138	4,865
160	x	120	5,0	20,690	20	2482,80	26,36	962,023	120,253	6,042	617,808	102,968	4,842
160	x	120	6,0	24,518	16	2353,73	31,23	1120,745	140,093	5,990	718,253	119,709	4,795
160	x	120	6,3	25,379	16	2436,38	32,33	1144,308	143,039	5,949	734,608	122,435	4,767
160	x	120	7,0	27,913	12	2009,74	35,56	1241,737	155,217	5,909	796,258	132,710	4,732
160	x	120	8,0	31,433	12	2263,18	40,04	1371,230	171,404	5,852	877,921	146,320	4,682
160	x	120	10,0	38,125	9	2058,75	48,57	1597,003	199,625	5,734	1019,475	169,912	4,582
160	x	120	12,0	43,379	9	2342,47	55,26	1697,513	212,189	5,542	1086,784	181,131	4,435
160	x	120	12,5	44,779	9	2418,07	57,04	1729,831	216,229	5,507	1107,222	184,537	4,406
160	x	140	3,0	13,665	16	1311,84	17,41	685,682	85,710	6,276	559,661	79,952	5,670
160	x	140	3,5	15,853	16	1521,89	20,19	789,230	98,654	6,252	643,889	91,984	5,647
160	x	140	4,0	18,014	16	1729,34	22,95	889,807	111,226	6,227	725,621	103,660	5,623
160	x	140	4,5	20,150	16	1934,40	25,67	987,448	123,431	6,202	804,889	114,984	5,600
160	x	140	5,0	22,260	16	2136,96	28,36	1082,190	135,274	6,178	881,726	125,961	5,576
160	x	140	6,0	26,402	16	2534,59	33,63	1263,113	157,889	6,128	1028,234	146,891	5,529

# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
160	x	140	6,3	27,357	16	2626,27	34,85	1293,221	161,653	6,092	1053,521	150,503	5,498
160	x	140	7,0	30,111	12	2167,99	38,36	1405,714	175,714	6,054	1144,617	163,517	5,463
160	x	140	8,0	33,945	12	2444,04	43,24	1556,232	194,529	5,999	1266,336	180,905	5,412
160	x	140	10,0	41,265	9	2228,31	52,57	1822,336	227,792	5,888	1481,006	211,572	5,308
160	x	140	12,0	47,147	9	2545,94	60,06	1960,937	245,117	5,714	1595,513	227,930	5,154
160	x	140	12,5	48,704	9	2630,02	62,04	2002,436	250,304	5,681	1629,087	232,727	5,124
180	x	60	3,0	10,839	24	1560,82	13,81	526,852	58,539	6,177	93,671	31,224	2,605
180	x	60	3,5	12,556	20	1506,72	15,99	603,998	67,111	6,145	106,656	35,552	2,582
180	x	60	4,0	14,246	20	1709,52	18,15	678,192	75,355	6,113	118,943	39,648	2,560
180	x	60	4,5	15,911	20	1909,32	20,27	749,470	83,274	6,081	130,550	43,517	2,538
180	x	60	5,0	17,550	20	2106,00	22,36	817,866	90,874	6,048	141,494	47,165	2,516
180	x	60	6,0	20,750	20	2490,00	26,43	946,154	105,128	5,983	161,473	53,824	2,472
180	x	60	6,3	21,422	20	2570,64	27,29	954,659	106,073	5,915	163,916	54,639	2,451
180	x	60	7,0	23,517	20	2822,04	29,96	1028,995	114,333	5,861	175,247	58,416	2,419
180	x	60	8,0	26,409	20	3169,08	33,64	1124,806	124,978	5,782	189,391	63,130	2,373
180	x	60	10,0	31,845	15	2866,05	40,57	1280,799	142,311	5,619	211,012	70,337	2,281
180	x	70	3,0	11,310	20	1357,20	14,41	573,850	63,761	6,311	131,645	37,613	3,023
180	x	70	3,5	13,105	20	1572,60	16,69	658,521	73,169	6,281	150,299	42,942	3,000
180	x	70	4,0	14,874	20	1784,88	18,95	740,155	82,239	6,250	168,070	48,020	2,978
180	x	70	4,5	16,617	20	1994,04	21,17	818,786	90,976	6,219	184,979	52,851	2,956
180	x	70	5,0	18,335	20	2200,20	23,36	894,449	99,383	6,188	201,046	57,442	2,934
180	x	70	6,0	21,692	20	2603,04	27,63	1037,018	115,224	6,126	230,737	65,925	2,890
180	x	70	6,3	22,411	20	2689,32	28,55	1049,742	116,638	6,064	234,832	67,095	2,868
180	x	70	7,0	24,616	18	2658,53	31,36	1133,803	125,978	6,013	252,135	72,039	2,836
180	x	70	8,0	27,665	18	2987,82	35,24	1243,227	138,136	5,939	274,180	78,337	2,789
180	x	70	10,0	33,415	12	2405,88	42,57	1425,466	158,385	5,787	309,437	88,410	2,696
180	x	80	3,0	11,781	20	1413,72	15,01	620,848	68,983	6,432	176,823	44,206	3,432
180	x	80	3,5	13,655	20	1638,60	17,39	713,045	79,227	6,403	202,288	50,572	3,410
180	x	80	4,0	15,502	20	1860,24	19,75	802,117	89,124	6,373	226,670	56,668	3,388
180	x	80	4,5	17,324	20	2078,88	22,07	888,101	98,678	6,344	249,992	62,498	3,366
180	x	80	5,0	19,120	20	2294,40	24,36	971,033	107,893	6,314	272,275	68,069	3,343
180	x	80	6,0	22,634	20	2716,08	28,83	1127,882	125,320	6,254	313,817	78,454	3,299
180	x	80	6,3	23,401	20	2808,12	29,81	1144,824	127,203	6,197	320,023	80,006	3,277
180	x	80	7,0	25,715	16	2468,64	32,76	1238,612	137,624	6,149	344,701	86,175	3,244
180	x	80	8,0	28,921	16	2776,42	36,84	1361,648	151,294	6,079	376,590	94,148	3,197
180	x	80	10,0	34,985	12	2518,92	44,57	1570,133	174,459	5,936	429,145	107,286	3,103
180	x	80	12,0	39,611	8	1901,33	50,46	1625,872	180,652	5,676	447,347	111,837	2,977
180	x	80	12,5	40,854	8	1960,99	52,04	1649,663	183,296	5,630	453,357	113,339	2,951
180	x	100	3,0	12,723	20	1526,76	16,21	714,844	79,427	6,641	289,991	57,998	4,230

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
180	x	100	3,5	14,754	20	1770,48	18,79	822,092	91,344	6,614	332,708	66,542	4,207
180	x	100	4,0	16,758	20	2010,96	21,35	926,043	102,894	6,586	373,893	74,779	4,185
180	x	100	4,5	18,737	20	2248,44	23,87	1026,733	114,081	6,559	413,571	82,714	4,163
180	x	100	5,0	20,690	20	2482,80	26,36	1124,199	124,911	6,531	451,769	90,354	4,140
180	x	100	6,0	24,518	16	2353,73	31,23	1309,610	145,512	6,475	523,826	104,765	4,095
180	x	100	6,3	25,379	16	2436,38	32,33	1334,989	148,332	6,426	535,750	107,150	4,071
180	x	100	7,0	27,913	12	2009,74	35,56	1448,229	160,914	6,382	579,671	115,934	4,038
180	x	100	8,0	31,433	12	2263,18	40,04	1598,491	177,610	6,318	637,475	127,495	3,990
180	x	100	10,0	38,125	12	2745,00	48,57	1859,466	206,607	6,188	736,410	147,282	3,894
180	x	100	12,0	43,379	4	1041,10	55,26	1965,136	218,348	5,963	782,078	156,416	3,762
180	x	100	12,5	44,779	4	1074,70	57,04	2001,017	222,335	5,923	795,798	159,160	3,735
180	x	120	3,0	13,665	20	1639,80	17,41	808,840	89,871	6,816	435,575	72,596	5,002
180	x	120	3,5	15,853	20	1902,36	20,19	931,139	103,460	6,790	500,718	83,453	4,979
180	x	120	4,0	18,014	20	2161,68	22,95	1049,968	116,663	6,764	563,812	93,969	4,957
180	x	120	4,5	20,150	20	2418,00	25,67	1165,364	129,485	6,738	624,887	104,148	4,934
180	x	120	5,0	22,260	20	2671,20	28,36	1277,366	141,930	6,712	683,975	113,996	4,911
180	x	120	6,0	26,402	16	2534,59	33,63	1491,338	165,704	6,659	796,301	132,717	4,866
180	x	120	6,3	27,357	16	2626,27	34,85	1525,154	169,462	6,615	816,136	136,023	4,839
180	x	120	7,0	30,111	12	2167,99	38,36	1657,847	184,205	6,574	885,755	147,626	4,805
180	x	120	8,0	33,945	12	2444,04	43,24	1835,334	203,926	6,515	978,444	163,074	4,757
180	x	120	10,0	41,265	9	2228,31	52,57	2148,799	238,755	6,394	1140,808	190,135	4,659
180	x	120	12,0	47,147	9	2545,94	60,06	2304,400	256,044	6,194	1227,328	204,555	4,521
180	x	120	12,5	48,704	9	2630,02	62,04	2352,371	261,375	6,157	1252,326	208,721	4,493
180	x	140	3,0	14,607	16	1402,27	18,61	902,836	100,315	6,965	615,977	87,997	5,753
180	x	140	3,5	16,952	16	1627,39	21,59	1040,187	115,576	6,940	709,116	101,302	5,730
180	x	140	4,0	19,270	16	1849,92	24,55	1173,893	130,433	6,915	799,627	114,232	5,707
180	x	140	4,5	21,563	16	2070,05	27,47	1303,996	144,888	6,890	887,541	126,792	5,684
180	x	140	5,0	23,830	16	2287,68	30,36	1430,533	158,948	6,865	972,893	138,985	5,661
180	x	140	6,0	28,286	16	2715,46	36,03	1673,066	185,896	6,814	1136,042	162,292	5,615
180	x	140	6,3	29,335	16	2816,16	37,37	1715,319	190,591	6,775	1166,221	166,603	5,586
180	x	140	7,0	32,309	12	2326,25	41,16	1867,464	207,496	6,736	1268,555	181,222	5,552
180	x	140	8,0	36,457	12	2624,90	46,44	2072,176	230,242	6,680	1405,898	200,843	5,502
180	x	140	10,0	44,405	8	2131,44	56,57	2438,133	270,904	6,565	1650,339	235,763	5,401
180	x	140	12,0	50,915	8	2443,92	64,86	2643,664	293,740	6,384	1792,697	256,100	5,257
180	x	140	12,5	52,629	8	2526,19	67,04	2703,726	300,414	6,350	1832,941	261,849	5,229
200	x	70	3,0	12,252	21	1543,75	15,61	749,681	74,968	6,930	145,121	41,463	3,049
200	x	70	3,5	14,204	21	1789,70	18,09	861,282	86,128	6,899	165,791	47,369	3,027
200	x	70	4,0	16,130	21	2032,38	20,55	969,177	96,918	6,868	185,515	53,004	3,005
200	x	70	4,5	18,030	21	2271,78	22,97	1073,405	107,341	6,836	204,315	58,376	2,983

# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	70	5,0	19,905	21	2508,03	25,36	1174,005	117,400	6,804	222,213	63,489	2,960
200	x	70	6,0	23,576	16	2263,30	30,03	1364,476	136,448	6,740	255,385	72,967	2,916
200	x	70	6,3	24,390	16	2341,44	31,07	1384,557	138,456	6,676	260,479	74,423	2,895
200	x	70	7,0	26,814	16	2574,14	34,16	1498,528	149,853	6,624	280,032	80,009	2,863
200	x	70	8,0	30,177	16	2896,99	38,44	1648,216	164,822	6,548	305,103	87,172	2,817
200	x	80	3,0	12,723	21	1603,10	16,21	807,899	80,790	7,060	194,619	48,655	3,465
200	x	80	3,5	14,754	21	1859,00	18,79	928,861	92,886	7,030	222,785	55,696	3,443
200	x	80	4,0	16,758	21	2111,51	21,35	1046,020	104,602	7,000	249,795	62,449	3,421
200	x	80	4,5	18,737	21	2360,86	23,87	1159,416	115,942	6,970	275,673	68,918	3,398
200	x	80	5,0	20,690	21	2606,94	26,36	1269,088	126,909	6,939	300,442	75,111	3,376
200	x	80	6,0	24,518	15	2206,62	31,23	1477,420	147,742	6,878	346,745	86,686	3,332
200	x	80	6,3	25,379	15	2284,11	32,33	1502,785	150,279	6,818	354,326	88,582	3,311
200	x	80	7,0	27,913	12	2009,74	35,56	1628,957	162,896	6,768	382,119	95,530	3,278
200	x	80	8,0	31,433	12	2263,18	40,04	1795,758	179,576	6,697	418,233	104,558	3,232
200	x	80	10,0	38,125	9	2058,75	48,57	2083,062	208,306	6,549	478,478	119,619	3,139
200	x	80	12,0	43,379	9	2342,47	55,26	2181,997	218,200	6,284	503,411	125,853	3,018
200	x	80	12,5	44,779	9	2418,07	57,04	2218,791	221,879	6,237	510,962	127,740	2,993
200	x	100	3,5	15,853	18	1712,12	20,19	1064,018	106,402	7,259	365,315	73,063	4,253
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,5	20,150	18	2176,20	25,67	1331,437	133,144	7,202	454,643	90,929	4,209
200	x	100	5,0	22,260	18	2404,08	28,36	1459,255	145,925	7,174	496,935	99,387	4,186
200	x	100	6,0	26,402	15	2376,18	33,63	1703,308	170,331	7,116	576,914	115,383	4,142
200	x	100	6,3	27,357	15	2462,13	34,85	1739,243	173,924	7,064	591,145	118,229	4,119
200	x	100	7,0	30,111	12	2167,99	38,36	1889,814	188,981	7,019	640,328	128,066	4,086
200	x	100	8,0	33,945	12	2444,04	43,24	2090,840	209,084	6,954	705,357	141,071	4,039
200	x	100	10,0	41,265	9	2228,31	52,57	2444,395	244,440	6,819	817,743	163,549	3,944
200	x	100	12,0	47,147	9	2545,94	60,06	2606,701	260,670	6,588	875,582	175,116	3,818
200	x	100	12,5	48,704	9	2630,02	62,04	2658,895	265,889	6,546	892,152	178,430	3,792
200	x	120	3,0	14,607	16	1402,27	18,61	1040,771	104,077	7,479	476,651	79,442	5,061
200	x	120	3,5	16,952	16	1627,39	21,59	1199,175	119,918	7,452	548,235	91,373	5,039
200	x	120	4,0	19,270	16	1849,92	24,55	1353,391	135,339	7,425	617,657	102,943	5,016
200	x	120	4,5	21,563	16	2070,05	27,47	1503,459	150,346	7,398	684,949	114,158	4,994
200	x	120	5,0	23,830	16	2287,68	30,36	1649,421	164,942	7,371	750,141	125,024	4,971
200	x	120	6,0	28,286	16	2715,46	36,03	1929,196	192,920	7,317	874,349	145,725	4,926
200	x	120	6,3	29,335	16	2816,16	37,37	1975,700	197,570	7,271	897,664	149,611	4,901
200	x	120	7,0	32,309	12	2326,25	41,16	2150,671	215,067	7,229	975,253	162,542	4,868
200	x	120	8,0	36,457	12	2624,90	46,44	2385,923	238,592	7,168	1078,967	179,828	4,820
200	x	120	10,0	44,405	9	2397,87	56,57	2805,729	280,573	7,043	1262,142	210,357	4,724

## Rectangular tubes

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Dimensions		Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	120	12,0	9	2749,41	64,86	3031,405	303,141	6,837	1367,872	227,979	4,592
200	x	120	12,5	9	2841,97	67,04	3098,999	309,900	6,799	1397,430	232,905	4,565
200	x	150	3,0	12	1153,44	20,41	1215,425	121,542	7,717	784,819	104,643	6,201
200	x	150	3,5	12	1339,20	23,69	1401,911	140,191	7,692	904,469	120,596	6,178
200	x	150	4,0	12	1523,09	26,95	1583,919	158,392	7,667	1021,030	136,137	6,155
200	x	150	4,5	12	1705,10	30,17	1761,491	176,149	7,641	1134,540	151,272	6,132
200	x	150	5,0	12	1885,32	33,36	1934,671	193,467	7,616	1245,036	166,005	6,109
200	x	150	6,0	12	2240,06	39,63	2268,028	226,803	7,565	1457,125	194,283	6,063
200	x	150	6,3	12	2325,74	41,15	2330,386	233,039	7,525	1499,153	199,887	6,036
200	x	150	7,0	9	1922,72	45,36	2541,957	254,196	7,486	1633,730	217,831	6,002
200	x	150	8,0	9	2172,15	51,24	2828,547	282,855	7,430	1815,540	242,072	5,952
200	x	150	10,0	9	2652,21	62,57	3347,729	334,773	7,315	2143,363	285,782	5,853
200	x	150	12,0	6	2036,41	72,06	3668,461	366,846	7,135	2352,530	313,671	5,714
200	x	150	12,5	6	2106,61	74,54	3759,155	375,916	7,101	2409,886	321,318	5,686
200	x	160	3,0	12	1187,35	21,01	1273,643	127,364	7,786	907,550	113,444	6,573
200	x	160	3,5	12	1378,80	24,39	1469,490	146,949	7,761	1046,441	130,805	6,550
200	x	160	4,0	12	1568,30	27,75	1660,761	166,076	7,736	1181,903	147,738	6,526
200	x	160	4,5	12	1756,01	31,07	1847,502	184,750	7,711	1313,973	164,247	6,503
200	x	160	5,0	12	1941,84	34,36	2029,755	202,975	7,686	1442,690	180,336	6,480
200	x	160	6,0	12	2307,89	40,83	2380,972	238,097	7,636	1690,217	211,277	6,434
200	x	160	6,3	12	2397,02	42,41	2448,615	244,861	7,599	1739,958	217,495	6,405
200	x	160	7,0	9	1982,07	46,76	2672,386	267,239	7,560	1897,646	237,206	6,371
200	x	160	8,0	9	2239,97	52,84	2976,088	297,609	7,505	2111,240	263,905	6,321
200	x	160	10,0	9	2736,99	64,57	3528,395	352,840	7,392	2498,336	312,292	6,220
200	x	160	12,0	6	2104,24	74,46	3880,813	388,081	7,219	2751,209	343,901	6,079
200	x	160	12,5	6	2177,24	77,04	3979,207	397,921	7,187	2820,248	352,531	6,050
220	x	80	3,0	18	1475,82	17,41	1027,366	93,397	7,682	212,415	53,104	3,493
220	x	80	3,5	18	1712,12	20,19	1182,266	107,479	7,651	243,282	60,821	3,471
220	x	80	4,0	18	1945,51	22,95	1332,618	121,147	7,620	272,921	68,230	3,449
220	x	80	4,5	18	2176,20	25,67	1478,467	134,406	7,589	301,355	75,339	3,426
220	x	80	5,0	18	2404,08	28,36	1619,856	147,260	7,558	328,609	82,152	3,404
220	x	80	6,0	18	2851,42	33,63	1889,424	171,766	7,495	379,673	94,918	3,360
220	x	80	6,3	18	2954,56	34,85	1925,405	175,037	7,433	388,629	97,157	3,339
220	x	80	7,0	9	1625,99	38,36	2090,416	190,038	7,382	419,536	104,884	3,307
220	x	80	8,0	9	1833,03	43,24	2309,952	209,996	7,309	459,876	114,969	3,261
220	x	80	10,0	9	2228,31	52,57	2693,124	244,829	7,158	527,811	131,953	3,169
220	x	80	12,0	9	2545,94	60,06	2848,642	258,967	6,887	559,475	139,869	3,052
220	x	80	12,5	9	2630,02	62,04	2902,005	263,819	6,839	568,566	142,141	3,027
220	x	100	3,0	15	1314,63	18,61	1168,642	106,240	7,925	346,463	69,293	4,315

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
220	x	100	3,5	16,952	15	1525,68	21,59	1346,333	122,394	7,896	397,923	79,585	4,293
220	x	100	4,0	19,270	15	1734,30	24,55	1519,264	138,115	7,867	447,664	89,533	4,270
220	x	100	4,5	21,563	15	1940,67	27,47	1687,479	153,407	7,838	495,714	99,143	4,248
220	x	100	5,0	23,830	15	2144,70	30,36	1851,022	168,275	7,809	542,102	108,420	4,226
220	x	100	6,0	28,286	15	2545,74	36,03	2164,272	196,752	7,750	630,002	126,000	4,181
220	x	100	6,3	29,335	15	2640,15	37,37	2213,195	201,200	7,696	646,541	129,308	4,159
220	x	100	7,0	32,309	9	1744,69	41,16	2408,114	218,919	7,649	700,985	140,197	4,127
220	x	100	8,0	36,457	9	1968,68	46,44	2669,674	242,698	7,582	773,240	154,648	4,080
220	x	100	10,0	44,405	9	2397,87	56,57	3134,457	284,951	7,444	899,077	179,815	3,987
220	x	100	12,0	50,915	9	2749,41	64,86	3368,386	306,217	7,206	969,086	193,817	3,865
220	x	100	12,5	52,629	9	2841,97	67,04	3440,860	312,805	7,164	988,506	197,701	3,840
220	x	120	3,0	15,549	12	1119,53	19,81	1309,918	119,083	8,132	517,727	86,288	5,112
220	x	120	3,5	18,051	12	1299,67	22,99	1510,400	137,309	8,105	595,752	99,292	5,090
220	x	120	4,0	20,526	12	1477,87	26,15	1705,909	155,083	8,077	671,503	111,917	5,068
220	x	120	4,5	22,976	12	1654,27	29,27	1896,490	172,408	8,050	745,010	124,168	5,045
220	x	120	5,0	25,400	12	1828,80	32,36	2082,189	189,290	8,022	816,308	136,051	5,023
220	x	120	6,0	30,170	12	2172,24	38,43	2439,120	221,738	7,966	952,397	158,733	4,978
220	x	120	6,3	31,313	12	2254,54	39,89	2500,985	227,362	7,918	979,192	163,199	4,955
220	x	120	7,0	34,507	9	1863,38	43,96	2725,811	247,801	7,875	1064,750	177,458	4,922
220	x	120	8,0	38,969	9	2104,33	49,64	3029,397	275,400	7,812	1179,489	196,582	4,874
220	x	120	10,0	47,545	9	2567,43	60,57	3575,790	325,072	7,684	1383,475	230,579	4,779
220	x	120	12,0	54,683	8	2624,78	69,66	3888,130	353,466	7,471	1508,416	251,403	4,653
220	x	120	12,5	56,554	8	2714,59	72,04	3979,714	361,792	7,432	1542,534	257,089	4,627
220	x	130	3,0	16,020	12	1153,44	20,41	1380,556	125,505	8,225	618,066	95,087	5,503
220	x	130	3,5	18,600	12	1339,20	23,69	1592,434	144,767	8,198	711,738	109,498	5,481
220	x	130	4,0	21,154	12	1523,09	26,95	1799,232	163,567	8,171	802,833	123,513	5,458
220	x	130	4,5	23,682	12	1705,10	30,17	2000,996	181,909	8,144	891,385	137,136	5,436
220	x	130	5,0	26,185	12	1885,32	33,36	2197,772	199,797	8,117	977,428	150,374	5,413
220	x	130	6,0	31,112	12	2240,06	39,63	2576,544	234,231	8,063	1142,120	175,711	5,368
220	x	130	6,3	32,302	12	2325,74	41,15	2644,880	240,444	8,017	1175,119	180,788	5,344
220	x	130	7,0	35,606	9	1922,72	45,36	2884,660	262,242	7,975	1279,250	196,808	5,311
220	x	130	8,0	40,225	9	2172,15	51,24	3209,258	291,751	7,914	1419,446	218,376	5,263
220	x	130	10,0	49,115	9	2652,21	62,57	3796,457	345,132	7,790	1670,599	257,015	5,167
220	x	130	12,0	56,567	6	2036,41	72,06	4148,002	377,091	7,587	1829,726	281,496	5,039
220	x	130	12,5	58,517	6	2106,61	74,54	4249,141	386,286	7,550	1872,956	288,147	5,013
220	x	140	3,0	16,491	15	1484,19	21,01	1451,194	131,927	8,311	728,609	104,087	5,889
220	x	140	3,5	19,150	15	1723,50	24,39	1674,467	152,224	8,285	839,571	119,939	5,867
220	x	140	4,0	21,782	15	1960,38	27,75	1892,554	172,050	8,259	947,637	135,377	5,844
220	x	140	4,5	24,389	15	2195,01	31,07	2105,502	191,409	8,232	1052,844	150,406	5,821

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
220	x	140	5,0	26,970	15	2427,30	34,36	2313,356	210,305	8,206	1155,226	165,032	5,799
220	x	140	6,0	32,054	12	2307,89	40,83	2713,968	246,724	8,153	1351,658	193,094	5,753
220	x	140	6,3	33,292	12	2397,02	42,41	2788,775	253,525	8,109	1391,622	198,803	5,728
220	x	140	7,0	36,705	9	1982,07	46,76	3043,508	276,683	8,068	1516,429	216,633	5,695
220	x	140	8,0	41,481	9	2239,97	52,84	3389,120	308,102	8,009	1685,024	240,718	5,647
220	x	140	10,0	50,685	9	2736,99	64,57	4017,124	365,193	7,888	1989,006	284,144	5,550
220	x	140	12,0	58,451	6	2104,24	74,46	4407,874	400,716	7,694	2187,065	312,438	5,420
220	x	140	12,5	60,479	6	2177,24	77,04	4518,568	410,779	7,658	2240,650	320,093	5,393
220	x	180	4,0	24,294	12	1749,17	30,95	2265,845	205,986	8,557	1669,595	185,511	7,345
220	x	180	4,5	27,215	12	1959,48	34,67	2523,525	229,411	8,532	1858,522	206,502	7,322
220	x	180	5,0	30,110	12	2167,92	38,36	2775,689	252,335	8,507	2043,199	227,022	7,299
220	x	180	6,0	35,822	12	2579,18	45,63	3263,664	296,697	8,457	2399,978	266,664	7,252
220	x	180	6,3	37,248	12	2681,86	47,45	3364,354	305,850	8,420	2475,979	275,109	7,224
220	x	180	7,0	41,101	9	2219,45	52,36	3678,903	334,446	8,382	2705,933	300,659	7,189
220	x	180	8,0	46,505	9	2511,27	59,24	4108,565	373,506	8,328	3019,547	335,505	7,139
220	x	180	10,0	56,965	9	3076,11	72,57	4899,790	445,435	8,217	3595,466	399,496	7,039
220	x	180	12,0	65,987	6	2375,53	84,06	5447,362	495,215	8,050	4000,720	444,524	6,899
220	x	180	12,5	68,329	6	2459,84	87,04	5596,276	508,752	8,018	4109,142	456,571	6,871
250	x	50	3,0	13,665	20	1639,80	17,41	1148,043	91,843	8,121	85,827	34,331	2,220
250	x	50	3,5	15,853	20	1902,36	20,19	1319,954	105,596	8,085	97,549	39,020	2,198
250	x	50	4,0	18,014	20	2161,68	22,95	1486,443	118,915	8,048	108,589	43,436	2,175
250	x	50	4,5	20,150	20	2418,00	25,67	1647,557	131,805	8,012	118,967	47,587	2,153
250	x	50	5,0	22,260	18	2404,08	28,36	1803,343	144,267	7,975	128,704	51,482	2,130
250	x	50	6,0	26,402	16	2534,59	33,63	2099,122	167,930	7,900	146,334	58,534	2,086
250	x	50	6,3	27,357	16	2626,27	34,85	2130,239	170,419	7,818	149,044	59,618	2,068
250	x	50	7,0	30,111	12	2167,99	38,36	2308,010	184,641	7,757	159,039	63,615	2,036
250	x	50	8,0	33,945	12	2444,04	43,24	2542,378	203,390	7,668	171,412	68,565	1,991
250	x	50	10,0	41,265	12	2971,08	52,57	2943,341	235,467	7,483	190,037	76,015	1,901
250	x	100	3,0	16,020	12	1153,44	20,41	1605,633	128,451	8,870	388,817	77,763	4,365
250	x	100	3,5	18,600	12	1339,20	23,69	1851,660	148,133	8,840	446,833	89,367	4,343
250	x	100	4,0	21,154	12	1523,09	26,95	2091,656	167,333	8,810	502,992	100,598	4,320
250	x	100	4,5	23,682	12	1705,10	30,17	2325,673	186,054	8,780	557,321	111,464	4,298
250	x	100	5,0	26,185	12	1885,32	33,36	2553,760	204,301	8,750	609,852	121,970	4,276
250	x	100	6,0	31,112	12	2240,06	39,63	2992,342	239,387	8,689	709,634	141,927	4,231
250	x	100	6,3	32,302	12	2325,74	41,15	3065,835	245,267	8,632	729,634	145,927	4,211
250	x	100	7,0	35,606	9	1922,72	45,36	3341,654	267,332	8,583	791,971	158,394	4,179
250	x	100	8,0	40,225	9	2172,15	51,24	3714,085	297,127	8,514	875,064	175,013	4,132
250	x	100	10,0	49,115	9	2652,21	62,57	4384,174	350,734	8,371	1021,077	204,215	4,040
250	x	100	12,0	56,567	6	2036,41	72,06	4757,136	380,571	8,125	1109,342	221,868	3,924



# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
250	x	100	12,5	58,517	6	2106,61	74,54	4868,346	389,468	8,081	1133,038	226,608	3,899
250	x	150	4,0	24,294	12	1749,17	30,95	2696,870	215,750	9,335	1234,244	164,566	6,315
250	x	150	4,5	27,215	12	1959,48	34,67	3003,789	240,303	9,308	1372,782	183,038	6,293
250	x	150	5,0	30,110	12	2167,92	38,36	3304,176	264,334	9,281	1507,952	201,060	6,270
250	x	150	6,0	35,822	12	2579,18	45,63	3885,562	310,845	9,228	1768,345	235,779	6,225
250	x	150	6,3	37,248	12	2681,86	47,45	4001,430	320,114	9,183	1824,594	243,279	6,201
250	x	150	7,0	41,101	9	2219,45	52,36	4375,297	350,024	9,141	1991,873	265,583	6,168
250	x	150	8,0	46,505	9	2511,27	59,24	4885,792	390,863	9,081	2219,247	295,900	6,120
250	x	150	10,0	56,965	9	3076,11	72,57	5825,007	466,001	8,959	2634,196	351,226	6,025
250	x	150	12,0	65,987	6	2375,53	84,06	6457,896	516,632	8,765	2925,290	390,039	5,899
250	x	150	12,5	68,329	6	2459,84	87,04	6632,669	530,613	8,729	3002,334	400,311	5,873
250	x	200	4,0	27,434	6	987,62	34,95	3302,083	264,167	9,720	2352,345	235,235	8,204
250	x	200	4,5	30,747	6	1106,89	39,17	3681,906	294,552	9,695	2621,599	262,160	8,181
250	x	200	5,0	34,035	6	1225,26	43,36	4054,593	324,367	9,670	2885,505	288,550	8,158
250	x	200	6,0	40,532	6	1459,15	51,63	4778,782	382,303	9,620	3397,468	339,747	8,112
250	x	200	6,3	42,193	6	1518,95	53,75	4937,026	394,962	9,584	3512,673	351,267	8,084
250	x	200	7,0	46,596	6	1677,46	59,36	5408,940	432,715	9,546	3846,244	384,624	8,050
250	x	200	8,0	52,785	6	1900,26	67,24	6057,498	484,600	9,491	4303,960	430,396	8,000
250	x	200	10,0	64,815	6	2333,34	82,57	7265,841	581,267	9,381	5154,395	515,440	7,901
250	x	200	12,0	75,407	2	904,88	96,06	8158,656	652,692	9,216	5791,981	579,198	7,765
250	x	200	12,5	78,142	2	937,70	99,54	8396,992	671,759	9,184	5959,676	595,968	7,738
260	x	100	3,0	16,491	6	593,68	21,01	1771,305	136,254	9,182	402,935	80,587	4,379
260	x	100	3,5	19,150	6	689,40	24,39	2043,330	157,179	9,152	463,137	92,627	4,357
260	x	100	4,0	21,782	6	784,15	27,75	2308,869	177,605	9,122	521,434	104,287	4,335
260	x	100	4,5	24,389	6	878,00	31,07	2567,973	197,536	9,091	577,857	115,571	4,313
260	x	100	5,0	26,970	6	970,92	34,36	2820,695	216,977	9,061	632,435	126,487	4,290
260	x	100	6,0	32,054	6	1153,94	40,83	3307,199	254,400	9,000	736,178	147,236	4,246
260	x	100	6,3	33,292	6	1198,51	42,41	3390,357	260,797	8,941	757,332	151,466	4,226
260	x	100	7,0	36,705	6	1321,38	46,76	3697,258	284,404	8,892	822,300	164,460	4,194
260	x	100	8,0	41,481	6	1493,32	52,84	4112,398	316,338	8,822	909,005	181,801	4,148
260	x	100	10,0	50,685	6	1824,66	64,57	4861,979	373,998	8,678	1061,743	212,349	4,055
260	x	100	12,0	58,451	6	2104,24	74,46	5290,512	406,962	8,429	1156,094	231,219	3,940
260	x	100	12,5	60,479	6	2177,24	77,04	5417,051	416,696	8,385	1181,215	236,243	3,916
260	x	140	4,0	24,294	12	1749,17	30,95	2833,199	217,938	9,568	1095,648	156,521	5,950
260	x	140	4,5	27,215	12	1959,48	34,67	3155,556	242,735	9,540	1218,147	174,021	5,928
260	x	140	5,0	30,110	12	2167,92	38,36	3471,028	267,002	9,513	1337,559	191,080	5,905
260	x	140	6,0	35,822	12	2579,18	45,63	4081,535	313,964	9,457	1567,274	223,896	5,860
260	x	140	6,3	37,248	12	2681,86	47,45	4201,506	323,193	9,410	1617,022	231,003	5,838
260	x	140	7,0	41,101	9	2219,45	52,36	4593,613	353,355	9,367	1764,304	252,043	5,805

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
260	x	140	8,0	46,505	9	2511,27	59,24	5128,803	394,523	9,304	1964,149	280,593	5,758
260	x	140	10,0	56,965	6	2050,74	72,57	6112,646	470,204	9,178	2327,673	332,525	5,664
260	x	140	12,0	65,987	6	2375,53	84,06	6767,760	520,597	8,973	2581,433	368,776	5,542
260	x	140	12,5	68,329	6	2459,84	87,04	6949,760	534,597	8,935	2648,358	378,337	5,516
260	x	180	4,0	26,806	9	1447,52	34,15	3357,530	258,272	9,916	1917,445	213,049	7,493
260	x	180	4,5	30,041	9	1622,21	38,27	3743,139	287,934	9,890	2135,785	237,309	7,471
260	x	180	5,0	33,250	9	1795,50	42,36	4121,362	317,028	9,864	2349,533	261,059	7,448
260	x	180	6,0	39,590	9	2137,86	50,43	4855,871	373,529	9,812	2763,434	307,048	7,402
260	x	180	6,3	41,204	9	2225,02	52,49	5012,656	385,589	9,772	2856,309	317,368	7,377
260	x	180	7,0	45,497	9	2456,84	57,96	5489,967	422,305	9,733	3125,168	347,241	7,343
260	x	180	8,0	51,529	9	2782,57	65,64	6145,208	472,708	9,676	3493,232	388,137	7,295
260	x	180	10,0	63,245	6	2276,82	80,57	7363,313	566,409	9,560	4174,133	463,793	7,198
260	x	180	12,0	73,523	6	2646,83	93,66	8245,008	634,231	9,383	4679,248	519,916	7,068
260	x	180	12,5	76,179	6	2742,44	97,04	8482,468	652,498	9,349	4811,851	534,650	7,042
300	x	50	3,0	16,020	12	1153,44	20,41	1880,444	125,363	9,599	102,417	40,967	2,240
300	x	50	3,5	18,600	12	1339,20	23,69	2166,215	144,414	9,562	116,505	46,602	2,217
300	x	50	4,0	21,154	12	1523,09	26,95	2444,244	162,950	9,524	129,803	51,921	2,195
300	x	50	4,5	23,682	12	1705,10	30,17	2714,587	180,972	9,486	142,334	56,933	2,172
300	x	50	5,0	26,185	12	1885,32	33,36	2977,300	198,487	9,448	154,121	61,648	2,150
300	x	50	6,0	31,112	12	2240,06	39,63	3480,068	232,005	9,371	175,554	70,222	2,105
300	x	50	6,3	32,302	12	2325,74	41,15	3547,998	236,533	9,286	179,330	71,732	2,088
300	x	50	7,0	35,606	12	2563,63	45,36	3857,819	257,188	9,222	191,682	76,673	2,056
300	x	50	8,0	40,225	12	2896,20	51,24	4272,154	284,810	9,131	207,119	82,848	2,010
300	x	50	10,0	49,115	10	2946,90	62,57	5002,699	333,513	8,942	230,870	92,348	1,921
300	x	100	4,0	24,294	14	2040,70	30,95	3320,457	221,364	10,358	595,205	119,041	4,385
300	x	100	4,5	27,215	14	2286,06	34,67	3697,015	246,468	10,327	660,000	132,000	4,363
300	x	100	5,0	30,110	14	2529,24	38,36	4065,217	271,014	10,295	722,769	144,554	4,341
300	x	100	6,0	35,822	12	2579,18	45,63	4776,788	318,453	10,231	842,354	168,471	4,296
300	x	100	6,3	37,248	12	2681,86	47,45	4906,796	327,120	10,169	868,122	173,624	4,277
300	x	100	7,0	41,101	8	1972,85	52,36	5360,462	357,364	10,118	943,615	188,723	4,245
300	x	100	8,0	46,505	8	2232,24	59,24	5977,860	398,524	10,045	1044,771	208,954	4,199
300	x	100	10,0	56,965	8	2734,32	72,57	7106,032	473,735	9,896	1224,410	244,882	4,108
300	x	100	12,0	65,987	6	2375,53	84,06	7808,314	520,554	9,638	1343,102	268,620	3,997
300	x	100	12,5	68,329	6	2459,84	87,04	8009,593	533,973	9,593	1373,923	274,785	3,973
300	x	150	4,0	27,434	10	1646,04	34,95	4196,670	279,778	10,958	1447,457	192,994	6,436
300	x	150	4,5	30,747	10	1844,82	39,17	4679,444	311,963	10,930	1611,023	214,803	6,413
300	x	150	5,0	34,035	10	2042,10	43,36	5153,134	343,542	10,902	1770,869	236,116	6,391
300	x	150	6,0	40,532	10	2431,92	51,63	6073,508	404,901	10,846	2079,565	277,275	6,346
300	x	150	6,3	42,193	10	2531,58	53,75	6265,595	417,706	10,797	2150,035	286,671	6,325

## Rectangular tubes

EN 10219 - 3

Dimensions		Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)	
300	x	150	7,0	46,596	10	2795,76	59,36	6863,106	457,540	10,753	2350,016	313,336	6,292
300	x	150	8,0	52,785	8	2533,68	67,24	7683,567	512,238	10,690	2622,953	349,727	6,246
300	x	150	10,0	64,815	6	2333,34	82,57	9209,366	613,958	10,561	3125,029	416,671	6,152
300	x	150	12,0	75,407	6	2714,65	96,06	10298,074	686,538	10,354	3498,050	466,407	6,035
300	x	150	12,5	78,142	6	2813,11	99,54	10594,228	706,282	10,316	3594,782	479,304	6,009
300	x	200	4,0	30,574	6	1100,66	38,95	5072,884	338,192	11,413	2736,559	273,656	8,382
300	x	200	5,0	37,960	6	1366,56	48,36	6241,050	416,070	11,361	3360,921	336,092	8,337
300	x	200	6,0	45,242	6	1628,71	57,63	7370,228	491,349	11,309	3962,188	396,219	8,291
300	x	200	6,3	47,139	6	1697,00	60,05	7624,393	508,293	11,268	4103,817	410,382	8,267
300	x	200	7,0	52,091	6	1875,28	66,36	8365,749	557,717	11,228	4498,387	449,839	8,233
300	x	200	8,0	59,065	6	2126,34	75,24	9389,274	625,952	11,171	5041,667	504,167	8,186
300	x	200	10,0	72,665	6	2615,94	92,57	11312,699	754,180	11,055	6057,729	605,773	8,090
300	x	200	12,0	84,827	4	2035,85	108,06	12787,834	852,522	10,878	6853,741	685,374	7,964
300	x	200	12,5	87,954	4	2110,90	112,04	13178,864	878,591	10,845	7059,936	705,994	7,938
300	x	220	5,0	39,530	6	1423,08	50,36	6676,217	445,081	11,514	4162,689	378,426	9,092
300	x	220	6,0	47,126	6	1696,54	60,03	7888,916	525,928	11,463	4912,752	446,614	9,046
300	x	220	6,3	49,117	6	1768,21	62,57	8167,913	544,528	11,425	5091,093	462,827	9,020
300	x	220	7,0	54,289	6	1954,40	69,16	8966,806	597,787	11,387	5585,087	507,735	8,987
300	x	220	8,0	61,577	6	2216,77	78,44	10071,556	671,437	11,331	6266,901	569,718	8,938
300	x	220	10,0	75,805	6	2728,98	96,57	12154,032	810,269	11,219	7547,790	686,163	8,841
300	x	220	12,0	88,595	4	2126,28	112,86	13783,738	918,916	11,051	8565,826	778,711	8,712
300	x	220	12,5	91,879	4	2205,10	117,04	14212,718	947,515	11,020	8829,401	802,673	8,685

# STEEL GRADES

Steel grade	Chemical properties														
	% by mass														
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Cr % máx.	Mo % máx.	Ni % máx.	Al % total mín.	Cu % máx.	Nb % máx.	Ti % máx.	V % máx.	N % máx.	CEV ≤ 16mm máx.
S420NH	0,22	0,60	1,00 - 1,70	0,030	0,025	0,30	0,10	0,80	0,020	0,55	0,050	0,050	0,20	0,025	0,50
S420NLH				0,025	0,020										
S500MH	0,16	0,60	1,70	0,030	0,020	0,30	0,20	0,80	0,020	0,55	0,090	0,060	0,12	0,025	0,47
S500MLH				0,025	0,015										
S550MH	0,16	0,60	1,80	0,020	0,015	0,30	0,50	0,80	0,015	0,55	0,090	0,150	0,20	0,025	0,47
S550MLH				0,020	0,012										
S600MH	0,16	0,60	1,90	0,020	0,015	0,30	0,50	0,80	0,015	0,55	0,090	0,220	0,20	0,025	0,47
S600MLH				0,020	0,012										
S650MH	0,16	0,60	2,00	0,020	0,015	0,30	0,50	0,80	0,015	0,55	0,090	0,220	0,20	0,025	0,47
S650MLH				0,020	0,012										
S700 MH	0,16	0,60	2,10	0,020	0,015	0,30	0,50	0,80	0,015	0,55	0,090	0,220	0,20	0,025	0,47
S700MLH				0,020	0,012										
S900MH	0,20	0,60	2,20	0,020	0,012	1,60	1,00	0,80	0,015	0,55	0,090	0,250	0,20	0,025	0,60
S960MH	0,20	0,60	2,20	0,020	0,012	1,60	1,00	0,80	0,015	0,55	0,090	0,250	0,20	0,025	0,62

Steel grade	Mechanical properties			Minimum shock resistance energy KV2	
	R <sub>gH</sub> (MPa) mín. (mm)	R <sub>m</sub> (MPa) (mm)	A (%) (mm)	- 50 °C	- 20 °C
S420NH	420	520-680	19		
S420NLH					
S500MH	500	580-760	11	27	27
S500MLH					
S550MH	550	600-760	10	27	27
S550MLH					
S600MH	600	650-820	9	27	27
S600MLH					
S650MH	650	700-880	8	27	27
S650MLH					
S700 MH	700	750-950	7	27	27
S700MLH					
S900MH	900	930-1200	5		
S960MH	960	980-1250	4		

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## CORNER WELDABILITY

It is possible to supply tubes that meet the requirements compatible with weldability at the corners according to EC3.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE



# WEATHER RESISTANT STEELS

## EN 10219-3

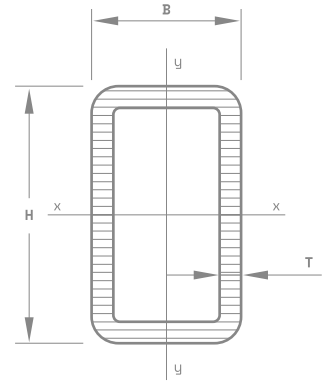
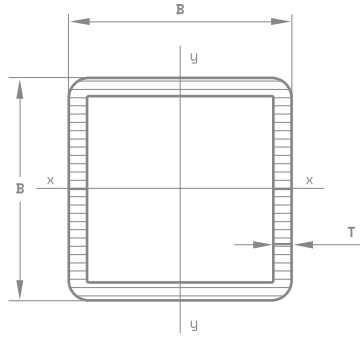
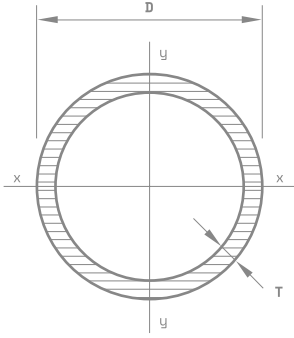
Steel with superior resistance to atmospheric corrosion, commercially known as Corten, is a type of steel to which small amounts of phosphorus, copper, chromium and nickel, among others, have been added to make it more resistant to atmospheric corrosion. Atmospheric exposure tends to form an oxidation patina on the surface of metallic materials, but in this case, due to the presence of phosphorus, the protective layer of the material continuously regenerates, forming a barrier against moisture, oxygen, and pollution and giving it a unique and uniform appearance.

This product stands out for its versatility and multiplicity of applications, namely of an aesthetic nature, with emphasis on the restoration of old buildings and structural parts/construction.

## DIMENSIONAL RANGE



# DIMENSIONAL PROPERTIES



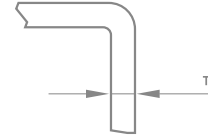
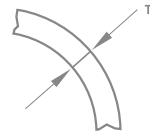
## Outside dimensions

(D/B/H)

		Sides	
$D \leq 50\text{mm}$	$\pm 0,5\text{mm}$	$H, B < 100\text{mm}$	$\pm 1\% \text{ c/ min. } \pm 0,5\text{mm}$
$D > 50\text{mm}$	$\pm 1\% \text{ de } D$	$100\text{mm} \leq H, B < 200\text{mm}$	$\pm 0,8\%$
		$H, B \geq 200\text{mm}$	$\pm 0,6\%$

## Wall thickness

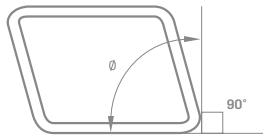
(T)



<input type="radio"/>	$D \leq 406,4\text{mm}$
	$T \leq 5,0\text{mm}: \pm 10\%$
	$T > 5,0\text{mm}: \pm 0,5\text{mm}$
	$D > 10\%$ and a maximum of $\pm 2\text{mm}$

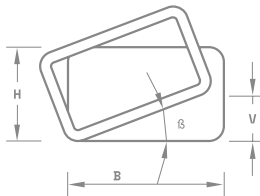
<input type="checkbox"/>	$T \leq 5,0\text{mm}: \pm 10\%$
	$T > 5,0\text{mm}: \pm 0,5\text{mm}$

## Squareness of the sides



$90^\circ \pm 1^\circ$

## Torsion

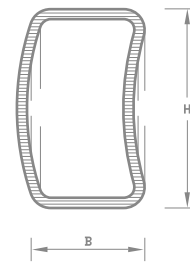


$2\text{mm} + 0,5\text{mm/m}$

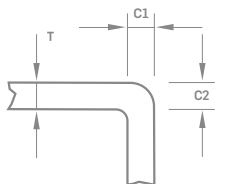
## Ovalization

2% for profiles with a diameter/thickness ratio not exceeding 100.

## Concavity/convexity



## Corner shape



Thickness	C1, C2 and R
$T \leq 6\text{mm}$	$1,6 T - 2,4 T$
$6 < T \leq 10\text{mm}$	$2,0 T - 3,0 T$
$T > 10\text{mm}$	$2,4 T - 3,6 T$

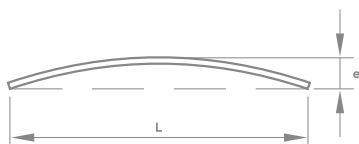
## Linear mass

(M)

$\pm 6\%$  on individual purchases

0,8% maximum with a minimum 0,5mm.

## Straightness



<input type="radio"/>	$0,20\%$ of total length + $3\text{mm/m}$
<input type="checkbox"/>	$0,15\%$ of total length + $3\text{mm/m}$

## Exact length

(L)

Length L (mm)	Tolerance (mm)
$< 6000$	+ 10mm
$> 6000 < 10000$	+ 15mm
$> 10000$	+ 5mm + 1mm/m



# TABLE OF DIMENSIONS

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
16	1,50	0,536	469	1508	0,683	0,182	0,227	0,515
16	2,00	0,691	469	1944	0,880	0,220	0,275	0,500
17,2	1,50	0,581	397	1384	0,740	0,230	0,267	0,558
17,2	1,80	0,684	100	410	0,871	0,262	0,304	0,548
17,2	2,00	0,750	397	1787	0,955	0,281	0,326	0,542
19	1,50	0,647	331	1285	0,825	0,318	0,335	0,621
19	2,00	0,838	331	1664	1,068	0,391	0,412	0,605
20	1,50	0,684	331	1358	0,872	0,375	0,375	0,656
20	2,00	0,888	331	1764	1,131	0,464	0,464	0,640
21,3	1,50	0,732	331	1454	0,933	0,460	0,432	0,702
21,3	2,0	0,952	331	1891	1,213	0,571	0,536	0,686
21,3	2,5	1,159	331	2302	1,477	0,664	0,623	0,671
22	1,5	0,758	331	1505	0,966	0,510	0,464	0,727
22	2,0	0,986	331	1958	1,257	0,635	0,577	0,711
23,5	1,5	0,814	271	1324	1,037	0,630	0,536	0,780
23,5	2,0	1,060	271	1724	1,351	0,787	0,670	0,763
25	1,5	0,869	271	1413	1,107	0,768	0,614	0,833
25	2,0	1,134	271	1844	1,445	0,963	0,770	0,816
25	2,3	1,288	271	2094	1,640	1,067	0,854	0,807
25	2,6	1,436	271	2335	1,830	1,163	0,930	0,797
25	2,9	1,581	271	2571	2,013	1,250	1,000	0,788
26,9	1,5	0,940	271	1528	1,197	0,969	0,720	0,900
26,9	2,0	1,228	271	1997	1,565	1,220	0,907	0,883
26,9	2,3	1,395	271	2268	1,778	1,356	1,008	0,874
26,9	2,5	1,504	271	2446	1,916	1,441	1,071	0,867
26,9	2,6	1,558	271	2533	1,985	1,482	1,102	0,864
26,9	2,9	1,716	271	2790	2,187	1,597	1,188	0,855
26,9	3,0	1,768	271	2875	2,253	1,634	1,215	0,852
30	1,5	1,054	217	1372	1,343	1,367	0,912	1,009
30	2,0	1,381	217	1798	1,759	1,733	1,155	0,992
30	2,3	1,571	217	2045	2,002	1,933	1,289	0,983
30	2,6	1,757	217	2288	2,238	2,119	1,413	0,973
30	2,9	1,938	217	2523	2,469	2,293	1,528	0,964
30,0	3,0	1,998	217	2601	2,545	2,347	1,565	0,960
31,8	1,5	1,121	217	1460	1,428	1,643	1,033	1,073
31,8	2,0	1,470	217	1914	1,872	2,088	1,313	1,056

## Round tubes

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
31,8	2,3	1,673	217	2178	2,132	2,333	1,467	1,046
31,8	2,6	1,872	217	2437	2,385	2,562	1,611	1,036
31,8	2,9	2,067	217	2691	2,633	2,777	1,746	1,027
32	1,5	1,128	217	1469	1,437	1,675	1,047	1,080
32	2,0	1,480	217	1927	1,885	2,130	1,331	1,063
32	2,3	1,685	217	2194	2,146	2,380	1,488	1,053
32	2,6	1,885	217	2454	2,401	2,615	1,634	1,044
32	2,9	2,081	217	2709	2,651	2,834	1,771	1,034
33,7	1,5	1,191	127	908	1,517	1,971	1,170	1,140
33,7	2,0	1,564	127	1192	1,992	2,512	1,491	1,123
33,7	2,3	1,781	127	1357	2,269	2,811	1,668	1,113
33,7	2,5	1,924	127	1466	2,450	3,001	1,781	1,107
33,7	2,6	1,994	127	1519	2,540	3,093	1,835	1,103
33,7	3,0	2,271	127	1731	2,893	3,441	2,042	1,091
33,7	3,2	2,407	127	1834	3,066	3,605	2,139	1,084
33,7	3,6	2,672	127	2036	3,404	3,910	2,321	1,072
33,7	4	2,930	127	2233	3,732	4,190	2,487	1,060
35	1,5	1,239	169	1256	1,579	2,219	1,268	1,186
35	2,0	1,628	169	1651	2,073	2,833	1,619	1,169
35	2,3	1,855	169	1881	2,363	3,174	1,814	1,159
35	2,6	2,077	169	2106	2,646	3,495	1,997	1,149
35	2,9	2,296	169	2328	2,925	3,798	2,170	1,140
35	3,2	2,510	169	2545	3,197	4,082	2,333	1,130
35	3,6	2,788	169	2827	3,551	4,434	2,534	1,117
35	4	3,058	169	3101	3,896	4,757	2,719	1,105
38	1,5	1,350	127	1029	1,720	2,869	1,510	1,292
38	2,0	1,776	127	1353	2,262	3,676	1,935	1,275
38	2,3	2,025	127	1543	2,580	4,127	2,172	1,265
38	2,6	2,270	127	1730	2,892	4,554	2,397	1,255
38	2,9	2,510	127	1913	3,198	4,958	2,610	1,245
38	3,2	2,746	127	2092	3,498	5,341	2,811	1,236
38	3,6	3,054	127	2327	3,891	5,818	3,062	1,223
38	4	3,354	127	2556	4,273	6,259	3,294	1,210
40	1,5	1,424	127	1085	1,814	3,367	1,683	1,362
40	2,0	1,874	127	1428	2,388	4,322	2,161	1,345
40	2,3	2,138	127	1629	2,724	4,858	2,429	1,335
40	2,6	2,398	127	1827	3,055	5,367	2,684	1,325
40	2,9	2,653	127	2022	3,380	5,851	2,925	1,316
40,0	3,0	2,737	127	2086	3,487	6,007	3,003	1,312

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
40	3,2	2,904	127	2213	3,700	6,310	3,155	1,306
40	3,6	3,232	127	2463	4,117	6,885	3,442	1,293
40	4,0	3,551	127	2706	4,524	7,419	3,710	1,281
42	1,5	1,498	91	818	1,909	3,918	1,866	1,433
42	2,0	1,973	91	1077	2,513	5,039	2,400	1,416
42	2,3	2,252	91	1230	2,869	5,670	2,700	1,406
42	2,5	2,435	91	1330	3,102	6,075	2,893	1,399
42	2,6	2,526	91	1379	3,218	6,272	2,987	1,396
42	3,0	2,885	91	1575	3,676	7,030	3,347	1,383
42	3,2	3,062	91	1672	3,901	7,390	3,519	1,376
42	3,6	3,409	91	1861	4,343	8,075	3,845	1,364
42	4,0	3,749	91	2047	4,775	8,715	4,150	1,351
42,4	1,5	1,513	91	826	1,927	4,036	1,904	1,447
42,4	2,0	1,993	91	1088	2,538	5,192	2,449	1,430
42,4	2,3	2,275	91	1242	2,897	5,843	2,756	1,420
42,4	2,5	2,460	91	1343	3,134	6,261	2,953	1,413
42,4	2,6	2,552	91	1393	3,251	6,464	3,049	1,410
42,4	3,0	2,915	91	1592	3,713	7,247	3,419	1,397
42,4	3,2	3,094	91	1689	3,941	7,620	3,594	1,391
42,4	3,6	3,445	91	1881	4,388	8,329	3,929	1,378
42,4	4,0	3,788	91	2068	4,825	8,991	4,241	1,365
44,5	1,5	1,591	91	869	2,026	4,689	2,107	1,521
44,5	2,0	2,096	91	1144	2,670	6,043	2,716	1,504
44,5	2,3	2,394	91	1307	3,049	6,808	3,060	1,494
44,5	2,6	2,687	91	1467	3,422	7,540	3,389	1,484
44,5	2,9	2,975	91	1624	3,790	8,238	3,703	1,474
44,5	3,2	3,259	91	1779	4,152	8,906	4,002	1,465
44,5	3,6	3,631	91	1983	4,626	9,747	4,381	1,452
44,5	4,0	3,995	91	2181	5,089	10,537	4,736	1,439
45	1,5	1,609	91	879	2,050	4,854	2,158	1,539
45	2,0	2,121	91	1158	2,702	6,258	2,781	1,522
45	2,3	2,422	91	1322	3,085	7,052	3,134	1,512
45	2,6	2,719	91	1485	3,463	7,812	3,472	1,502
45	2,9	3,011	91	1644	3,836	8,538	3,795	1,492
45,0	3,0	3,107	91	1696	3,958	8,773	3,899	1,489
45,0	3,2	3,299	91	1801	4,202	9,232	4,103	1,482
45,0	3,6	3,676	91	2007	4,682	10,107	4,492	1,469
45,0	4,0	4,044	91	2208	5,152	10,929	4,857	1,456
48,3	1,5	1,731	91	945	2,205	6,044	2,503	1,655

## Round tubes

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
48,3	2,0	2,284	91	1247	2,909	7,810	3,234	1,638
48,3	2,3	2,609	91	1425	3,324	8,813	3,649	1,628
48,3	2,5	2,824	91	1542	3,597	9,460	3,917	1,622
48,3	2,6	2,930	91	1600	3,733	9,777	4,048	1,618
48,3	2,9	3,247	91	1773	4,136	10,700	4,431	1,608
48,3	3,0	3,351	91	1830	4,269	11,000	4,555	1,605
48,3	3,2	3,559	91	1943	4,534	11,586	4,797	1,599
48,3	3,6	3,969	91	2167	5,055	12,708	5,262	1,586
48,3	4,0	4,370	91	2386	5,567	13,768	5,701	1,573
48,3	4,5	4,861	91	2654	6,192	15,006	6,214	1,557
48,3	5,0	5,339	91	2915	6,802	16,153	6,689	1,541
50,0	1,5	1,794	91	980	2,286	6,727	2,691	1,716
50,0	2,0	2,368	91	1293	3,016	8,701	3,480	1,699
50,0	2,3	2,706	91	1477	3,447	9,825	3,930	1,688
50,0	2,6	3,039	91	1659	3,872	10,906	4,362	1,678
50,0	2,9	3,369	91	1839	4,291	11,944	4,778	1,668
50,0	3,0	3,477	91	1898	4,430	12,281	4,912	1,665
50,0	3,2	3,693	91	2016	4,705	12,941	5,176	1,658
50,0	3,6	4,119	91	2249	5,248	14,208	5,683	1,645
50,0	4,0	4,538	91	2478	5,781	15,405	6,162	1,632
50,8	1,5	1,824	91	996	2,323	7,065	2,781	1,744
50,8	2,0	2,407	91	1314	3,066	9,143	3,600	1,727
50,8	2,3	2,751	91	1502	3,504	10,327	4,066	1,717
50,8	2,6	3,091	91	1688	3,937	11,467	4,514	1,707
50,8	2,9	3,426	91	1871	4,364	12,562	4,946	1,697
50,8	3,2	3,756	91	2051	4,785	13,614	5,360	1,687
50,8	3,6	4,190	91	2288	5,338	14,952	5,887	1,674
50,8	4,0	4,617	91	2521	5,881	16,219	6,385	1,661
50,8	4,5	5,138	91	2805	6,546	17,705	6,971	1,645
50,8	5,0	5,647	91	3083	7,194	19,088	7,515	1,629
50,8	6,0	6,629	91	3619	8,445	21,566	8,490	1,598
55,0	1,5	1,979	61	724	2,521	9,027	3,283	1,892
55,0	2,0	2,614	61	957	3,330	11,709	4,258	1,875
55,0	2,3	2,989	61	1094	3,808	13,245	4,816	1,865
55,0	2,6	3,360	61	1230	4,280	14,726	5,355	1,855
55,0	2,9	3,726	61	1364	4,747	16,155	5,875	1,845
55,0	3,0	3,847	61	1408	4,901	16,620	6,044	1,842
55,0	3,2	4,088	61	1496	5,208	17,533	6,376	1,835
55,0	3,6	4,563	61	1670	5,813	19,292	7,015	1,822

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
55,0	4,0	5,031	61	1841	6,409	20,965	7,624	1,809
57,0	1,5	2,053	61	751	2,615	10,077	3,536	1,963
57,0	2,0	2,713	61	993	3,456	13,084	4,591	1,946
57,0	2,3	3,103	61	1136	3,952	14,809	5,196	1,936
57,0	2,6	3,488	61	1277	4,443	16,475	5,781	1,926
57,0	2,9	3,869	61	1416	4,929	18,084	6,345	1,915
57,0	3,0	3,995	61	1462	5,089	18,608	6,529	1,912
57,0	3,2	4,246	61	1554	5,409	19,638	6,890	1,905
57,0	3,6	4,741	61	1735	6,039	21,625	7,588	1,892
57,0	4,0	5,228	61	1913	6,660	23,519	8,252	1,879
60,3	1,5	2,175	61	796	2,771	11,983	3,974	2,080
60,3	2,0	2,876	61	1053	3,663	15,581	5,168	2,062
60,3	2,3	3,290	61	1204	4,191	17,650	5,854	2,052
60,3	2,5	3,564	61	1304	4,540	18,993	6,300	2,045
60,3	2,6	3,700	61	1354	4,713	19,654	6,519	2,042
60,3	2,9	4,105	61	1502	5,229	21,592	7,162	2,032
60,3	3,0	4,239	61	1551	5,400	22,225	7,371	2,029
60,3	3,2	4,506	61	1649	5,740	23,468	7,784	2,022
60,3	3,6	5,034	61	1842	6,413	25,874	8,582	2,009
60,3	4,0	5,554	61	2033	7,075	28,173	9,344	1,996
60,3	4,5	6,193	61	2267	7,889	30,902	10,250	1,979
60,3	5,0	6,819	61	2496	8,687	33,477	11,103	1,963
60,3	6,0	8,035	61	2941	10,235	38,184	12,665	1,931
60,3	6,3	8,390	61	3071	10,688	39,487	13,097	1,922
60,3	8,0	10,318	61	3776	13,144	45,994	15,255	1,871
63,5	1,5	2,294	37	509	2,922	14,047	4,424	2,193
63,5	2,0	3,033	37	673	3,864	18,288	5,760	2,176
63,5	2,3	3,471	37	771	4,422	20,733	6,530	2,165
63,5	2,6	3,905	37	867	4,974	23,103	7,277	2,155
63,5	2,9	4,334	37	962	5,521	25,402	8,001	2,145
63,5	3,2	4,759	37	1056	6,062	27,630	8,702	2,135
63,5	3,6	5,318	37	1181	6,775	30,494	9,604	2,122
63,5	4,0	5,869	37	1303	7,477	33,238	10,469	2,108
63,5	4,5	6,548	37	1454	8,341	36,505	11,498	2,092
63,5	5,0	7,213	37	1601	9,189	39,597	12,471	2,076
63,5	6,0	8,508	37	1889	10,838	45,281	14,262	2,044
63,5	6,3	8,887	37	1973	11,321	46,862	14,760	2,035
63,5	8,0	10,950	37	2431	13,949	54,823	17,267	1,983
65,0	1,5	2,349	37	521	2,992	15,091	4,643	2,246

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
65,0	2,0	3,107	37	690	3,958	19,658	6,049	2,229
65,0	2,3	3,556	37	789	4,530	22,293	6,859	2,218
65,0	2,6	4,001	37	888	5,097	24,851	7,646	2,208
65,0	2,9	4,441	37	986	5,658	27,332	8,410	2,198
65,0	3,2	4,877	37	1083	6,213	29,740	9,151	2,188
65,0	3,6	5,451	37	1210	6,944	32,837	10,104	2,175
65,0	4,0	6,017	37	1336	7,665	35,807	11,018	2,161
65,0	4,5	6,714	37	1491	8,553	39,349	12,107	2,145
65,0	5,0	7,398	37	1642	9,425	42,706	13,140	2,129
65,0	6,0	8,730	37	1938	11,121	48,892	15,044	2,097
65,0	6,3	9,120	37	2025	11,618	50,616	15,574	2,087
65,0	8,0	11,246	37	2497	14,326	59,326	18,254	2,035
70,0	1,5	2,534	37	563	3,228	18,942	5,412	2,422
70,0	2,0	3,354	37	745	4,273	24,717	7,062	2,405
70,0	2,3	3,840	37	852	4,892	28,058	8,017	2,395
70,0	2,6	4,322	37	959	5,505	31,308	8,945	2,385
70,0	2,9	4,799	37	1065	6,113	34,470	9,848	2,375
70,0	3,0	4,957	37	1100	6,315	35,504	10,144	2,371
70,0	3,2	5,272	37	1170	6,715	37,543	10,727	2,364
70,0	3,6	5,895	37	1309	7,510	41,509	11,860	2,351
70,0	4,0	6,511	37	1445	8,294	45,326	12,950	2,338
70,0	4,5	7,269	37	1614	9,260	49,893	14,255	2,321
70,0	5,0	8,015	37	1779	10,210	54,242	15,498	2,305
70,0	6,0	9,470	37	2102	12,064	62,309	17,803	2,273
70,0	6,3	9,897	37	2197	12,608	64,572	18,449	2,263
70,0	8,0	12,232	37	2716	15,582	76,120	21,748	2,210
76,1	1,5	2,760	37	613	3,515	24,465	6,430	2,638
76,1	2,0	3,655	37	811	4,656	31,979	8,404	2,621
76,1	2,3	4,186	37	929	5,333	36,339	9,550	2,610
76,1	2,5	4,538	37	1007	5,781	39,186	10,299	2,604
76,1	2,6	4,713	37	1046	6,004	40,592	10,668	2,600
76,1	2,9	5,235	37	1162	6,669	44,738	11,758	2,590
76,1	3,0	5,408	37	1201	6,890	46,096	12,115	2,587
76,1	3,2	5,753	37	1277	7,329	48,779	12,820	2,580
76,1	3,6	6,437	37	1429	8,200	54,006	14,194	2,566
76,1	4,0	7,112	37	1579	9,060	59,055	15,520	2,553
76,1	4,5	7,946	37	1764	10,122	65,121	17,115	2,536
76,1	5,0	8,767	37	1946	11,168	70,922	18,639	2,520
76,1	6,0	10,373	37	2303	13,214	81,759	21,487	2,487

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
76,1	6,3	10,845	37	2408	13,815	84,818	22,291	2,478
76,1	8	13,436	37	2983	17,115	100,587	26,436	2,424
80	1,5	2,904	37	645	3,699	28,505	7,126	2,776
80	2	3,847	37	854	4,901	37,296	9,324	2,759
80	2,3	4,407	37	978	5,614	42,406	10,602	2,748
80	2,6	4,963	37	1102	6,322	47,396	11,849	2,738
80	2,9	5,514	37	1224	7,024	52,268	13,067	2,728
80,0	3,0	5,697	37	1265	7,257	53,866	13,466	2,724
80,0	3,2	6,061	37	1346	7,721	57,023	14,256	2,718
80,0	3,6	6,783	37	1506	8,641	63,184	15,796	2,704
80,0	4,0	7,497	37	1664	9,550	69,145	17,286	2,691
82,5	1,5	2,996	37	665	3,817	31,315	7,592	2,864
82,5	2,0	3,971	37	882	5,058	40,996	9,939	2,847
82,5	2,3	4,549	37	1010	5,795	46,630	11,304	2,837
82,5	2,6	5,123	37	1137	6,526	52,135	12,639	2,826
82,5	2,9	5,693	37	1264	7,252	57,514	13,943	2,816
82,5	3,2	6,258	37	1389	7,972	62,768	15,216	2,806
82,5	3,6	7,005	37	1555	8,923	69,582	16,868	2,792
82,5	4,0	7,744	37	1719	9,865	76,182	18,468	2,779
83,0	1,5	3,015	37	669	3,841	31,899	7,686	2,882
83,0	2,0	3,995	37	887	5,089	41,765	10,064	2,865
83,0	2,3	4,577	37	1016	5,831	47,507	11,448	2,854
83,0	2,6	5,155	37	1144	6,567	53,120	12,800	2,844
83,0	2,9	5,729	37	1272	7,298	58,604	14,121	2,834
83,0	3,0	5,919	37	1314	7,540	60,403	14,555	2,830
83,0	3,2	6,298	37	1398	8,022	63,961	15,412	2,824
83,0	3,6	7,049	37	1565	8,980	70,911	17,087	2,810
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
83,0	4,0	7,793	37	1730	9,927	77,645	18,710	2,797
88,9	1,5	3,233	37	718	4,119	39,338	8,850	3,091
88,9	2,0	4,286	37	951	5,460	51,568	11,601	3,073
88,9	2,3	4,912	37	1090	6,257	58,701	13,206	3,063
88,9	2,5	5,327	37	1183	6,786	63,373	14,257	3,056
88,9	2,6	5,534	37	1229	7,049	65,684	14,777	3,053
88,9	2,9	6,151	37	1366	7,835	72,518	16,315	3,042
88,9	3,0	6,355	37	1411	8,096	74,764	16,820	3,039
88,9	3,2	6,763	37	1501	8,616	79,206	17,819	3,032
88,9	3,6	7,573	37	1681	9,647	87,899	19,775	3,018
88,9	4,0	8,375	37	1859	10,669	96,340	21,674	3,005

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
88,9	4,5	9,366	37	2079	11,932	106,545	23,970	2,988
88,9	5,0	10,346	37	2297	13,179	116,374	26,181	2,972
88,9	6,0	12,267	37	2723	15,626	134,941	30,358	2,939
88,9	6,3	12,833	37	2849	16,348	140,236	31,549	2,929
88,9	8	15,961	37	3543	20,332	167,966	37,788	2,874
90,0	3,0	6,437	37	1429	8,200	77,670	17,260	3,078
90,0	4,0	8,484	37	1883	10,807	100,128	22,251	3,044
95,0	1,5	3,459	37	768	4,406	48,161	10,139	3,306
95,0	2,0	4,587	37	1018	5,843	63,203	13,306	3,289
95,0	2,3	5,258	37	1167	6,698	71,994	15,157	3,278
95,0	2,6	5,925	37	1315	7,547	80,611	16,971	3,268
95,0	2,9	6,587	37	1462	8,391	89,057	18,749	3,258
95,0	3,0	6,807	37	1511	8,671	91,835	19,334	3,254
95,0	3,2	7,245	37	1608	9,229	97,334	20,491	3,248
95,0	3,6	8,115	37	1802	10,337	108,112	22,760	3,234
95,0	4,0	8,977	37	1993	11,435	118,599	24,968	3,220
100,0	1,5	3,644	19	415	4,642	56,307	11,261	3,483
100,0	2,0	4,834	19	551	6,158	73,952	14,790	3,466
100,0	2,3	5,542	19	632	7,059	84,278	16,856	3,455
100,0	2,6	6,245	19	712	7,956	94,410	18,882	3,445
100,0	2,9	6,944	19	792	8,846	104,352	20,870	3,435
100,0	3,0	7,176	19	818	9,142	107,625	21,525	3,431
100,0	3,2	7,639	19	871	9,731	114,106	22,821	3,424
100,0	3,6	8,559	19	976	10,903	126,823	25,365	3,411
100,0	4,0	9,470	19	1080	12,064	139,215	27,843	3,397
100,0	4,5	10,598	19	1208	13,501	154,257	30,851	3,380
100,0	5,0	11,714	19	1335	14,923	168,812	33,762	3,363
100,0	6,0	13,909	19	1586	17,719	196,499	39,300	3,330
100,0	6,3	14,558	19	1660	18,545	204,446	40,889	3,320
100,0	7,0	16,055	19	1830	20,452	222,362	44,472	3,297
100,0	8,0	18,151	19	2069	23,122	246,482	49,296	3,265
101,6	1,5	3,703	19	422	4,717	59,095	11,633	3,539
101,6	2,0	4,913	19	560	6,258	77,632	15,282	3,522
101,6	2,3	5,632	19	642	7,175	88,485	17,418	3,512
101,6	2,5	6,110	19	697	7,783	95,609	18,821	3,505
101,6	2,6	6,348	19	724	8,086	99,138	19,515	3,501
101,6	2,9	7,059	19	805	8,992	109,593	21,573	3,491
101,6	3,0	7,295	19	832	9,293	113,035	22,251	3,488
101,6	3,2	7,765	19	885	9,892	119,854	23,593	3,481



## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
101,6	3,6	8,701	19	992	11,084	133,237	26,228	3,467
101,6	4,0	9,628	19	1098	12,265	146,284	28,796	3,454
101,6	4,5	10,776	19	1228	13,727	162,129	31,915	3,437
101,6	5,0	11,912	19	1358	15,174	177,469	34,935	3,420
101,6	6,0	14,146	19	1613	18,020	206,677	40,684	3,387
101,6	6,3	14,807	19	1688	18,862	215,067	42,336	3,377
101,6	8,0	18,467	19	2105	23,524	259,501	51,083	3,321
108,0	2,0	5,228	19	596	6,660	93,575	17,329	3,748
108,0	2,3	5,995	19	683	7,638	106,713	19,762	3,738
108,0	2,6	6,758	19	770	8,609	119,624	22,153	3,728
108,0	2,9	7,517	19	857	9,575	132,311	24,502	3,717
108,0	3,0	7,768	19	886	9,896	136,491	25,276	3,714
108,0	3,2	8,270	19	943	10,536	144,777	26,810	3,707
108,0	3,6	9,269	19	1057	11,807	161,057	29,825	3,693
108,0	4,0	10,259	19	1170	13,069	176,955	32,769	3,680
108,0	4,5	11,486	19	1309	14,632	196,297	36,351	3,663
108,0	5,0	12,701	19	1448	16,179	215,062	39,826	3,646
108,0	6,0	15,093	19	1721	19,227	250,906	46,464	3,612
108,0	6,3	15,801	19	1801	20,128	261,232	48,376	3,603
108,0	8,0	19,729	19	2249	25,133	316,170	58,550	3,547
114,3	2,0	5,539	19	631	7,056	111,267	19,469	3,971
114,3	2,3	6,353	19	724	8,093	126,948	22,213	3,961
114,3	2,5	6,893	19	786	8,781	137,259	24,017	3,954
114,3	2,6	7,162	19	816	9,124	142,373	24,912	3,950
114,3	2,9	7,967	19	908	10,149	157,546	27,567	3,940
114,3	3,0	8,234	19	939	10,490	162,548	28,442	3,936
114,3	3,2	8,768	19	1000	11,169	172,469	30,178	3,930
114,3	3,6	9,828	19	1120	12,520	191,984	33,593	3,916
114,3	4,0	10,881	19	1240	13,861	211,065	36,932	3,902
114,3	4,5	12,185	19	1389	15,523	234,319	41,001	3,885
114,3	5,0	13,478	19	1536	17,169	256,920	44,955	3,868
114,3	6,0	16,025	19	1827	20,414	300,212	52,530	3,835
114,3	6,3	16,780	19	1913	21,375	312,714	54,718	3,825
114,3	7,0	18,523	19	2112	23,597	341,037	59,674	3,802
114,3	8,0	20,972	19	2391	26,716	379,492	66,403	3,769
114,3	10,0	25,722	19	2932	32,767	449,663	78,681	3,704
120,0	2,0	5,820	19	663	7,414	129,081	21,513	4,173
120,0	2,3	6,676	19	761	8,505	147,327	24,555	4,162
120,0	2,6	7,528	19	858	9,589	165,291	27,549	4,152

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
120,0	2,9	8,375	19	955	10,669	182,976	30,496	4,141
120,0	3,0	8,656	19	987	11,027	188,810	31,468	4,138
120,0	3,2	9,217	19	1051	11,742	200,385	33,397	4,131
120,0	3,6	10,334	19	1178	13,165	223,170	37,195	4,117
120,0	4,0	11,443	19	1305	14,577	245,477	40,913	4,104
120,0	4,5	12,818	19	1461	16,328	272,695	45,449	4,087
120,0	5,0	14,180	19	1617	18,064	299,188	49,865	4,070
120,0	6,0	16,868	19	1923	21,488	350,048	58,341	4,036
120,0	6,3	17,665	19	2014	22,504	364,765	60,794	4,026
120,0	8,0	22,097	19	2519	28,149	443,623	73,937	3,970
120,0	10,0	27,128	19	3093	34,558	527,002	87,834	3,905
125,0	2,9	8,732	23	1205	11,124	207,420	33,187	4,318
125,0	3,0	9,026	23	1246	11,498	214,054	34,249	4,315
125,0	3,2	9,612	23	1326	12,245	227,223	36,356	4,308
125,0	3,6	10,778	23	1487	13,730	253,163	40,506	4,294
125,0	4,0	11,936	23	1647	15,205	278,580	44,573	4,280
125,0	4,5	13,373	23	1845	17,035	309,627	49,540	4,263
125,0	5,0	14,797	23	2042	18,850	339,881	54,381	4,246
125,0	6,0	17,608	19	2007	22,431	398,066	63,691	4,213
125,0	6,3	18,442	19	2102	23,493	414,929	66,389	4,203
125,0	7,0	20,370	19	2322	25,950	453,241	72,519	4,179
125,0	8,0	23,083	19	2631	29,405	505,514	80,882	4,146
125,0	10,0	28,361	10	1702	36,128	601,762	96,282	4,081
127,0	2,0	6,165	14	518	7,854	153,437	24,163	4,420
127,0	2,3	7,073	14	594	9,010	175,200	27,591	4,410
127,0	2,6	7,977	14	670	10,161	196,646	30,968	4,399
127,0	2,9	8,875	14	746	11,306	217,776	34,295	4,389
127,0	3,0	9,174	14	771	11,687	224,750	35,394	4,385
127,0	3,2	9,770	14	821	12,446	238,595	37,574	4,378
127,0	3,6	10,956	14	920	13,956	265,875	41,870	4,365
127,0	4,0	12,133	14	1019	15,457	292,613	46,081	4,351
127,0	4,5	13,595	14	1142	17,318	325,287	51,226	4,334
127,0	5,0	15,044	14	1264	19,164	357,140	56,242	4,317
127,0	6,0	17,904	14	1504	22,808	418,441	65,896	4,283
127,0	6,3	18,753	14	1575	23,889	436,218	68,696	4,273
127,0	8,0	23,478	14	1972	29,908	531,801	83,748	4,217
127,0	10,0	28,854	14	2424	36,757	633,547	99,771	4,152
133,0	2,9	9,305	19	1061	11,853	250,903	37,730	4,601
133,0	3,0	9,618	19	1096	12,252	258,966	38,942	4,597

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
133,0	3,2	10,243	19	1168	13,049	274,978	41,350	4,591
133,0	3,6	11,488	19	1310	14,635	306,550	46,098	4,577
133,0	4,0	12,725	19	1451	16,211	337,525	50,756	4,563
133,0	4,5	14,261	19	1626	18,166	375,417	56,454	4,546
133,0	5,0	15,783	19	1799	20,106	412,403	62,016	4,529
133,0	6,0	18,792	19	2142	23,939	483,716	72,739	4,495
133,0	6,3	19,685	19	2244	25,077	504,432	75,854	4,485
133,0	8,0	24,662	19	2811	31,416	616,106	92,647	4,428
133,0	10,0	30,334	19	3458	38,642	735,591	110,615	4,363
139,7	2,9	9,784	19	1115	12,463	291,683	41,758	4,838
139,7	3,0	10,114	19	1153	12,884	301,090	43,105	4,834
139,7	4,0	13,386	19	1526	17,053	392,859	56,243	4,800
139,7	4,5	15,004	19	1710	19,113	437,203	62,592	4,783
139,7	5,0	16,610	19	1894	21,159	480,541	68,796	4,766
139,7	6,0	19,783	19	2255	25,202	564,260	80,782	4,732
139,7	6,3	20,726	19	2363	26,403	588,621	84,269	4,722
139,7	7,0	22,908	19	2612	29,182	644,136	92,217	4,698
139,7	8,0	25,983	19	2962	33,100	720,289	103,119	4,665
139,7	10,0	31,986	19	3646	40,746	861,894	123,392	4,599
139,7	12,0	37,791	19	4308	48,142	989,993	141,731	4,535
139,7	12,5	39,212	19	4470	49,951	1 020,012	146,029	4,519
141,3	2,9	9,898	13	772	12,609	302,035	42,751	4,894
141,3	3,2	10,898	13	850	13,883	331,149	46,872	4,884
141,3	3,6	12,225	13	954	15,574	369,369	52,282	4,870
141,3	4,0	13,544	13	1056	17,254	406,911	57,595	4,856
141,3	4,5	15,182	13	1184	19,340	452,898	64,104	4,839
141,3	5,0	16,807	13	1311	21,410	497,853	70,468	4,822
141,3	6,0	20,020	13	1562	25,503	584,733	82,765	4,788
141,3	6,3	20,975	13	1636	26,719	610,023	86,344	4,778
141,3	8,0	26,299	13	2051	33,502	746,796	105,704	4,721
141,3	10,0	32,381	13	2526	41,249	894,059	126,548	4,656
141,3	12,0	38,265	13	2985	48,745	1 027,452	145,428	4,591
141,3	12,5	39,705	13	3097	50,580	1 058,739	149,857	4,575
152,0	2,9	10,663	13	832	13,584	377,620	49,687	5,272
152,0	3,0	11,024	13	860	14,043	389,867	51,298	5,269
152,0	3,2	11,743	13	916	14,959	414,209	54,501	5,262
152,0	3,6	13,175	13	1028	16,784	462,295	60,828	5,248
152,0	4,0	14,600	13	1139	18,598	509,591	67,052	5,235
152,0	4,5	16,369	13	1277	20,852	567,613	74,686	5,217

## Round tubes

EN 10219 - 3

<b>Ø</b>	<b>Thickness (mm)</b>	<b>Weight (Kg/m)</b>	<b>Tubes per tie</b>	<b>Weight per tie (Kg)</b>	<b>Section (cm<sup>2</sup>)</b>	<b>I - Moment of inertia (cm<sup>4</sup>)</b>	<b>W - Elastic bending moment (cm<sup>3</sup>)</b>	<b>i - Radius of gyration (cm)</b>
152,0	5,0	18,126	13	1414	23,091	624,430	82,162	5,200
152,0	6,0	21,603	13	1685	27,520	734,518	96,647	5,166
152,0	6,3	22,637	13	1766	28,837	766,638	100,873	5,156
152,0	8,0	28,410	13	2216	36,191	940,970	123,812	5,099
152,0	10,0	35,019	13	2731	44,611	1 129,987	148,682	5,033
152,0	12,0	41,431	13	3232	52,779	1 302,580	171,392	4,968
152,0	12,5	43,003	13	3354	54,782	1 343,277	176,747	4,952
152,4	2,9	10,692	13	834	13,620	380,667	49,956	5,287
152,4	3,0	11,053	13	862	14,081	393,014	51,577	5,283
152,4	3,2	11,774	13	918	14,999	417,557	54,798	5,276
152,4	3,6	13,211	13	1030	16,829	466,042	61,160	5,262
152,4	4,0	14,639	13	1142	18,648	513,732	67,419	5,249
152,4	4,5	16,413	13	1280	20,909	572,241	75,097	5,231
152,4	5,0	18,176	13	1418	23,154	629,538	82,617	5,214
152,4	6,0	21,663	13	1690	27,596	740,565	97,187	5,180
152,4	6,3	22,699	13	1771	28,916	772,962	101,439	5,170
152,4	8,0	28,489	13	2222	36,292	948,817	124,517	5,113
152,4	10,0	35,118	13	2739	44,736	1 139,531	149,545	5,047
152,4	12,0	41,550	13	3241	52,930	1 313,722	172,404	4,982
152,4	12,5	43,127	13	3364	54,939	1 354,804	177,796	4,966
159,0	2,9	11,164	13	871	14,222	433,328	54,507	5,520
159,0	3,0	11,542	13	900	14,703	447,420	56,279	5,516
159,0	4,0	15,290	13	1193	19,478	585,334	73,627	5,482
159,0	4,5	17,146	13	1337	21,842	652,268	82,046	5,465
159,0	5,0	18,989	13	1481	24,190	717,876	90,299	5,448
159,0	6,0	22,639	10	1358	28,840	845,187	106,313	5,414
159,0	6,3	23,725	10	1424	30,222	882,381	110,991	5,403
159,0	7,0	26,240	10	1574	33,427	967,406	121,686	5,380
159,0	8,0	29,791	10	1787	37,950	1 084,671	136,437	5,346
159,0	10,0	36,746	10	2205	46,810	1 304,880	164,136	5,280
159,0	12,0	43,503	10	2610	55,418	1 506,876	189,544	5,215
159,0	12,5	45,161	10	2710	57,530	1 554,652	195,554	5,198
165,1	2,9	11,600	10	696	14,777	486,126	58,889	5,736
165,1	3,2	12,777	10	767	16,276	533,482	64,625	5,725
165,1	3,6	14,338	10	860	18,265	595,793	72,174	5,711
165,1	4,0	15,892	10	954	20,244	657,165	79,608	5,698
165,1	4,5	17,823	10	1069	22,704	732,571	88,743	5,680
165,1	5,0	19,742	10	1185	25,148	806,543	97,704	5,663
165,1	6,0	23,542	10	1413	29,990	950,252	115,112	5,629

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
165,1	6,3	24,672	10	1480	31,430	992,282	120,204	5,619
165,1	8,0	30,995	10	1860	39,484	1 221,246	147,940	5,562
165,1	10,0	38,250	10	2295	48,726	1 471,285	178,230	5,495
165,1	12,0	45,308	10	2718	57,717	1 701,479	206,115	5,430
165,1	12,5	47,042	10	2823	59,926	1 756,054	212,726	5,413
168,3	2,9	11,829	10	710	15,069	515,463	61,255	5,849
168,3	3,0	12,230	10	734	15,579	532,283	63,254	5,845
168,3	4,0	16,208	10	972	20,647	697,092	82,839	5,811
168,3	4,5	18,178	10	1091	23,157	777,216	92,361	5,793
168,3	5,0	20,136	10	1208	25,651	855,846	101,705	5,776
168,3	6,0	24,015	10	1441	30,593	1 008,695	119,869	5,742
168,3	6,3	25,170	10	1510	32,063	1 053,421	125,184	5,732
168,3	7,0	27,845	10	1671	35,472	1 155,788	137,349	5,708
168,3	8,0	31,626	10	1898	40,288	1 297,271	154,162	5,675
168,3	10,0	39,039	10	2342	49,731	1 563,984	185,857	5,608
168,3	12,0	46,255	10	2775	58,924	1 809,966	215,088	5,542
168,3	12,5	48,028	10	2882	61,183	1 868,353	222,026	5,526
177,8	2,9	12,509	10	751	15,934	609,462	68,556	6,184
177,8	3,0	12,932	10	776	16,475	629,410	70,800	6,181
177,8	4,0	17,145	10	1029	21,840	825,086	92,811	6,146
177,8	4,5	19,232	10	1154	24,500	920,367	103,528	6,129
177,8	5,0	21,308	10	1278	27,143	1 013,969	114,057	6,112
177,8	6,0	25,421	10	1525	32,384	1 196,217	134,558	6,078
177,8	6,3	26,646	10	1599	33,943	1 249,621	140,565	6,068
177,8	7,0	29,485	7	1238	37,561	1 371,988	154,329	6,044
177,8	8,0	33,500	7	1407	42,675	1 541,437	173,390	6,010
177,8	10,0	41,382	7	1738	52,716	1 861,982	209,447	5,943
177,8	12,0	49,067	7	2061	62,505	2 159,055	242,863	5,877
177,8	12,5	50,957	7	2140	64,913	2 229,795	250,821	5,861
193,7	2,9	13,646	7	573	17,383	791,213	81,695	6,747
193,7	3,0	14,109	7	593	17,973	817,223	84,380	6,743
193,7	4,0	18,713	7	786	23,838	1 072,791	110,768	6,708
193,7	4,5	20,997	7	882	26,748	1 197,516	123,646	6,691
193,7	5,0	23,268	7	977	29,641	1 320,232	136,317	6,674
193,7	6,0	27,774	7	1167	35,381	1 559,723	161,045	6,640
193,7	6,3	29,116	7	1223	37,090	1 630,046	168,306	6,629
193,7	7,0	32,230	7	1354	41,057	1 791,435	184,970	6,605
193,7	8,0	36,637	7	1539	46,672	2 015,537	208,109	6,572
193,7	10,0	45,303	7	1903	57,711	2 441,588	252,100	6,504

## Round tubes

EN 10219 - 3

Ø	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
193,7	12,0	53,772	7	2258	68,499	2 839,200	293,154	6,438
193,7	12,5	55,858	7	2346	71,157	2 934,312	302,975	6,422
200,0	2,9	14,096	10	846	17,957	872,191	87,219	6,969
200,0	3,0	14,575	10	875	18,567	900,908	90,091	6,966
200,0	4,0	19,335	10	1160	24,630	1 183,229	118,323	6,931
200,0	4,5	21,696	7	911	27,638	1 321,121	132,112	6,914
200,0	5,0	24,045	7	1010	30,631	1 456,865	145,686	6,897
200,0	6,0	28,706	7	1206	36,568	1 721,994	172,199	6,862
200,0	7,0	33,318	7	1399	42,443	1 978,795	197,879	6,828
200,0	8,0	37,880	7	1591	48,255	2 227,444	222,744	6,794
200,0	10,0	46,857	7	1968	59,690	2 700,984	270,098	6,727
200,0	12,0	55,636	7	2337	70,874	3 143,985	314,399	6,660
200,0	12,5	57,800	7	2428	73,631	3 250,122	325,012	6,644
219,1	2,9	15,462	7	649	19,697	1 151,074	105,073	7,645
219,1	3,0	15,988	9	863	20,367	1 189,129	108,547	7,641
219,1	4,0	21,219	9	1146	27,030	1 563,836	142,751	7,606
219,1	4,5	23,816	9	1286	30,338	1 747,240	159,492	7,589
219,1	5,0	26,400	9	1426	33,631	1 928,043	175,997	7,572
219,1	6,0	31,532	9	1703	40,168	2 281,947	208,302	7,537
219,1	6,3	33,062	9	1785	42,117	2 386,139	217,813	7,527
219,1	7,0	36,615	9	1977	46,643	2 625,746	239,685	7,503
219,1	8,0	41,648	7	1749	53,055	2 959,633	270,163	7,469
219,1	10,0	51,567	7	2166	65,691	3 598,439	328,475	7,401
219,1	12,0	61,289	7	2574	78,075	4 199,882	383,376	7,334
219,1	12,5	63,688	7	2675	81,132	4 344,580	396,584	7,318
244,5	3,6	21,387	7	898	27,245	1 976,832	161,704	8,518
244,5	4,0	23,724	7	996	30,222	2 185,673	178,787	8,504
244,5	4,5	26,634	7	1119	33,929	2 443,761	199,899	8,487
244,5	5,0	29,532	7	1240	37,621	2 698,582	220,743	8,469
244,5	6,0	35,291	5	1059	44,956	3 198,535	261,639	8,435
244,5	6,3	37,009	5	1110	47,145	3 346,027	273,704	8,425
244,5	7,0	41,000	5	1230	52,229	3 685,750	301,493	8,401
244,5	8,0	46,660	5	1400	59,439	4 160,447	340,323	8,366
244,5	10,0	57,831	4	1388	73,670	5 073,147	414,981	8,298
244,5	12,0	68,806	4	1651	87,650	5 938,344	485,754	8,231
244,5	12,5	71,518	4	1716	91,106	6 147,418	502,856	8,214
273,0	4,0	26,536	8	1274	33,804	3 058,248	224,047	9,512
273,0	4,6	30,448	5	913	38,787	3 493,758	255,953	9,491
273,0	5,0	33,046	8	1586	42,097	3 780,815	276,983	9,477

## Round tubes

EN 10219 - 3

$\emptyset$	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
273,0	6,0	39,508	8	1896	50,328	4 487,084	328,724	9,442
273,0	6,3	41,437	5	1243	52,785	4 695,823	344,016	9,432
273,0	7,0	45,920	4	1102	58,496	5 177,302	379,290	9,408
273,0	8,0	52,282	4	1255	66,602	5 851,714	428,697	9,373
273,0	10,0	64,860	4	1557	82,624	7 154,093	524,109	9,305
273,0	12,0	77,240	4	1854	98,395	8 396,141	615,102	9,237
273,0	12,5	80,304	4	1927	102,298	8 697,449	637,176	9,221
285,0	4,0	27,720	4	665	35,312	3 485,996	244,631	9,936
285,0	4,5	31,129	4	747	39,655	3 901,061	273,759	9,918
285,0	5,0	34,526	4	829	43,982	4 311,640	302,571	9,901
285,0	6,0	41,283	4	991	52,590	5 119,465	359,261	9,866
285,0	6,3	43,301	4	1039	55,160	5 358,376	376,026	9,856
285,0	8,0	54,650	4	1312	69,618	6 682,689	468,961	9,798
285,0	10,0	67,819	4	1628	86,394	8 177,713	573,875	9,729
285,0	12,0	80,791	4	1939	102,919	9 606,548	674,144	9,661
285,0	12,5	84,003	4	2016	107,010	9 953,649	698,502	9,644
323,9	4,0	31,557	4	757	40,200	5 143,165	317,577	11,311
323,9	5,0	39,323	4	944	50,093	6 369,425	393,296	11,276
323,9	6,0	47,039	4	1129	59,923	7 572,467	467,581	11,241
323,9	6,3	49,345	4	1184	62,859	7 928,897	489,589	11,231
323,9	7,0	54,707	4	1313	69,690	8 752,588	540,450	11,207
323,9	8,0	62,325	4	1496	79,394	9 910,081	611,922	11,172
323,9	10,0	77,412	4	1858	98,615	12 158,342	750,747	11,104
323,9	12,0	92,303	4	2215	117,584	14 319,559	884,196	11,035
323,9	12,5	95,995	4	2304	122,286	14 846,530	916,735	11,019

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
15	1,5	0,590	360	1274	0,75	0,22	0,29	0,54
15	2,0	0,736	360	1590	0,94	0,25	0,33	0,51
16	1,5	0,637	360	1376	0,81	0,27	0,34	0,58
16	2,0	0,798	360	1724	1,02	0,31	0,39	0,56
18	1,5	0,732	289	1269	0,93	0,41	0,45	0,66
18	2,0	0,924	289	1602	1,18	0,48	0,53	0,64

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
19	1,5	0,779	225	1052	0,99	0,49	0,52	0,70
19	2,0	0,987	225	1332	1,26	0,58	0,61	0,68
20	1,5	0,826	225	1115	1,05	0,58	0,58	0,74
20	2,0	1,050	225	1418	1,34	0,69	0,69	0,72
22	1,5	0,920	196	1082	1,17	0,80	0,73	0,83
22	2,0	1,175	196	1382	1,50	0,96	0,87	0,80
25	1,5	1,061	196	1248	1,35	1,22	0,97	0,95
25	2,0	1,364	196	1604	1,74	1,48	1,19	0,92
25	2,5	1,640	196	1929	2,09	1,69	1,35	0,90
25	3,0	1,890	196	2223	2,41	1,84	1,47	0,87
30	1,5	1,297	169	1315	1,65	2,20	1,46	1,15
30	2,0	1,678	169	1701	2,14	2,72	1,81	1,13
30	2,5	2,032	169	2060	2,59	3,16	2,10	1,10
30	3,0	2,361	169	2394	3,01	3,50	2,34	1,08
35	1,5	1,532	121	1112	1,95	3,60	2,05	1,36
35	2,0	1,992	121	1446	2,54	4,51	2,58	1,33
35	3,0	2,832	121	2056	3,61	5,95	3,40	1,28
35	4,0	3,570	121	2592	4,55	6,93	3,96	1,23
40	1,5	1,768	121	1284	2,25	5,49	2,75	1,56
40	2,0	2,306	121	1674	2,94	6,94	3,47	1,54
40	2,5	2,817	121	2045	3,59	8,22	4,11	1,51
40	3,0	3,303	121	2398	4,21	9,32	4,66	1,49
40	4,0	4,198	64	1612	5,35	11,07	5,54	1,44
40	5,0	4,990	64	1916	6,36	12,26	6,13	1,39
45	1,5	2,003	100	1202	2,55	7,96	3,54	1,77
45	2,0	2,620	100	1572	3,34	10,12	4,50	1,74
45	3,0	3,774	100	2264	4,81	13,78	6,12	1,69
45	4,0	4,826	64	1853	6,15	16,61	7,38	1,64
50	1,5	2,239	81	1088	2,85	11,07	4,43	1,97
50	2,0	2,934	81	1426	3,74	14,15	5,66	1,95
50	2,5	3,602	81	1751	4,59	16,94	6,78	1,92
50	3,0	4,245	81	2063	5,41	19,47	7,79	1,90
50	4,0	5,454	64	2094	6,95	23,74	9,49	1,85
50	5,0	6,560	49	1929	8,36	27,04	10,82	1,80
50	6,0	7,562	49	2223	9,63	29,45	11,78	1,75
60	1,5	2,710	64	1041	3,45	19,52	6,51	2,38
60	2,0	3,562	64	1368	4,54	25,14	8,38	2,35
60	2,5	4,387	64	1685	5,59	30,34	10,11	2,33
60	3,0	5,187	64	1992	6,61	35,13	11,71	2,31



## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
60	4,0	6,710	42	1691	8,55	43,55	14,52	2,26
60	5,0	8,130	36	1756	10,36	50,49	16,83	2,21
60	6,0	9,446	30	1700	12,03	56,07	18,69	2,16
60	6,3	9,553	30	1720	12,17	54,41	18,14	2,11
60	8,0	11,337	16	1088	14,44	58,57	19,52	2,01
70	1,5	3,181	49	935	4,05	31,46	8,99	2,79
70	2,0	4,190	49	1232	5,34	40,73	11,64	2,76
70	2,5	5,172	49	1521	6,59	49,41	14,12	2,74
70	3,0	6,129	49	1802	7,81	57,53	16,44	2,71
70	4,0	7,966	49	2342	10,15	72,12	20,61	2,67
70	5,0	9,700	25	1455	12,36	84,63	24,18	2,62
70	6,0	11,330	25	1700	14,43	95,17	27,19	2,57
70	6,3	11,531	25	1730	14,69	93,77	26,79	2,53
70	8,0	13,849	16	1330	17,64	104,11	29,74	2,43
76	3,0	6,695	36	1446	8,53	74,69	19,65	2,96
80	1,5	3,652	36	789	4,65	47,48	11,87	3,19
80	2,0	4,818	36	1041	6,14	61,70	15,42	3,17
80	3,0	7,071	36	1527	9,01	87,84	21,96	3,12
80	4,0	9,222	36	1992	11,75	111,04	27,76	3,07
80	5,0	11,270	25	1691	14,36	131,44	32,86	3,03
80	6,0	13,214	25	1982	16,83	149,18	37,29	2,98
80	6,3	13,510	25	2027	17,21	148,51	37,13	2,94
80	8,0	16,361	15	1472	20,84	168,38	42,09	2,84
90	3,0	8,013	30	1442	10,21	127,28	28,29	3,53
90	4,0	10,478	30	1886	13,35	161,92	35,98	3,48
90	5,0	12,840	25	1926	16,36	192,93	42,87	3,43
90	6,0	15,098	20	1812	19,23	220,48	48,99	3,39
90	6,3	15,488	20	1859	19,73	221,13	49,14	3,35
90	8,0	18,873	15	1699	24,04	254,59	56,58	3,25
92	4,0	10,729	36	2317	13,67	173,67	37,75	3,56
100	2,0	6,074	25	911	7,74	123,01	24,60	3,99
100	3,0	8,955	25	1343	11,41	177,05	35,41	3,94
100	3,5	10,358	25	1554	13,19	202,28	40,46	3,92
100	4,0	11,734	25	1760	14,95	226,35	45,27	3,89
100	4,5	13,085	20	1570	16,67	249,29	49,86	3,87
100	5,0	14,410	20	1729	18,36	271,10	54,22	3,84
100	6,0	16,982	20	2038	21,63	311,47	62,29	3,79
100	6,3	17,466	20	2096	22,25	314,17	62,83	3,76
100	7,0	19,121	16	1836	24,36	337,04	67,41	3,72

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
100	8,0	21,385	15	1925	27,24	365,94	73,19	3,67
100	10,0	25,565	15	2301	32,57	411,08	82,22	3,55
110	3,0	9,897	20	1188	12,61	238,34	43,33	4,35
110	3,5	11,457	20	1375	14,59	272,85	49,61	4,32
110	4,0	12,990	20	1559	16,55	305,94	55,62	4,30
110	4,5	14,498	20	1740	18,47	337,63	61,39	4,28
110	5,0	15,980	20	1918	20,36	367,95	66,90	4,25
110	6,0	18,866	20	2264	24,03	424,57	77,19	4,20
110	6,3	19,444	20	2333	24,77	430,14	78,21	4,17
110	7,0	21,319	16	2047	27,16	463,15	84,21	4,13
110	8,0	23,897	16	2294	30,44	505,64	91,93	4,08
110	10,0	28,705	16	2756	36,57	574,80	104,51	3,96
120	3,0	10,839	20	1301	13,81	312,35	52,06	4,76
120	3,5	12,556	20	1507	15,99	358,17	59,69	4,73
120	4,0	14,246	20	1710	18,15	402,28	67,05	4,71
120	4,5	15,911	20	1909	20,27	444,70	74,12	4,68
120	5,0	17,550	20	2106	22,36	485,47	80,91	4,66
120	6,0	20,750	20	2490	26,43	562,16	93,69	4,61
120	6,3	21,422	20	2571	27,29	571,55	95,26	4,58
120	7,0	23,517	12	1693	29,96	617,26	102,88	4,54
120	8,0	26,409	12	1901	33,64	676,88	112,81	4,49
120	10,0	31,845	12	2293	40,57	776,81	129,47	4,38
120	12,0	35,843	6	1290	45,66	805,70	134,28	4,20
120	12,5	36,929	6	1329	47,04	817,01	136,17	4,17
125	3,0	11,310	20	1357	14,41	354,50	56,72	4,96
125	3,5	13,105	20	1573	16,69	406,80	65,09	4,94
125	4,0	14,874	20	1785	18,95	457,23	73,16	4,91
125	4,5	16,617	20	1994	21,17	505,83	80,93	4,89
125	5,0	18,335	20	2200	23,36	552,62	88,42	4,86
125	6,0	21,692	20	2603	27,63	640,89	102,54	4,82
125	6,3	22,411	20	2689	28,55	652,59	104,41	4,78
125	7,0	24,616	16	2363	31,36	705,69	112,91	4,74
125	8,0	27,665	16	2656	35,24	775,32	124,05	4,69
125	10,0	33,415	12	2406	42,57	893,42	142,95	4,58
130	3,0	11,781	20	1414	15,01	400,28	61,58	5,16
130	3,5	13,655	20	1639	17,39	459,64	70,71	5,14
130	4,0	15,502	20	1860	19,75	516,97	79,53	5,12
130	4,5	17,324	20	2079	22,07	572,31	88,05	5,09
130	5,0	19,120	20	2294	24,36	625,68	96,26	5,07

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
130	6,0	22,634	20	2716	28,83	726,64	111,79	5,02
130	6,3	23,401	20	2808	29,81	740,94	113,99	4,99
130	7,0	25,715	16	2469	32,76	802,17	123,41	4,95
130	8,0	28,921	16	2776	36,84	882,85	135,82	4,90
130	10,0	34,985	12	2519	44,57	1021,10	157,09	4,79
130	12,0	39,611	12	2852	50,46	1075,24	165,42	4,62
130	12,5	40,854	12	2941	52,04	1093,42	168,22	4,58
140	3,0	12,723	20	1527	16,21	503,34	71,91	5,57
140	3,5	14,754	20	1770	18,79	578,66	82,67	5,55
140	4,0	16,758	16	1609	21,35	651,62	93,09	5,52
140	4,5	18,737	16	1799	23,87	722,24	103,18	5,50
140	5,0	20,690	16	1986	26,36	790,56	112,94	5,48
140	6,0	24,518	16	2354	31,23	920,43	131,49	5,43
140	6,3	25,379	16	2436	32,33	940,82	134,40	5,39
140	7,0	27,913	12	2010	35,56	1020,68	145,81	5,36
140	8,0	31,433	12	2263	40,04	1126,77	160,97	5,30
140	10,0	38,125	12	2745	48,57	1311,67	187,38	5,20
140	12,0	43,379	9	2342	55,26	1398,33	199,76	5,03
140	12,5	44,779	9	2418	57,04	1425,23	203,60	5,00
150	3,0	13,665	16	1312	17,41	622,73	83,03	5,98
150	3,5	15,853	16	1522	20,19	716,64	95,55	5,96
150	4,0	18,014	16	1729	22,95	807,82	107,71	5,93
150	4,5	20,150	16	1934	25,67	896,30	119,51	5,91
150	5,0	22,260	16	2137	28,36	982,12	130,95	5,89
150	6,0	26,402	16	2535	33,63	1145,91	152,79	5,84
150	6,3	27,357	16	2626	34,85	1173,71	156,49	5,80
150	7,0	30,111	12	2168	38,36	1275,59	170,08	5,77
150	8,0	33,945	12	2444	43,24	1411,83	188,24	5,71
150	10,0	41,265	9	2228	52,57	1652,53	220,34	5,61
150	12,0	47,147	9	2546	60,06	1779,77	237,30	5,44
150	12,5	48,704	9	2630	62,04	1817,44	242,33	5,41
160	3,0	14,607	12	1052	18,61	759,64	94,95	6,39
160	3,5	16,952	12	1221	21,59	874,97	109,37	6,37
160	4,0	19,270	12	1387	24,55	987,17	123,40	6,34
160	4,5	21,563	12	1553	27,47	1096,29	137,04	6,32
160	5,0	23,830	12	1716	30,36	1202,36	150,29	6,29
160	6,0	28,286	12	2037	36,03	1405,48	175,69	6,25
160	6,3	29,335	12	2112	37,37	1442,13	180,27	6,21
160	7,0	32,309	12	2326	41,16	1569,69	196,21	6,18

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
160	8,0	36,457	12	2625	46,44	1741,23	217,65	6,12
160	10,0	44,405	9	2398	56,57	2047,67	255,96	6,02
160	12,0	50,915	9	2749	64,86	2224,36	278,05	5,86
160	12,5	52,629	9	2842	67,04	2275,04	284,38	5,83
175	3,0	16,020	12	1153	20,41	1000,48	114,34	7,00
175	3,5	18,600	12	1339	23,69	1153,68	131,85	6,98
175	4,0	21,154	12	1523	26,95	1303,12	148,93	6,95
175	4,5	23,682	12	1705	30,17	1448,83	165,58	6,93
175	5,0	26,185	12	1885	33,36	1590,86	181,81	6,91
175	6,0	31,112	12	2240	39,63	1864,03	213,03	6,86
175	6,3	32,302	12	2326	41,15	1916,90	219,07	6,83
175	7,0	35,606	9	1923	45,36	2090,47	238,91	6,79
175	8,0	40,225	9	2172	51,24	2325,48	265,77	6,74
175	10,0	49,115	9	2652	62,57	2750,91	314,39	6,63
175	12,0	56,567	6	2036	72,06	3020,15	345,16	6,47
175	12,5	58,517	6	2107	74,54	3095,00	353,71	6,44
180	3,0	16,491	12	1187	21,01	1090,83	121,20	7,21
180	3,5	19,150	12	1379	24,39	1258,28	139,81	7,18
180	4,0	21,782	12	1568	27,75	1421,74	157,97	7,16
180	4,5	24,389	12	1756	31,07	1581,26	175,70	7,13
180	5,0	26,970	12	1942	34,36	1736,87	192,99	7,11
180	6,0	32,054	12	2308	40,83	2036,52	226,28	7,06
180	6,3	33,292	12	2397	42,41	2095,65	232,85	7,03
180	7,0	36,705	9	1982	46,76	2286,70	254,08	6,99
180	8,0	41,481	9	2240	52,84	2545,86	282,87	6,94
180	10,0	50,685	9	2737	64,57	3016,80	335,20	6,84
180	12,0	58,451	6	2104	74,46	3322,19	369,13	6,68
180	12,5	60,479	6	2177	77,04	3406,43	378,49	6,65
200	4,0	24,294	9	1312	30,95	1968,13	196,81	7,97
200	4,5	27,215	9	1470	34,67	2191,54	219,15	7,95
200	5,0	30,110	9	1626	38,36	2410,09	241,01	7,93
200	6,0	35,822	9	1934	45,63	2832,75	283,27	7,88
200	6,3	37,248	9	2011	47,45	2921,53	292,15	7,85
200	7,0	41,101	9	2219	52,36	3194,10	319,41	7,81
200	8,0	46,505	9	2511	59,24	3566,25	356,63	7,76
200	10,0	56,965	6	2051	72,57	4251,06	425,11	7,65
200	12,0	65,987	6	2376	84,06	4730,22	473,02	7,50
200	12,5	68,329	6	2460	87,04	4859,42	485,94	7,47
220	4,0	26,806	9	1448	34,15	2639,14	239,92	8,79

## Square tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Weight (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I - Moment of inertia (cm <sup>4</sup> )	W - Elastic bending moment (cm <sup>3</sup> )	i - Radius of gyration (cm)
220	4,5	30,041	9	1622	38,27	2941,55	267,41	8,77
220	5,0	33,250	9	1796	42,36	3238,02	294,37	8,74
220	6,0	39,590	9	2138	50,43	3813,36	346,67	8,70
220	6,3	41,204	9	2225	52,49	3939,93	358,18	8,66
220	8,0	51,529	9	2783	65,64	4828,01	438,91	8,58
220	10,0	63,245	6	2277	80,57	5782,46	525,68	8,47
220	12,0	73,523	6	2647	93,66	6486,85	589,71	8,32
220	12,5	76,179	6	2742	97,04	6673,98	606,73	8,29
250	5,0	37,960	6	1367	48,36	4805,01	384,40	9,97
250	6,0	45,242	6	1629	57,63	5672,00	453,76	9,92
250	6,3	47,139	6	1697	60,05	5872,62	469,81	9,89
250	7,0	52,091	6	1875	66,36	6442,58	515,41	9,85
250	8,0	59,065	6	2126	75,24	7229,20	578,34	9,80
250	10,0	72,665	6	2616	92,57	8706,67	696,53	9,70
250	12,0	84,827	4	2036	108,06	9859,42	788,75	9,55
250	12,5	87,954	4	2111	112,04	10161,31	812,91	9,52
260	5,0	39,530	6	1423	50,36	5422,03	417,08	10,38
260	6,0	47,126	6	1697	60,03	6404,54	492,66	10,33
260	6,3	49,117	6	1768	62,57	6634,95	510,38	10,30
260	8,0	61,577	6	2217	78,44	8178,02	629,08	10,21
260	10,0	75,805	6	2729	96,57	9864,65	758,82	10,11
260	12,0	88,595	4	2126	112,86	11199,50	861,50	9,96
260	12,5	91,879	4	2205	117,04	11547,88	888,30	9,93

## Rectangular tubes

EN 10219 - 3

Dimensions	Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	I <sub>xx</sub> (cm <sup>4</sup> )	W <sub>xx</sub> (cm <sup>3</sup> )	i <sub>xx</sub> (cm)	I <sub>yy</sub> (cm <sup>4</sup> )	W <sub>yy</sub> (cm <sup>3</sup> )	i <sub>yy</sub> (cm)		
20	x	10	1,50	0,590	300	1062,00	0,75	0,325	0,325	0,658	0,105	0,211	0,374
20	x	10	2,00	0,736	300	1324,80	0,94	0,367	0,367	0,626	0,116	0,232	0,352
20	x	15	1,50	0,708	234	994,03	0,90	0,454	0,454	0,710	0,288	0,384	0,565
20	x	15	2,00	0,893	234	1253,77	1,14	0,529	0,529	0,682	0,333	0,444	0,541
25	x	10	1,50	0,708	250	1062,00	0,90	0,595	0,476	0,812	0,133	0,265	0,384
25	x	10	2,00	0,893	250	1339,50	1,14	0,688	0,550	0,778	0,149	0,298	0,362
25	x	13	1,50	0,779	209	976,87	0,99	0,719	0,575	0,851	0,252	0,388	0,504

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
25	x	13	2,00	0,987	209	1237,70	1,26	0,847	0,678	0,821	0,292	0,449	0,482
25	x	15	1,50	0,826	209	1035,80	1,05	0,802	0,642	0,873	0,356	0,475	0,582
25	x	15	2,00	1,050	209	1316,70	1,34	0,953	0,763	0,844	0,418	0,558	0,559
25	x	20	1,50	0,944	180	1019,52	1,20	1,009	0,807	0,916	0,711	0,711	0,769
25	x	20	2,00	1,207	180	1303,56	1,54	1,218	0,975	0,890	0,855	0,855	0,746
30	x	10	1,50	0,826	225	1115,10	1,05	0,976	0,651	0,963	0,160	0,320	0,390
30	x	10	2,00	1,050	225	1417,50	1,34	1,151	0,768	0,928	0,182	0,363	0,368
30	x	15	1,50	0,944	200	1132,80	1,20	1,281	0,854	1,032	0,425	0,567	0,595
30	x	15	2,00	1,207	200	1448,40	1,54	1,544	1,029	1,002	0,503	0,671	0,572
30	x	20	1,50	1,061	180	1145,88	1,35	1,586	1,057	1,083	0,840	0,840	0,788
30	x	20	2,00	1,364	180	1473,12	1,74	1,937	1,291	1,056	1,017	1,017	0,765
30	x	20	3,0	1,890	180	2041,20	2,41	2,406	1,604	1,000	1,247	1,247	0,720
30	x	25	1,50	1,179	168	1188,43	1,50	1,891	1,261	1,122	1,424	1,139	0,974
30	x	25	2,00	1,521	168	1533,17	1,94	2,329	1,553	1,097	1,749	1,399	0,950
32	x	13	1,50	0,944	200	1132,80	1,20	1,374	0,859	1,069	0,322	0,495	0,517
32	x	13	2,00	1,207	200	1448,40	1,54	1,652	1,033	1,037	0,378	0,581	0,496
35	x	10	1,50	0,944	203	1149,79	1,20	1,490	0,851	1,113	0,187	0,375	0,395
35	x	10	2,00	1,207	203	1470,13	1,54	1,782	1,018	1,077	0,214	0,428	0,373
35	x	15	1,50	1,061	207	1317,76	1,35	1,911	1,092	1,189	0,494	0,658	0,604
35	x	15	2,00	1,364	207	1694,09	1,74	2,327	1,330	1,157	0,589	0,785	0,582
35	x	20	1,50	1,179	160	1131,84	1,50	2,332	1,333	1,246	0,969	0,969	0,803
35	x	20	2,00	1,521	160	1460,16	1,94	2,872	1,641	1,218	1,180	1,180	0,781
35	x	25	1,50	1,297	162	1260,68	1,65	2,753	1,573	1,291	1,631	1,305	0,994
35	x	25	2,00	1,678	162	1631,02	2,14	3,417	1,953	1,265	2,014	1,611	0,971
35	x	25	3,0	2,361	168	2379,89	3,01	4,408	2,519	1,210	2,571	2,057	0,925
40	x	10	1,50	1,061	196	1247,74	1,35	2,153	1,077	1,262	0,215	0,430	0,399
40	x	10	2,00	1,364	196	1604,06	1,74	2,604	1,302	1,224	0,247	0,494	0,377
40	x	15	1,50	1,179	176	1245,02	1,50	2,710	1,355	1,343	0,562	0,750	0,612
40	x	15	2,00	1,521	176	1606,18	1,94	3,327	1,663	1,311	0,674	0,898	0,590
40	x	20	1,50	1,297	162	1260,68	1,65	3,266	1,633	1,406	1,097	1,097	0,815
40	x	20	2,0	1,678	162	1631,02	2,14	4,050	2,025	1,377	1,343	1,343	0,793
40	x	20	2,5	2,032	162	1975,10	2,59	4,694	2,347	1,347	1,537	1,537	0,770
40	x	20	3,0	2,361	162	2294,89	3,01	5,208	2,604	1,316	1,685	1,685	0,748
40	x	25	1,50	1,415	135	1146,15	1,80	3,822	1,911	1,456	1,839	1,471	1,010
40	x	25	2,00	1,835	135	1486,35	2,34	4,772	2,386	1,429	2,279	1,823	0,988
40	x	25	3,0	2,597	135	2103,57	3,31	6,237	3,118	1,373	2,937	2,349	0,942
40	x	27	1,50	1,462	130	1140,36	1,86	4,044	2,022	1,474	2,197	1,628	1,086
40	x	27	2,00	1,897	130	1479,66	2,42	5,061	2,531	1,447	2,734	2,025	1,064
40	x	27	3,0	2,691	130	2098,98	3,43	6,648	3,324	1,393	3,551	2,630	1,018

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
40	x	30	1,50	1,532	130	1194,96	1,95	4,378	2,189	1,498	2,806	1,870	1,199
40	x	30	2,00	1,992	130	1553,76	2,54	5,495	2,747	1,472	3,507	2,338	1,176
40	x	30	3,0	2,832	130	2208,96	3,61	7,266	3,633	1,419	4,602	3,068	1,129
40	x	30	4,0	3,570	130	2784,60	4,55	8,472	4,236	1,365	5,330	3,553	1,083
45	x	10	1,50	1,179	162	1145,99	1,50	2,986	1,327	1,410	0,242	0,484	0,402
45	x	10	2,00	1,521	162	1478,41	1,94	3,644	1,619	1,372	0,280	0,559	0,380
45	x	15	1,50	1,297	147	1143,95	1,65	3,696	1,643	1,496	0,631	0,841	0,618
45	x	15	2,00	1,678	147	1480,00	2,14	4,569	2,031	1,462	0,759	1,012	0,596
45	x	20	1,50	1,415	144	1222,56	1,80	4,406	1,958	1,564	1,226	1,226	0,825
45	x	20	2,00	1,835	144	1585,44	2,34	5,494	2,442	1,533	1,505	1,505	0,803
45	x	20	3,0	2,597	144	2243,81	3,31	7,154	3,179	1,470	1,904	1,904	0,759
45	x	25	1,5	1,532	126	1158,19	1,95	5,116	2,274	1,619	2,046	1,637	1,024
45	x	25	2,0	1,992	126	1505,95	2,54	6,419	2,853	1,591	2,544	2,035	1,001
45	x	25	3,0	2,832	126	2140,99	3,61	8,479	3,768	1,533	3,302	2,642	0,957
45	x	30	3,0	3,068	128	2356,22	3,91	9,804	4,357	1,584	5,151	3,434	1,148
45	x	35	1,50	1,768	120	1272,96	2,25	6,535	2,905	1,704	4,438	2,536	1,404
45	x	35	2,00	2,306	120	1660,32	2,94	8,270	3,675	1,678	5,598	3,199	1,381
45	x	35	3,0	3,303	120	2378,16	4,21	11,129	4,946	1,626	7,489	4,279	1,334
45	x	35	4,0	4,198	108	2720,30	5,35	13,238	5,884	1,573	8,859	5,063	1,287
50	x	10	1,50	1,297	144	1120,61	1,65	4,006	1,603	1,557	0,270	0,539	0,404
50	x	10	2,00	1,678	144	1449,79	2,14	4,926	1,970	1,518	0,312	0,624	0,382
50	x	14	1,50	1,391	132	1101,67	1,77	4,712	1,885	1,631	0,596	0,851	0,580
50	x	14	2,00	1,803	132	1427,98	2,30	5,848	2,339	1,596	0,715	1,022	0,558
50	x	15	1,50	1,415	132	1120,68	1,80	4,889	1,956	1,647	0,699	0,933	0,623
50	x	15	2,00	1,835	132	1453,32	2,34	6,078	2,431	1,613	0,844	1,126	0,601
50	x	20	1,50	1,532	126	1158,19	1,95	5,771	2,308	1,719	1,354	1,354	0,833
50	x	20	2,00	1,992	126	1505,95	2,54	7,231	2,892	1,688	1,668	1,668	0,811
50	x	20	3,0	2,832	126	2140,99	3,61	9,513	3,805	1,624	2,123	2,123	0,767
50	x	25	1,50	1,650	128	1267,20	2,10	6,654	2,661	1,779	2,254	1,803	1,035
50	x	25	2,00	2,149	128	1650,43	2,74	8,384	3,353	1,750	2,809	2,247	1,013
50	x	25	3,0	3,068	128	2356,22	3,91	11,172	4,469	1,691	3,667	2,934	0,969
50	x	25	4,00	3,884	128	2982,91	4,95	13,129	5,252	1,629	4,228	3,383	0,924
50	x	27	1,50	1,697	128	1303,30	2,16	7,006	2,803	1,800	2,686	1,989	1,115
50	x	27	2,00	2,211	128	1698,05	2,82	8,845	3,538	1,772	3,360	2,489	1,092
50	x	27	3,00	3,162	120	2276,64	4,03	11,836	4,734	1,714	4,420	3,274	1,047
50	x	27	4,00	4,010	120	2887,20	5,11	13,978	5,591	1,654	5,137	3,805	1,003
50	x	30	1,50	1,768	120	1272,96	2,25	7,536	3,014	1,829	3,415	2,277	1,231
50	x	30	2,0	2,306	120	1660,32	2,94	9,536	3,815	1,802	4,293	2,862	1,209
50	x	30	2,5	2,817	120	2028,24	3,59	11,298	4,519	1,774	5,052	3,368	1,186

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
50	x	30	3,0	3,303	120	2378,16	4,21	12,831	5,132	1,746	5,700	3,800	1,164
50	x	30	4,0	4,198	108	2720,30	5,35	15,251	6,100	1,689	6,693	4,462	1,119
50	x	30	5,0	4,990	108	3233,52	6,36	16,871	6,748	1,629	7,325	4,884	1,074
50	x	35	1,5	1,886	108	1222,13	2,40	8,418	3,367	1,872	4,859	2,776	1,422
50	x	35	2,0	2,463	108	1596,02	3,14	10,689	4,276	1,846	6,143	3,510	1,399
50	x	35	3,0	3,539	108	2293,27	4,51	14,490	5,796	1,793	8,259	4,719	1,354
50	x	40	1,5	2,003	99	1189,78	2,55	9,301	3,720	1,909	6,602	3,301	1,608
50	x	40	2,0	2,620	99	1556,28	3,34	11,842	4,737	1,884	8,386	4,193	1,585
50	x	40	3,0	3,774	99	2241,76	4,81	16,149	6,460	1,833	11,382	5,691	1,539
50	x	40	4,0	4,826	88	2548,13	6,15	19,493	7,797	1,781	13,677	6,839	1,492
55	x	35	1,50	2,003	96	1153,73	2,55	10,601	3,855	2,038	5,280	3,017	1,438
55	x	35	2,00	2,620	96	1509,12	3,34	13,500	4,909	2,011	6,688	3,822	1,416
55	x	35	3,00	3,774	96	2173,82	4,81	18,414	6,696	1,957	9,029	5,160	1,370
55	x	35	4,00	4,826	96	2779,78	6,15	22,224	8,081	1,901	10,792	6,167	1,325
55	x	45	1,50	2,239	99	1329,97	2,85	12,749	4,636	2,114	9,375	4,167	1,813
55	x	45	2,00	2,934	99	1742,80	3,74	16,311	5,931	2,089	11,970	5,320	1,790
55	x	45	3,00	4,245	99	2521,53	5,41	22,475	8,173	2,039	16,430	7,302	1,743
55	x	45	4,00	5,454	63	2061,61	6,95	27,437	9,977	1,987	19,984	8,882	1,696
60	x	10	1,50	1,532	100	919,20	1,95	6,685	2,228	1,851	0,324	0,649	0,408
60	x	10	2,00	1,992	100	1195,20	2,54	8,316	2,772	1,810	0,378	0,755	0,386
60	x	15	1,50	1,650	100	990,00	2,10	7,969	2,656	1,947	0,837	1,116	0,631
60	x	15	2,00	2,149	100	1289,40	2,74	9,998	3,333	1,911	1,014	1,353	0,609
60	x	15	3,00	3,068	100	1840,80	3,91	13,184	4,395	1,837	1,250	1,666	0,566
60	x	20	1,50	1,768	108	1145,66	2,25	9,253	3,084	2,027	1,612	1,612	0,846
60	x	20	2,00	2,306	108	1494,29	2,94	11,681	3,894	1,994	1,993	1,993	0,824
60	x	20	3,0	3,303	108	2140,34	4,21	15,623	5,208	1,927	2,561	2,561	0,780
60	x	25	1,50	1,886	105	1188,18	2,40	10,536	3,512	2,094	2,668	2,135	1,054
60	x	25	2,00	2,463	105	1551,69	3,14	13,364	4,455	2,064	3,340	2,672	1,032
60	x	25	3,0	3,539	105	2229,57	4,51	18,062	6,021	2,002	4,398	3,518	0,988
60	x	30	1,50	2,003	98	1177,76	2,55	11,820	3,940	2,152	4,025	2,683	1,256
60	x	30	2,00	2,620	98	1540,56	3,34	15,046	5,015	2,123	5,078	3,385	1,234
60	x	30	3,0	3,774	98	2219,11	4,81	20,501	6,834	2,065	6,798	4,532	1,189
60	x	30	4,0	4,826	88	2548,13	6,15	24,703	8,234	2,005	8,055	5,370	1,145
60	x	40	1,50	2,239	88	1182,19	2,85	14,387	4,796	2,246	7,715	3,857	1,645
60	x	40	2,0	2,934	88	1549,15	3,74	18,412	6,137	2,220	9,831	4,915	1,622
60	x	40	2,5	3,602	88	1901,86	4,59	22,071	7,357	2,193	11,736	5,868	1,599
60	x	40	3,0	4,245	88	2241,36	5,41	25,379	8,460	2,166	13,440	6,720	1,576
60	x	40	4,0	5,454	54	1767,10	6,95	30,986	10,329	2,112	16,280	8,140	1,531
60	x	40	5,0	6,560	48	1889,28	8,36	35,328	11,776	2,056	18,426	9,213	1,485



## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
60	x	40	6,0	7,562	48	2177,86	9,63	38,497	12,832	1,999	19,948	9,974	1,439
60	x	50	1,50	2,474	72	1068,77	3,15	16,954	5,651	2,319	12,830	5,132	2,018
60	x	50	2,00	3,248	72	1403,14	4,14	21,777	7,259	2,294	16,452	6,581	1,994
60	x	50	3,0	4,716	48	1358,21	6,01	30,257	10,086	2,244	22,785	9,114	1,947
60	x	50	4,0	6,082	48	1751,62	7,75	37,268	12,423	2,193	27,979	11,191	1,900
63,5	x	31,8	5,0	6,191	48	1783,01	7,89	33,937	10,689	2,074	10,972	6,900	1,180
70	x	20	1,50	2,003	98	1177,76	2,55	13,860	3,960	2,330	1,869	1,869	0,856
70	x	20	2,00	2,620	98	1540,56	3,34	17,599	5,028	2,297	2,319	2,319	0,834
70	x	20	3,0	3,774	98	2219,11	4,81	23,837	6,810	2,227	2,999	2,999	0,790
70	x	30	1,50	2,239	84	1128,46	2,85	17,380	4,966	2,469	4,635	3,090	1,275
70	x	30	2,00	2,934	84	1478,74	3,74	22,225	6,350	2,439	5,863	3,909	1,253
70	x	30	3,0	4,245	84	2139,48	5,41	30,575	8,736	2,378	7,896	5,264	1,208
70	x	30	4,0	5,454	54	1767,10	6,95	37,230	10,637	2,315	9,418	6,279	1,164
70	x	35	5,0	6,952	40	1668,48	8,86	47,588	13,596	2,318	15,447	8,827	1,321
70	x	40	1,50	2,474	72	1068,77	3,15	20,900	5,971	2,575	8,827	4,413	1,673
70	x	40	2,00	3,248	72	1403,14	4,14	26,850	7,671	2,548	11,276	5,638	1,651
70	x	40	3,0	4,716	72	2037,31	6,01	37,313	10,661	2,492	15,498	7,749	1,606
70	x	40	4,0	6,082	54	1970,57	7,75	45,952	13,129	2,435	18,883	9,441	1,561
70	x	40	5,0	7,345	42	1850,94	9,36	52,879	15,108	2,377	21,509	10,755	1,516
70	x	40	6,0	8,504	42	2143,01	10,83	58,201	16,629	2,318	23,452	11,726	1,471
70	x	50	1,5	2,710	63	1024,38	3,45	24,420	6,977	2,660	14,595	5,838	2,056
70	x	50	2,0	3,562	63	1346,44	4,54	31,475	8,993	2,634	18,758	7,503	2,033
70	x	50	2,5	4,387	63	1658,29	5,59	38,014	10,861	2,608	22,590	9,036	2,010
70	x	50	3,0	5,187	35	1089,27	6,61	44,051	12,586	2,582	26,103	10,441	1,987
70	x	50	4,0	6,710	35	1409,10	8,55	54,675	15,621	2,529	32,221	12,888	1,942
70	x	50	5,0	8,130	35	1707,30	10,36	63,463	18,132	2,475	37,204	14,882	1,895
70	x	50	6,0	9,446	35	1983,66	12,03	70,525	20,150	2,421	41,142	16,457	1,849
70	x	50	8,0	11,337	35	2380,77	14,44	73,183	20,909	2,251	42,868	17,147	1,723
70	x	60	1,5	2,945	54	954,18	3,75	27,939	7,983	2,729	22,089	7,363	2,426
70	x	60	2,0	3,876	54	1255,82	4,94	36,101	10,314	2,704	28,508	9,503	2,403
70	x	60	3,0	5,658	54	1833,19	7,21	50,789	14,511	2,654	40,013	13,338	2,356
70	x	60	4,0	7,338	54	2377,51	9,35	63,398	18,114	2,604	49,834	16,611	2,309
80	x	20	1,5	2,239	68	913,51	2,85	19,744	4,936	2,631	2,126	2,126	0,863
80	x	20	2,0	2,934	68	1197,07	3,74	25,186	6,297	2,596	2,644	2,644	0,841
80	x	20	3,0	4,245	68	1731,96	5,41	34,455	8,614	2,524	3,437	3,437	0,797
80	x	25	3,0	4,481	68	1828,25	5,71	38,904	9,726	2,611	5,859	4,687	1,013
80	x	30	1,5	2,474	72	1068,77	3,15	24,366	6,092	2,780	5,245	3,496	1,290
80	x	30	2,0	3,248	72	1403,14	4,14	31,272	7,818	2,749	6,649	4,432	1,268
80	x	30	3,0	4,716	72	2037,31	6,01	43,353	10,838	2,686	8,994	5,996	1,224

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
80	x	30	4,0	6,082	50	1824,60	7,75	53,230	13,308	2,621	10,781	7,187	1,180
80	x	40	1,5	2,710	72	1170,72	3,45	28,988	7,247	2,898	9,939	4,970	1,697
80	x	40	2,0	3,562	72	1538,78	4,54	37,357	9,339	2,869	12,722	6,361	1,675
80	x	40	2,5	4,387	72	1895,18	5,59	45,106	11,276	2,841	15,257	7,628	1,652
80	x	40	3,0	5,187	72	2240,78	6,61	52,251	13,063	2,812	17,556	8,778	1,630
80	x	40	4,0	6,710	50	2013,00	8,55	64,793	16,198	2,753	21,485	10,743	1,585
80	x	40	5,0	8,130	35	1707,30	10,36	75,109	18,777	2,693	24,593	12,296	1,541
80	x	40	6,0	9,446	35	1983,66	12,03	83,321	20,830	2,631	26,956	13,478	1,497
80	x	40	8,0	11,337	35	2380,77	14,44	85,092	21,273	2,427	27,663	13,832	1,384
80	x	50	1,5	2,945	60	1060,20	3,75	33,611	8,403	2,993	16,360	6,544	2,088
80	x	50	2,0	3,876	60	1395,36	4,94	43,442	10,861	2,966	21,063	8,425	2,066
80	x	50	3,0	5,658	60	2036,88	7,21	61,149	15,287	2,913	29,421	11,768	2,020
80	x	50	4,0	7,338	42	1849,18	9,35	76,355	19,089	2,858	36,464	14,586	1,975
80	x	50	5,0	8,915	16	855,84	11,36	89,192	22,298	2,803	42,288	16,915	1,930
80	x	50	6,0	10,388	16	997,25	13,23	99,785	24,946	2,746	46,986	18,795	1,884
80	x	60	1,5	3,181	42	801,61	4,05	38,233	9,558	3,072	24,656	8,219	2,467
80	x	60	2,0	4,190	42	1055,88	5,34	49,528	12,382	3,046	31,873	10,624	2,444
80	x	60	2,5	5,172	42	1303,34	6,59	60,126	15,032	3,021	38,613	12,871	2,421
80	x	60	3,0	6,129	42	1544,51	7,81	70,047	17,512	2,995	44,891	14,964	2,398
80	x	60	4,0	7,966	42	2007,43	10,15	87,918	21,980	2,943	56,116	18,705	2,352
80	x	60	5,0	9,700	30	1746,00	12,36	103,275	25,819	2,891	65,661	21,887	2,305
80	x	60	6,0	11,330	24	1631,52	14,43	116,249	29,062	2,838	73,633	24,544	2,259
80	x	60	8,0	13,849	24	1994,26	17,64	126,734	31,684	2,680	80,378	26,793	2,134
90	x	30	3,0	5,187	55	1711,71	6,61	59,135	13,141	2,991	10,092	6,728	1,236
90	x	30	4,0	6,710	45	1811,70	8,55	73,105	16,245	2,924	12,143	8,096	1,192
90	x	40	1,5	2,945	50	883,50	3,75	38,803	8,623	3,216	11,051	5,526	1,716
90	x	40	2,0	3,876	50	1162,80	4,94	50,132	11,141	3,187	14,167	7,083	1,694
90	x	40	3,0	5,658	50	1697,40	7,21	70,493	15,665	3,127	19,614	9,807	1,650
90	x	40	4,0	7,338	50	2201,40	9,35	87,907	19,535	3,067	24,088	12,044	1,605
90	x	50	1,5	3,181	45	858,87	4,05	44,678	9,928	3,321	18,124	7,250	2,115
90	x	50	2,0	4,190	45	1131,30	5,34	57,878	12,862	3,293	23,368	9,347	2,092
90	x	50	2,5	5,172	45	1396,44	6,59	70,262	15,614	3,266	28,236	11,294	2,070
90	x	50	3,0	6,129	45	1654,83	7,81	81,851	18,189	3,238	32,739	13,096	2,048
90	x	50	4,0	7,966	40	1911,84	10,15	102,710	22,824	3,181	40,707	16,283	2,003
90	x	50	5,0	9,700	40	2328,00	12,36	120,600	26,800	3,124	47,371	18,948	1,958
90	x	50	6,0	11,330	35	2379,30	14,43	135,661	30,147	3,066	52,830	21,132	1,913
90	x	50	6,3	11,531	35	2421,51	14,69	132,694	29,488	3,006	52,129	20,852	1,884
90	x	50	8,0	13,849	35	2908,29	17,64	146,665	32,592	2,883	57,151	22,860	1,800
95	x	25	1,5	2,710	60	975,60	3,45	34,569	7,278	3,164	4,120	3,296	1,092

# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm <sup>4</sup> )	
95	x	25	2,0	3,562	60	1282,32	4,54	44,458	9,360	3,130	5,196	4,157	1,070
95	x	25	3,0	5,187	60	1867,32	6,61	61,896	13,031	3,060	6,954	5,564	1,026
100	x	20	1,5	2,710	80	1300,80	3,45	35,939	7,188	3,227	2,641	2,641	0,875
100	x	20	2,0	3,562	80	1709,76	4,54	46,166	9,233	3,190	3,295	3,295	0,852
100	x	20	3,0	5,187	80	2489,76	6,61	64,103	12,821	3,115	4,313	4,313	0,808
100	x	30	1,5	2,945	50	883,50	3,75	43,216	8,643	3,394	6,464	4,309	1,313
100	x	30	2,0	3,876	50	1162,80	4,94	55,771	11,154	3,361	8,219	5,480	1,290
100	x	30	3,0	5,658	50	1697,40	7,21	78,221	15,644	3,294	11,190	7,460	1,246
100	x	30	4,0	7,338	30	1320,84	9,35	97,253	19,451	3,225	13,506	9,004	1,202
100	x	40	1,5	3,181	55	1049,73	4,05	50,494	10,099	3,530	12,164	6,082	1,733
100	x	40	2,0	4,190	55	1382,70	5,34	65,376	13,075	3,500	15,612	7,806	1,710
100	x	40	2,5	5,172	55	1706,76	6,59	79,318	15,864	3,470	18,778	9,389	1,688
100	x	40	3,0	6,129	55	2022,57	7,81	92,339	18,468	3,439	21,672	10,836	1,666
100	x	40	4,0	7,966	40	1911,84	10,15	115,696	23,139	3,377	26,691	13,345	1,622
100	x	40	5,0	9,700	36	2095,20	12,36	135,602	27,120	3,313	30,759	15,380	1,578
100	x	40	6,0	11,330	32	2175,36	14,43	152,210	30,442	3,247	33,964	16,982	1,534
100	x	50	1,5	3,416	50	1024,80	4,35	57,771	11,554	3,643	19,889	7,956	2,138
100	x	50	2,0	4,504	50	1351,20	5,74	74,982	14,996	3,615	25,674	10,269	2,115
100	x	50	2,5	5,565	50	1669,50	7,09	91,203	18,241	3,587	31,058	12,423	2,093
100	x	50	3,0	6,600	50	1980,00	8,41	106,457	21,291	3,558	36,057	14,423	2,071
100	x	50	4,0	8,594	36	1856,30	10,95	134,138	26,828	3,500	44,949	17,980	2,026
100	x	50	5,0	10,485	28	1761,48	13,36	158,185	31,637	3,441	52,454	20,982	1,982
100	x	50	6,0	12,272	24	1767,17	15,63	178,754	35,751	3,381	58,674	23,470	1,937
100	x	50	6,3	12,520	24	1802,88	15,95	175,680	35,136	3,319	58,186	23,275	1,910
100	x	50	8,0	15,105	24	2175,12	19,24	196,237	39,247	3,193	64,292	25,717	1,828
100	x	60	1,5	3,652	35	766,92	4,65	65,048	13,010	3,739	29,791	9,930	2,531
100	x	60	2,0	4,818	35	1011,78	6,14	84,587	16,917	3,713	38,604	12,868	2,508
100	x	60	2,5	5,957	35	1250,97	7,59	103,089	20,618	3,686	46,884	15,628	2,486
100	x	60	3,0	7,071	35	1484,91	9,01	120,575	24,115	3,659	54,647	18,216	2,463
100	x	60	4,0	9,222	35	1936,62	11,75	152,581	30,516	3,604	68,682	22,894	2,418
100	x	60	5,0	11,270	28	1893,36	14,36	180,769	36,154	3,548	80,828	26,943	2,373
100	x	60	6,0	13,214	24	1902,82	16,83	205,298	41,060	3,492	91,201	30,400	2,328
100	x	60	6,3	13,510	24	1945,44	17,21	203,378	40,676	3,438	90,913	30,304	2,298
100	x	60	7,0	14,725	20	1767,00	18,76	215,727	43,145	3,391	96,138	32,046	2,264
100	x	60	8,0	16,361	12	1177,99	20,84	230,179	46,036	3,323	102,180	34,060	2,214
100	x	70	2,0	5,132	24	739,01	6,54	94,192	18,838	3,796	54,602	15,601	2,890
100	x	70	3,0	7,542	24	1086,05	9,61	134,693	26,939	3,744	77,741	22,212	2,844
100	x	70	4,0	9,850	24	1418,40	12,55	171,024	34,205	3,692	98,288	28,082	2,799
100	x	70	5,0	12,055	24	1735,92	15,36	203,352	40,670	3,639	116,379	33,251	2,753

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
100	x	70	6,0	14,156	24	2038,46	18,03	231,842	46,368	3,586	132,145	37,756	2,707
100	x	70	8,0	17,617	24	2536,85	22,44	264,120	52,824	3,431	150,489	42,997	2,590
100	x	80	2,0	5,446	35	1143,66	6,94	103,798	20,760	3,868	73,869	18,467	3,263
100	x	80	2,5	6,742	35	1415,82	8,59	126,860	25,372	3,843	90,168	22,542	3,240
100	x	80	3,0	8,013	30	1442,34	10,21	148,811	29,762	3,818	105,639	26,410	3,217
100	x	80	4,0	10,478	30	1886,04	13,35	189,466	37,893	3,768	134,169	33,542	3,170
100	x	80	5,0	12,840	25	1926,00	16,36	225,935	45,187	3,717	159,609	39,902	3,124
100	x	80	6,0	15,098	20	1811,76	19,23	258,386	51,677	3,665	182,105	45,526	3,077
100	x	80	6,3	15,488	20	1858,56	19,73	258,773	51,755	3,622	182,811	45,703	3,044
100	x	80	7,0	16,923	20	2030,76	21,56	276,384	55,277	3,581	195,032	48,758	3,008
100	x	80	8,0	18,873	12	1358,86	24,04	298,061	59,612	3,521	210,020	52,505	2,956
101,6	x	76,2	6,0	14,891	9	804,11	18,97	258,289	50,844	3,690	164,391	43,147	2,944
120	x	40	1,5	3,652	48	1051,78	4,65	80,103	13,351	4,150	14,388	7,194	1,759
120	x	40	2,0	4,818	48	1387,58	6,14	104,070	17,345	4,118	18,503	9,251	1,736
120	x	40	3,0	7,071	30	1272,78	9,01	148,043	24,674	4,054	25,788	12,894	1,692
120	x	40	4,0	9,222	30	1659,96	11,75	186,895	31,149	3,989	31,896	15,948	1,648
120	x	40	5,0	11,270	30	2028,60	14,36	220,808	36,801	3,922	36,926	18,463	1,604
120	x	40	6,0	13,214	30	2378,52	16,83	249,965	41,661	3,854	40,972	20,486	1,560
120	x	50	2,0	5,132	32	985,34	6,54	117,995	19,666	4,249	30,284	12,114	2,152
120	x	50	3,0	7,542	32	1448,06	9,61	168,581	28,097	4,189	42,693	17,077	2,108
120	x	50	4,0	9,850	32	1891,20	12,55	213,817	35,636	4,128	53,435	21,374	2,064
120	x	50	5,0	12,055	24	1735,92	15,36	253,891	42,315	4,066	62,621	25,048	2,019
120	x	50	6,0	14,156	24	2038,46	18,03	288,989	48,165	4,003	70,362	28,145	1,975
120	x	50	8,0	17,617	24	2536,85	22,44	325,047	54,174	3,806	78,575	31,430	1,871
120	x	60	2,0	5,446	32	1045,63	6,94	131,920	21,987	4,361	45,334	15,111	2,556
120	x	60	2,5	6,742	32	1294,46	8,59	161,229	26,872	4,333	55,155	18,385	2,534
120	x	60	3,0	8,013	32	1538,50	10,21	189,119	31,520	4,304	64,403	21,468	2,512
120	x	60	4,0	10,478	32	2011,78	13,35	240,740	40,123	4,247	81,247	27,082	2,467
120	x	60	5,0	12,840	24	1848,96	16,36	286,975	47,829	4,189	95,994	31,998	2,423
120	x	60	6,0	15,098	20	1811,76	19,23	328,013	54,669	4,130	108,769	36,256	2,378
120	x	60	6,3	15,488	20	1858,56	19,73	326,969	54,495	4,071	109,164	36,388	2,352
120	x	60	7,0	16,923	16	1624,61	21,56	348,771	58,129	4,022	115,915	38,638	2,319
120	x	60	8,0	18,873	16	1811,81	24,04	375,308	62,551	3,951	123,983	41,328	2,271
120	x	80	2,0	6,074	30	1093,32	7,74	159,771	26,628	4,544	86,040	21,510	3,335
120	x	80	3,0	8,955	30	1611,90	11,41	230,195	38,366	4,492	123,435	30,859	3,289
120	x	80	3,5	10,358	30	1864,44	13,19	263,132	43,855	4,466	140,796	35,199	3,267
120	x	80	4,0	11,734	30	2112,12	14,95	294,585	49,098	4,439	157,294	39,324	3,244
120	x	80	4,5	13,085	30	2355,30	16,67	324,580	54,097	4,413	172,947	43,237	3,221
120	x	80	5,0	14,410	25	2161,50	18,36	353,141	58,857	4,386	187,775	46,944	3,198

# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
120	x	80	6,0	16,982	25	2547,30	21,63	406,061	67,677	4,332	215,033	53,758	3,153
120	x	80	6,3	17,466	25	2619,90	22,25	408,497	68,083	4,285	217,114	54,279	3,124
120	x	80	7,0	19,121	16	1835,62	24,36	438,269	73,045	4,242	232,449	58,112	3,089
120	x	80	8,0	21,385	16	2052,96	27,24	475,831	79,305	4,179	251,662	62,916	3,039
120	x	80	10,0	25,565	16	2454,24	32,57	534,142	89,024	4,050	281,145	70,286	2,938
120	x	100	3,0	9,897	25	1484,55	12,61	271,271	45,212	4,638	205,283	41,057	4,035
120	x	100	3,5	11,457	25	1718,55	14,59	310,649	51,775	4,614	234,887	46,977	4,012
120	x	100	4,0	12,990	25	1948,50	16,55	348,431	58,072	4,589	263,237	52,647	3,988
120	x	100	4,5	14,498	20	1739,76	18,47	384,641	64,107	4,564	290,357	58,071	3,965
120	x	100	5,0	15,980	20	1917,60	20,36	419,308	69,885	4,539	316,269	63,254	3,942
120	x	100	6,0	18,866	20	2263,92	24,03	484,109	80,685	4,488	364,562	72,912	3,895
120	x	100	6,3	19,444	20	2333,28	24,77	490,025	81,671	4,448	369,564	73,913	3,863
120	x	100	7,0	21,319	16	2046,62	27,16	527,766	87,961	4,408	397,699	79,540	3,827
120	x	100	8,0	23,897	16	2294,11	30,44	576,353	96,059	4,351	433,827	86,765	3,775
120	x	100	10,0	28,705	16	2755,68	36,57	655,475	109,246	4,234	492,410	98,482	3,670
127	x	76	3,0	9,097	30	1637,46	11,59	254,720	40,113	4,688	115,478	30,389	3,157
127	x	76	4,0	11,923	30	2146,14	15,19	326,168	51,365	4,634	147,060	38,700	3,112
127	x	76	4,5	13,297	30	2393,46	16,94	359,488	56,612	4,607	161,644	42,538	3,089
127	x	76	6,0	17,264	24	2486,02	21,99	450,140	70,888	4,524	200,788	52,839	3,022
127	x	76	6,3	17,763	24	2557,87	22,63	452,783	71,304	4,473	202,867	53,386	2,994
130	x	100	3,0	10,368	20	1244,16	13,21	327,690	50,414	4,981	219,401	43,880	4,076
130	x	100	3,5	12,006	20	1440,72	15,29	375,605	57,785	4,956	251,190	50,238	4,053
130	x	100	4,0	13,618	20	1634,16	17,35	421,681	64,874	4,930	281,680	56,336	4,030
130	x	100	4,5	15,204	20	1824,48	19,37	465,946	71,684	4,905	310,892	62,178	4,006
130	x	100	5,0	16,765	20	2011,80	21,36	508,428	78,220	4,879	338,852	67,770	3,983
130	x	100	6,0	19,808	20	2376,96	25,23	588,152	90,485	4,828	391,106	78,221	3,937
130	x	100	8,0	25,153	20	3018,36	32,04	703,990	108,306	4,687	467,768	93,554	3,821
140	x	50	2,0	5,760	28	967,68	7,34	174,082	24,869	4,871	34,895	13,958	2,181
140	x	50	3,0	8,484	28	1425,31	10,81	249,923	35,703	4,809	49,329	19,732	2,136
140	x	50	3,5	9,808	28	1647,74	12,49	285,140	40,734	4,777	55,847	22,339	2,114
140	x	50	4,0	11,106	28	1865,81	14,15	318,592	45,513	4,745	61,920	24,768	2,092
140	x	50	4,5	12,378	28	2079,50	15,77	350,306	50,044	4,713	67,562	27,025	2,070
140	x	50	5,0	13,625	28	2289,00	17,36	380,309	54,330	4,681	72,788	29,115	2,048
140	x	50	6,0	16,040	28	2694,72	20,43	435,290	62,184	4,616	82,050	32,820	2,004
140	x	60	2,0	6,074	24	874,66	7,74	193,128	27,590	4,996	52,065	17,355	2,594
140	x	60	3,0	8,955	24	1289,52	11,41	278,081	39,726	4,937	74,159	24,720	2,550
140	x	60	3,5	10,358	24	1491,55	13,19	317,753	45,393	4,907	84,282	28,094	2,527
140	x	60	4,0	11,734	24	1689,70	14,95	355,595	50,799	4,877	93,812	31,271	2,505
140	x	60	4,5	13,085	24	1884,24	16,67	391,632	55,947	4,847	102,767	34,256	2,483

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
140	x	60	6,0	16,982	24	2445,41	21,63	489,194	69,885	4,755	126,337	42,112	2,417
140	x	60	6,3	17,466	24	2515,10	22,25	490,020	70,003	4,693	127,414	42,471	2,393
140	x	60	7,0	19,121	24	2753,42	24,36	524,931	74,990	4,642	135,692	45,231	2,360
140	x	60	8,0	21,385	18	2309,58	27,24	568,522	81,217	4,568	145,786	48,595	2,313
140	x	60	10,0	25,565	18	2761,02	32,57	634,339	90,620	4,413	160,345	53,448	2,219
140	x	70	3,0	9,426	30	1696,68	12,01	306,239	43,748	5,050	104,693	29,912	2,953
140	x	70	3,5	10,907	30	1963,26	13,89	350,367	50,052	5,022	119,314	34,090	2,930
140	x	70	4,0	12,362	25	1854,30	15,75	392,597	56,085	4,993	133,179	38,051	2,908
140	x	70	4,5	13,791	25	2068,65	17,57	432,958	61,851	4,964	146,306	41,802	2,886
140	x	70	5,0	15,195	20	1823,40	19,36	471,476	67,354	4,935	158,713	45,346	2,863
140	x	70	6,0	17,924	20	2150,88	22,83	543,098	77,585	4,877	181,441	51,840	2,819
140	x	70	6,3	18,455	20	2214,60	23,51	546,370	78,053	4,821	183,538	52,440	2,794
140	x	70	7,0	20,220	16	1941,12	25,76	586,899	83,843	4,773	196,340	56,097	2,761
140	x	70	8,0	22,641	12	1630,15	28,84	638,304	91,186	4,704	212,335	60,667	2,713
140	x	70	10,0	27,135	12	1953,72	34,57	719,006	102,715	4,561	236,770	67,649	2,617
140	x	80	3,0	9,897	25	1484,55	12,61	334,397	47,771	5,150	141,231	35,308	3,347
140	x	80	3,5	11,457	25	1718,55	14,59	382,981	54,712	5,123	161,294	40,323	3,324
140	x	80	4,0	12,990	20	1558,80	16,55	429,600	61,371	5,095	180,419	45,105	3,302
140	x	80	4,5	14,498	20	1739,76	18,47	474,283	67,755	5,068	198,629	49,657	3,279
140	x	80	5,0	15,980	20	1917,60	20,36	517,059	73,866	5,040	215,942	53,986	3,257
140	x	80	6,0	18,866	20	2263,92	24,03	597,002	85,286	4,984	247,961	61,990	3,212
140	x	80	6,3	19,444	20	2333,28	24,77	602,720	86,103	4,933	251,417	62,854	3,186
140	x	80	7,0	21,319	16	2046,62	27,16	648,868	92,695	4,888	269,867	67,467	3,152
140	x	80	8,0	23,897	16	2294,11	30,44	708,085	101,155	4,823	293,305	73,326	3,104
140	x	80	10,0	28,705	12	2066,76	36,57	803,673	114,810	4,688	330,478	82,619	3,006
140	x	100	3,0	10,839	20	1300,68	13,81	390,713	55,816	5,319	233,519	46,704	4,112
140	x	100	3,5	12,556	20	1506,72	15,99	448,208	64,030	5,294	267,494	53,499	4,090
140	x	100	4,0	14,246	20	1709,52	18,15	503,605	71,944	5,268	300,122	60,024	4,067
140	x	100	4,5	15,911	20	1909,32	20,27	556,935	79,562	5,242	331,428	66,286	4,044
140	x	100	5,0	17,550	20	2106,00	22,36	608,226	86,889	5,216	361,435	72,287	4,021
140	x	100	6,0	20,750	20	2490,00	26,43	704,810	100,687	5,164	417,650	83,530	3,975
140	x	100	8,0	26,409	16	2535,26	33,64	847,648	121,093	5,020	501,709	100,342	3,862
140	x	100	10,0	31,845	16	3057,12	40,57	973,006	139,001	4,898	573,743	114,749	3,761
140	x	120	3,0	11,781	16	1130,98	15,01	447,029	63,861	5,458	353,423	58,904	4,853
140	x	120	3,5	13,655	16	1310,88	17,39	513,435	73,348	5,433	405,684	67,614	4,829
140	x	120	4,0	15,502	16	1488,19	19,75	577,611	82,516	5,408	456,121	76,020	4,806
140	x	120	4,5	17,324	16	1663,10	22,07	639,586	91,369	5,383	504,764	84,127	4,783
140	x	120	5,0	19,120	16	1835,52	24,36	699,393	99,913	5,359	551,641	91,940	4,759
140	x	120	6,0	22,634	16	2172,86	28,83	812,618	116,088	5,309	640,205	106,701	4,712

# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
140	x	120	8,0	28,921	16	2776,42	36,84	987,210	141,030	5,176	777,399	129,566	4,594
140	x	120	10,0	34,985	12	2518,92	44,57	1142,339	163,191	5,063	898,142	149,690	4,489
140	x	120	12,0	39,611	12	2851,99	50,46	1201,145	171,592	4,879	946,240	157,707	4,330
140	x	120	12,5	40,854	12	2941,49	52,04	1221,379	174,483	4,844	962,118	160,353	4,300
150	x	50	2,0	6,074	28	1020,43	7,74	207,529	27,670	5,179	37,200	14,880	2,193
150	x	50	3,0	8,955	28	1504,44	11,41	298,549	39,807	5,116	52,647	21,059	2,148
150	x	50	3,5	10,358	28	1740,14	13,19	340,978	45,464	5,084	59,638	23,855	2,126
150	x	50	4,0	11,734	28	1971,31	14,95	381,390	50,852	5,051	66,163	26,465	2,104
150	x	50	4,5	13,085	28	2198,28	16,67	419,817	55,976	5,019	72,235	28,894	2,082
150	x	50	6,0	16,982	24	2445,41	21,63	523,465	69,795	4,919	87,894	35,158	2,016
150	x	50	6,3	17,466	24	2515,10	22,25	522,830	69,711	4,848	88,472	35,389	1,994
150	x	50	7,0	19,121	20	2294,52	24,36	559,300	74,573	4,792	93,752	37,501	1,962
150	x	50	8,0	21,385	20	2566,20	27,24	604,420	80,589	4,710	99,999	40,000	1,916
150	x	50	10,0	25,565	16	2454,24	32,57	670,863	89,448	4,539	108,370	43,348	1,824
150	x	70	3,0	9,897	24	1425,17	12,61	363,385	48,451	5,369	111,431	31,837	2,973
150	x	70	3,5	11,457	24	1649,81	14,59	416,110	55,481	5,340	127,060	36,303	2,951
150	x	70	4,0	12,990	20	1558,80	16,55	466,676	62,223	5,310	141,902	40,543	2,928
150	x	70	4,5	14,498	20	1739,76	18,47	515,113	68,682	5,281	155,974	44,564	2,906
150	x	70	5,0	15,980	20	1917,60	20,36	561,452	74,860	5,252	169,296	48,370	2,884
150	x	70	6,0	18,866	20	2263,92	24,03	647,953	86,394	5,192	193,765	55,361	2,839
150	x	70	6,3	19,444	20	2333,28	24,77	653,006	87,067	5,135	196,362	56,103	2,816
150	x	70	7,0	21,319	16	2046,62	27,16	702,557	93,674	5,086	210,289	60,083	2,783
150	x	70	8,0	23,897	16	2294,11	30,44	765,903	102,120	5,016	227,796	65,085	2,735
150	x	70	10,0	28,705	16	2755,68	36,57	867,196	115,626	4,870	254,937	72,839	2,640
150	x	75	3,0	10,133	20	1215,96	12,91	379,594	50,613	5,423	129,973	34,659	3,173
150	x	75	3,5	11,731	20	1407,72	14,94	434,893	57,986	5,394	148,367	39,565	3,151
150	x	75	4,0	13,304	20	1596,48	16,95	487,997	65,066	5,366	165,883	44,235	3,129
150	x	75	4,5	14,851	20	1782,12	18,92	538,937	71,858	5,337	182,539	48,677	3,106
150	x	75	5,0	16,372	20	1964,64	20,86	587,744	78,366	5,309	198,357	52,895	3,084
150	x	75	6,0	19,337	20	2320,44	24,63	679,075	90,543	5,251	227,555	60,681	3,039
150	x	75	6,3	19,939	20	2392,68	25,40	685,550	91,407	5,195	230,878	61,567	3,015
150	x	75	7,0	21,868	16	2099,33	27,86	738,371	98,450	5,148	247,691	66,051	2,982
150	x	75	8,0	24,525	16	2354,40	31,24	806,273	107,503	5,080	269,009	71,736	2,934
150	x	75	10,0	29,490	12	2123,28	37,57	916,279	122,171	4,939	302,693	80,718	2,839
150	x	80	3,0	10,368	20	1244,16	13,21	395,803	52,774	5,474	150,129	37,532	3,371
150	x	80	3,5	12,006	20	1440,72	15,29	453,676	60,490	5,446	171,542	42,886	3,349
150	x	80	4,0	13,618	20	1634,16	17,35	509,318	67,909	5,418	191,982	47,996	3,327
150	x	80	4,5	15,204	20	1824,48	19,37	562,761	75,035	5,390	211,470	52,867	3,304
150	x	80	5,0	16,765	20	2011,80	21,36	614,036	81,871	5,362	230,025	57,506	3,282

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
150	x	80	6,0	19,808	20	2376,96	25,23	710,197	94,693	5,305	264,425	66,106	3,237
150	x	80	6,3	20,433	20	2451,96	26,03	718,094	95,746	5,252	268,569	67,142	3,212
150	x	80	8,0	25,153	16	2414,69	32,04	846,644	112,886	5,140	314,126	78,532	3,131
150	x	90	3,0	10,839	24	1560,82	13,81	428,221	57,096	5,569	195,431	43,429	3,762
150	x	90	3,5	12,556	24	1808,06	15,99	491,242	65,499	5,542	223,671	49,705	3,740
150	x	90	4,0	14,246	20	1709,52	18,15	551,961	73,595	5,515	250,737	55,719	3,717
150	x	90	4,5	15,911	20	1909,32	20,27	610,410	81,388	5,488	276,650	61,478	3,694
150	x	90	5,0	17,550	20	2106,00	22,36	666,619	88,883	5,461	301,433	66,985	3,672
150	x	90	6,0	20,750	20	2490,00	26,43	772,441	102,992	5,406	347,701	77,267	3,627
150	x	90	6,3	21,422	20	2570,64	27,29	783,182	104,424	5,357	353,790	78,620	3,601
150	x	90	8,0	26,409	16	2535,26	33,64	927,385	123,651	5,250	416,478	92,551	3,518
150	x	100	3,0	11,310	20	1357,20	14,41	460,639	61,419	5,654	247,637	49,527	4,146
150	x	100	3,5	13,105	20	1572,60	16,69	528,808	70,508	5,628	283,798	56,760	4,123
150	x	100	4,0	14,874	20	1784,88	18,95	594,604	79,280	5,602	318,565	63,713	4,100
150	x	100	4,5	16,617	20	1994,04	21,17	658,058	87,741	5,576	351,964	70,393	4,078
150	x	100	5,0	18,335	20	2200,20	23,36	719,202	95,894	5,549	384,019	76,804	4,055
150	x	100	6,0	21,692	20	2603,04	27,63	834,685	111,291	5,496	444,194	88,839	4,009
150	x	100	6,3	22,411	20	2689,32	28,55	848,271	113,103	5,451	452,657	90,531	3,982
150	x	100	7,0	24,616	16	2363,14	31,36	917,443	122,326	5,409	488,685	97,737	3,948
150	x	100	8,0	27,665	16	2655,84	35,24	1008,127	134,417	5,348	535,651	107,130	3,899
150	x	100	10,0	33,415	12	2405,88	42,57	1161,696	154,893	5,224	614,410	122,882	3,799
150	x	130	3,0	12,723	20	1526,76	16,21	557,893	74,386	5,867	448,680	69,028	5,261
150	x	130	3,5	14,754	20	1770,48	18,79	641,506	85,534	5,842	515,660	79,332	5,238
150	x	130	4,0	16,758	20	2010,96	21,35	722,532	96,338	5,818	580,494	89,307	5,215
150	x	130	4,5	18,737	20	2248,44	23,87	801,003	106,800	5,793	643,212	98,956	5,191
150	x	130	5,0	20,690	20	2482,80	26,36	876,952	116,927	5,768	703,845	108,284	5,168
150	x	130	6,0	24,518	20	2942,16	31,23	1021,417	136,189	5,719	818,972	125,996	5,121
150	x	130	6,3	25,379	12	1827,29	32,33	1043,535	139,138	5,681	837,425	128,835	5,089
150	x	130	7,0	27,913	12	2009,74	35,56	1132,329	150,977	5,643	908,190	139,721	5,054
150	x	130	8,0	31,433	12	2263,18	40,04	1250,351	166,713	5,588	1002,097	154,169	5,003
150	x	130	10,0	38,125	12	2745,00	48,57	1456,196	194,159	5,476	1165,432	179,297	4,899
150	x	130	12,0	43,379	8	2082,19	55,26	1550,666	206,755	5,297	1242,902	191,216	4,743
150	x	130	12,5	44,779	8	2149,39	57,04	1580,459	210,728	5,264	1266,654	194,870	4,712
152	x	76	3,0	10,274	15	924,66	13,09	395,545	52,045	5,497	135,473	35,651	3,217
152	x	76	4,0	13,493	15	1214,37	17,19	508,763	66,942	5,441	173,007	45,528	3,173
152	x	76	4,5	15,063	15	1355,67	19,19	562,018	73,950	5,412	190,438	50,115	3,150
152	x	76	5,0	16,608	15	1494,72	21,16	613,079	80,668	5,383	207,005	54,475	3,128
152	x	76	6,0	19,619	15	1765,71	24,99	708,738	93,255	5,325	237,628	62,534	3,083
152	x	76	6,3	20,235	15	1821,15	25,78	715,946	94,203	5,270	241,228	63,481	3,059



**Rectangular tubes**

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
152	x	76	10,0	29,961	15	2696,49	38,17	959,588	126,262	5,014	317,193	83,472	2,883
160	x	50	3,0	9,426	36	2036,02	12,01	352,880	44,110	5,421	55,965	22,386	2,159
160	x	50	3,5	10,907	36	2355,91	13,89	403,413	50,427	5,388	63,429	25,372	2,137
160	x	50	4,0	12,362	20	1483,44	15,75	451,663	56,458	5,355	70,405	28,162	2,114
160	x	50	4,5	13,791	20	1654,92	17,57	497,662	62,208	5,322	76,908	30,763	2,092
160	x	50	5,0	15,195	20	1823,40	19,36	541,440	67,680	5,289	82,954	33,182	2,070
160	x	50	6,0	17,924	20	2150,88	22,83	622,457	77,807	5,221	93,738	37,495	2,026
160	x	50	6,3	18,455	20	2214,60	23,51	623,114	77,889	5,148	94,530	37,812	2,005
160	x	50	7,0	20,220	20	2426,40	25,76	667,816	83,477	5,092	100,281	40,112	1,973
160	x	50	8,0	22,641	20	2716,92	28,84	723,720	90,465	5,009	107,140	42,856	1,927
160	x	60	3,0	9,897	24	1425,17	12,61	389,858	48,732	5,561	83,915	27,972	2,580
160	x	60	3,5	11,457	20	1374,84	14,59	446,281	55,785	5,530	95,469	31,823	2,558
160	x	60	4,0	12,990	20	1558,80	16,55	500,345	62,543	5,499	106,378	35,459	2,535
160	x	60	4,5	14,498	20	1739,76	18,47	552,082	69,010	5,467	116,658	38,886	2,513
160	x	60	5,0	15,980	20	1917,60	20,36	601,523	75,190	5,436	126,328	42,109	2,491
160	x	60	6,0	18,866	20	2263,92	24,03	693,641	86,705	5,372	143,905	47,968	2,447
160	x	60	6,3	19,444	20	2333,28	24,77	697,570	87,196	5,307	145,665	48,555	2,425
160	x	60	7,0	21,319	20	2558,28	27,16	749,805	93,726	5,254	155,470	51,823	2,393
160	x	60	8,0	23,897	16	2294,11	30,44	816,222	102,028	5,178	167,588	55,863	2,346
160	x	60	10,0	28,705	16	2755,68	36,57	921,003	115,125	5,019	185,678	61,893	2,253
160	x	70	3,0	10,368	20	1244,16	13,21	426,836	53,355	5,685	118,169	33,762	2,991
160	x	70	3,5	12,006	20	1440,72	15,29	489,150	61,144	5,655	134,806	38,516	2,969
160	x	70	4,0	13,618	20	1634,16	17,35	549,028	68,629	5,626	150,624	43,036	2,947
160	x	70	4,5	15,204	20	1824,48	19,37	606,503	75,813	5,596	165,642	47,326	2,924
160	x	70	5,0	16,765	20	2011,80	21,36	661,607	82,701	5,566	179,879	51,394	2,902
160	x	70	6,0	19,808	20	2376,96	25,23	764,825	95,603	5,506	206,089	58,883	2,858
160	x	70	6,3	20,433	20	2451,96	26,03	772,027	96,503	5,446	209,185	59,767	2,835
160	x	70	7,0	22,418	20	2690,16	28,56	831,794	103,974	5,397	224,238	64,068	2,802
160	x	70	8,0	25,153	20	3018,36	32,04	908,723	113,590	5,325	243,257	69,502	2,755
160	x	80	3,0	10,839	24	1560,82	13,81	463,814	57,977	5,796	159,027	39,757	3,394
160	x	80	3,5	12,556	24	1808,06	15,99	532,018	66,502	5,767	181,791	45,448	3,371
160	x	80	4,0	14,246	20	1709,52	18,15	597,711	74,714	5,739	203,545	50,886	3,349
160	x	80	4,5	15,911	20	1909,32	20,27	660,924	82,615	5,710	224,310	56,078	3,327
160	x	80	5,0	17,550	20	2106,00	22,36	721,690	90,211	5,682	244,109	61,027	3,304
160	x	80	6,0	20,750	20	2490,00	26,43	836,009	104,501	5,624	280,889	70,222	3,260
160	x	80	6,3	21,422	20	2570,64	27,29	846,483	105,810	5,569	285,720	71,430	3,236
160	x	80	7,0	23,517	16	2257,63	29,96	913,782	114,223	5,523	307,284	76,821	3,203
160	x	80	8,0	26,409	16	2535,26	33,64	1001,224	125,153	5,455	334,948	83,737	3,155
160	x	80	10,0	31,845	16	3057,12	40,57	1146,336	143,292	5,316	379,811	94,953	3,060

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
160	x	90	3,0	11,310	20	1357,20	14,41	500,792	62,599	5,896	206,789	45,953	3,788
160	x	90	3,5	13,105	20	1572,60	16,69	574,887	71,861	5,868	236,772	52,616	3,766
160	x	90	4,0	14,874	20	1784,88	18,95	646,393	80,799	5,841	265,539	59,009	3,744
160	x	90	4,5	16,617	20	1994,04	21,17	715,345	89,418	5,813	293,113	65,136	3,721
160	x	90	5,0	18,335	20	2200,20	23,36	781,773	97,722	5,785	319,516	71,004	3,699
160	x	90	6,0	21,692	20	2603,04	27,63	907,193	113,399	5,730	368,905	81,979	3,654
160	x	90	6,3	22,411	20	2689,32	28,55	920,939	115,117	5,680	375,900	83,533	3,629
160	x	90	7,0	24,616	16	2363,14	31,36	995,771	124,471	5,635	405,309	90,069	3,595
160	x	90	8,0	27,665	16	2655,84	35,24	1093,726	136,716	5,571	443,459	98,547	3,547
160	x	90	10,0	33,415	12	2405,88	42,57	1259,003	157,375	5,439	506,802	112,623	3,451
160	x	100	3,0	11,781	20	1413,72	15,01	537,770	67,221	5,986	261,755	52,351	4,176
160	x	100	3,5	13,655	20	1638,60	17,39	617,755	77,219	5,959	300,101	60,020	4,154
160	x	100	4,0	15,502	20	1860,24	19,75	695,076	86,885	5,933	337,008	67,402	4,131
160	x	100	4,5	17,324	20	2078,88	22,07	769,765	96,221	5,906	372,500	74,500	4,108
160	x	100	5,0	19,120	18	2064,96	24,36	841,857	105,232	5,879	406,602	81,320	4,086
160	x	100	6,0	22,634	18	2444,47	28,83	978,377	122,297	5,825	470,738	94,148	4,041
160	x	100	6,3	23,401	18	2527,31	29,81	995,395	124,424	5,779	480,355	96,071	4,014
160	x	100	7,0	25,715	16	2468,64	32,76	1077,760	134,720	5,736	519,013	103,803	3,980
160	x	100	8,0	28,921	16	2776,42	36,84	1186,227	148,278	5,674	569,592	113,918	3,932
160	x	100	10,0	34,985	12	2518,92	44,57	1371,670	171,459	5,548	655,077	131,015	3,834
160	x	100	12,0	39,611	9	2138,99	50,46	1434,089	179,261	5,331	688,574	137,715	3,694
160	x	120	3,0	12,723	20	1526,76	16,21	611,726	76,466	6,143	394,499	65,750	4,934
160	x	120	3,5	14,754	20	1770,48	18,79	703,493	87,937	6,118	453,201	75,533	4,911
160	x	120	4,0	16,758	20	2010,96	21,35	792,441	99,055	6,093	509,967	84,994	4,888
160	x	120	4,5	18,737	20	2248,44	23,87	878,607	109,826	6,067	564,826	94,138	4,865
160	x	120	5,0	20,690	20	2482,80	26,36	962,023	120,253	6,042	617,808	102,968	4,842
160	x	120	6,0	24,518	16	2353,73	31,23	1120,745	140,093	5,990	718,253	119,709	4,795
160	x	120	6,3	25,379	16	2436,38	32,33	1144,308	143,039	5,949	734,608	122,435	4,767
160	x	120	7,0	27,913	12	2009,74	35,56	1241,737	155,217	5,909	796,258	132,710	4,732
160	x	120	8,0	31,433	12	2263,18	40,04	1371,230	171,404	5,852	877,921	146,320	4,682
160	x	120	10,0	38,125	9	2058,75	48,57	1597,003	199,625	5,734	1019,475	169,912	4,582
160	x	120	12,0	43,379	9	2342,47	55,26	1697,513	212,189	5,542	1086,784	181,131	4,435
160	x	120	12,5	44,779	9	2418,07	57,04	1729,831	216,229	5,507	1107,222	184,537	4,406
160	x	140	3,0	13,665	16	1311,84	17,41	685,682	85,710	6,276	559,661	79,952	5,670
160	x	140	3,5	15,853	16	1521,89	20,19	789,230	98,654	6,252	643,889	91,984	5,647
160	x	140	4,0	18,014	16	1729,34	22,95	889,807	111,226	6,227	725,621	103,660	5,623
160	x	140	4,5	20,150	16	1934,40	25,67	987,448	123,431	6,202	804,889	114,984	5,600
160	x	140	5,0	22,260	16	2136,96	28,36	1082,190	135,274	6,178	881,726	125,961	5,576
160	x	140	6,0	26,402	16	2534,59	33,63	1263,113	157,889	6,128	1028,234	146,891	5,529

# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	Iyy (cm <sup>4</sup> )	Wyw (cm <sup>2</sup> )	Iyy (cm <sup>4</sup> )	
160	x	140	6,3	27,357	16	2626,27	34,85	1293,221	161,653	6,092	1053,521	150,503	5,498
160	x	140	7,0	30,111	12	2167,99	38,36	1405,714	175,714	6,054	1144,617	163,517	5,463
160	x	140	8,0	33,945	12	2444,04	43,24	1556,232	194,529	5,999	1266,336	180,905	5,412
160	x	140	10,0	41,265	9	2228,31	52,57	1822,336	227,792	5,888	1481,006	211,572	5,308
160	x	140	12,0	47,147	9	2545,94	60,06	1960,937	245,117	5,714	1595,513	227,930	5,154
160	x	140	12,5	48,704	9	2630,02	62,04	2002,436	250,304	5,681	1629,087	232,727	5,124
180	x	60	3,0	10,839	24	1560,82	13,81	526,852	58,539	6,177	93,671	31,224	2,605
180	x	60	3,5	12,556	20	1506,72	15,99	603,998	67,111	6,145	106,656	35,552	2,582
180	x	60	4,0	14,246	20	1709,52	18,15	678,192	75,355	6,113	118,943	39,648	2,560
180	x	60	4,5	15,911	20	1909,32	20,27	749,470	83,274	6,081	130,550	43,517	2,538
180	x	60	5,0	17,550	20	2106,00	22,36	817,866	90,874	6,048	141,494	47,165	2,516
180	x	60	6,0	20,750	20	2490,00	26,43	946,154	105,128	5,983	161,473	53,824	2,472
180	x	60	6,3	21,422	20	2570,64	27,29	954,659	106,073	5,915	163,916	54,639	2,451
180	x	60	7,0	23,517	20	2822,04	29,96	1028,995	114,333	5,861	175,247	58,416	2,419
180	x	60	8,0	26,409	20	3169,08	33,64	1124,806	124,978	5,782	189,391	63,130	2,373
180	x	60	10,0	31,845	15	2866,05	40,57	1280,799	142,311	5,619	211,012	70,337	2,281
180	x	70	3,0	11,310	20	1357,20	14,41	573,850	63,761	6,311	131,645	37,613	3,023
180	x	70	3,5	13,105	20	1572,60	16,69	658,521	73,169	6,281	150,299	42,942	3,000
180	x	70	4,0	14,874	20	1784,88	18,95	740,155	82,239	6,250	168,070	48,020	2,978
180	x	70	4,5	16,617	20	1994,04	21,17	818,786	90,976	6,219	184,979	52,851	2,956
180	x	70	5,0	18,335	20	2200,20	23,36	894,449	99,383	6,188	201,046	57,442	2,934
180	x	70	6,0	21,692	20	2603,04	27,63	1037,018	115,224	6,126	230,737	65,925	2,890
180	x	70	6,3	22,411	20	2689,32	28,55	1049,742	116,638	6,064	234,832	67,095	2,868
180	x	70	7,0	24,616	18	2658,53	31,36	1133,803	125,978	6,013	252,135	72,039	2,836
180	x	70	8,0	27,665	18	2987,82	35,24	1243,227	138,136	5,939	274,180	78,337	2,789
180	x	70	10,0	33,415	12	2405,88	42,57	1425,466	158,385	5,787	309,437	88,410	2,696
180	x	80	3,0	11,781	20	1413,72	15,01	620,848	68,983	6,432	176,823	44,206	3,432
180	x	80	3,5	13,655	20	1638,60	17,39	713,045	79,227	6,403	202,288	50,572	3,410
180	x	80	4,0	15,502	20	1860,24	19,75	802,117	89,124	6,373	226,670	56,668	3,388
180	x	80	4,5	17,324	20	2078,88	22,07	888,101	98,678	6,344	249,992	62,498	3,366
180	x	80	5,0	19,120	20	2294,40	24,36	971,033	107,893	6,314	272,275	68,069	3,343
180	x	80	6,0	22,634	20	2716,08	28,83	1127,882	125,320	6,254	313,817	78,454	3,299
180	x	80	6,3	23,401	20	2808,12	29,81	1144,824	127,203	6,197	320,023	80,006	3,277
180	x	80	7,0	25,715	16	2468,64	32,76	1238,612	137,624	6,149	344,701	86,175	3,244
180	x	80	8,0	28,921	16	2776,42	36,84	1361,648	151,294	6,079	376,590	94,148	3,197
180	x	80	10,0	34,985	12	2518,92	44,57	1570,133	174,459	5,936	429,145	107,286	3,103
180	x	80	12,0	39,611	8	1901,33	50,46	1625,872	180,652	5,676	447,347	111,837	2,977
180	x	80	12,5	40,854	8	1960,99	52,04	1649,663	183,296	5,630	453,357	113,339	2,951
180	x	100	3,0	12,723	20	1526,76	16,21	714,844	79,427	6,641	289,991	57,998	4,230

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	iyy (cm)
180	x	100	3,5	14,754	20	1770,48	18,79	822,092	91,344	6,614	332,708	66,542	4,207
180	x	100	4,0	16,758	20	2010,96	21,35	926,043	102,894	6,586	373,893	74,779	4,185
180	x	100	4,5	18,737	20	2248,44	23,87	1026,733	114,081	6,559	413,571	82,714	4,163
180	x	100	5,0	20,690	20	2482,80	26,36	1124,199	124,911	6,531	451,769	90,354	4,140
180	x	100	6,0	24,518	16	2353,73	31,23	1309,610	145,512	6,475	523,826	104,765	4,095
180	x	100	6,3	25,379	16	2436,38	32,33	1334,989	148,332	6,426	535,750	107,150	4,071
180	x	100	7,0	27,913	12	2009,74	35,56	1448,229	160,914	6,382	579,671	115,934	4,038
180	x	100	8,0	31,433	12	2263,18	40,04	1598,491	177,610	6,318	637,475	127,495	3,990
180	x	100	10,0	38,125	12	2745,00	48,57	1859,466	206,607	6,188	736,410	147,282	3,894
180	x	100	12,0	43,379	4	1041,10	55,26	1965,136	218,348	5,963	782,078	156,416	3,762
180	x	100	12,5	44,779	4	1074,70	57,04	2001,017	222,335	5,923	795,798	159,160	3,735
180	x	120	3,0	13,665	20	1639,80	17,41	808,840	89,871	6,816	435,575	72,596	5,002
180	x	120	3,5	15,853	20	1902,36	20,19	931,139	103,460	6,790	500,718	83,453	4,979
180	x	120	4,0	18,014	20	2161,68	22,95	1049,968	116,663	6,764	563,812	93,969	4,957
180	x	120	4,5	20,150	20	2418,00	25,67	1165,364	129,485	6,738	624,887	104,148	4,934
180	x	120	5,0	22,260	20	2671,20	28,36	1277,366	141,930	6,712	683,975	113,996	4,911
180	x	120	6,0	26,402	16	2534,59	33,63	1491,338	165,704	6,659	796,301	132,717	4,866
180	x	120	6,3	27,357	16	2626,27	34,85	1525,154	169,462	6,615	816,136	136,023	4,839
180	x	120	7,0	30,111	12	2167,99	38,36	1657,847	184,205	6,574	885,755	147,626	4,805
180	x	120	8,0	33,945	12	2444,04	43,24	1835,334	203,926	6,515	978,444	163,074	4,757
180	x	120	10,0	41,265	9	2228,31	52,57	2148,799	238,755	6,394	1140,808	190,135	4,659
180	x	120	12,0	47,147	9	2545,94	60,06	2304,400	256,044	6,194	1227,328	204,555	4,521
180	x	120	12,5	48,704	9	2630,02	62,04	2352,371	261,375	6,157	1252,326	208,721	4,493
180	x	140	3,0	14,607	16	1402,27	18,61	902,836	100,315	6,965	615,977	87,997	5,753
180	x	140	3,5	16,952	16	1627,39	21,59	1040,187	115,576	6,940	709,116	101,302	5,730
180	x	140	4,0	19,270	16	1849,92	24,55	1173,893	130,433	6,915	799,627	114,232	5,707
180	x	140	4,5	21,563	16	2070,05	27,47	1303,996	144,888	6,890	887,541	126,792	5,684
180	x	140	5,0	23,830	16	2287,68	30,36	1430,533	158,948	6,865	972,893	138,985	5,661
180	x	140	6,0	28,286	16	2715,46	36,03	1673,066	185,896	6,814	1136,042	162,292	5,615
180	x	140	6,3	29,335	16	2816,16	37,37	1715,319	190,591	6,775	1166,221	166,603	5,586
180	x	140	7,0	32,309	12	2326,25	41,16	1867,464	207,496	6,736	1268,555	181,222	5,552
180	x	140	8,0	36,457	12	2624,90	46,44	2072,176	230,242	6,680	1405,898	200,843	5,502
180	x	140	10,0	44,405	8	2131,44	56,57	2438,133	270,904	6,565	1650,339	235,763	5,401
180	x	140	12,0	50,915	8	2443,92	64,86	2643,664	293,740	6,384	1792,697	256,100	5,257
180	x	140	12,5	52,629	8	2526,19	67,04	2703,726	300,414	6,350	1832,941	261,849	5,229
200	x	70	3,0	12,252	21	1543,75	15,61	749,681	74,968	6,930	145,121	41,463	3,049
200	x	70	3,5	14,204	21	1789,70	18,09	861,282	86,128	6,899	165,791	47,369	3,027
200	x	70	4,0	16,130	21	2032,38	20,55	969,177	96,918	6,868	185,515	53,004	3,005
200	x	70	4,5	18,030	21	2271,78	22,97	1073,405	107,341	6,836	204,315	58,376	2,983

# Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	70	5,0	19,905	21	2508,03	25,36	1174,005	117,400	6,804	222,213	63,489	2,960
200	x	70	6,0	23,576	16	2263,30	30,03	1364,476	136,448	6,740	255,385	72,967	2,916
200	x	70	6,3	24,390	16	2341,44	31,07	1384,557	138,456	6,676	260,479	74,423	2,895
200	x	70	7,0	26,814	16	2574,14	34,16	1498,528	149,853	6,624	280,032	80,009	2,863
200	x	70	8,0	30,177	16	2896,99	38,44	1648,216	164,822	6,548	305,103	87,172	2,817
200	x	80	3,0	12,723	21	1603,10	16,21	807,899	80,790	7,060	194,619	48,655	3,465
200	x	80	3,5	14,754	21	1859,00	18,79	928,861	92,886	7,030	222,785	55,696	3,443
200	x	80	4,0	16,758	21	2111,51	21,35	1046,020	104,602	7,000	249,795	62,449	3,421
200	x	80	4,5	18,737	21	2360,86	23,87	1159,416	115,942	6,970	275,673	68,918	3,398
200	x	80	5,0	20,690	21	2606,94	26,36	1269,088	126,909	6,939	300,442	75,111	3,376
200	x	80	6,0	24,518	15	2206,62	31,23	1477,420	147,742	6,878	346,745	86,686	3,332
200	x	80	6,3	25,379	15	2284,11	32,33	1502,785	150,279	6,818	354,326	88,582	3,311
200	x	80	7,0	27,913	12	2009,74	35,56	1628,957	162,896	6,768	382,119	95,530	3,278
200	x	80	8,0	31,433	12	2263,18	40,04	1795,758	179,576	6,697	418,233	104,558	3,232
200	x	80	10,0	38,125	9	2058,75	48,57	2083,062	208,306	6,549	478,478	119,619	3,139
200	x	80	12,0	43,379	9	2342,47	55,26	2181,997	218,200	6,284	503,411	125,853	3,018
200	x	80	12,5	44,779	9	2418,07	57,04	2218,791	221,879	6,237	510,962	127,740	2,993
200	x	100	3,5	15,853	18	1712,12	20,19	1064,018	106,402	7,259	365,315	73,063	4,253
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,0	18,014	18	1945,51	22,95	1199,705	119,971	7,230	410,778	82,156	4,231
200	x	100	4,5	20,150	18	2176,20	25,67	1331,437	133,144	7,202	454,643	90,929	4,209
200	x	100	5,0	22,260	18	2404,08	28,36	1459,255	145,925	7,174	496,935	99,387	4,186
200	x	100	6,0	26,402	15	2376,18	33,63	1703,308	170,331	7,116	576,914	115,383	4,142
200	x	100	6,3	27,357	15	2462,13	34,85	1739,243	173,924	7,064	591,145	118,229	4,119
200	x	100	7,0	30,111	12	2167,99	38,36	1889,814	188,981	7,019	640,328	128,066	4,086
200	x	100	8,0	33,945	12	2444,04	43,24	2090,840	209,084	6,954	705,357	141,071	4,039
200	x	100	10,0	41,265	9	2228,31	52,57	2444,395	244,440	6,819	817,743	163,549	3,944
200	x	100	12,0	47,147	9	2545,94	60,06	2606,701	260,670	6,588	875,582	175,116	3,818
200	x	100	12,5	48,704	9	2630,02	62,04	2658,895	265,889	6,546	892,152	178,430	3,792
200	x	120	3,0	14,607	16	1402,27	18,61	1040,771	104,077	7,479	476,651	79,442	5,061
200	x	120	3,5	16,952	16	1627,39	21,59	1199,175	119,918	7,452	548,235	91,373	5,039
200	x	120	4,0	19,270	16	1849,92	24,55	1353,391	135,339	7,425	617,657	102,943	5,016
200	x	120	4,5	21,563	16	2070,05	27,47	1503,459	150,346	7,398	684,949	114,158	4,994
200	x	120	5,0	23,830	16	2287,68	30,36	1649,421	164,942	7,371	750,141	125,024	4,971
200	x	120	6,0	28,286	16	2715,46	36,03	1929,196	192,920	7,317	874,349	145,725	4,926
200	x	120	6,3	29,335	16	2816,16	37,37	1975,700	197,570	7,271	897,664	149,611	4,901
200	x	120	7,0	32,309	12	2326,25	41,16	2150,671	215,067	7,229	975,253	162,542	4,868
200	x	120	8,0	36,457	12	2624,90	46,44	2385,923	238,592	7,168	1078,967	179,828	4,820
200	x	120	10,0	44,405	9	2397,87	56,57	2805,729	280,573	7,043	1262,142	210,357	4,724

## Rectangular tubes

EN 10219 - 3

Dimensions		Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
200	x	120	12,0	9	2749,41	64,86	3031,405	303,141	6,837	1367,872	227,979	4,592
200	x	120	12,5	9	2841,97	67,04	3098,999	309,900	6,799	1397,430	232,905	4,565
200	x	150	3,0	12	1153,44	20,41	1215,425	121,542	7,717	784,819	104,643	6,201
200	x	150	3,5	12	1339,20	23,69	1401,911	140,191	7,692	904,469	120,596	6,178
200	x	150	4,0	12	1523,09	26,95	1583,919	158,392	7,667	1021,030	136,137	6,155
200	x	150	4,5	12	1705,10	30,17	1761,491	176,149	7,641	1134,540	151,272	6,132
200	x	150	5,0	12	1885,32	33,36	1934,671	193,467	7,616	1245,036	166,005	6,109
200	x	150	6,0	12	2240,06	39,63	2268,028	226,803	7,565	1457,125	194,283	6,063
200	x	150	6,3	12	2325,74	41,15	2330,386	233,039	7,525	1499,153	199,887	6,036
200	x	150	7,0	9	1922,72	45,36	2541,957	254,196	7,486	1633,730	217,831	6,002
200	x	150	8,0	9	2172,15	51,24	2828,547	282,855	7,430	1815,540	242,072	5,952
200	x	150	10,0	9	2652,21	62,57	3347,729	334,773	7,315	2143,363	285,782	5,853
200	x	150	12,0	6	2036,41	72,06	3668,461	366,846	7,135	2352,530	313,671	5,714
200	x	150	12,5	6	2106,61	74,54	3759,155	375,916	7,101	2409,886	321,318	5,686
200	x	160	3,0	12	1187,35	21,01	1273,643	127,364	7,786	907,550	113,444	6,573
200	x	160	3,5	12	1378,80	24,39	1469,490	146,949	7,761	1046,441	130,805	6,550
200	x	160	4,0	12	1568,30	27,75	1660,761	166,076	7,736	1181,903	147,738	6,526
200	x	160	4,5	12	1756,01	31,07	1847,502	184,750	7,711	1313,973	164,247	6,503
200	x	160	5,0	12	1941,84	34,36	2029,755	202,975	7,686	1442,690	180,336	6,480
200	x	160	6,0	12	2307,89	40,83	2380,972	238,097	7,636	1690,217	211,277	6,434
200	x	160	6,3	12	2397,02	42,41	2448,615	244,861	7,599	1739,958	217,495	6,405
200	x	160	7,0	9	1982,07	46,76	2672,386	267,239	7,560	1897,646	237,206	6,371
200	x	160	8,0	9	2239,97	52,84	2976,088	297,609	7,505	2111,240	263,905	6,321
200	x	160	10,0	9	2736,99	64,57	3528,395	352,840	7,392	2498,336	312,292	6,220
200	x	160	12,0	6	2104,24	74,46	3880,813	388,081	7,219	2751,209	343,901	6,079
200	x	160	12,5	6	2177,24	77,04	3979,207	397,921	7,187	2820,248	352,531	6,050
220	x	80	3,0	18	1475,82	17,41	1027,366	93,397	7,682	212,415	53,104	3,493
220	x	80	3,5	18	1712,12	20,19	1182,266	107,479	7,651	243,282	60,821	3,471
220	x	80	4,0	18	1945,51	22,95	1332,618	121,147	7,620	272,921	68,230	3,449
220	x	80	4,5	18	2176,20	25,67	1478,467	134,406	7,589	301,355	75,339	3,426
220	x	80	5,0	18	2404,08	28,36	1619,856	147,260	7,558	328,609	82,152	3,404
220	x	80	6,0	18	2851,42	33,63	1889,424	171,766	7,495	379,673	94,918	3,360
220	x	80	6,3	18	2954,56	34,85	1925,405	175,037	7,433	388,629	97,157	3,339
220	x	80	7,0	9	1625,99	38,36	2090,416	190,038	7,382	419,536	104,884	3,307
220	x	80	8,0	9	1833,03	43,24	2309,952	209,996	7,309	459,876	114,969	3,261
220	x	80	10,0	9	2228,31	52,57	2693,124	244,829	7,158	527,811	131,953	3,169
220	x	80	12,0	9	2545,94	60,06	2848,642	258,967	6,887	559,475	139,869	3,052
220	x	80	12,5	9	2630,02	62,04	2902,005	263,819	6,839	568,566	142,141	3,027
220	x	100	3,0	15	1314,63	18,61	1168,642	106,240	7,925	346,463	69,293	4,315

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
220	x	100	3,5	16,952	15	1525,68	21,59	1346,333	122,394	7,896	397,923	79,585	4,293
220	x	100	4,0	19,270	15	1734,30	24,55	1519,264	138,115	7,867	447,664	89,533	4,270
220	x	100	4,5	21,563	15	1940,67	27,47	1687,479	153,407	7,838	495,714	99,143	4,248
220	x	100	5,0	23,830	15	2144,70	30,36	1851,022	168,275	7,809	542,102	108,420	4,226
220	x	100	6,0	28,286	15	2545,74	36,03	2164,272	196,752	7,750	630,002	126,000	4,181
220	x	100	6,3	29,335	15	2640,15	37,37	2213,195	201,200	7,696	646,541	129,308	4,159
220	x	100	7,0	32,309	9	1744,69	41,16	2408,114	218,919	7,649	700,985	140,197	4,127
220	x	100	8,0	36,457	9	1968,68	46,44	2669,674	242,698	7,582	773,240	154,648	4,080
220	x	100	10,0	44,405	9	2397,87	56,57	3134,457	284,951	7,444	899,077	179,815	3,987
220	x	100	12,0	50,915	9	2749,41	64,86	3368,386	306,217	7,206	969,086	193,817	3,865
220	x	100	12,5	52,629	9	2841,97	67,04	3440,860	312,805	7,164	988,506	197,701	3,840
220	x	120	3,0	15,549	12	1119,53	19,81	1309,918	119,083	8,132	517,727	86,288	5,112
220	x	120	3,5	18,051	12	1299,67	22,99	1510,400	137,309	8,105	595,752	99,292	5,090
220	x	120	4,0	20,526	12	1477,87	26,15	1705,909	155,083	8,077	671,503	111,917	5,068
220	x	120	4,5	22,976	12	1654,27	29,27	1896,490	172,408	8,050	745,010	124,168	5,045
220	x	120	5,0	25,400	12	1828,80	32,36	2082,189	189,290	8,022	816,308	136,051	5,023
220	x	120	6,0	30,170	12	2172,24	38,43	2439,120	221,738	7,966	952,397	158,733	4,978
220	x	120	6,3	31,313	12	2254,54	39,89	2500,985	227,362	7,918	979,192	163,199	4,955
220	x	120	7,0	34,507	9	1863,38	43,96	2725,811	247,801	7,875	1064,750	177,458	4,922
220	x	120	8,0	38,969	9	2104,33	49,64	3029,397	275,400	7,812	1179,489	196,582	4,874
220	x	120	10,0	47,545	9	2567,43	60,57	3575,790	325,072	7,684	1383,475	230,579	4,779
220	x	120	12,0	54,683	8	2624,78	69,66	3888,130	353,466	7,471	1508,416	251,403	4,653
220	x	120	12,5	56,554	8	2714,59	72,04	3979,714	361,792	7,432	1542,534	257,089	4,627
220	x	130	3,0	16,020	12	1153,44	20,41	1380,556	125,505	8,225	618,066	95,087	5,503
220	x	130	3,5	18,600	12	1339,20	23,69	1592,434	144,767	8,198	711,738	109,498	5,481
220	x	130	4,0	21,154	12	1523,09	26,95	1799,232	163,567	8,171	802,833	123,513	5,458
220	x	130	4,5	23,682	12	1705,10	30,17	2000,996	181,909	8,144	891,385	137,136	5,436
220	x	130	5,0	26,185	12	1885,32	33,36	2197,772	199,797	8,117	977,428	150,374	5,413
220	x	130	6,0	31,112	12	2240,06	39,63	2576,544	234,231	8,063	1142,120	175,711	5,368
220	x	130	6,3	32,302	12	2325,74	41,15	2644,880	240,444	8,017	1175,119	180,788	5,344
220	x	130	7,0	35,606	9	1922,72	45,36	2884,660	262,242	7,975	1279,250	196,808	5,311
220	x	130	8,0	40,225	9	2172,15	51,24	3209,258	291,751	7,914	1419,446	218,376	5,263
220	x	130	10,0	49,115	9	2652,21	62,57	3796,457	345,132	7,790	1670,599	257,015	5,167
220	x	130	12,0	56,567	6	2036,41	72,06	4148,002	377,091	7,587	1829,726	281,496	5,039
220	x	130	12,5	58,517	6	2106,61	74,54	4249,141	386,286	7,550	1872,956	288,147	5,013
220	x	140	3,0	16,491	15	1484,19	21,01	1451,194	131,927	8,311	728,609	104,087	5,889
220	x	140	3,5	19,150	15	1723,50	24,39	1674,467	152,224	8,285	839,571	119,939	5,867
220	x	140	4,0	21,782	15	1960,38	27,75	1892,554	172,050	8,259	947,637	135,377	5,844
220	x	140	4,5	24,389	15	2195,01	31,07	2105,502	191,409	8,232	1052,844	150,406	5,821

## Rectangular tubes

EN 10219 - 3

Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
220	x	140	5,0	26,970	15	2427,30	34,36	2313,356	210,305	8,206	1155,226	165,032	5,799
220	x	140	6,0	32,054	12	2307,89	40,83	2713,968	246,724	8,153	1351,658	193,094	5,753
220	x	140	6,3	33,292	12	2397,02	42,41	2788,775	253,525	8,109	1391,622	198,803	5,728
220	x	140	7,0	36,705	9	1982,07	46,76	3043,508	276,683	8,068	1516,429	216,633	5,695
220	x	140	8,0	41,481	9	2239,97	52,84	3389,120	308,102	8,009	1685,024	240,718	5,647
220	x	140	10,0	50,685	9	2736,99	64,57	4017,124	365,193	7,888	1989,006	284,144	5,550
220	x	140	12,0	58,451	6	2104,24	74,46	4407,874	400,716	7,694	2187,065	312,438	5,420
220	x	140	12,5	60,479	6	2177,24	77,04	4518,568	410,779	7,658	2240,650	320,093	5,393
220	x	180	4,0	24,294	12	1749,17	30,95	2265,845	205,986	8,557	1669,595	185,511	7,345
220	x	180	4,5	27,215	12	1959,48	34,67	2523,525	229,411	8,532	1858,522	206,502	7,322
220	x	180	5,0	30,110	12	2167,92	38,36	2775,689	252,335	8,507	2043,199	227,022	7,299
220	x	180	6,0	35,822	12	2579,18	45,63	3263,664	296,697	8,457	2399,978	266,664	7,252
220	x	180	6,3	37,248	12	2681,86	47,45	3364,354	305,850	8,420	2475,979	275,109	7,224
220	x	180	7,0	41,101	9	2219,45	52,36	3678,903	334,446	8,382	2705,933	300,659	7,189
220	x	180	8,0	46,505	9	2511,27	59,24	4108,565	373,506	8,328	3019,547	335,505	7,139
220	x	180	10,0	56,965	9	3076,11	72,57	4899,790	445,435	8,217	3595,466	399,496	7,039
220	x	180	12,0	65,987	6	2375,53	84,06	5447,362	495,215	8,050	4000,720	444,524	6,899
220	x	180	12,5	68,329	6	2459,84	87,04	5596,276	508,752	8,018	4109,142	456,571	6,871
250	x	50	3,0	13,665	20	1639,80	17,41	1148,043	91,843	8,121	85,827	34,331	2,220
250	x	50	3,5	15,853	20	1902,36	20,19	1319,954	105,596	8,085	97,549	39,020	2,198
250	x	50	4,0	18,014	20	2161,68	22,95	1486,443	118,915	8,048	108,589	43,436	2,175
250	x	50	4,5	20,150	20	2418,00	25,67	1647,557	131,805	8,012	118,967	47,587	2,153
250	x	50	5,0	22,260	18	2404,08	28,36	1803,343	144,267	7,975	128,704	51,482	2,130
250	x	50	6,0	26,402	16	2534,59	33,63	2099,122	167,930	7,900	146,334	58,534	2,086
250	x	50	6,3	27,357	16	2626,27	34,85	2130,239	170,419	7,818	149,044	59,618	2,068
250	x	50	7,0	30,111	12	2167,99	38,36	2308,010	184,641	7,757	159,039	63,615	2,036
250	x	50	8,0	33,945	12	2444,04	43,24	2542,378	203,390	7,668	171,412	68,565	1,991
250	x	50	10,0	41,265	12	2971,08	52,57	2943,341	235,467	7,483	190,037	76,015	1,901
250	x	100	3,0	16,020	12	1153,44	20,41	1605,633	128,451	8,870	388,817	77,763	4,365
250	x	100	3,5	18,600	12	1339,20	23,69	1851,660	148,133	8,840	446,833	89,367	4,343
250	x	100	4,0	21,154	12	1523,09	26,95	2091,656	167,333	8,810	502,992	100,598	4,320
250	x	100	4,5	23,682	12	1705,10	30,17	2325,673	186,054	8,780	557,321	111,464	4,298
250	x	100	5,0	26,185	12	1885,32	33,36	2553,760	204,301	8,750	609,852	121,970	4,276
250	x	100	6,0	31,112	12	2240,06	39,63	2992,342	239,387	8,689	709,634	141,927	4,231
250	x	100	6,3	32,302	12	2325,74	41,15	3065,835	245,267	8,632	729,634	145,927	4,211
250	x	100	7,0	35,606	9	1922,72	45,36	3341,654	267,332	8,583	791,971	158,394	4,179
250	x	100	8,0	40,225	9	2172,15	51,24	3714,085	297,127	8,514	875,064	175,013	4,132
250	x	100	10,0	49,115	9	2652,21	62,57	4384,174	350,734	8,371	1021,077	204,215	4,040
250	x	100	12,0	56,567	6	2036,41	72,06	4757,136	380,571	8,125	1109,342	221,868	3,924



# Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>2</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>2</sup> )	Iyy (cm)
250	x	100	12,5	58,517	6	2106,61	74,54	4868,346	389,468	8,081	1133,038	226,608	3,899
250	x	150	4,0	24,294	12	1749,17	30,95	2696,870	215,750	9,335	1234,244	164,566	6,315
250	x	150	4,5	27,215	12	1959,48	34,67	3003,789	240,303	9,308	1372,782	183,038	6,293
250	x	150	5,0	30,110	12	2167,92	38,36	3304,176	264,334	9,281	1507,952	201,060	6,270
250	x	150	6,0	35,822	12	2579,18	45,63	3885,562	310,845	9,228	1768,345	235,779	6,225
250	x	150	6,3	37,248	12	2681,86	47,45	4001,430	320,114	9,183	1824,594	243,279	6,201
250	x	150	7,0	41,101	9	2219,45	52,36	4375,297	350,024	9,141	1991,873	265,583	6,168
250	x	150	8,0	46,505	9	2511,27	59,24	4885,792	390,863	9,081	2219,247	295,900	6,120
250	x	150	10,0	56,965	9	3076,11	72,57	5825,007	466,001	8,959	2634,196	351,226	6,025
250	x	150	12,0	65,987	6	2375,53	84,06	6457,896	516,632	8,765	2925,290	390,039	5,899
250	x	150	12,5	68,329	6	2459,84	87,04	6632,669	530,613	8,729	3002,334	400,311	5,873
250	x	200	4,0	27,434	6	987,62	34,95	3302,083	264,167	9,720	2352,345	235,235	8,204
250	x	200	4,5	30,747	6	1106,89	39,17	3681,906	294,552	9,695	2621,599	262,160	8,181
250	x	200	5,0	34,035	6	1225,26	43,36	4054,593	324,367	9,670	2885,505	288,550	8,158
250	x	200	6,0	40,532	6	1459,15	51,63	4778,782	382,303	9,620	3397,468	339,747	8,112
250	x	200	6,3	42,193	6	1518,95	53,75	4937,026	394,962	9,584	3512,673	351,267	8,084
250	x	200	7,0	46,596	6	1677,46	59,36	5408,940	432,715	9,546	3846,244	384,624	8,050
250	x	200	8,0	52,785	6	1900,26	67,24	6057,498	484,600	9,491	4303,960	430,396	8,000
250	x	200	10,0	64,815	6	2333,34	82,57	7265,841	581,267	9,381	5154,395	515,440	7,901
250	x	200	12,0	75,407	2	904,88	96,06	8158,656	652,692	9,216	5791,981	579,198	7,765
250	x	200	12,5	78,142	2	937,70	99,54	8396,992	671,759	9,184	5959,676	595,968	7,738
260	x	100	3,0	16,491	6	593,68	21,01	1771,305	136,254	9,182	402,935	80,587	4,379
260	x	100	3,5	19,150	6	689,40	24,39	2043,330	157,179	9,152	463,137	92,627	4,357
260	x	100	4,0	21,782	6	784,15	27,75	2308,869	177,605	9,122	521,434	104,287	4,335
260	x	100	4,5	24,389	6	878,00	31,07	2567,973	197,536	9,091	577,857	115,571	4,313
260	x	100	5,0	26,970	6	970,92	34,36	2820,695	216,977	9,061	632,435	126,487	4,290
260	x	100	6,0	32,054	6	1153,94	40,83	3307,199	254,400	9,000	736,178	147,236	4,246
260	x	100	6,3	33,292	6	1198,51	42,41	3390,357	260,797	8,941	757,332	151,466	4,226
260	x	100	7,0	36,705	6	1321,38	46,76	3697,258	284,404	8,892	822,300	164,460	4,194
260	x	100	8,0	41,481	6	1493,32	52,84	4112,398	316,338	8,822	909,005	181,801	4,148
260	x	100	10,0	50,685	6	1824,66	64,57	4861,979	373,998	8,678	1061,743	212,349	4,055
260	x	100	12,0	58,451	6	2104,24	74,46	5290,512	406,962	8,429	1156,094	231,219	3,940
260	x	100	12,5	60,479	6	2177,24	77,04	5417,051	416,696	8,385	1181,215	236,243	3,916
260	x	140	4,0	24,294	12	1749,17	30,95	2833,199	217,938	9,568	1095,648	156,521	5,950
260	x	140	4,5	27,215	12	1959,48	34,67	3155,556	242,735	9,540	1218,147	174,021	5,928
260	x	140	5,0	30,110	12	2167,92	38,36	3471,028	267,002	9,513	1337,559	191,080	5,905
260	x	140	6,0	35,822	12	2579,18	45,63	4081,535	313,964	9,457	1567,274	223,896	5,860
260	x	140	6,3	37,248	12	2681,86	47,45	4201,506	323,193	9,410	1617,022	231,003	5,838
260	x	140	7,0	41,101	9	2219,45	52,36	4593,613	353,355	9,367	1764,304	252,043	5,805

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
260	x	140	8,0	46,505	9	2511,27	59,24	5128,803	394,523	9,304	1964,149	280,593	5,758
260	x	140	10,0	56,965	6	2050,74	72,57	6112,646	470,204	9,178	2327,673	332,525	5,664
260	x	140	12,0	65,987	6	2375,53	84,06	6767,760	520,597	8,973	2581,433	368,776	5,542
260	x	140	12,5	68,329	6	2459,84	87,04	6949,760	534,597	8,935	2648,358	378,337	5,516
260	x	180	4,0	26,806	9	1447,52	34,15	3357,530	258,272	9,916	1917,445	213,049	7,493
260	x	180	4,5	30,041	9	1622,21	38,27	3743,139	287,934	9,890	2135,785	237,309	7,471
260	x	180	5,0	33,250	9	1795,50	42,36	4121,362	317,028	9,864	2349,533	261,059	7,448
260	x	180	6,0	39,590	9	2137,86	50,43	4855,871	373,529	9,812	2763,434	307,048	7,402
260	x	180	6,3	41,204	9	2225,02	52,49	5012,656	385,589	9,772	2856,309	317,368	7,377
260	x	180	7,0	45,497	9	2456,84	57,96	5489,967	422,305	9,733	3125,168	347,241	7,343
260	x	180	8,0	51,529	9	2782,57	65,64	6145,208	472,708	9,676	3493,232	388,137	7,295
260	x	180	10,0	63,245	6	2276,82	80,57	7363,313	566,409	9,560	4174,133	463,793	7,198
260	x	180	12,0	73,523	6	2646,83	93,66	8245,008	634,231	9,383	4679,248	519,916	7,068
260	x	180	12,5	76,179	6	2742,44	97,04	8482,468	652,498	9,349	4811,851	534,650	7,042
300	x	50	3,0	16,020	12	1153,44	20,41	1880,444	125,363	9,599	102,417	40,967	2,240
300	x	50	3,5	18,600	12	1339,20	23,69	2166,215	144,414	9,562	116,505	46,602	2,217
300	x	50	4,0	21,154	12	1523,09	26,95	2444,244	162,950	9,524	129,803	51,921	2,195
300	x	50	4,5	23,682	12	1705,10	30,17	2714,587	180,972	9,486	142,334	56,933	2,172
300	x	50	5,0	26,185	12	1885,32	33,36	2977,300	198,487	9,448	154,121	61,648	2,150
300	x	50	6,0	31,112	12	2240,06	39,63	3480,068	232,005	9,371	175,554	70,222	2,105
300	x	50	6,3	32,302	12	2325,74	41,15	3547,998	236,533	9,286	179,330	71,732	2,088
300	x	50	7,0	35,606	12	2563,63	45,36	3857,819	257,188	9,222	191,682	76,673	2,056
300	x	50	8,0	40,225	12	2896,20	51,24	4272,154	284,810	9,131	207,119	82,848	2,010
300	x	50	10,0	49,115	10	2946,90	62,57	5002,699	333,513	8,942	230,870	92,348	1,921
300	x	100	4,0	24,294	14	2040,70	30,95	3320,457	221,364	10,358	595,205	119,041	4,385
300	x	100	4,5	27,215	14	2286,06	34,67	3697,015	246,468	10,327	660,000	132,000	4,363
300	x	100	5,0	30,110	14	2529,24	38,36	4065,217	271,014	10,295	722,769	144,554	4,341
300	x	100	6,0	35,822	12	2579,18	45,63	4776,788	318,453	10,231	842,354	168,471	4,296
300	x	100	6,3	37,248	12	2681,86	47,45	4906,796	327,120	10,169	868,122	173,624	4,277
300	x	100	7,0	41,101	8	1972,85	52,36	5360,462	357,364	10,118	943,615	188,723	4,245
300	x	100	8,0	46,505	8	2232,24	59,24	5977,860	398,524	10,045	1044,771	208,954	4,199
300	x	100	10,0	56,965	8	2734,32	72,57	7106,032	473,735	9,896	1224,410	244,882	4,108
300	x	100	12,0	65,987	6	2375,53	84,06	7808,314	520,554	9,638	1343,102	268,620	3,997
300	x	100	12,5	68,329	6	2459,84	87,04	8009,593	533,973	9,593	1373,923	274,785	3,973
300	x	150	4,0	27,434	10	1646,04	34,95	4196,670	279,778	10,958	1447,457	192,994	6,436
300	x	150	4,5	30,747	10	1844,82	39,17	4679,444	311,963	10,930	1611,023	214,803	6,413
300	x	150	5,0	34,035	10	2042,10	43,36	5153,134	343,542	10,902	1770,869	236,116	6,391
300	x	150	6,0	40,532	10	2431,92	51,63	6073,508	404,901	10,846	2079,565	277,275	6,346
300	x	150	6,3	42,193	10	2531,58	53,75	6265,595	417,706	10,797	2150,035	286,671	6,325

## Rectangular tubes

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Dimensions			Thickness (mm)	Linear Mass (Kg/m)	Tubes per tie	Weight per tie (Kg)	Section (cm <sup>2</sup> )	Ixx (cm <sup>4</sup> )	Wxx (cm <sup>3</sup> )	ixx (cm)	Iyy (cm <sup>4</sup> )	Wyy (cm <sup>3</sup> )	Iyy (cm)
300	x	150	7,0	46,596	10	2795,76	59,36	6863,106	457,540	10,753	2350,016	313,336	6,292
300	x	150	8,0	52,785	8	2533,68	67,24	7683,567	512,238	10,690	2622,953	349,727	6,246
300	x	150	10,0	64,815	6	2333,34	82,57	9209,366	613,958	10,561	3125,029	416,671	6,152
300	x	150	12,0	75,407	6	2714,65	96,06	10298,074	686,538	10,354	3498,050	466,407	6,035
300	x	150	12,5	78,142	6	2813,11	99,54	10594,228	706,282	10,316	3594,782	479,304	6,009
300	x	200	4,0	30,574	6	1100,66	38,95	5072,884	338,192	11,413	2736,559	273,656	8,382
300	x	200	5,0	37,960	6	1366,56	48,36	6241,050	416,070	11,361	3360,921	336,092	8,337
300	x	200	6,0	45,242	6	1628,71	57,63	7370,228	491,349	11,309	3962,188	396,219	8,291
300	x	200	6,3	47,139	6	1697,00	60,05	7624,393	508,293	11,268	4103,817	410,382	8,267
300	x	200	7,0	52,091	6	1875,28	66,36	8365,749	557,717	11,228	4498,387	449,839	8,233
300	x	200	8,0	59,065	6	2126,34	75,24	9389,274	625,952	11,171	5041,667	504,167	8,186
300	x	200	10,0	72,665	6	2615,94	92,57	11312,699	754,180	11,055	6057,729	605,773	8,090
300	x	200	12,0	84,827	4	2035,85	108,06	12787,834	852,522	10,878	6853,741	685,374	7,964
300	x	200	12,5	87,954	4	2110,90	112,04	13178,864	878,591	10,845	7059,936	705,994	7,938
300	x	220	5,0	39,530	6	1423,08	50,36	6676,217	445,081	11,514	4162,689	378,426	9,092
300	x	220	6,0	47,126	6	1696,54	60,03	7888,916	525,928	11,463	4912,752	446,614	9,046
300	x	220	6,3	49,117	6	1768,21	62,57	8167,913	544,528	11,425	5091,093	462,827	9,020
300	x	220	7,0	54,289	6	1954,40	69,16	8966,806	597,787	11,387	5585,087	507,735	8,987
300	x	220	8,0	61,577	6	2216,77	78,44	10071,556	671,437	11,331	6266,901	569,718	8,938
300	x	220	10,0	75,805	6	2728,98	96,57	12154,032	810,269	11,219	7547,790	686,163	8,841
300	x	220	12,0	88,595	4	2126,28	112,86	13783,738	918,916	11,051	8565,826	778,711	8,712
300	x	220	12,5	91,879	4	2205,10	117,04	14212,718	947,515	11,020	8829,401	802,673	8,685

# STEEL GRADES

Steel grade	Chemical properties										
	Nominal thickness < 40mm % by mass										
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Cr % máx.	Mo % máx.	Ni % máx.	Al <sub>total</sub> % máx.	Cu % máx.	CEV ≤16mm % máx.
S355J0WH	0,16	0,50	0,5-1,5	0,035	0,035	0,30-1,25	0,30	0,65	0,02	0,25-0,55	0,52
S355J2WH	0,16	0,50	0,5-1,5	0,030	0,030	0,30-1,25	0,30	0,65	0,02	0,25-0,55	0,52
S355k2WH	0,16	0,16	0,5-1,5	0,030	0,030	0,40-0,80	0,30	0,65	0,02	0,25-0,55	0,52
S420k2WH	0,20	0,20	0,5-1,5	0,030	0,030	0,40-0,80	0,30	0,65	0,02	0,25-0,55	0,52
S460k2WH	0,20	0,20	0,5-1,5	0,030	0,030	0,40-0,80	0,30	0,65	0,02	0,25-0,55	0,52
S500k2WH	0,20	0,20	0,5-1,5	0,030	0,030	0,40-0,80	0,30	0,65	0,02	0,25-0,55	0,52

Steel grade	Mechanical properties				Minimum shock resistance energy KV2	
	R <sub>eh</sub> (MPa) Thickness Min. (mm)	R <sub>m</sub> (MPa) Thickness (mm)	A Thickness Min. (%)	A Thickness Min. (%)	Temperature	
	≤ 16mm	≤ 3	> 3 ≤ 40	≤ 40	- 20 °C	0 °C
S355J0WH	355	510-680	470-630	20	-	27
S355J2WH	355	510-680	470-630	20	27	-
S355k2WH	355	510-680	470-630	20	40*	-
S420k2WH	420	520-680	520-680	17	40*	-
S460k2WH	460	540-720	530-710	15	40*	-
S500k2WH	460	590-770	580-760	14	40*	-

\* This value corresponds to 27J a -30 °C.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## WELDING

Possibility of removing the internal welding bead. Possibility of defining the position of the weld bead, according to target value and/or face of the tube.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## CORNER WELDABILITY

It is possible to supply tubes that meet the requirements compatible with weldability at the corners according to EC3.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE



# FLAT PRODUCTS

**FERPINTA**





# HOT ROLLED (BLACK) STRIPS/SHEETS

**EN 10111 / EN 10025-2**

Hot rolled steels result from a forming process that is above the recrystallization temperature.

The metallurgical structure of these low carbon steels allows for a wide range of results, from fatigue resistance and ductility to high mechanical strengths with specific properties regarding impact resistance. In addition to these mechanical properties, excellent weldability and suitability for hot-dip galvanizing are guaranteed.

Hot rolled steel sheets, because of their different chemical and mechanical properties, serve various purposes and different applications.

Versatility is one of its characteristics, allowing for large deformations and high volume production at a lower cost.

## DIMENSIONAL PROPERTIES

### Sheet width tolerances

Nominal width (mm)	Raw edge tolerance (mm)		Trimmed edge tolerances (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 20	0	+ 3
> 1200 ≤ 1500	0	+ 20	0	+ 5
> 1500	0	+ 25	0	+ 6

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for nominal width (mm)			
	≤ 1200	> 1200 ≤ 1500	> 1500 ≤ 1800	> 1800
≤ 2,0	± 0,17	± 0,19	± 0,21	-
> 2,00 ≤ 2,50	± 0,18	± 0,21	± 0,23	± 0,25
> 2,50 ≤ 3,00	± 0,20	± 0,22	± 0,24	± 0,26
> 3,00 ≤ 4,00	± 0,22	± 0,24	± 0,26	± 0,27
> 4,00 ≤ 5,00	± 0,24	± 0,26	± 0,28	± 0,29
> 5,00 ≤ 6,00	± 0,26	± 0,28	± 0,29	± 0,31
> 6,00 ≤ 8,00	± 0,29	± 0,30	± 0,31	± 0,35
> 8,00 ≤ 10,00	± 0,32	± 0,33	± 0,34	± 0,40
> 10,00 ≤ 12,50	± 0,35	± 0,36	± 0,37	± 0,43

## Length tolerances

Length (mm)	Normal tolerance (mm)	
	Lower	Higher
< 2000	0	+10
≥ 2000 < 8000	0	0,5% of the length
≥ 8000	0	+40

## Flatness tolerances of low carbon steel sheets

Nominal thickness (mm)	Nominal width (mm)	Flatness tolerance (mm)	Special tolerances (mm)
≤ 2,00	≤ 1200	18	9
	> 1200 ≤ 1500	20	10
	> 1500	25	13
> 2,00 ≤ 25	≤ 1200	15	8
	> 1200 ≤ 1500	18	9
	> 1500	23	12

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)											
	1000			1250			1500			2000		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649			
2	31,4	80	2512	49,06	50	2453	70,65	35	2473			
2,3	36,11	70	2528	56,42	40	2257	81,25	30	2437			
2,5	39,25	64	2512	61,33	40	2453	88,31	30	2649			
3	47,1	55	2591	73,59	34	2502	105,98	25	2649	188,4	13	2449
4	62,8	40	2512	98,13	26	2551	141,3	18	2543	251,2	10	2512
5	78,5	32	2512	122,66	21	2576	176,63	14	2473	314	8	2512
6	94,2	27	2543	147,19	17	2502	211,95	12	2543	376,8	7	2638
8	125,6	20	2512	196,25	13	2551	282,6	10	2826	502,4	5	2512
10	157	16	2512	245,31	10	2453	353,25	8	2826	628	4	2512
12	188,4	14	2638	294,38	9	2649	423,9	6	2543	753,6	3	2261
<b>Length ref. (mm)</b>	2000			2500			3000			4000		

# STEEL GRADES

Steel Grade	Chemical properties									Mechanical properties								
	Nominal thicknesses < 16mm % by mass									R <sub>elt</sub> mín. Thickness (mm)	R <sub>m</sub> Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)			L <sub>0</sub> = 5,65 Thickness (mm)			
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV % máx.		≤ 16	< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40
S185	-	-	-	-	-	-	-	-	-	185	310 a 540	290 a 510	l 10 t 8	l 11 t 9	l 12 t 10	l 13 t 11	l 14 t 12	l 18 t 16
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35	235	360 a 510	360 a 510	17	18	19	20	21	26	
S235J0	0,19	-	1,50	0,040	0,040	0,014	0,60	0,35	235	360 a 510	360 a 510	-	-	-	-	-	-	
S235J2	0,19	-	1,50	0,035	0,035	-	0,60	0,35	235	360 a 510	360 a 510	15	16	17	18	19	24	
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40	275	430 a 580	410 a 560	15	16	17	18	19	23	
S275J0	0,21	-	1,60	0,040	0,040	0,014	0,60	0,40	275	430 a 580	410 a 560	-	-	-	-	-	-	
S275J2	0,21	-	1,60	0,035	0,035	-	0,60	0,40	275	430 a 580	410 a 560	13	14	15	16	17	21	
S355JR	0,27	0,60	1,70	0,045	0,045	0,014	0,60	0,45	355	510 a 680	470 a 630	14	15	16	17	18	22	
S355J0	0,23	0,60	1,70	0,040	0,040	0,014	0,60	0,45	355	510 a 680	470 a 630	-	-	-	-	-	-	
S355J2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630	-	-	-	-	-	-	
S355K2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630	12	13	14	15	16	20	

Steel Grade	Chemical properties				Mechanical properties						
	Nominal thicknesses % by mass				$R_{el}$ (MPa) máx.	$R_m$ (MPa) máx.	$L_0 = 80\text{mm}$			$L_0 = 5,65$ $vS_0$	
	C % máx.	Mn % máx.	P % máx.	S % máx.	Thickness (mm)		Thickness (mm)				
				1 ≤ 2	2 ≤ 11		1 < 1,5	1,5 < 2	2 < 3	3 ≤ 11	
DD11	0,12	0,60	0,045	0,045	170-360	170-340	440	22	23	24	28
DD12	0,10	0,45	0,035	0,035	170-340	170-320	420	24	25	26	30
DD13	0,08	0,40	0,030	0,030	170-330	170-310	400	27	28	29	33

## SUPPLY CONDITIONS

### PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

### LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

### CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

## SUPPLY OPTIONS

### SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

### COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

### LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

### WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## APPLICATION AREAS



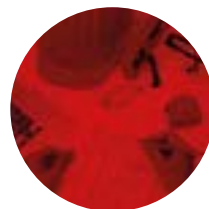
INDUSTRY



CONSTRUCTION



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# COLD ROLLED (POLISHED) STRIPS/SHEETS

**EN 10130 / EN 10268 / EN 10209**

Cold rolled steels are the result of a process of continuous thickness reduction, which implies the need for subsequent heat treatments, in order to restore and standardize the mechanical properties desired for the product.

This type of sheet is preferred whenever the deformation and ductility properties of the material are important or whenever a specific low roughness surface finish is required (as in chrome-plating or electroplating processes).

Its use is required in multiple fields of application, particularly in manufacturing, due to its high versatility: the automotive industry, metal furniture manufacturing, home appliances, among others.

## DIMENSIONAL PROPERTIES

### Width tolerances for shapes and wide strips

Nominal width (mm)	Normal tolerances (mm)		Tight tolerances (S) (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 4	0	+ 2
> 1200 ≤ 1500	0	+ 5	0	+ 2
> 1500	0	+ 6	0	+ 3

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for a nominal width (mm)			Tight tolerances (S) for a nominal width (mm)		
	≤ 1200	> 1200 ≤ 1500	> 1500	≤ 1200	> 1200 ≤ 1500	> 1500
≥ 0,35 ≤ 0,40	± 0,04	± 0,05	-	± 0,025	± 0,035	-
> 0,40 ≤ 0,60	± 0,05	± 0,06	± 0,07	± 0,035	± 0,045	± 0,05
> 0,60 ≤ 0,80	± 0,06	± 0,07	± 0,08	± 0,040	± 0,050	± 0,05
> 0,80 ≤ 1,00	± 0,07	± 0,08	± 0,09	± 0,045	± 0,060	± 0,06
> 1,00 ≤ 01,20	± 0,08	± 0,09	± 0,10	± 0,055	± 0,070	± 0,07
> 1,20 ≤ 1,60	± 0,10	± 0,11	± 0,11	± 0,070	± 0,080	± 0,08
> 1,60 ≤ 2,00	± 0,12	± 0,13	± 0,13	± 0,080	± 0,090	± 0,09
> 2,00 ≤ 2,50	± 0,14	± 0,15	± 0,15	± 0,100	± 0,110	± 0,11
> 2,50 ≤ 3,00	± 0,16	± 0,17	± 0,17	± 0,110	± 0,120	± 0,12

## Length tolerances

Length (mm)	Normal tolerance (mm)		Tight tolerance (S) (mm)	
	Lower	Higher	Lower	Higher
< 2000	0	6	0	3
≥ 2000	0	0,3% of the length	0	0,15% of the length

## Flatness tolerances of low carbon steel sheets

Tolerance Grade	Nominal width (mm)	Nominal thickness (mm)		
	≤ 1200	< 0,7	≥ 0,7 < 1,2	≥ 1,2
Normal	≥ 600 < 1200	12	10	8
	≥ 1200 < 1500	15	12	10
	≥ 1500	19	17	15
Tight (FS)	≥ 600 < 1200	5	4	3
	≥ 1200 < 1500	6	5	4
	≥ 1500	8	7	6

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)								
	1000			1250			1500		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
0,5	7,85	320	2512	12,27	205	2514	17,66	140	2473
0,6	9,42	270	2543	14,72	180	2649	21,2	120	2543
0,8	12,56	200	2512	19,63	130	2551	28,26	90	2543
1	15,7	165	2591	24,53	105	2576	35,33	75	2649
1,25	19,63	125	2453	30,66	85	2606	44,16	60	2649
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649
2	31,4	80	2512	49,06	50	2453	70,65	35	2473
2,5	39,25	60	2355	61,33	41	2514	88,31	30	2649
3	47,1	55	2591	73,59	34	2502	105,98	25	2649
<b>Length ref. (mm)</b>	2000			2500			3000		

# STEEL GRADES

Steel Grade	Coating type	Chemical properties				Mechanical properties				
		Nominal thicknesses % by mass				R <sub>e</sub> (MPa) <sup>a)</sup> máx.	R <sub>m</sub> (MPa)	A <sub>30</sub> <sup>c)</sup> %	r <sub>30</sub> <sup>d) e)</sup> mín.	n <sub>30</sub> <sup>d)</sup> mín.
		C % máx.	Mn % máx.	P % máx.	S % máx.					
DC01	+ ZE	0,12	0,60	0,045	0,045	-/280 <sup>b)</sup>	270-410	28	-	-
DC03	+ ZE	0,10	0,45	0,035	0,035	-/240 <sup>b)</sup>	270-370	34	1,3	-
DC04	+ ZE	0,08	0,40	0,030	0,030	-/220 <sup>b)</sup>	270-350	37	1,6	0,17
DC05	+ ZE	0,06	0,35	0,025	0,025	-/200 <sup>b)</sup>	270-330	38	1,9	0,19
DC06	+ ZE	0,02	0,25	0,020	0,020	-/180 <sup>g)</sup>	270-350	41	2,1	0,21
DC07	+ ZE	0,22	0,20	0,020	0,020	-/180 <sup>g)</sup>	250-310	43	2,5	0,22

<sup>a)</sup> The yield strength values are the conventional 0.2% proportionality limit for products that do not have an elongation effect and the lower elongation limit (ReL) for others. In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the maximum yield strength value is increased by 20 N/mm<sup>2</sup>. For thicknesses of 0.5 mm or less, the maximum yield strength value is increased by 40 MPa.

<sup>b)</sup> For calculation purposes, the lower Re limit for grades DC01, DC03, DC04 and DC05 can be equal to 140 MPa.

<sup>c)</sup> In cases where the thickness is less than or equal to 0.7 mm but greater than 0.5 mm, the minimum value for elongation after breakage is decreased by 2 units. For thicknesses of 0.5 mm or less, the minimum value for elongation after breakage is decreased by 4 units.

<sup>d)</sup> The r<sub>90</sub> and n<sub>90</sub> values are only applicable for thicknesses greater than or equal to 0.5 mm.

<sup>e)</sup> In cases where the thickness is greater than 2 mm, the r<sub>90</sub> value is decreased by 0.2.

<sup>g)</sup> 30 MPa for grade DC06 and 110 MPa for grade DC07.

Steel Grade	Chemical properties								Mechanical properties					
	Nominal thicknesses % by mass								R <sub>p0.2</sub>		R <sub>m</sub>		A <sub>80</sub>	
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Al <sub>total</sub> % mín.	Ti % máx.	Nb % máx.	% t	% l	% t	% l	% t <sup>a)</sup>	% l
HC260LA	0,10	0,50	1,0	0,030	0,025	0,015	0,15	0,09	260-330	240-310	350-430	340-420	26	27
HC300LA	0,12	0,50	1,4	0,030	0,025	0,015	0,15	0,09	300-380	280-360	380-480	370-470	23	24
HC340LA	0,12	0,50	1,5	0,030	0,025	0,015	0,15	0,09	340-420	320-410	410-510	400-500	21	22
HC380LA	0,12	0,50	1,6	0,030	0,025	0,015	0,15	0,09	380-480	350-450	440-580	430-550	19	20
HC420LA	0,14	0,50	1,6	0,030	0,025	0,015	0,15	0,09	420-520	390-500	470-600	460-580	17	18
HC460LA	0,14	0,60	1,8	0,030	0,025	0,015	0,15	0,09	460-580	420-560	510-660	480-630	13	14
HC500LA	0,14	0,60	1,8	0,030	0,025	0,015	0,15	0,09	500-620	460-600	550-710	520-690	12	13

<sup>a)</sup> When the thickness is less than or equal to 0.7 mm and greater than 0.5 mm, the minimum value for elongation is reduced by 2 units. For a thickness less than or equal to 0.5 mm, the minimum value is reduced by 4 units.

Steel Grade	Chemical properties				Mechanical properties		
	Nominal thicknesses % by mass				R <sub>e</sub> (1,2) % máx.	R <sub>m</sub> % máx.	A <sub>80</sub> % mín.
	C % máx.	Mn % máx.	P % máx.	S % máx.			
DC01EK	0,09	0,50	0,03	0,05	270	270-390	30
DC07EK	0,08	0,40	0,03	0,05	220	270-350	38

1. For a thickness of 0.5 mm < t < 0.7 mm the maximum yield strength value is increased by 20 N/mm<sup>2</sup>, and the minimum elongation after fracture is decreased by 2%.

2. For a thickness of t < 0.5 mm the maximum yield strength value is increased by 40 N/mm<sup>2</sup> and the minimum elongation after fracture is decreased by 4%.



# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

# APPLICATION AREAS



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# GALVANIZED STRIPS/SHEETS

## EN 10346

Galvanization consists of applying a metallic coating over the steel through a continuous hot-dip process in a zinc, zinc-aluminum, or zinc-silicon bath.

The anticorrosion protection properties of the metallic coating are added to the inherent properties of the steel.

Galvanized steel sheets offer excellent results in deformation, painting, and mechanical construction processes, providing superior corrosion resistance, according to the type of coating used. The most common applications for galvanized products are in metal construction, building construction, furniture, or home appliances, among others.

## DIMENSIONAL PROPERTIES

### Width tolerances for shapes and wide strips

Nominal width (mm)	Normal tolerances (mm)		Tight tolerances (S) (mm)	
	Lower	Higher	Lower	Higher
$< 600 \leq 1200$	0	+5	0	+2
$> 1200 \leq 1500$	0	+6	0	+2
$> 1500$	0	+7	0	+3

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for a nominal width (mm)			Tight tolerances (S) for a nominal width (mm)		
	≤ 1200	> 1200 ≤ 1500	> 1500	≤ 1200	> 1200 ≤ 1500	> 1500
≤ 0,40	± 0,05	± 0,06	-	± 0,03	± 0,04	-
> 0,40 ≤ 0,60	± 0,06	± 0,07	± 0,08	± 0,04	± 0,05	± 0,06
> 0,60 ≤ 0,80	± 0,07	± 0,08	± 0,09	± 0,05	± 0,06	± 0,06
> 0,80 ≤ 1,00	± 0,08	± 0,09	± 0,10	± 0,06	± 0,07	± 0,07
> 1,00 ≤ 01,20	± 0,09	± 0,10	± 0,11	± 0,07	± 0,08	± 0,08
> 1,20 ≤ 1,60	± 0,11	± 0,12	± 0,12	± 0,08	± 0,09	± 0,09
> 1,60 ≤ 2,00	± 0,13	± 0,14	± 0,14	± 0,09	± 0,10	± 0,10
> 2,00 ≤ 2,50	± 0,15	± 0,16	± 0,16	± 0,11	± 0,12	± 0,12
> 2,50 ≤ 3,00	± 0,17	± 0,18	± 0,18	± 0,12	± 0,13	± 0,13

## Length tolerances

Length (mm)	Normal tolerance (mm)		Tight tolerance (S) (mm)	
	Lower	Higher	Lower	Higher
< 2000	0	6	0	3
≥ 2000	0	0,3% of the length	0	0,15% of the length

## Flatness tolerances of low carbon steel sheets

Tolerance Grade	Nominal width (mm)	Nominal thickness (mm)		
		< 0,7	≥ 0,7 < 1,2	≥ 1,2
Normal	≥ 600 < 1200	12	10	8
	≥ 1200 < 1500	15	12	10
	≥ 1500	19	17	15
Tight (FS)	≥ 600 < 1200	5	4	3
	≥ 1200 < 1500	6	5	4
	≥ 1500	8	7	6

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)								
	1000			1250			1500		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
0,4	6,28	400	2512	9,81		0	14,13		0
0,5	7,85	320	2512	12,27	205	2514	17,66	140	2473
0,6	9,42	270	2543	14,72	170	2502	21,2	120	2543
0,8	12,56	200	2512	19,63	130	2551	28,26	90	2543
1	15,7	165	2591	24,53	105	2576	35,33	75	2649
1,25	19,63	125	2453	30,66	85	2606	44,16	60	2649
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649
2	31,4	80	2512	49,06	50	2453	70,65	35	2473
2,5	39,25	64	2512	61,33	41	2514	88,31	29	2561
3	47,1	53	2496	73,59	34	2502	105,98	24	2543
<b>Length ref.</b> (mm)	2000			2500			3000		

# STEEL GRADES

Steel Grade	Coating type	Chemical properties								Mechanical properties			
		Nominal thicknesses % by mass								Coating symbols	R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. a)	Al <sub>total</sub> % mín.	Nb % máx.				
DX51D	+Z;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZA;+ZM;+AZ;+AS	-	270-500	22
DX52D	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA;+ZM;+AZ;+AS	140-300	270-420	26
DX53D	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA;+ZM;+AZ;+AS	140-260	270-380	30
DX54D	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZM +AZ +AS	120-220 120-220 120-220 120-220	260-350 260-350 260-350 260-350	36 34 36 34
DX56D	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZM +AZ;+AS	120-180 120-180 120-180	260-350 260-350 260-350	39 37 39
DX57D	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZA +ZM +AZ;+AS	120-170 120-170 120-170	260-350 260-350 260-350	41 39 41

# STEEL GRADES

Steel Grade	Coating type	Chemical properties								Coating symbols	Mechanical properties		
		Nominal thicknesses % by mass									R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.		R <sub>p0.2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.
S220GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	220	300	20
S250GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	250	330	19
S280GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	280	360	18
S320GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	320	390	17
S350GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	350	420	16
S390GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	390	460	16
S420GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	420	480	15
S450GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	450	510	14
S550GD	+Z;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZA;+ZM;+AZ;+AS	550	560	-
											R <sub>p0.2</sub>	R <sub>m</sub>	A <sub>80</sub> min.
HX180YD	+Z;+ZA;+ZM;+AZ;+AS	0,01	0,30	0,70	0,06	0,025	0,12	0,01	0,09	+Z;+ZA;+ZM;+AZ;+AS	180-240	330-390	34
HX220YD	+Z;+ZA;+ZM;+AZ;+AS	0,01	0,30	0,90	0,08	0,025	0,12	0,01	0,09		220-280	340-420	32
HX260YD	+Z;+ZA;+ZM;+AZ;+AS	0,01	0,30	1,60	0,10	0,025	0,12	0,01	0,09		260-320	380-440	30
HX260LAD	+Z;+ZA;+ZM;+AZ;+AS	0,11	0,50	1,00	0,03	0,025	0,15	0,015	0,09		260-330	350-430	26
HX300YD	+Z;+ZA;+ZM;+AZ;+AS	0,015	0,30	1,60	0,10	0,025	0,12	0,01	0,09		300-360	390-470	27
HX300LAD	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,09		300-380	380-480	23
HX340LAD	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,40	0,03	0,025	0,15	0,015	0,10		340-420	410-510	21
HX380LAD	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,50	0,03	0,025	0,15	0,015	0,10		380-480	440-560	19
HX420LAD	+Z;+ZA;+ZM;+AZ;+AS	0,12	0,50	1,60	0,03	0,025	0,15	0,015	0,10		420-520	470-590	17
HX460LAD	+Z;+ZA;+ZM;+AZ;+AS	0,15	0,50	1,70	0,03	0,025	0,15	0,015	0,10		460-560	500-640	15
HX500LAD	+Z;+ZA;+ZM;+AZ;+AS	0,15	0,50	1,70	0,03	0,025	0,15	0,015	0,10		500-620	530-690	13

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table can be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

# APPLICATION AREAS



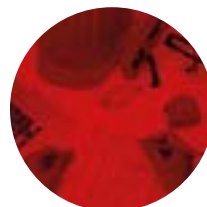
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# HOT ROLLED (PICKLED) STRIPS/SHEETS

## EN 10025-2 / EN 10111

Pickled steel has the same manufacturing base as hot rolled steel; however, there is a step in its manufacturing that consists of removing the thin layer of oxides generated by the high processing temperatures.

In addition to the intrinsic properties of the quality of the raw material, the pickled surface condition allows for better results in painting processes, thermal cutting, and less tool wear in forming processes.

Hot rolled steel sheets, because of their different chemical and mechanical properties, serve various purposes and different applications.

Versatility is one of its characteristics, allowing for large deformations and high volume production at a lower cost.

## DIMENSIONAL PROPERTIES

### Sheet width tolerances

Nominal width (mm)	Raw edge tolerance (mm)		Trimmed edge tolerances (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 20	0	+ 3
> 1200 ≤ 1500	0	+ 20	0	+ 5
> 1500	0	+ 25	0	+ 6

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for nominal width (mm)			
	≤ 1200	> 1200 ≤ 1500	> 1500 ≤ 1800	> 1800
≤ 2,0	± 0,17	± 0,19	± 0,21	-
> 2,00 ≤ 2,50	± 0,18	± 0,21	± 0,23	± 0,25
> 2,50 ≤ 3,00	± 0,20	± 0,22	± 0,24	± 0,26
> 3,00 ≤ 4,00	± 0,22	± 0,24	± 0,26	± 0,27
> 4,00 ≤ 5,00	± 0,24	± 0,26	± 0,28	± 0,29
> 5,00 ≤ 6,00	± 0,26	± 0,28	± 0,29	± 0,31
> 6,00 ≤ 8,00	± 0,29	± 0,30	± 0,31	± 0,35
> 8,00 ≤ 10,00	± 0,32	± 0,33	± 0,34	± 0,40
> 10,00 ≤ 12,50	± 0,35	± 0,36	± 0,37	± 0,43

## Length tolerances

Length (mm)	Normal tolerance (mm)	
	Lower	Higher
< 2000	0	+10
≥ 2000 < 8000	0	0,5% of the length
≥ 8000	0	+40

## Flatness tolerances of low carbon steel sheets

Nominal thickness (mm)	Nominal width (mm)	Flatness tolerance (mm)	Special tolerances (mm)
≤ 2,00	≤ 1200	18	9
	> 1200 ≤ 1500	20	10
	> 1500	25	13
> 2,00 ≤ 25	≤ 1200	15	8
	> 1200 ≤ 1500	18	9
	> 1500	23	12

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)								
	1000			1250			1500		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649
2	31,4	80	2512	49,06	50	2453	70,65	35	2473
2,3	36,11	70	2528	56,42	40	2257	81,25	30	2437
2,5	39,25	64	2512	61,33	40	2453	88,31	30	2649
3	47,1	55	2591	73,59	34	2502	105,98	25	2649
4	62,8	40	2512	98,13	26	2551	141,3	18	2543
5	78,5	32	2512	122,66	21	2576	176,63	14	2473
6	94,2	27	2543	147,19	17	2502	211,95	12	2543
8	125,6	20	2512	196,25	13	2551	282,6	10	2826
10	157	16	2512	245,31	10	2453	353,25	8	2826
12	188,4	14	2638	294,38	9	2649	423,9	6	2543
<b>Length ref. (mm)</b>	2000			2500			3000		

# STEEL GRADES

Steel Grade	Chemical properties									Mechanical Properties									
	Nominal thicknesses < 16mm % by mass									R <sub>elt</sub> mín. Thickness (mm)		R <sub>m</sub> Thickness (mm)		L <sub>0</sub> = 80mm Thickness (mm)				L <sub>0</sub> = 5,65 Thickness (mm)	
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV % máx.	≤ 16	< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40		
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35	235	360 a 510	360 a 510	17	18	19	20	21	26		
S235J0	0,19	-	1,50	0,040	0,040	0,014	0,60	0,35	235	360 a 510	360 a 510	-	-	-	-	-	-		
S235J2	0,19	-	1,50	0,035	0,035	-	0,60	0,35	235	360 a 510	360 a 510	15	16	17	18	19	24		
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40	275	430 a 580	410 a 560	15	16	17	18	19	23		
S275J0	0,21	-	1,60	0,040	0,040	0,014	0,60	0,40	275	430 a 580	410 a 560	-	-	-	-	-	-		
S275J2	0,21	-	1,60	0,035	0,035	-	0,60	0,40	275	430 a 580	410 a 560	13	14	15	16	17	21		
S355JR	0,27	0,60	1,70	0,045	0,045	0,014	0,60	0,45	355	510 a 680	470 a 630	14	15	16	17	18	22		
S355J0	0,23	0,60	1,70	0,040	0,040	0,014	0,60	0,45	355	510 a 680	470 a 630	-	-	-	-	-	-		
S355J2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630	-	-	-	-	-	-		
S355K2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45	355	510 a 680	470 a 630	12	13	14	15	16	20		

Steel Grade	Chemical properties				Mechanical properties						
	Nominal thicknesses % by mass				$R_{el}$ (MPa) máx.	$R_m$ (MPa) máx.	$L_0 = 80\text{mm}$			$L_0 = 5,65$ $vS_0$	
	C % máx.	Mn % máx.	P % máx.	S % máx.	Thickness (mm)		Thickness (mm)				
				1 ≤ 2	2 ≤ 11		1 < 1,5	1,5 < 2	2 < 3	3 ≤ 11	
DD11	0,12	0,60	0,045	0,045	170-360	170-340	440	22	23	24	28
DD12	0,10	0,45	0,035	0,035	170-340	170-320	420	24	25	26	30
DD13	0,08	0,40	0,030	0,030	170-330	170-310	400	27	28	29	33

## SUPPLY CONDITIONS

### PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

### LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

### CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

## SUPPLY OPTIONS

### SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

### COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

### LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

### WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## APPLICATION AREAS



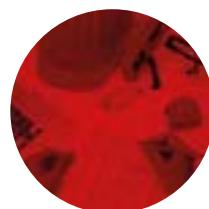
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# STEELS FOR PRESSURE EQUIPMENT STRIPS/SHEETS

## EN 10028-2

Pressure equipment is a key part of many industries, from petrochemicals to energy production.

In all cases, the design and construction of this equipment must be in accordance with PED (Pressure Equipment Directive) regulations, which guide its applicability and specifics.

These steels are designed for the construction of pressure equipment at high temperatures, and their main characteristics are performance versatility, good weldability, and high strength.

Produced according to standard EN-10028-2, steels for pressure equipment are used in the manufacturing of pressure vessels, steam boiler parts, pressure tubes and compressors, among others.

## DIMENSIONAL PROPERTIES

### Sheet width tolerances

Nominal width (mm)	Raw edge tolerance (mm)		Trimmed edge tolerances (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 20	0	+ 3
> 1200 ≤ 1500	0	+ 20	0	+ 5
> 1500	0	+ 25	0	+ 6

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for nominal width (mm)			
	≤ 1200	> 1200 ≤ 1500	> 1500 ≤ 1800	> 1800
≤ 2,00	± 0,17	± 0,19	± 0,21	-
> 2,00 ≤ 2,50	± 0,18	± 0,21	± 0,23	± 0,25
> 2,50 ≤ 3,00	± 0,20	± 0,22	± 0,24	± 0,26
> 3,00 ≤ 4,00	± 0,22	± 0,24	± 0,26	± 0,27
> 4,00 ≤ 5,00	± 0,24	± 0,26	± 0,28	± 0,29
> 5,00 ≤ 6,00	± 0,26	± 0,28	± 0,29	± 0,31
> 6,00 ≤ 8,00	± 0,29	± 0,30	± 0,31	± 0,35
> 8,00 ≤ 10,00	± 0,32	± 0,33	± 0,34	± 0,40
> 10,00 ≤ 12,50	± 0,35	± 0,36	± 0,37	± 0,43

## Length tolerances

Length (mm)	Normal tolerance (mm)	
	Lower	Higher
< 2000	0	+10
≥ 2000 < 8000	0	0,5% of the length
≥ 8000	0	+40

## Flatness tolerances of low carbon steel sheets

Nominal thickness (mm)	Nominal width (mm)	Flatness tolerance (mm)	Special tolerances (mm)
≤ 2,00	≤ 1200	18	9
	> 1200 ≤ 1500	20	10
	> 1500	25	13
> 2,00 ≤ 25	≤ 1200	15	8
	> 1200 ≤ 1500	18	9
	> 1500	23	12

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)											
	1000			1250			1500			2000		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649			
2	31,4	80	2512	49,06	50	2453	70,65	35	2473			
2,3	36,11	70	2528	56,42	40	2257	81,25	30	2437			
2,5	39,25	64	2512	61,33	40	2453	88,31	30	2649			
3	47,1	55	2591	73,59	34	2502	105,98	25	2649	188,4	13	2449
4	62,8	40	2512	98,13	26	2551	141,3	18	2543	251,2	10	2512
5	78,5	32	2512	122,66	21	2576	176,63	14	2473	314	8	2512
6	94,2	27	2543	147,19	17	2502	211,95	12	2543	376,8	7	2638
8	125,6	20	2512	196,25	13	2551	282,6	10	2826	502,4	5	2512
10	157	16	2512	245,31	10	2453	353,25	8	2826	628	4	2512
12	188,4	14	2638	294,38	9	2649	423,9	6	2543	753,6	3	2261
<b>Length ref. (mm)</b>	2000			2500			3000			4000		

# STEEL GRADES

Steel Grade	Chemical properties															
	Nominal thicknesses < 40mm % by mass															
	C %	Si %	Mn %	P %	S %	Al <sub>total</sub> %	N %	Cr %	Cu %	Mo %	Nb %	Ni %	Ti %	V %	Cr+Cu+Mo+Ni %	CEV %
	máx.	máx.		máx.	máx.	mín.	máx.	máx.	máx.	máx.	máx.	máx.	máx.	máx.	máx.	máx.
P235GH	≤ 0,16	0,35	0,60 <sup>a)</sup> -1,20	0,025	0,015	0,020	0,012 <sup>b)</sup>	0,30	0,30	0,08	0,020	0,30	0,30	0,02	0,70	0,48
P265GH	≤ 0,20	0,40	0,80 <sup>a)</sup> -1,40	0,025	0,015	0,020	0,012 <sup>b)</sup>	0,30	0,30	0,08	0,020	0,30	0,30	0,02	0,70	0,55
P295GH	0,08-0,20	0,40	0,60 <sup>a)</sup> -1,22	0,025	0,015	0,020	0,012 <sup>b)</sup>	0,30	0,30	0,08	0,020	0,30	0,30	0,02	0,70	0,52
P355GH	0,10-0,22	0,60	0,60 <sup>a)</sup> -1,23	0,025	0,015	0,020	0,012 <sup>b)</sup>	0,30	0,30	0,08	0,020	0,30	0,30	0,02	0,70	0,54

<sup>a)</sup> For product thicknesses < 6 mm, a minimum manganese content of 0.20% below the specified is allowed.

<sup>b)</sup> N/Al ratio ≥ 2 is applicable

Steel Grade	Mechanical properties		
	R <sub>sh</sub> (mín.) (MPa) Thickness (mm)	R <sub>m</sub> (MPa)	A % (mín)
	≤ 16		
P235GH	235	360-480	24
P265GH	265	410-530	22
P295GH	295	460-580	21
P355GH	355	510-650	20

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

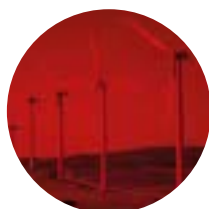
## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

# APPLICATION AREAS



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# HIGH STRENGTH STEEL STRIPS/SHEETS

## EN 10149-2

High strength steels are micro-alloyed (Nb, Ti, V) steels with low carbon content that have higher mechanical strength than conventional steels.

These steels are particularly indicated for situations where the strength-to-weight ratio is a determining factor, namely in the development and construction of load-bearing structures, cranes, aerial platforms, telescopic functions or heavy-duty vehicle trailers (increased payload).

This solution also allows for a significant reduction in thickness of the materials without losing essential properties, such as resistance to abrasion.

## DIMENSIONAL PROPERTIES

### Sheet width tolerances

Nominal width (mm)	Raw edge tolerance (mm)		Trimmed edge tolerances (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 20	0	+ 3
> 1200 ≤ 1500	0	+ 20	0	+ 5
> 1500	0	+ 25	0	+ 6

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for nominal width (mm)			
	≤ 1200	> 1200 ≤ 1500	> 1500 ≤ 1800	> 1800
≤ 2,0	± 0,17	± 0,19	± 0,21	-
> 2,00 ≤ 2,50	± 0,18	± 0,21	± 0,23	± 0,25
> 2,50 ≤ 3,00	± 0,20	± 0,22	± 0,24	± 0,26
> 3,00 ≤ 4,00	± 0,22	± 0,24	± 0,26	± 0,27
> 4,00 ≤ 5,00	± 0,24	± 0,26	± 0,28	± 0,29
> 5,00 ≤ 6,00	± 0,26	± 0,28	± 0,29	± 0,31
> 6,00 ≤ 8,00	± 0,29	± 0,30	± 0,31	± 0,35
> 8,00 ≤ 10,00	± 0,32	± 0,33	± 0,34	± 0,40
> 10,00 ≤ 12,50	± 0,35	± 0,36	± 0,37	± 0,43

## Length tolerances

Length (mm)	Normal tolerance (mm)	
	Lower	Higher
< 2000	0	+10
≥ 2000 < 8000	0	0,5% of the length
≥ 8000	0	+40

## Flatness tolerances of low carbon steel sheets

Nominal thickness (mm)	Nominal width (mm)	Flatness tolerance (mm)	Special tolerances (mm)
≤ 2,00	≤ 1200	18	9
	> 1200 ≤ 1500	20	10
	> 1500	25	13
> 2,00 ≤ 25	≤ 1200	15	8
	> 1200 ≤ 1500	18	9
	> 1500	23	12

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)											
	1000			1250			1500			2000		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649			
2	31,4	80	2512	49,06	50	2453	70,65	35	2473			
2,3	36,11	70	2528	56,42	40	2257	81,25	30	2437			
2,5	39,25	64	2512	61,33	40	2453	88,31	30	2649			
3	47,1	55	2591	73,59	34	2502	105,98	25	2649	188,4	13	2449
4	62,8	40	2512	98,13	26	2551	141,3	18	2543	251,2	10	2512
5	78,5	32	2512	122,66	21	2576	176,63	14	2473	314	8	2512
6	94,2	27	2543	147,19	17	2502	211,95	12	2543	376,8	7	2638
8	125,6	20	2512	196,25	13	2551	282,6	10	2826	502,4	5	2512
10	157	16	2512	245,31	10	2453	353,25	8	2826	628	4	2512
12	188,4	14	2638	294,38	9	2649	423,9	6	2543	753,6	3	2261
<b>Length ref. (mm)</b>	2000			2500			3000			4000		

# STEEL GRADES

Steel Grade	Chemical properties											Mechanical properties			
	Nominal thicknesses % by mass											R <sub>eh</sub> mín. (Mpa)	R <sub>m</sub> (Mpa)	L <sub>0</sub> = 80mm Thickness (mm)	L <sub>0</sub> = 5,65 vS <sub>0</sub> Thickness (mm)
	C % máx.	Mn % máx.	Si % máx.	P % máx.	S % máx.	Al <sub>total</sub> % máx.	Nb a) % máx.	V a) % máx.	Ti a) % máx.	Mo % máx.	B % máx.			< 3	≥ 3
S315MC	0,12	1,30	0,50	0,025	0,020	0,015	0,09	0,20	0,15	-	-	315	390-510	20	24
S355MC	0,12	1,50	0,50	0,025	0,020	0,015	0,09	0,20	0,15	-	-	355	430-550	19	23
S420MC	0,12	1,60	0,50	0,025	0,015	0,015	0,09	0,20	0,15	-	-	420	480-620	16	19
S460MC	0,12	1,60	0,50	0,025	0,015	0,015	0,09	0,20	0,15	-	-	460	520-670	14	17
S500MC	0,12	1,70	0,50	0,025	0,015	0,015	0,09	0,20	0,15	-	-	500	550-700	12	14
S550MC	0,12	1,80	0,50	0,025	0,015	0,015	0,09	0,20	0,15	-	-	550	600-760	12	14
S600MC	0,12	1,90	0,50	0,025	0,015	0,015	0,09	0,20	0,22	0,50	0,005	600	650-820	11	13
S650MC	0,12	2,00	0,60	0,025	0,015	0,015	0,09	0,20	0,22	0,50	0,005	650	700-880	10	12
S700MC	0,12	2,10	0,60	0,025	0,015	0,015	0,09	0,20	0,22	0,50	0,005	700	750-950	10	12

a) The sum of Nb, V and Ti cannot be greater than 0.22%

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENGINEERING  
AND ARCHITECTURE



# PRE-PAINTED STRIPS/SHEETS

## EN 10169

FERPINTA produces pre-painted steel sheets in accordance with the EN 10169 standard.

Products with organic coating (pre-painted) are submitted to a continuous painting process, where the substrate is a hot-dip galvanized coating, which ensures higher corrosion resistance.

This solution offers higher versatility and is mainly suitable for the construction area, especially, for roofing, ceilings, household appliances, furniture, radiators, among others.

## DIMENSIONAL PROPERTIES

### Width tolerances for shapes and wide strips

Nominal width (mm)	Normal tolerances (mm)		Tight tolerances (S) (mm)	
	Lower	Higher	Lower	Higher
$< 600 \leq 1200$	0	+5	0	+2
$> 1200 \leq 1500$	0	+6	0	+2
$> 1500$	0	+7	0	+3

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for a nominal width (mm)			Tight tolerances (S) for a nominal width (mm)		
	≤ 1200	> 1200 ≤ 1500	> 1500	≤ 1200	> 1200 ≤ 1500	> 1500
≤ 0,40	± 0,05	± 0,06	-	± 0,03	± 0,04	-
> 0,40 ≤ 0,60	± 0,06	± 0,07	± 0,08	± 0,04	± 0,05	± 0,06
> 0,60 ≤ 0,80	± 0,07	± 0,08	± 0,09	± 0,05	± 0,06	± 0,06
> 0,80 ≤ 1,00	± 0,08	± 0,09	± 0,10	± 0,06	± 0,07	± 0,07
> 1,00 ≤ 01,20	± 0,09	± 0,10	± 0,11	± 0,07	± 0,08	± 0,08
> 1,20 ≤ 1,60	± 0,11	± 0,12	± 0,12	± 0,08	± 0,09	± 0,09
> 1,60 ≤ 2,00	± 0,13	± 0,14	± 0,14	± 0,09	± 0,10	± 0,10
> 2,00 ≤ 2,50	± 0,15	± 0,16	± 0,16	± 0,11	± 0,12	± 0,12
> 2,50 ≤ 3,00	± 0,17	± 0,18	± 0,18	± 0,12	± 0,13	± 0,13

## Length tolerances

Length (mm)	Normal tolerance (mm)		Tight tolerance (S) (mm)	
	Lower	Higher	Lower	Higher
< 2000	0	6	0	3
≥ 2000	0	0,3% of the length	0	0,15% of the length

## Flatness tolerances of low carbon steel sheets

Tolerance Grade	Nominal width (mm)	Nominal thickness (mm)		
		< 0,7	≥ 0,7 < 1,2	≥ 1,2
Normal	≥ 600 < 1200	12	10	8
	≥ 1200 < 1500	15	12	10
	≥ 1500	19	17	15
Tight (FS)	≥ 600 < 1200	5	4	3
	≥ 1200 < 1500	6	5	4
	≥ 1500	8	7	6

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)					
	1000			1250		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
0,4	6,28	400	2512	9,81		0
0,5	7,85	320	2512	12,27	205	2514
0,6	9,42	270	2543	14,72	170	2502
0,8	12,56	200	2512	19,63	130	2551
Length ref. (mm)	2000			2500		

# STEEL GRADES

Steel Grade	Coating type	Chemical properties								Mechanical properties		
		Nominal thicknesses % by mass								R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.			
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	-	270-500	22
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	140-300	270-420	26
DX53D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	140-260	270-380	30
S220GD	+Z;+ZF;+ZA;+ZM;+AZ	0,20	0,60	1,70	0,10	0,045	-	-	-	R <sub>p0.2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	220	300	20
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	250	330	19
S320GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	280	360	18
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	320	390	17
										350	420	16

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table can be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



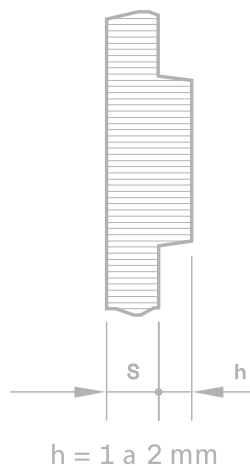
# HOT ROLLED EMBOSSED (BLACK) STRIPS/ SHEETS

**EN 10363**

This product presents anti-slip properties and is particularly used in the construction of floors that require more friction, namely in walkways, platforms, stairs and access ramps.

These features are also shown by their physical embossment, in tear or diamond patterns, being effective both on drier floors and on adverse floors, such as those with water or oil.

Its surface offers excellent resistance to abrasion and impact wear, in extreme situations, such as when subjected to the constant passage of vehicles. It is also in high demand by designers for decorative use.



# DIMENSIONAL PROPERTIES

## Thickness tolerances

Nominal thickness (mm)	Limit deviations (mm)	Allowable thickness variations (mm)
3	+ 0,8	0,8
4	- 0,4	0,8
5	+ 1,1	0,9
6	- 0,4	0,9

## Flatness tolerances

Length (mm)	Higher allowable limit (mm)	
<b>S</b>	1000	2000
3	9	14
4	9	14
5	8	12

## Length tolerances

Length (mm)	Higher allowable limit (mm)
< 4000	20
> 4000 < 6000	30
> 6000 < 8000	40
> 8000 < 10000	50
> 10000 < 15000	75

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)								
	1000			1250			1500		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
3,0 / 5,0	53	52	2756	84,5	32	2704	124,3	22	2735
4,0 / 6,0	67,3	42	2827	104,3	26	2712	151	18	2718
5,0 / 7,0	86,2	32	2758	129,5	22	2849	203	14	2842
Length ref. (mm)	2000			2500			3000		

# STEEL GRADES

Steel Grade	Chemical properties								Mechanical properties								
	Nominal thicknesses < 16mm % by mass								R <sub>eh</sub> mín. Thickness (mm)	R <sub>m</sub> Thickness (mm)	L <sub>0</sub> = 80mm Thickness (mm)				L <sub>0</sub> = 5,65 Thickness (mm)		
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV % máx.	≤ 16	< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35	235	360 a 510	360 a 510	17	18	19	20	21	26
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40	275	430 a 580	410 a 560	15	16	17	18	19	23

Steel Grade	Chemical properties				Mechanical properties								
	Nominal thicknesses % by mass				R <sub>el</sub> (MPa) máx.	R <sub>m</sub> (MPa) máx.	L <sub>0</sub> = 80mm Thickness (mm)				L <sub>0</sub> = 5,65 vS <sub>0</sub>		
	C % máx.	Mn % máx.	P % máx.	S % máx.	1 ≤ 2	2 ≤ 11	1 < 1,5	1,5 < 2	2 < 3	3 ≤ 11			
DD11	0,12	0,60	0,045	0,045	170-360	170-340	440	22	23	24	28		

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



# ELECTROGALVANIZED STRIPS/SHEETS

## EN 10152

Electrogalvanized steel sheets consist of steel coated with zinc through an electroplating process.

This type of product combines corrosion resistance with the possibility of specific surface finishes, as well as the possibility of obtaining more precise coating thicknesses and reduced roughness.

The electrogalvanized sheet presents excellent conditions for subsequent stamping and welding processes and is especially used by the automotive, locksmith, furniture and household appliance industries.

## DIMENSIONAL PROPERTIES

### Tight tolerances for a nominal width

Nominal width (mm)	Normal tolerances (mm)		Tight tolerances (S) (mm)	
	Lower	Higher	Lower	Higher
≤ 1200	0	+ 4	0	+ 2
> 1200 ≤ 1500	0	+ 5	0	+ 2
> 1500	0	+ 6	0	+ 3

# DIMENSIONAL PROPERTIES

## Thickness tolerance

Nominal thickness (mm)	Tolerances for a nominal width (mm)			Tight tolerances (S) for a nominal width (mm)		
	≤ 1200	> 1200 ≤ 1500	> 1500	≤ 1200	> 1200 ≤ 1500	> 1500
≥ 0,35 ≤ 0,40	± 0,04	± 0,05	-	± 0,025	± 0,035	-
> 0,40 ≤ 0,60	± 0,05	± 0,06	± 0,07	± 0,035	± 0,045	± 0,05
> 0,60 ≤ 0,80	± 0,06	± 0,07	± 0,08	± 0,040	± 0,050	± 0,05
> 0,80 ≤ 1,00	± 0,07	± 0,08	± 0,09	± 0,045	± 0,060	± 0,06
> 1,00 ≤ 01,20	± 0,08	± 0,09	± 0,10	± 0,055	± 0,070	± 0,07
> 1,20 ≤ 1,60	± 0,10	± 0,11	± 0,11	± 0,070	± 0,080	± 0,08
> 1,60 ≤ 2,00	± 0,12	± 0,13	± 0,13	± 0,080	± 0,090	± 0,09
> 2,00 ≤ 2,50	± 0,14	± 0,15	± 0,15	± 0,100	± 0,110	± 0,11
> 2,50 ≤ 3,00	± 0,16	± 0,17	± 0,17	± 0,110	± 0,120	± 0,12

## Length tolerances

Length (mm)	Normal tolerance (mm)		Tight tolerance (S) (mm)	
	Lower	Higher	Lower	Higher
< 2000	0	6	0	3
≥ 2000	0	0,3% of the length	0	0,15% of the length

## Flatness tolerances of low carbon steel sheets

Tolerance Grade	Nominal width (mm)	Nominal thickness (mm)		
		< 0,7	≥ 0,7 < 1,2	≥ 1,2
Normal	≥ 600 < 1200	12	10	8
	≥ 1200 < 1500	15	12	10
	≥ 1500	19	17	15
Tight (FS)	≥ 600 < 1200	5	4	3
	≥ 1200 < 1500	6	5	4
	≥ 1500	8	7	6

# TABLE OF DIMENSIONS

Thickness (mm)	Width (mm)								
	1000			1250			1500		
	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)	Sheets (kg)	Units p/ Bundle	Bundle (kg)
0,5	7,85	320	2512	12,27	205	2514	17,66	140	2473
0,6	9,42	270	2543	14,72	180	2649	21,2	120	2543
0,8	12,56	200	2512	19,63	130	2551	28,26	90	2543
1	15,7	165	2591	24,53	105	2576	35,33	75	2649
1,25	19,63	125	2453	30,66	85	2606	44,16	60	2649
1,5	23,55	110	2591	36,8	70	2576	52,99	50	2649
2	31,4	80	2512	49,06	50	2453	70,65	35	2473
2,5	39,25	60	2355	61,33	41	2514	88,31	30	2649
3	47,1	55	2591	73,59	34	2502	105,98	25	2649
<b>Length ref. (mm)</b>	2000			2500			3000		

# STEEL GRADES

Steel Grade	Coating type	Chemical properties				Mechanical properties				
		Nominal thicknesses % by mass				R <sub>e</sub> (MPa) máx. <sup>a)</sup>	R <sub>m</sub> (MPa)	A <sub>80</sub> <sup>c)</sup> %	r <sub>90</sub> <sup>d)e)</sup> mín.	n <sub>90</sub> <sup>d)</sup> mín.
		C % máx.	Mn % máx.	P % máx.	S % máx.					
DC01	+ ZE	0,12	0,60	0,045	0,045	-/280 <sup>b)</sup>	270-410	28	-	-
DC03	+ ZE	0,10	0,45	0,035	0,035	-/240 <sup>b)</sup>	270-370	34	1,3	-

<sup>a)</sup> The yield strength values are the conventional 0.2% proportionality limit for products that do not have an elongation effect and the lower elongation limit (ReL) for others. In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the maximum yield strength value is increased by 20 N/mm<sup>2</sup>. For thicknesses of 0.5 mm or less, the maximum yield strength value is increased by 40 MPa.

<sup>b)</sup> For calculation purposes, the lower Re limit for grades DC01, DC03, DC04 and DC05 can be equal to 140 MPa.

<sup>c)</sup> In cases where the thickness is less than or equal to 0.7 mm, but greater than 0.5 mm, the minimum value for elongation after breakage is decreased by 2 units. For thicknesses of 0.5 mm or less, the minimum value for elongation after breakage is decreased by 4 units.

<sup>d)</sup> The r90 and n90 values are only applicable for thicknesses greater than or equal to 0.5 mm.

<sup>e)</sup> In cases where the thickness is greater than 2 mm, the r90 value is decreased by 0.2.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in strips/coils, strapped with bands of steel and, in the case of shaped sheets, in bundles wrapped in protective film. To facilitate the handling of bundles (loading/unloading), they are supported by wooden beams.

## LABELING

Each strip/coil/bundle is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

Each order will be accompanied by the corresponding inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances (in the case of shaped sheets) in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## WRAPPING AND PACKAGING

The strips/coils/bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others)

# APPLICATION AREAS



INDUSTRY



ENGINEERING  
AND ARCHITECTURE

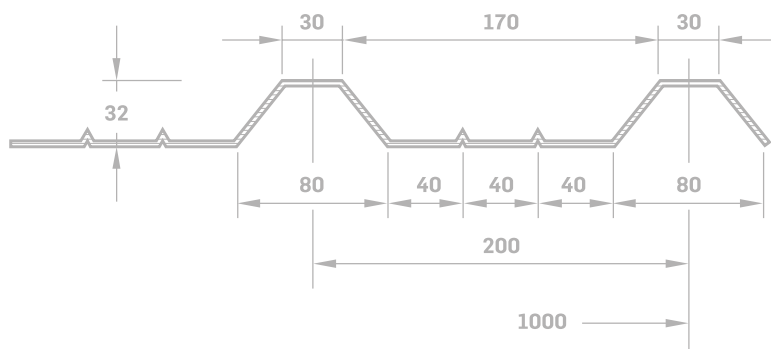


# TRAPEZOIDAL SHEET

Trapezoidal sheet is a profiled metal product that can come in different surface protection schemes - galvanized steel (EN 10346) or pre-painted (EN 10169) - available in different colors.

The shapes are obtained through a cold-forming process, which creates the desired final shape.

It is a product that stands out for its ease of assembly, lightness, and aesthetics and is a reliable and economical solution for the coating of simple or isolated roofs and/or facades. It is also used in countless applications in industry and civil construction.



# DIMENSIONAL PROPERTIES

## Trapezoidal sheet

Reference	Steel	Coating mass	Width (mm)	Length (mm)	Thickness (mm)	Linear mass (kg/m)	Yield resistance unit (cm <sup>3</sup> )
Trapezoidal	DX51D	Z200	1100 ± 5	2000 <sup>+15</sup> to 8000 <sup>+15</sup>	0,40	4,91	3,56
					0,50	5,89	4,50
					0,60		
	DX51D	Colored org. coating	1100 ± 5	2000 <sup>+15</sup> to 8000 <sup>+15</sup>	0,80		
					0,50		

# STEEL GRADES

Steel grade	Coating type	Chemical properties									Coating Symbols	Mechanical properties		
		Nominal thicknesses % by mass										R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.					
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	-	270-500	22	
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-300	270-420	26	
											R <sub>p0.2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.	
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	250	330	19	
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	280	360	18	
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	350	420	16	

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table can be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in arcs/coils, strapped with steel bands.

## LABELING

Each arc/coil is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## WRAPPING AND PACKAGING

The bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



CONSTRUCTION



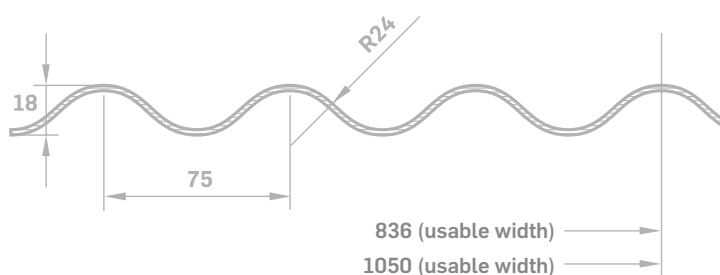
ENGINEERING  
AND ARCHITECTURE



# CORRUGATED SHEET

Corrugated sheet is a profiled metal product that can come in different surface protection schemes - galvanized steel (EN 10346) or pre-painted (EN 10169) - available in different colors. The shapes are obtained through a cold-forming process, which creates the desired final shape.

This structure is made up of main ribs, in the shape of a wave, which gives it the relevant aesthetic characteristics and ease of application. Corrugated sheets are used primarily in the construction sector, presenting solutions for the development of all types of construction, including facade cladding, roof construction, and other lighter architectural elements.



# DIMENSIONAL PROPERTIES

## Corrugated sheet

Reference	Steel	Coating mass	Width (mm)	Length (mm)	Thickness (mm)	Linear mass (kg/m)	Yield resistance unit (cm <sup>3</sup> )
Corrugated	DX51D	Z200	915 ± 5 e 1100 ± 5	2000 <sup>+15</sup> to 8000 <sup>+15</sup>	0,40	3,20	1,97
					0,50	4,00	2,44
					0,60	4,80	2,90

# STEEL GRADES

Steel grade	Coating type	Chemical properties									Mechanical properties	R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		Nominal thicknesses % by mass												
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.	Coating Symbols				
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	-	270-500	22	
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-300	270-420	26	
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	R <sub>p0.2</sub> min. 250	R <sub>m</sub> min. 330	A <sub>80</sub> min. 19	
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	280	360	18	
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	350	420	16	

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table can be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in arcs/coils, strapped with steel bands.

## LABELING

Each arc/coil is supplied with a label, ensuring proper identification of the product and its traceability.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## SPECIAL TOLERANCES

THICKNESS, LENGTH AND WIDTH:

This product is supplied with thickness, width, and length tolerances in accordance with the applicable standard. Special tolerances may be available upon request. Edge trimming possible.

STEEL GRADES:

The possibility of supplying other steel grades not mentioned above can be evaluated upon request.

## WRAPPING AND PACKAGING

The bundles can be configured according to the client's specifications, as requested at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## COATINGS AND SURFACE TREATMENTS

The products are supplied in accordance with the applicable standards, with the possibility of additional treatments/coatings as previously requested at the time of the inquiry/order, under the customer's responsibility.

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

# APPLICATION AREAS



CONSTRUCTION



ENGINEERING  
AND ARCHITECTURE





# OPEN SECTIONS

**FERPINTA**



# OPEN SECTIONS - (GUTTERS)

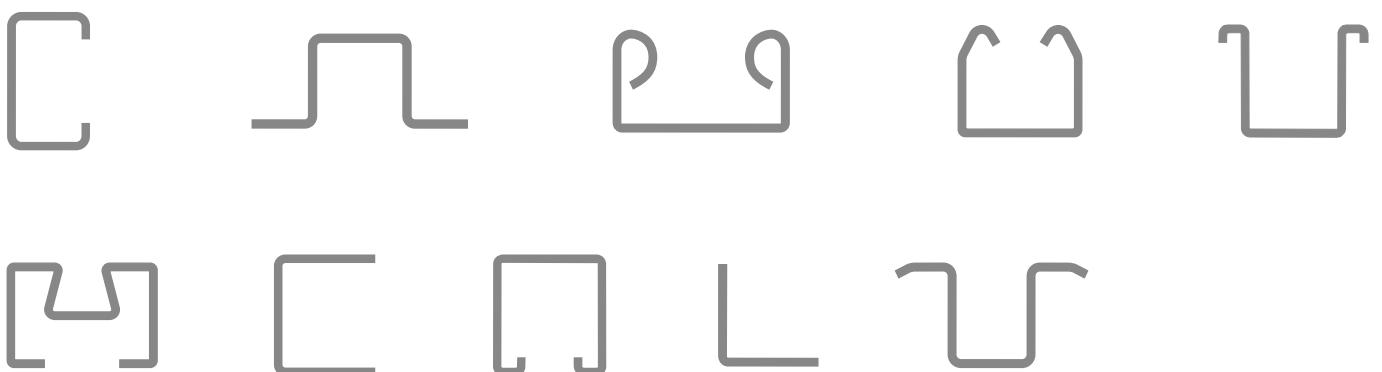
## EN 10162

Open sections are produced by progressive cold-forming of steel strips.

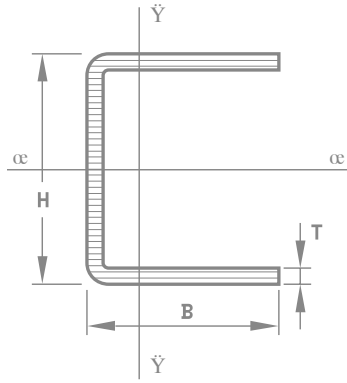
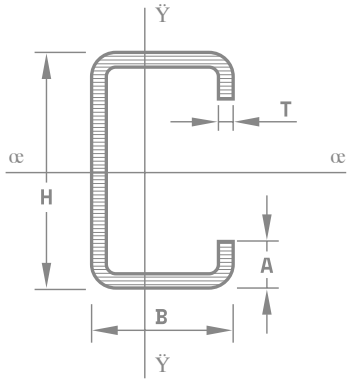
The various cross sections obtained can be subjected to welding, punching, drilling, etc. This results in a wide field of applications. The technical supply conditions are in accordance with EN 10162.

These sections represent effective solutions in several areas and for different purposes, such as: support for road rails, greenhouses, metallic structures, solar parks, automobile parks, trailer chassis, and in architectural works and engineering solutions.

## DIMENSIONAL RANGE

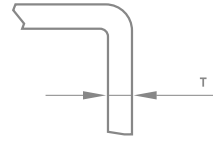


# DIMENSIONAL PROPERTIES



## Thickness

(T)



According to the thickness tolerances of EN 10051, EN 10131 and EN 10143.

## Outside dimensions

(B/H)

### Tolerances

Limited by two radii

Thickness (mm)	≤ 40mm	> 40mm ≤ 100mm	> 100mm ≤ 200mm	> 200mm ≤ 400mm	> 400mm
E ≤ 1,50	± 0,50	± 0,50	± 0,75	± 1,25	Agreed
1,50 < E ≤ 3,00	± 0,75	± 0,75	± 1,00	± 1,50	± 1,75
3,00 < E ≤ 6,00	± 1,00	± 1,00	± 1,25	± 1,75	± 2,00
6,00 < E ≤ 8,00	-	± 1,25	± 1,50	± 2,00	± 2,50
E > 8,00	Agreed	Agreed	Agreed	Agreed	Agreed

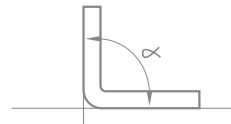
### Tolerances

Limited by one radius

Thickness (mm)	≤ 40mm	> 40mm ≤ 100mm	> 100mm ≤ 150mm	> 150mm ≤ 200mm	> 200mm
E ≤ 1,50	± 0,75	± 0,75	± 1,00	Agreed	Agreed
1,50 < E ≤ 3,00	± 0,80	± 1,00	± 1,25	± 1,50	Agreed
3,00 < E ≤ 6,00	± 1,00	± 1,25	± 1,50	± 1,75	± 2,00
6,00 < E ≤ 8,00	± 1,25	± 1,50	± 1,75	± 2,00	± 2,25
E > 8,00	Agreed	Agreed	Agreed	Agreed	Agreed

## Squareness

∞



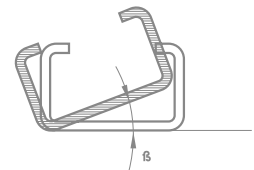
### Smaller side of the angle

∞

≤ 10	± 3°
> 10 ≤ 40	± 1° 45'
> 40 ≤ 80	± 1° 15'
> 80 ≤ 110	± 1°
> 110	± 0° 45'

## Torsion

(β)

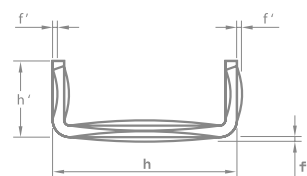


### Angular variation

β ≤ 1°/m

## Concavity/convexity

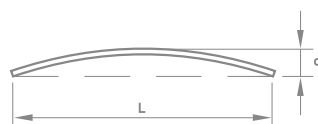
f (f')



f (f') ≤ 0,8% h (h') with minimum = 0,5mm

## Straightness

(q)



Overall length q ≤ 0,002 x L

## Length

(L)

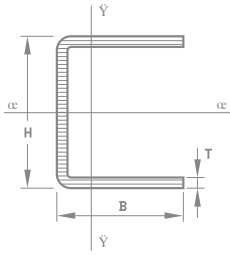


Length 0 + 50

# TABLE OF DIMENSIONS

## “U” section

With equal flanges



Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
20	12	1,5	0,46	208	562
20	15	1,5	0,53	208	661
20	15	2	0,69	208	861
20	20	1,5	0,65	120	468
20	20	2	0,84	120	598
25	20	1,5	0,71	120	504
25	20	2	0,72	120	518
25	20	3	1,31	120	943
25	25	1,5	0,82	128	630
25	25	2	1,07	128	822
25	25	3	1,53	128	1.175
30	20	1,5	0,77	144	665
30	20	2	1	144	864
30	20	3	1,43	144	1236
30	25	1,5	0,88	144	760
30	25	2	1,16	144	1002
30	25	3	1,67	144	1443
30	30	1,5	1	144	855
30	30	2	1,31	144	1.115
30	30	3	1,9	144	1.633
32	27	2	1,25	144	1.063
35	20	1,5	0,83	126	627
35	20	2	1,08	126	816
35	20	3	1,55	126	1172
35	25	1,5	0,94	126	711
35	25	2	1,24	126	937
35	25	3	1,78	126	1346
35	30	1,5	1,06	126	801
35	30	2	1,39	126	1051
35	30	3	2,02	126	1527
35	35	1,5	1,18	126	885
35	35	2	1,55	126	1172
35	35	3	2,26	126	1709
40	20	1,5	0,88	120	634
40	20	2	1,16	120	828

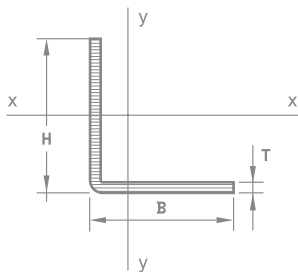
Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
40	20	3	1,67	120	1.188
40	25	1,5	1	120	720
40	25	2	1,31	120	943
40	25	3	1,9	120	1368
40	30	1,5	1,12	112	753
40	30	2	1,47	112	988
40	30	3	2,14	112	1438
40	35	1,5	1,24	112	833
40	35	2	1,63	112	1095
40	35	3	2,37	112	1.552
40	40	2	1,78	128	1.352
40	40	3	2,61	112	1754
41	29	2	1,46	140	1.201
41	29	3	2,11	140	1.722
45	25	1,5	1,06	126	801
45	25	2	1,39	126	1051
45	25	3	2,02	126	1527
45	30	1,5	1,18	126	892
45	30	2	1,55	126	1172
45	30	3	2,26	126	1709
45	32	2	1,61	126	1.202
45	40	2	1,86	126	1406
45	40	3	2,73	100	1638
50	25	2	1,47	100	864
50	25	2,6	1,88	100	1.098
50	25	3	2,14	100	1.272
50	25	4	2,76	100	1656
50	30	2	1,63	100	978
50	30	3	2,37	100	1.416
50	30	4	3,07	100	1842
50	40	2	1,94	100	1164
50	40	3	2,84	100	1704
50	40	4	3,7	64	1421
50	50	2	2,26	100	1356
50	50	3	3,32	100	1992
50	50	4	4,33	64	1663
60	30	2	1,78	100	1.056
60	30	3	2,61	100	1.554
60	30	4	3,39	100	1.980
60	40	2	2,1	64	806
60	40	3	3,08	64	1.156

Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
60	40	4	4,01	64	1.494
60	60	3	4,02	64	1544
60	60	4	5,27	64	2024
70	35	3	3,08	100	1.836
70	35	4	4,01	100	2.358
70	40	3	3,32	64	1275
70	40	4	4,33	64	1663
70	50	3	3,79	64	1455
70	50	4	4,96	64	1905
70	70	3	4,73	42	1192
70	70	4	6,21	42	1565
80	40	3	3,55	64	1.359
80	40	4	4,64	64	1.751
80	40	5	5,69	42	1434
80	50	3	4,02	64	1544
80	50	4	5,27	64	2024
80	50	5	6,47	42	1630
80	80	3	5,44	42	1371
80	80	4	7,15	42	1802
90	45	3	4,02	64	1.540
90	45	4	5,27	64	1.978
90	45	5	6,47	42	1630
100	40	3	4,02	64	1544
100	40	4	5,27	64	2024
100	40	5	6,47	42	1630
100	45	3	4,26	64	1.609
100	45	4	5,58	42	1406
100	45	5	6,86	42	1729
100	50	3	4,49	64	1.720
100	50	4	5,9	64	2.231
100	50	5	7,26	42	1830
120	50	3	4,96	42	1.235
120	50	4	6,53	42	1.615
120	50	5	8,04	36	1737
120	60	3	5,44	36	1.171
120	60	4	7,15	36	1.527
120	60	5	8,83	24	1272
140	50	3	5,44	36	1.171
140	50	4	7,15	36	1.527
140	50	5	8,83	24	1272
150	50	3	5,67	36	1.220

Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
150	50	4	7,47	36	1.594
150	50	5	9,23	24	1329
150	70	3	6,61	36	1428
150	70	4	8,72	36	1884
150	70	5	10,79	24	1554
160	50	3	5,91	36	1277
160	50	4	7,78	36	1680
160	50	5	9,61	24	1384
160	60	3	6,38	36	1378
160	60	4	8,41	36	1817
160	60	5	10,4	24	1498
160	80	3	7,32	24	1054
160	80	4	9,67	24	1392
160	80	5	11,97	24	1724
180	50	3	6,38	36	1378
180	50	4	8,41	36	1817
180	50	5	10,4	24	1498
180	60	3	6,85	36	1480
180	60	4	9,04	36	1953
180	60	5	11,18	24	1610
180	80	3	7,79	24	1122
180	80	4	10,29	24	1482
180	80	5	12,75	24	1836
200	50	3	6,85	24	986
200	50	4	9,04	24	1302
200	50	5	11,18	20	1342
200	60	3	7,32	24	1054
200	60	4	9,67	24	1392
200	60	5	11,97	16	1149
200	80	3	8,26	24	1189
200	80	4	10,92	24	1572
200	80	5	13,54	16	1300

### "L" section

With one flange



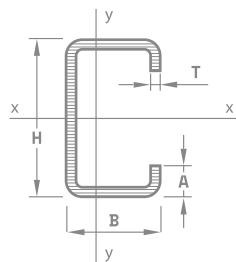
Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
25	25	2	0,73	200	876
30	20	2	0,73	200	876



Dimensions mm			Linear mass kg/m	Sections/strapped	Weight/strapped kg
H	B	T			
30	20	3	1,07	200	1284
30	30	2	0,89	200	1068
30	30	3	1,30	200	1560
35	25	2	0,89	160	854
35	25	2,5	1,10	160	1056
35	25	3	1,30	160	1248
35	35	2	1,05	160	1008
35	35	3	1,54	160	1478
40	20	2	0,89	100	534
40	20	3	1,30	100	780
40	20	2	0,89	100	534
40	20	3	1,30	100	780
40	30	2	1,05	100	630
40	30	3	1,54	100	924
40	40	2	1,20	100	720
40	40	3	1,77	100	1062
45	45	3	2,01	100	1206
50	25	2	1,13	100	678
50	25	3	1,66	100	996
50	30	2	1,20	100	720
50	30	3	1,77	100	1062
50	50	2	1,52	100	912
50	50	3	2,24	100	1344
50	50	4	2,95	100	1770
60	30	3	2,01	60	724
60	30	4	2,63	60	947
60	60	3	2,72	60	979
60	60	4	3,57	60	1285
70	35	3	2,36	60	850
70	35	4	3,10	60	1116
80	40	3	2,72	60	979
80	40	4	3,57	60	1285
90	45	3	3,07	60	1105
90	45	4	4,05	60	1458
100	50	3	3,42	37	759
100	50	4	4,52	37	1003

**"C" section**

Symmetrical

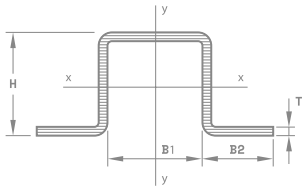


Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B	A	T			
C	28	14	8	1,5	0,74	200	888
C	28	14	8	2	0,94	200	1128
C	30	25	9,5	1,5	1,05	156	983
C	30	25	9,5	2	1,36	156	1273
C	30	30	10	1,5	1,18	156	1104
C	30	30	10	2	1,53	120	1102
C	38	40	10	1,5	1,51	100	906
C	38	40	10	2	1,97	100	1182
C	38	40	10	3	2,82	100	1692
C	43	55	10	2	2,52	54	816
C	43	55	10	2,3	2,87	54	930
C	43	55	10	3	3,65	54	1183
C	50	30	10	2	1,85	64	710
C	50	30	10	2,5	2,25	64	836
C	50	30	15	2	2,00	120	1440
C	50	30	15	3	2,87	120	1966
C	50	40	17	2	2,38	64	914
C	50	40	17	3	3,43	64	1317
C	50	40	17	4	4,39	64	1686
C	50	50	17	2	2,70	64	1037
C	50	50	17	3	3,90	64	1448
C	50	50	17	4	5,02	64	1928
C	60	30	15	2	2,16	64	829
C	60	30	15	3	3,10	64	1190
C	60	30	15	4	3,95	64	1517
C	60	60	15	2	3,10	40	744
C	60	60	15	3	4,52	40	1085
C	60	60	15	4	5,84	40	1402
C	70	35	15	2	2,48	64	952
C	70	35	15	3	3,57	64	1371
C	70	35	15	4	4,58	64	1759
C	80	30	20	3	3,81	48	1097
C	80	30	20	3,3	4,14	48	1260
C	80	30	20	4	4,89	48	1550
C	80	40	15	2	2,79	64	1071
C	80	40	15	3	4,05	64	1501
C	80	40	15	4	5,21	48	1500
C	90	45	15	2	3,10	64	1190

Ref	Dimensions				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B	A	T			
C	90	45	15	3	4,52	64	1682
C	90	45	15	4	5,84	54	1892
C	90	45	20	2	3,26	64	1252
C	90	45	20	3	4,75	64	1824
C	90	45	20	4	6,15	54	1993
C	100	50	15	2	3,42	64	1313
C	100	50	15	3	4,99	64	1916
C	100	50	15	4	6,46	54	2093
C	100	50	20	2	3,57	54	1157
C	100	50	20	3	5,22	54	1691
C	100	50	20	4	6,78	42	1709
C	100	50	25	2	3,73	54	1209
C	100	50	25	3	5,46	54	1769
C	100	50	25	4	7,09	42	1787
C	120	50	20	2	3,89	54	1260
C	120	50	20	3	5,69	54	1844
C	120	50	20	4	7,41	42	1867
C	120	50	25	2	4,05	54	1312
C	120	50	25	3	5,93	54	1921
C	120	50	25	4	7,72	42	1945
C	140	50	20	2	4,20	42	1058
C	140	50	20	3	6,17	42	1555
C	140	50	20	4	8,03	36	1734
C	140	50	25	2	4,36	42	1099
C	140	50	25	3	6,40	42	1613
C	140	50	25	4	8,35	36	1804
C	150	50	20	2	4,36	36	942
C	150	50	20	3	6,40	36	1382
C	150	50	20	4	8,35	36	1804
C	150	50	25	2	4,52	36	976
C	150	50	25	3	6,64	36	1434
C	150	50	25	4	8,66	36	1871
C	160	50	20	2	4,52	36	976
C	160	50	20	3	6,64	36	1434
C	160	50	25	2	4,67	36	1009
C	160	50	25	3	6,87	36	1484
C	180	50	20	2	4,83	36	1043
C	180	50	20	3	7,11	36	1536
C	180	50	25	2	4,99	36	1078
C	180	50	25	3	7,34	36	1585
C	200	60	20	2	5,46	24	786

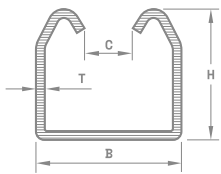
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B	A	T			
C	200	60	20	3	8,05	24	1159
C	200	60	25	2	5,62	24	809
C	200	60	25	3	8,28	24	1192

### “Omega” section



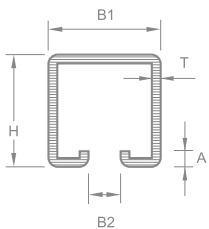
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	T			
O	32	70	25	3	3,67	64	1404

### “Apolo” section



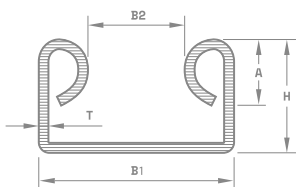
Ref	Dimensions mm				Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B	C	T			
F 71 GALVA	19	25	8	1	0,54	120	390
F 72 GALVA	35	28	5,5	1	0,85	121	617,1
F 73 PRETA	30	33	10	2	1,62	121	1174
F 73 GALVA	30	33	10	2	1,64	121	1191
F 74 GALVA	51	43	10	2,5	2,84	90	1534
F 74 PRETA	51	43	10	2,3	2,84	90	1534
F 75 PRETA	49	50	16	2,3	2,72	81	1321,92
F 76 PRETA	67	57	12	2,6	4,16	49	1223

### F35 Galva



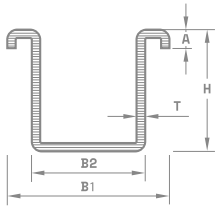
Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	A	T			
F 35 GALVA	35	35	10	5	1,5	1,46	50	438

### F77 Galva



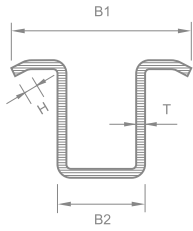
Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	A	T			
F 77 GALVA	17	26	10	10	1,25	0,84	117	592

### F78 Galva



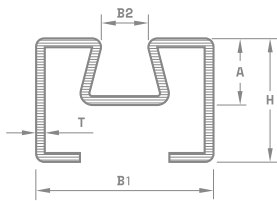
Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	A	T			
F 78 GALVA	38	47	25	9	1,5	1,48	121	1075

### F79 Galva



Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	A	T			
F 79 GALVA	5	65	30		1,5	1,74	100	1044

### F80 Galva



Ref	Dimensions mm					Linear mass kg/m	Sections/strapped	Weight/strapped kg
	H	B1	B2	A	T			
F 80 GALVA	35	35	10	22	1,25	1,56	121	1132,56
F 80 GALVA	35	35	10	22	1,5	1,85	121	1343

## STEEL GRADES

Steel grade	Chemical properties									Mechanical properties										
	Nominal thickness < 16mm % by mass									R <sub>eh</sub> mín. Thickness (mm)			R <sub>m</sub> Thickness (mm)			L <sub>0</sub> = 80mm Thickness (mm)			L <sub>0</sub> = 5,65 Thickness (mm)	
	C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	N % máx.	Cu % máx.	CEV % máx.		≤ 16	< 3	≥ 3 ≤ 100	≤ 1	> 1 ≤ 1,5	> 1,5 ≤ 2	> 2 ≤ 2,5	> 2,5 ≤ 3	> 3 ≤ 40		
S235JR	0,19	-	1,50	0,045	0,045	0,014	0,60	0,35		235	360 a 510	360 a 510	17	18	19	20	21	26		
S275JR	0,24	-	1,60	0,045	0,045	0,014	0,60	0,40		275	430 a 580	410 a 560	15	16	17	18	19	23		
S275J0	0,21	-	1,60	0,040	0,040	0,014	0,60	0,40		275	430 a 580	410 a 560	-	-	-	-	-	-		
S275J2	0,21	-	1,60	0,035	0,035	-	0,60	0,40		275	430 a 580	410 a 560	13	14	15	16	17	21		
S355JR	0,27	0,60	1,70	0,045	0,045	0,014	0,60	0,45		355	510 a 680	470 a 630	14	15	16	17	18	22		
S355J0	0,23	0,60	1,70	0,040	0,040	0,014	0,60	0,45		355	510 a 680	470 a 630	-	-	-	-	-	-		
S355J2	0,23	0,60	1,70	0,035	0,035	-	0,60	0,45		355	510 a 680	470 a 630	-	-	-	-	-	-		

Steel grade	Coating type	Chemical properties								Mechanical properties			
		Nominal thickness % by mass								Coating symbols	R <sub>e</sub> (MPa)	R <sub>m</sub> (MPa)	A <sub>80</sub> min. %
		C % máx.	Si % máx.	Mn % máx.	P % máx.	S % máx.	Ti % máx. <sup>a)</sup>	Al <sub>total</sub> % mín.	Nb % máx.				
DX51D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,18	0,50	1,20	0,12	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	-	270-500	22
DX52D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-300	270-420	26
DX53D	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,12	0,50	0,60	0,10	0,045	0,30	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	140-260	270-380	30
											R <sub>p0.2</sub> min.	R <sub>m</sub> min.	A <sub>80</sub> min.
S250GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	250	330	19
S280GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	280	360	18
S350GD	+Z;+ZF;+ZA;+ZM;+AZ;+AS	0,20	0,60	1,70	0,10	0,045	-	-	-	+Z;+ZF;+ZA;+ZM;+AZ;+AS	350	420	16

<sup>a)</sup> By agreement upon inquiry and ordering, the Ti content for the steel grades mentioned in this table may be reduced to <0.05%, meaning that the steel grade is unalloyed.

# SUPPLY CONDITIONS

## PACKAGING

The material is available in geometric ties, strapped with steel bands, in hexagonal, square, and/or rectangular shapes. To facilitate handling (loading/unloading), all the ties are supplied with polyester straps suitable for the weight of the tie.

## LABELING

Each tie is supplied with a label attached by a metal clip, ensuring the identification of the product and consequently its traceability.

## SURFACE PROTECTION

During manufacture, all tubes are coated with a protective oil, which has a high hydrophobing power, to protect the surface against corrosion. Unless otherwise stated by the customer at the time of the order/inquiry.

## CERTIFICATE

On shipment, all orders are accompanied by the respective inspection certificate according to EN 10204, in accordance with the product's applicable standard.

# SUPPLY OPTIONS

## DIP GALVANIZATION

Hot-dip galvanized tubes can be supplied, according to EN 10240 A.1/A.2 or ISO 1461, providing greater protection against corrosion.

## SPECIAL TOLERANCES

Special tolerances must be requested when inquiring/ordering.

## SUITABILITY FOR GALVANIZATION

Possibility of supplying tubes with chemical properties that guarantee their suitability for hot-dip galvanization.

## CARBON EQUIVALENT VALUE (CEV)

Possibility to specify the CEV value at the time of inquiry/order.

## LENGTH

Capacity to supply tubes with specific lengths, requested at the time of inquiry/order.

## SPECIFIC (OR SPECIAL) DEFORMATION OPERATIONS

Tubes can be supplied, according to the most demanding deformation capabilities.

## PACKAGING

The ties can be configured, according to the client's indications, at the time of the inquiry/order. Possibility of using packaging with anticorrosion protection (VCI).

## LABORATORY TESTS

Possibility of requesting specific laboratory tests, not foreseen in the applicable standard (anisotropy, salt fog, metallography, thickness elongation, among others).

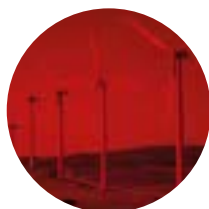
# APPLICATION AREAS



INDUSTRY



CONSTRUCTION



ENERGY



ENGINEERING  
AND ARCHITECTURE







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